

PRELIMINARY SPEC

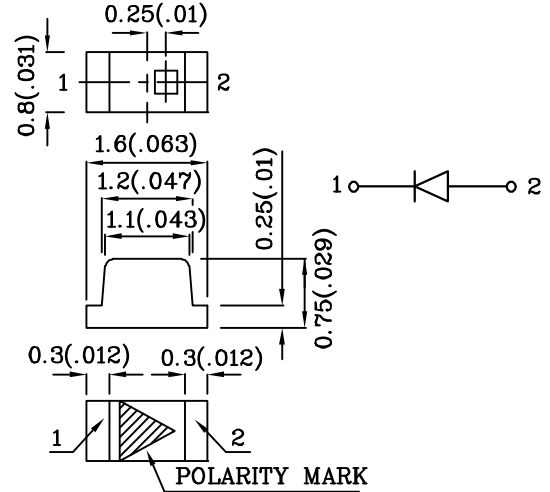
**Features**

- 1.6mmx0.8mm SMT LED, 0.75mm thickness.
- Low power consumption.
- Wide viewing angle.
- Ideal for backlight and indicator.
- Various colors and lens types available.
- Moisture sensitivity level : level 3.
- Package: 2000pcs / reel .
- RoHS compliant.



Notes:

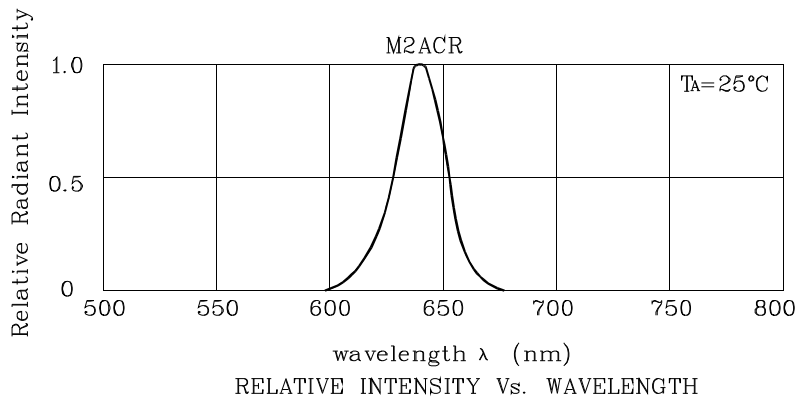
1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.1(0.004")$  unless otherwise noted.
3. Specifications are subject to change without notice.



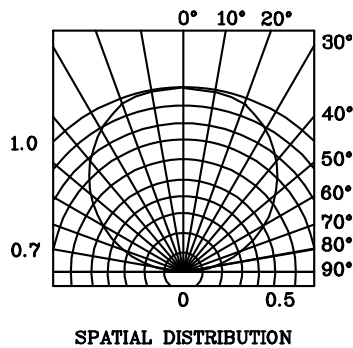
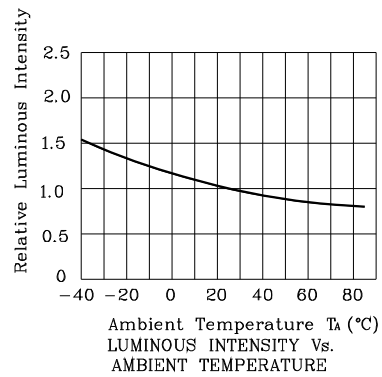
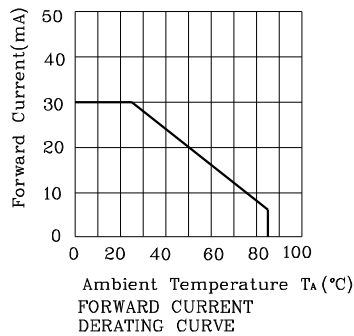
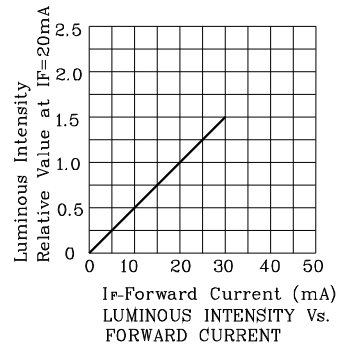
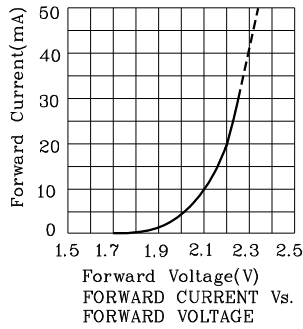
Absolute Maximum Ratings (TA=25°C)		M2ACR (AlInGaP)	Unit
Reverse Voltage	VR	5	V
Forward Current	IF	30	mA
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	iFS	150	mA
Power Dissipation	PT	84	mW
Operating Temperature	TA	-40 ~ +85	°C
Storage Temperature	Tstg	-40 ~ +85	

Operating Characteristics (TA=25°C)		M2ACR (AlInGaP)	Unit
Forward Voltage (Typ.) (IF=20mA)	VF	2.2	V
Forward Voltage (Max.) (IF=20mA)	VF	2.8	V
Reverse Current (Max.) (VR=5V)	IR	10	uA
Wavelength of Peak Emission (Typ.) (IF=20mA)	$\lambda P$	640	nm
Wavelength of Dominant Emission (Typ.) (IF=20mA)	$\lambda D$	630	nm
Spectral Line Full Width At Half-Maximum (Typ.) (IF=20mA)	$\Delta\lambda$	25	nm
Capacitance (Typ.) (VF=0V, f=1MHz)	C	27	pF

Part Number	Emitting Color	Emitting Material	Lens-color	Luminous Intensity (IF=20mA) mcd		Wavelength nm $\lambda P$	Viewing Angle 2 $\theta$ 1/2
				min.	typ.		
XZM2ACR53W-1	Red	AlInGaP	Water Clear	650	995	640	120 °

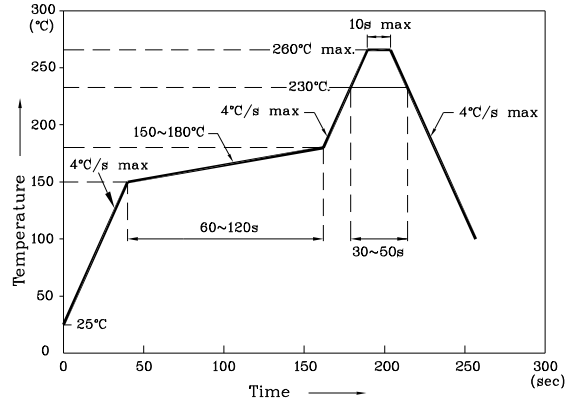


❖ M2ACR



**Reflow soldering is recommended and the soldering profile is shown below.**  
**Other soldering methods are not recommended as they might cause damage to the product.**

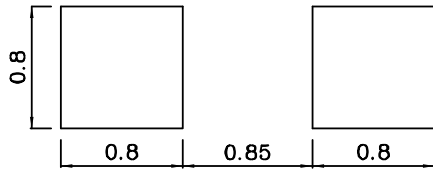
Reflow Soldering Profile For Lead-free SMT Process.



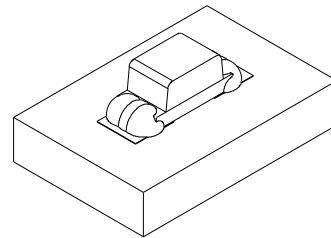
Notes:

1. Maximum soldering temperature should not exceed 260°C.
2. Recommended reflow temperature: 145°C-260°C.
3. Do not put stress to the epoxy resin during high temperatures conditions.

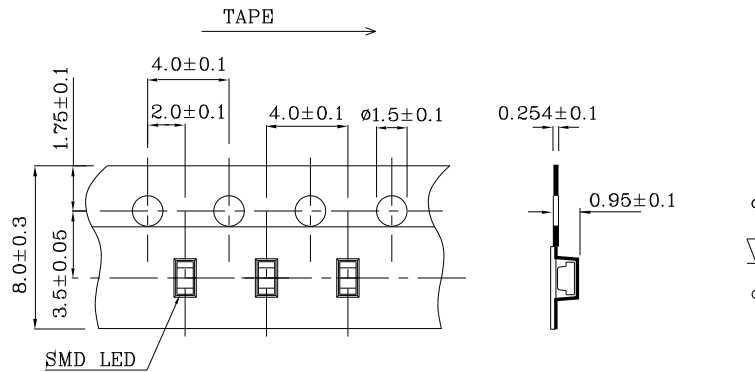
❖ **Recommended Soldering Pattern**  
(Units : mm;Tolerance:± 0.1)



❖ **The device has a single mounting surface. The device must be mounted according to the specifications.**



❖ **Tape Specification (Units : mm)**



Remarks:

If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

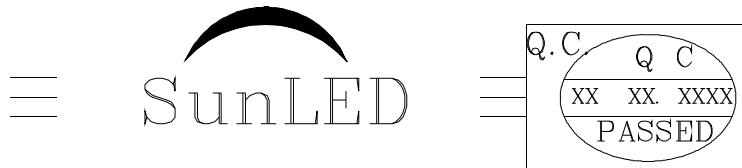
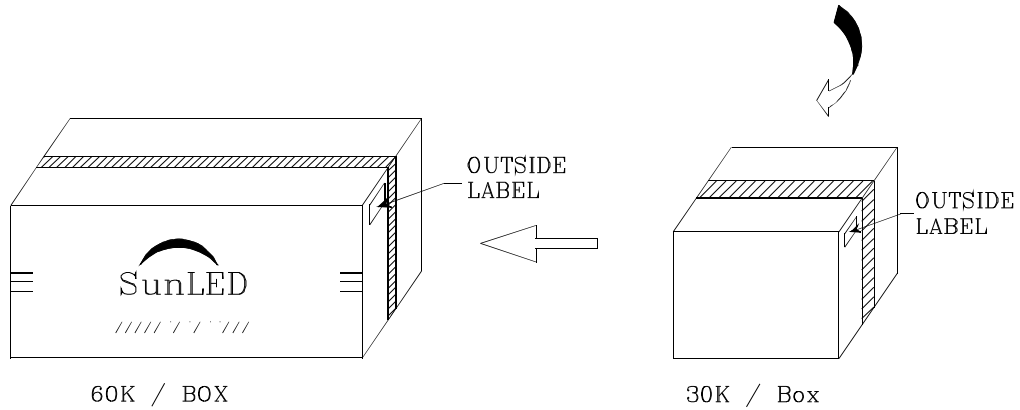
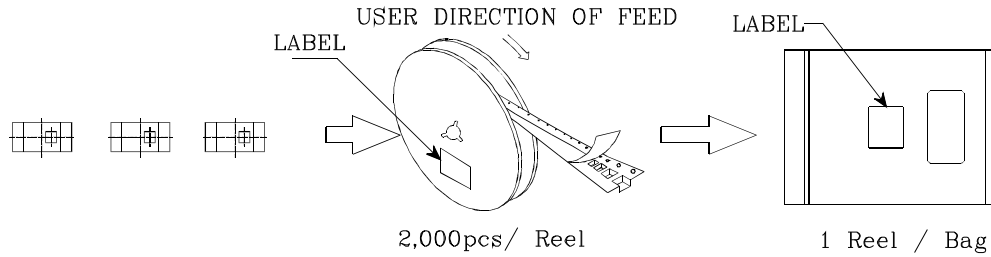
1. Wavelength: +/-1nm
2. Luminous Intensity / Luminous Flux: +/-15%
3. Forward Voltage: +/-0.1V

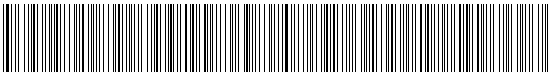
Note: Accuracy may depend on the sorting parameters.



**PACKING & LABEL SPECIFICATIONS**

**XZM2ACR53W-1**



P/NO : XZxx53x-1	
QTY : 2,000 pcs	CODE: XXX
S/N : XX	
LOT NO:	
 xxxxxxxxxxxxxxxxxxxxxxxx	
RoHS Compliant	