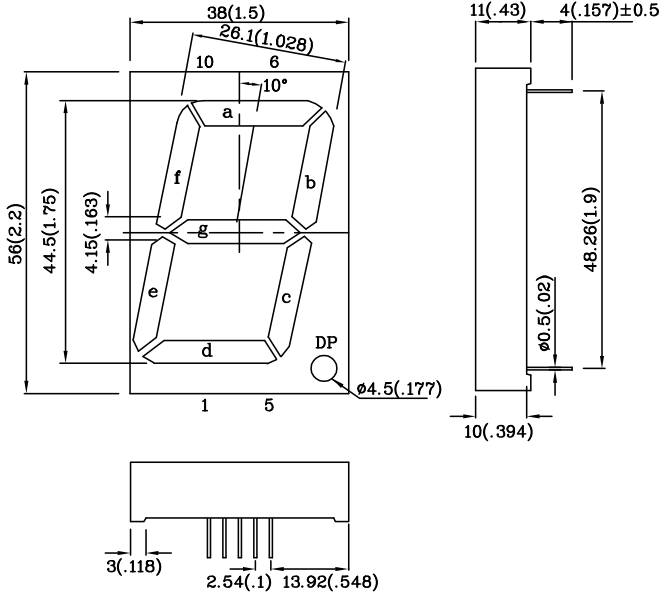
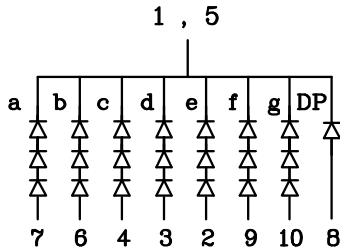


**Features**

- 1.8 INCH DIGIT HEIGHT.
- LOW CURRENT OPERATION.
- EXCELLENT CHARACTER APPEARANCE.
- EASY MOUNTING ON P.C. BOARDS OR SOCKETS.
- I.C. COMPATIBLE.
- CATEGORIZED FOR LUMINOUS INTENSITY.
- MECHANICALLY RUGGED.
- STANDARD : GRAY FACE, WHITE SEGMENT.
- RoHS COMPLIANT.



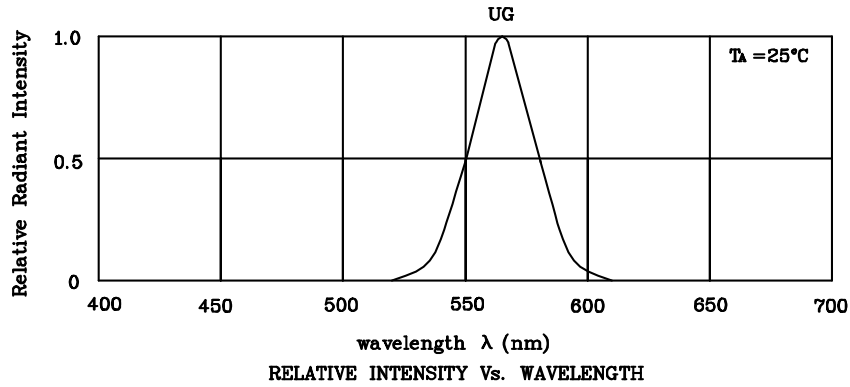
Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.25(0.01)$ " unless otherwise noted.

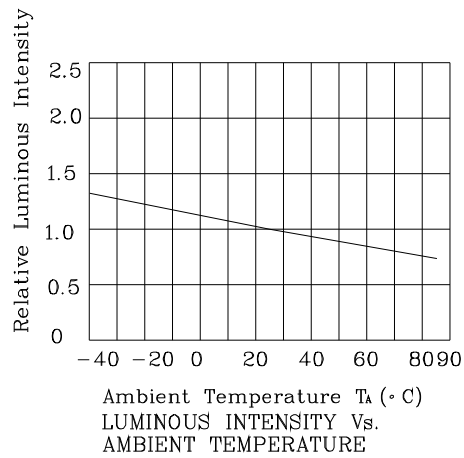
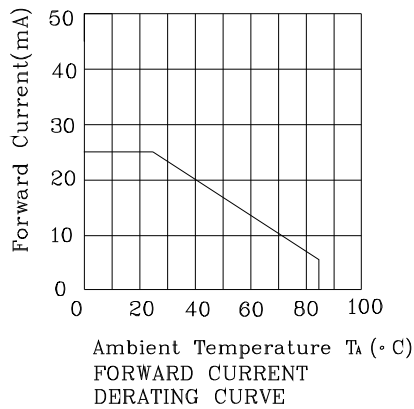
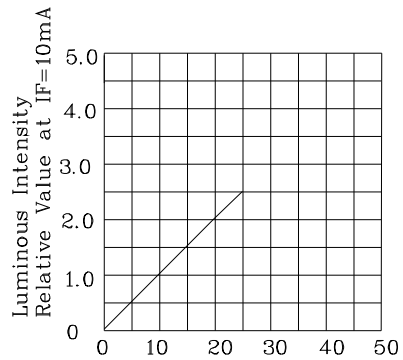
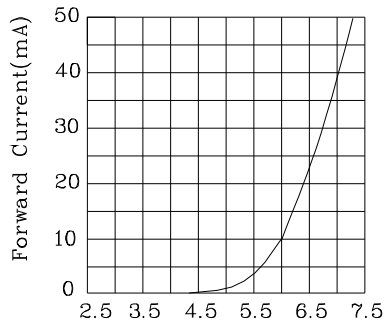
Absolute Maximum Ratings (TA=25°C)	UG (GaP)	Unit
Reverse Voltage Per Segment or (Dp and Comma)	VR	15(5) V
Forward Current Per Segment or (Dp and Comma)	IF	25(25) mA
Forward Current (peak) Per Segment or (Dp and Comma) 1/10Duty Cycle 0.1ms Pulse Width	iFS	140 mA
Power Dissipation Per Segment or (Dp and Comma)	PT	187.5(62.5) mW
Operating Temperature	TA	-40 ~ +85 °C
Storage Temperature	Tstg	-40 ~ +85 °C
Lead Solder Temperature [2mm below package base]	260°C For 5 Seconds	

Operating Characteristics (TA=25°C)	UG (GaP)	Unit
Forward Voltage (typ.) Per Segment or (Dp and Comma) (IF=10mA)	VF	6.0(2.0) V
Forward Voltage (max.) Per Segment or (Dp and Comma) (IF=10mA)	VF	7.5(2.5) V
Reverse Current (VR=15(5)V)	IR	10 uA
Wavelength of Peak Emission (IF=10mA)	$\lambda P$	565 nm
Wavelength of Dominant Emission (IF=10mA)	$\lambda D$	568 nm
Spectral Line Full Width At Half-Maximum (IF=10mA)	$\Delta\lambda$	30 nm
Capacitance (VF=0V, f=1MHz)	C	15 pF

Part Number	Emitting Color	Emitting Material	Luminous Intensity (IF=10mA) ucd		Wavelength nm $\lambda P$	Description
			min.	typ.		
XDUG46C	Green	GaP	8000	25990	565	Common Cathode, Rt. Hand Decimal



❖ UG



Wave Soldering Profile For Lead-free Through-hole LED.



NOTES:

- 1.Recommend the wave temperature 245°C~260°C.The maximum soldering temperature should be less than 260°C.
- 2.Do not apply stress on epoxy resins when temperature is over 85 degree°C.
- 3.The soldering profile apply to the lead free soldering (Sn/Cu/Ag alloy).
- 4.No more than once.

Remarks:

If special sorting is required (e.g. binning based on forward voltage, luminous intensity, or wavelength), the typical accuracy of the sorting process is as follows:

1. Wavelength: +/-1nm
2. Luminous Intensity: +/-15%
3. Forward Voltage: +/-0.1V

Note: Accuracy may depend on the sorting parameters.