# [Weller Technology Line]

## The next level of hand soldering and hot air rework.







### New stations, new safety rest, new pencil, new tips!

We've packed tons of user-friendly features into the new WT soldering and hot air stations, so our R&D team had to design a compatible new soldering tool with new high-mass tips that can take on the challenges of applications with large thermal mass.

And no worries! The WT series stations and pencil are **backwards compatible** with many existing tips and accessories.

Fuse 120 V (A)

#### Weight

Power supply

Power

ESD safe

Temperature rand (Tool dependent)

Air flow (expanded

Temperature accu

Overview WT Stations and sets	12–13
Soldering tool sets	14–15
Safety rests and accessories	16
Soldering tips (THM and XNT)	18–19
Accessories	20–21
Expanding your Weller workbench	22–23
Contact information	24

ata	WT1	WT1H	WTHA1					
WхН	150 x 130 5.91 x 5.1	210 x 160 x 125 mm 8.30 x 6.30 x 4.90 in						
	T1	T8 A						
	2.7 kg / 6.0 lbs	3.8 kg / 8.4 lbs	3.0 kg / 6.6 lbs					
	120 V / 60 Hz							
	90 W (95 W)	150 W	900 W					
	Yes	Yes	Yes					
ge )	50 °C – 450 150 °F – 850	50 °C – 600 °C 120 °F – 1100 °F						
l hot air)	N	l / min 5 – 100						
uracy	± 9 °C /	± 17 °F	± 30 °C / ± 54 °F					
	·		·					

# [90 W] [150 W] WITL AND WITLH

## The can-do soldering stations.

These next generation, single channel soldering stations aim to please. Conserve valuable workspace with our new, user-friendly, stackable soldering units. The detailed LCD screen enables an unprecedented overview of all functions, quick and easy to reach via the new user-friendly menu button.

If you need even more performance than 90 W, then the smart solution is the higher-powered WT1H, at 150 W.

Announcing the NEW high-performance WTP90 soldering pencil, complimented by its new high-mass THM tips.



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4 | WT Weller Technology Line

Weller WTP 90 24V(90W

Product picture similar

### ADVANTAGES AT A GLANCE



#### 

#### **Front Panel Power Switch**

The front-mounted power switch ensures easy access at all times.

#### **Multi-functional LCD Screen**

Unique LCD screen with a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the easily-readable output power from the station to the soldering pencil tip.



#### **New Menu Button**

Provides simple, user-friendly access and navigation of the menu features.



#### **New Soldering Pencil**

The new, high-performance WTP90 soldering pencil features a system to quickly and easily switch out the heating element or the tip while the iron is hot.



#### 2-in-1 WSR Safety Rest

The unique, reversable WSR safety rest flips between sponge and brass wool.



#### **Stackable Units**

The WT soldering stations can be stacked on the WTHA1 hot air station, or on each other, saving space on the workbench.





#### **High Performance**

The WT soldering stations are available in two designs: 90 W and 150 W power units.

#### **Backwards Compatible**

A large selection of existing Weller pencils are compatible with the Weller WT soldering systems; see pages 10–11 for compatibility chart.

## WT series product highlights...



Product picture similar

> Quick tip / heater change design

Weller WTP 90 24V 190W

- Integral accelerometer in the handle detects use and signals the activation of the Standby and Auto Off modes when the tool is resting
- > The new THM series high thermal mass soldering tips offer more efficient heat transfer in high mass soldering applications
- > Uses standard XNT tip family and is compatible with optional new THM series tips



# Your workspace has never been more versatile, functional AND orderly.

- > The WT1 soldering and WT1H soldering stations can be stacked on the WTHA1 hot air station, or on each other, saving space on the workbench.
- > Includes flat, heat-resistant silicon pad to place tips and other items

A unique safety rest that flips between sponge AND brass wool.



#### ADVANTAGES AT A GLANCE



#### **Quick Change System**

- Passive tip system allows quick exchange of heating elements when iron is heated (port/channel must be turned "Off")
- > Can easily switch out tips
- > Tip replacement can be performed independent of the heating element



#### 2-in-1 WSR Safety Rest

- > Reversible soldering pencil holder
- > Optional choice of wet or dry tip cleaning



#### Safety Rests Connect Together

Removable side plates allow the WSR Weller Safety Rests (WSR) to be joined at the base to create a stable, multiple tool stand configuration, conserving valuable workspace.

# [900W] WITHAL

## More than just a lot of hot air.

900 W power, compact, easy-operating station with a smart temperature profile mode adjustable for diverse rework applications, assuring fast, safe performance. Up to 100 I / min expanded hot air.

\$ 50.

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Weller

8 | WT Technology Line

### ADVANTAGES AT A GLANCE







#### **Front Panel Power Switch**

The front-mounted power switch ensures easy access at all times.

#### **Multi-function LCD Screen**

LCD screen offers a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the output power from the station to the hot air tool.

#### **Quick Access Menu Button**

Provides simple, user-friendly access and navigation of the menu features.



#### **Stackable Units**

The WT1 / WT1H soldering stations can be stacked on the WTHA1 hot air station, saving space on the workbench.

#### **5 Pre-sets / Temperature Profile**

Up to 5 pre-sets are available to define volume, temperature and time settings. With the profile mode activated, the pre-sets can be operated in a selected sequential order.



#### **New Control System**

Tandem control with a dual sensor system for optimum performance.



#### Hot air activation button

Finger-activated switch conveniently located on the ergonomic hand grip.



#### Flexible Silicone Hose

90 cm long, flexible, heat-resistant silicone hose.



**TECHNOLOGY** 

Power Response

LINE ON ATRIX	90 W	150W
299N	<b>(+)</b>	<b>(</b>
<b>N</b>	Ð	Œ
52918099N	Ð	Ð
<b>%</b>	Ð	Ð
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o.T0052917099N		Ð
ıds.		<b>+</b> *
RS 🍾	Ð	Ð
<b>N</b>	Ð	Ð
(150 °F – 400 °F).	Ð	Ð
	Ð	Ð
o.T0052704299N		Ð

#### **Overview WT Stations, Pencils, and Sets**



350°

2020200

Weller

WT1 Soldering station 120 V, 90 W Power unit

Order no. WT1N

Order no.

WT1HN







350

BVAR

WT1011 Set







WT1H power unit with WP120 soldering pencil (120 W / 24 V), soldering tip XT B and WSR201 safety rest

#### WT1011H Set

WT1H power unit with WP200 soldering pencil (\*200 W / 24 V), soldering tip XHT D and WSR202 safety rest

\* Maximum power limited to 150 Watts.







90 W Soldering pencil. With XNT tip. For high performance, order THM high mass tips



WT1H Soldering station

120 V, 150 W Power unit

WTHA1 Hot air station

120 V, 900 W Hot air station with integrated hot air pencil

Order no. WTHA1N

THM, XNT

Order no.

T0052922299N











12 | WT Technology Line



#### WT1010 Set

WT1 power unit with WTP90 soldering pencil (90 W / 24 V), soldering tip XNT and WSR200 safety rest



Order no. WT1010N

WT1 power unit with WP65 soldering pencil (65 W / 24 V), soldering tip XNT A and WSR201 safety rest



Order no. WT1011N

#### WT1012 Set

WT1 power unit with WSP80 soldering pencil (80 W / 24 V), soldering tip LT B and WSR201 safety rest



Order no. WT1012N

Order no.

WT1013N

LT

WT1 power unit with WP80 soldering pencil (80 W / 24 V), soldering tip LT B and WSR201 safety rest

#### WT1010H Set



Order no. WT1010HN



Order no. WT1011HN

#### **Soldering Tool Sets**



#### WTP90 soldering pencil set with XNT tip and WSR200 safety rest

90W | 24V | Max. temperature 450 °C / 850 °F

Tip family XNT & THM (high thermal mass tips)

THM, XNT The high-tech pencil for universal use with power response tips.

Order no. T0052922399N



#### WSP150 soldering pencil set with LHT F tip and WDH30 safety rest

For applications with extremely high heat requirements and large heat sinks. 150 W | 24 V | Max. temperature 450 °C / 850 °F Tip family LHT



#### WP65 soldering pencil set with XNT A tip and WDH10 safety rest

Suitable for fine soldering jobs applications. 65 W | 24 V | Max. temperature 450 °C / 850 °F Tip family XNT



Order no. T0052921699N



#### WP80 soldering pencil set with LT B tip and WDH10 safety rest

Soldering pencil for all standard applications with short tip-to-grip design. Comfortable safety rest with 4-step varying inclination. 80 W | 24v | Max. temperature 450 °C / 850 °F Tip family LT



Order no. T0052918199N



#### WSP80 soldering pencil set with LT B tip and KH18 safety rest

For all standard soldering applications. 80 W | 24 V | Max. temperature 450 °C / 850 °F Tip family LT



#### WP120 soldering pencil set with XT B tip and WDH10 safety rest

Versatile 120 W pencil for demanding applications. Suitable for use on small and large applications with a higher heat demand. 120 W | 24 V | Max. temperature 450 °C / 850 °F Tip family XT



Order no. T0053312599N



Order no. T0052919499N



#### WP200 soldering pencil set with XHT D tip and WDH31 safety rest

Tip family XHT

\* Maximum power limited to 150 Watts.

#### WTA50 desoldering tweezers set with WTA1 tip and AK51 safety rest

For safe desoldering jobs. 2 x 25 W | 24 V | Max. temperature 450 °C / 850 °F

#### FE75 integrated fume extraction iron set with LT B tip and safety rest

Fume extraction soldering pencil. Two-in-one soldering and tip extraction. Includes a 5 mm brush. 80 W | 24 V | Max. temperature 450 °C / 850 °F Tip family LT











Order no. T0052918999N

High power soldering pencil. Ideal for those applications with the highest heat demands e.g, LED backpanels or HF shieldings. \*200 W | 24 V | Max. temperature 450 °C / 850 °F

### хнт 🍆

Order no. T0052920099N



Order no. T0053313399N



Order no. T0053315199N

#### **Safety Rests**



WSR200 Safety Rest for WTP90 Order no. T0051517499N



#### WSR202 Safety Rest

for WSP150 / WP200 Order no. T0051517699N

WSR201 Safety Rest WSP80 / WP65 / WP80 / WP120 Order no. T0051517599N



#### **SD1000 Solder Spool** Dispenser

Holds 1 pound solder spool (solder not included) Order no. T0051301799N

ABW2 extension for additional reel Order no. T0051301399N



# Need tips?

Only Weller supplies three different heating and tip technologies to ensure customers always have the absolute best tool for their specific application. Weller's proven technology enables users to finally tackle those difficult or near impossible hand soldering applications.











#### **Accessories**

WSRF200 Funnel Replacement for WSR200 / WDH51 Order no.T0058768727N

WSRF201 Funnel Replacement for WSR201 Order no.T0058768728N

WSRF202 Funnel Replacement for WSR202 / WDH31 Order no.T0058768729N

Barrel / Tip Retainer for WTP90 Order no.T0058768724N

**Replacement heating element** for WTP90 Order no.T0058768725N



WSRH1 LT Tip Mounting and Storage Plate Order no.T0058768732N

WSRH2 XNT Tip Mounting and Storage Plate Order no.T0058768731N

WSRH3 XHT Tip Mounting and Storage Plate Order no.T0058768733N

Silicon Pad Replacement for WT1 / WT1H Order no.T0058768734N











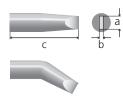
## WT Tips

- Non-cartridge tips for small to high thermal mass applications
- Low thermal mass tips for universal SMD and THT applications

To shop our full line of tips, please visit our website at weller-toolsus.com

## Soldering tips for the WTP90 soldering pencil

Chisel



ТНМ	<b>Ø</b> a mm	c mm	Order number
THM A	1.6	0.4	T0054490499N
	2.4	0.8	T0054490599N
THM C	3.2	0.8	T0054490699N
THM D	4.0	0.8	T0054490799N

Øa b

mm mm mm

XNT

XNT 1SCNW\*

c Order no.

Order no.

Order no.

Туре

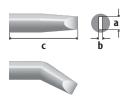
XNT S

0.3 0.1 27.0 T0054488199

Introducing the newTHM family, high mass tips for high performance applications.

The standard XNT tip family is also compatible.





XNT 1SC	0.4	0.15	27.0	T0054486299
XNT H	0.8	0.4	28.0	T0054485999
XNT K	1.2	0.4	28.0	T0054486099
XNT A	1.6	0.4	28.0	T0054485199
XNT 6	1.6	0.4	29.5	T0054485699
XNT B	2.4	0.8	27.0	T0054485799

Туре	Ø a mm	b mm	c mm	Order no.
XNT C	3.2	0.8	27.0	T0054485899
XNT D	4.0	0.8	28.0	T0054485399
XNT HX 45 °	0.8	0.4	36.5	T0054487399
XNT 4X 45 °	1.2	0.4	34.6	T0054487499
XNT AX	1.6	0.8	28.0	T0054486499
XNT BX	2.4	0.8	36.5	T0054488299
XNT MX	3.2	0.8	37.5	T0054488399

Gull	wing

Conical

SMT\*

Accessories

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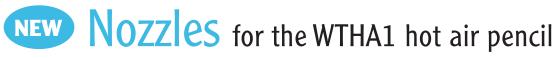
XNT	b mm	1	c mm	Order no.					
IT GW 1	2.0	:	33.0	T0054485499					
IT GW 2	1.5		27.5	T0054488099					
XNT	Ø a mm		c mm	Order no.	Туре	Ø a mm	r	c nm	Order no.
IT 15	0.2		28.5	T0054485299	XNT 1X	0.4	2	28.0	T0054486599
	0.2	-	36.5	T0054487299	XNT 1SLX 45 °	0.4	3	9.5	T0054487599
XNT	Ø a mm	b mm	c mm	Order no.	Туре	Ø a mm	b mm	c mm	Order no.
IT SMT 01*	10.4	0.6	7.1	T0054487699N	XNT SMT 03*	20.8	0.6	7.1	T0054487899N
IT SMT 02*	16.8	0.6	7.1	T0054487799N	* SMT Blade tips for WI	P65 only	y.		<u> </u>
XNT		Ø a mm	c mm	Order no.	Туре				Order no.
easuring tip				K1131	Barrel				T0058765758
NT Screw M4			26.0	T0054487999	Barrel for WP65 bent t	ips			T0058765767
									I

XNT GW 1	2.0	)	33.0	T0054485499					
XNT GW 2	1.5	, ,	27.5	T0054488099					
XNT	Ø a mm		c mm	Order no.	Туре	Ø a mm		c mm	Order no.
XNT 1S	0.2		28.5	T0054485299	XNT 1X	0.4	:	28.0	T0054486599
XNT 1LX	0.2		36.5	T0054487299	XNT 1SLX 45 °	0.4		39.5	T005448759
XNT	Ø a mm	b mm	c mm	Order no.	Туре	Ø a mm	b mm	c mm	Order no.
XNT SMT 01*	10.4	0.6	7.1	T0054487699N	XNT SMT 03*	20.8	0.6	7.1	T0054487899
XNT SMT 02*	16.8	0.6	7.1	T0054487799N	* SMT Blade tips for W	/P65 on	ly.	1	1
XNT		Ø a mm	c mm	Order no.	Туре				Order no.
Measuring tip				K1131	Barrel				T005876575
									1

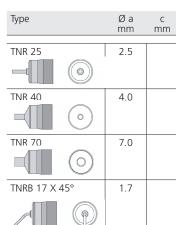
Order

XNT GW 1	2.0		33.0	T0054485499					
XNT GW 2	1.5		27.5	T0054488099					
XNT	Ø a mm		c mm	Order no.	Туре	Ø a mm		c mm	Order no.
XNT 1S	0.2		28.5	T0054485299	XNT 1X	0.4		28.0	T0054486599
	0.2		36.5	T0054487299	XNT 1SLX 45 °	0.4		39.5	T0054487599
XNT	Ø a mm	b mm	c mm	Order no.	Туре	Ø a mm	b mm	c mm	Order no.
XNT SMT 01*	10.4	0.6	7.1	T0054487699N	XNT SMT 03*	20.8	0.6	7.1	T0054487899
XNT SMT 02*	16.8	0.6	7.1	T0054487799N	* SMT Blade tips for W	/P65 or	nly.		1
XNT		Ø a mm	c mm	Order no.	Туре				Order no.
Measuring tip				K1131	Barrel				T0058765758
XNT Screw M4			26.0	T0054487999	Barrel for WP65 bent	tips			T0058765767





Round



Sloped		
	<b>O</b> a	XN XN

XNT 4	1.2	T0054485599
XNT AA 45 °	1.6	T0054488499
XNT BB 45 °	2.4	T0054488599

a mm

Туре	a mm	Order no.
XNT CC 45 °	3.2	T0054488699
	5.2	10054400099
XNT F 45 °	1.2	T0054488799

Øа

mm

0.4

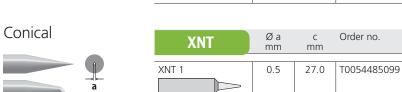
Order no.

\* Non-wettable

37.5 T0054486899

С

mm



XNT



XNT	Ø a mm	c mm	Order no.
		1	
XNT KN	2.0	33.0	T0054486399

18	\	NТ	Technology Lin	ρ
10	1	VI	Technology Lin	е





The TNA nozzle adapter also makes this tool backwards compatible with the Weller WHA series nozzles.

Order no.		Туре	Ø a mm	c mm	Order no.
	T0058768742N	TNRB 60 X 45°	6.0		T0058768746N
	T0058768743N	TNA NOZZLE ADAPTER			T0058768747N
	T0058768744N	SILICON PAD			T0058768762N
	T0058768745N				

#### Accessories

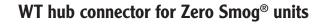
#### WT connectible fume extraction units\*

# 

Zero Smog<sup>®</sup> EL

Portable fume extraction unit, easy to install and operate. Small, economical system for 2 workplaces.

Order no. ZEROSMOGELN





WT Hub

#### WT compatible heating plates



Heating plate with heating surface 80 x 50 mm,

WHP80



Zero Smog<sup>®</sup> 4V

Zero Smog<sup>®</sup> TL

Mobile fume extraction unit for large areas, with built-in turbine and pressure regulator for constant volume flow. Up to 4 work places.

Portable fume extraction unit, easy to install and operate.

Small, economical system for 2 workplaces.

Order no. T0053660299N

Order no. ZEROSMOGTLN



Zero Smog<sup>®</sup> 6V

Mobile fume extraction for large areas, with a built-in turbine. Up to 6 work places.

Order no. T0053666299N



WT compatible soldering baths

WSB80

Solder bath for lead-free solder, 80 W, inside diameter 20 mm depth 25 mm, temperature range 50 °C – 450 °C (150 °F – 850 °F)



#### WSB150

Solder bath for lead-free solder, 150 W, temperature range 50 °C – 550 °C (150 °F – 999 °F)

\* For more information and to view our entire line of fume extraction equipment, please order our Weller FT fume extraction brochure (T550943), also available online in our Literature section.



To connect the Zero Smog<sup>®</sup> EL and TL units to one or two WT stations

Order no. T0058768767N

temperature range 50 °C - 200 °C (150 °F - 400 °F)

Order no. T0052702899N

Order no. T0052704099N

Order no. T0052704299N

## How do I expand my Weller<sup>®</sup> workbench?

Zero Smog<sup>®</sup> fume

protect your health

and the health of

your employees.

- management

extraction units



Solder spool dispenser:

- Minimizes core solder usage
- Eliminates operator downtime by providing continuous solder wire
- Holds 1 pound solder spool (solder not included)





Erem<sup>®</sup> precision cutters, pliers and tweezers are an indispensible component to any Weller configuration.

## How do I select my Weller<sup>®</sup> soldering system?

**Choose your solder tip based** on component type and size.

**Choose the energy level** required for soldering.



**Choose your soldering tool.** 

**Choose the soldering station** compatible with your soldering tool.



**Request a free demo at your facility!** Visit weller-toolsus.com for more information.









## We're here to help!

1- (866) 498-0484 weller-na@weller-tools.com weller-toolsus.com

