

T-1 3/4 (5mm) RIGHT ANGLE LED INDICATOR

Part Number: WP1503CB/ID High Efficiency Red

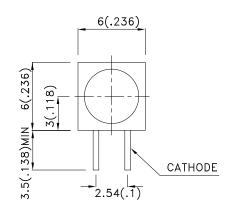
Features

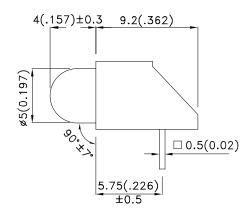
- Low power consumption.
- Versatile mounting on P.C. board or panel.
- T-1 3/4 diameter flangeless package.
- Reliable and rugged.
- Housing UL rating:94V-0.
- Housing material: type 66 nylon.
- RoHS compliant.

Description

The High Efficiency Red source color devices are made with Gallium Arsenide Phosphide on Gallium Phosphide Orange Light Emitting Diode.

Package Dimensions





RECOMMENDED PCB LAYOUT

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.25(0.01") unless otherwise noted.
- 3. Lead spacing is measured where the leads emerge from the package.4. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

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Selection Guide

| Part No. | Dice | Dice Lens Type lv (mcd) [2] @ 10mA | | , | Viewing Angle [1] |
|-------------|---------------------------------|------------------------------------|------|------|----------------------|
| | | 2. | Min. | Тур. | 201/2 |
| WP1503CB/ID | High Efficiency Red (GaAsP/GaP) | Red Diffused | 25 | 50 | 60° |

- 1. 01/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value. 2. Luminous intensity/ luminous Flux: +/-15%.

Electrical / Optical Characteristics at TA=25°C

| Symbol | Parameter | Device | Тур. | Max. | Units | Test Conditions |
|--------|--------------------------|---------------------|------|------|-------|---------------------|
| λpeak | Peak Wavelength | High Efficiency Red | 627 | | nm | IF=20mA |
| λD [1] | Dominant Wavelength | High Efficiency Red | 625 | | nm | IF=20mA |
| Δλ1/2 | Spectral Line Half-width | High Efficiency Red | 45 | | nm | IF=20mA |
| С | Capacitance | High Efficiency Red | 15 | | pF | VF=0V;f=1MHz |
| VF [2] | Forward Voltage | High Efficiency Red | 2 | 2.5 | V | IF=20mA |
| lr | Reverse Current | High Efficiency Red | | 10 | uA | V _R = 5V |

Notes:

- 1.Wavelength: +/-1nm. 2. Forward Voltage: +/-0.1V.

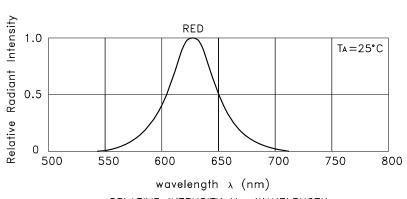
Absolute Maximum Ratings at TA=25°C

| Parameter | High Efficiency Red | Units | |
|-------------------------------|---------------------|-------|--|
| Power dissipation | 75 | mW | |
| DC Forward Current | 30 | mA | |
| Peak Forward Current [1] | 160 | mA | |
| Reverse Voltage | 5 | V | |
| Operating/Storage Temperature | -40°C To +85°C | | |
| Lead Solder Temperature [2] | 260°C For 3 Seconds | | |
| Lead Solder Temperature [3] | 260°C For 5 Seconds | | |

Notes:

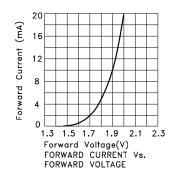
- 1. 1/10 Duty Cycle, 0.1ms Pulse Width.
 2. 2mm below package base.
 3. 5mm below package base.

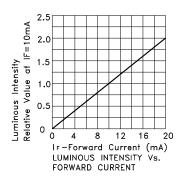
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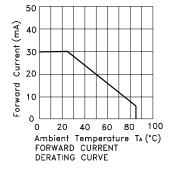


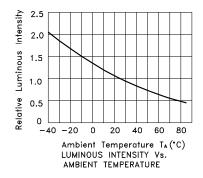
RELATIVE INTENSITY Vs. WAVELENGTH

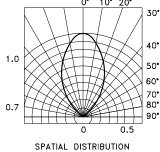
High Efficiency Red WP1503CB/ID





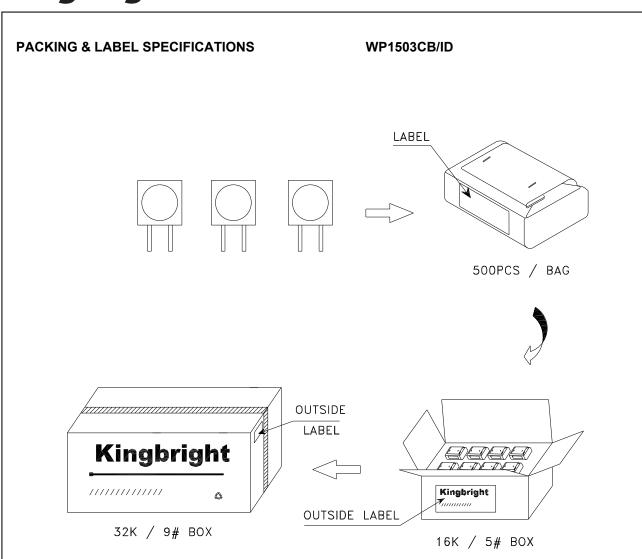


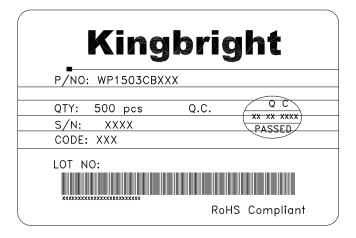




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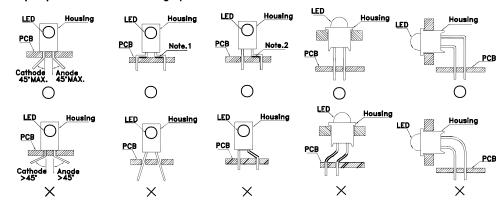




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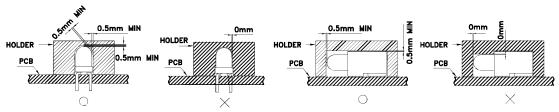
PRECAUTIONS

 The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement. Lead—forming may be required to insure the lead pitch matches the hole pitch. Refer to the figure below for proper lead forming procedures.

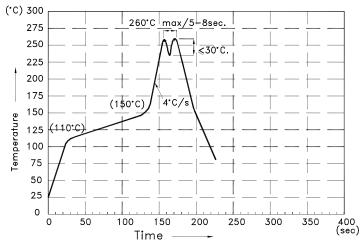


 $ilde{"}\bigcirc$ $ilde{"}$ Correct mounting method $ilde{"} imes ilde{"}$ Incorrect mounting method

2. During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering.



- 3. The tip of the soldering iron should never touch the lens epoxy.
- 4. Through—hole LEDs are incompatible with reflow soldering.
- If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.
- 6. Recommended Wave Soldering Profile for Kingbright Thru—Hole Products



NOTES:

- 1.Recommend the wave temperature 245°C $\sim\!260^{\circ}\text{C}.$ The maximum soldering temperature should be less than 260°C.
- 2.Do not apply stress on epoxy resins when temperature is over 85°C.
- 3. The soldering profile apply to the lead free soldering (Sn/Cu/Ag alloy).
- 4.During wave soldering, the PCB top-surface temperature should be kept below 105°C.

5.No more than once.

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