ABB TSDS1A01 02 18 03

## Single Shot (Pulse Former) **TSDS Digi-Timer Timing Module**





- +/-0.5% Repeat Accuracy

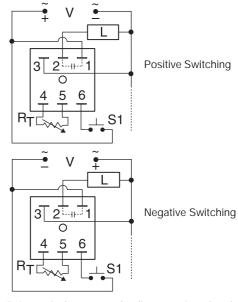
- Stable Over Voltage & Temperature
  Fixed or Adjustable Delays From 0.1 s ... 1000 m
- Totally Solid State & Encapsulated

The TSDS utilizes a stable oscillator for its time base and a C/MOS digital predetermined counting circuit to provide excellent repeat accuracy. Suitable for many applications including dispensing, welding, exposure timing--those applications requiring single shot timing.

#### Operation

Input voltage must be applied before and during timing. Upon momentary or maintained closure of the initiate switch, the output is energized for a measured interval of time. At the end of the delay, the output de-energizes. Opening or reclosing the initiate switch during timing has no affect on the time delay. The output will not energize if the initiate switch is closed when input voltage is

Reset: Reset occurs when the time delay is complete and the initiate switch is opened. Loss of input voltage resets the time delay and output.



 $R_{\tau}$  is used when external adjustment is ordered.

■ No First Shot Effect

### Approvals:





### Ordering Table

**Technical Data** 

### **TSDS** Series

# Input

-1 - 12 V DC

-2 - 24 V AC -3 - 24 V DC

-4 - 120 V AC **-6** - 230 V AC

### **Adjustment** -1 - Fixed

<mark>-2 -</mark> External

Adjust

# Time Delay\*

**-1** - 1 ... **-3** - 0.1 ... -4 -1 ... **-5** - 10 ... 1000 m

**-0 -** 0.1 ... 10 s 100 s 10 ... 1000 s 10 m 100 m

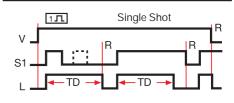
\* If Fixed Delay is selected, insert delay [0.1 ... 1000] followed by (S) sec. or (M) min.

Switching Mode

(V DC Only)

P - Positive

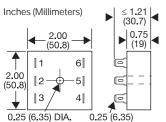
Negative



V = Voltage L = Load TD = Time Delay S1 = Initiate Switch R = Reset

### Example P/N: TSDS421 Fixed - TSDS410.1S

Time Delay				
Type	Digital integrated circuitry			
Range	0.1 s 1000 m in 6 adjustable ranges or fixed			
Repeat Accuracy	+/-0.5 %			
Tolerance (Factory Calibration)	+/-1%			
Recycle Time	≤150 ms			
Time Delay vs. Temperature & Voltage	≤+/-2%			
Input				
Voltage	12 or 24 V DC; 24, 120, or 230 V AC			
Tolerance	+/-15%			
DC Ripple	+/-10%			
Line Frequency	50 60 Hz			
Output				
Type	Solid state			
Form	Normally Open, closed during timing			
Maximum Load Current	1 A steady state, 10 A inrush at 55° C			
Voltage Drop	DC ≅ 1.7 V at 1 A			
	AC ≅ 2.5 V at 1 A			
DC Operation	Positive or negative switching			
Protection				
Circuitry	Encapsulated			
Dielectric Breakdown	≥ 2000 V RMS terminals to mounting surface			
Insulation Resistance	≥ 100 MΩ			
Mechanical				
Mounting	Surface mount with one #10 (M5 x 0.8) screw			
Package	2 x 2 x 1.21 in. (50.8 x 50.8 x 30.7 mm)			
Termination	0.25 in. (6.35 mm) male quick connect terminals			
Environmental				
Operating/Storage Temperature	-40°C +75°C / -40°C +85°C			
Humidity	95% relative, non-condensing			
Weight	≅ 2.4 oz (68 g)			



Time Delay	VTP P/N	Fig. A P/N	Fig. B P/N	
<b>0</b> – 0.1 10 s	VTP2C	P1004-16	P1004-16-X	
<b>1</b> – 1 100 s	VTP2G	P1004-16	P1004-16-X	
<b>2</b> – 10 1000 s	VTP2K	P1004-16	P1004-16-X	
<b>3</b> – 0.1 10 m	VTP2N	P1004-16	P1004-16-X	
<b>4</b> – 1 100 m	VTP2P	P1004-16	P1004-16-X	
<b>5</b> – 10 1000 m	VTP4R	P1004-12	P1004-12-X	

R <sub>T</sub> Selection Chart									
Desired Time Delay*									
Seconds		Minutes		R <sub>T</sub>	Minutes	R <sub>T</sub>			
0	1	2	3	4	Megohm	5	Megohm		
0.1	1	10	0.1	1	0.0	10	0.0		
1	10	100	1	10	0.1	100	0.3		
2	20	200	2	20	0.2	200	0.6		
3	30	300	3	30	0.3	300	0.9		
4	40	400	4	40	0.4	400	1.2		
5	50	500	5	50	0.5	500	1.5		
6	60	600	6	60	0.6	600	1.8		
7	70	700	7	70	0.7	700	2.1		
8	80	800	8	80	0.8	800	2.4		
9	90	900	9	90	0.9	900	2.7		
10	100	1000	10	100	1.0	1000	3.0		

 $<sup>^{\</sup>star}$  When selecting an external  $R_{T}$  add at least 11% for tolerance of unit and the  $R_{T}^{\cdot}$ 

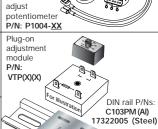
External

### **Accessories**









P/N: P1023-20 See accessory pages at the end of this section

DIN rail adaptor