## Low-profile One-way Detector Switch

SPVP Series

### The 2.0mm long stroke made the thin 1.2mm profile possible.

Power

Push

Slide

Rotary

Encoders

Jog Shuttle

Telephone -hook

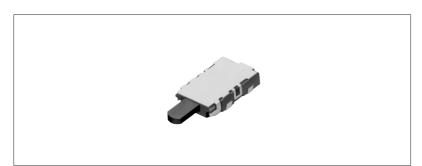
#### **Detector**

Vibration Sensors

Dual-in-line Package Type

Multi Control Devices

TACT





### Features

- Low-profile:only 1.2mm from the print substrate's installation surface.
- Available for reflow soldering.
- The double-sided sliding contact provides high reliability.

### Applications

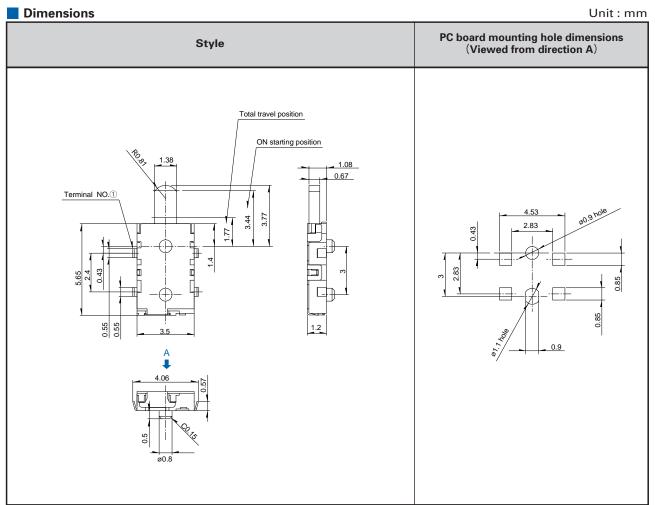
 For detection mechanisms in electronic devices, including DSCs, audio players, and camcorders

### Typical Specifications

| Ite  | ms           | Specifications                   |  |  |
|--|--------------|----------------------------------|--|--|
| Rating (max.) (Resistive load)                               |              | 1mA 5V DC                        |  |  |
| Contact resistance<br>(Initial performance / After lifetime) |              | $5\Omega$ max. / $10\Omega$ max. |  |  |
| Operating force  |              | 0.55N max.                       |  |  |
| Operating life   | Without load | 50,000 cycles                    |  |  |
|  | With load    | 50,000 cycles (1mA 5V DC)        |  |  |

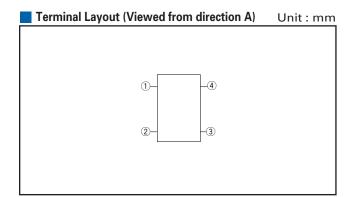
### Products Line

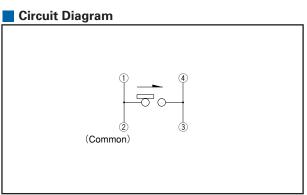
| Poles | Positions | Terminal style | Location lug | Minimum packing unit (pcs.) | Products No. |  |
|-------|-----------|----------------|--------------|-----------------------------|--------------|--|
| 1     | 1 1       | For PC board   | With         | 4,500                       | SPVP110100   |  |
|       | (Reflow)  | Without        | 4,500        | SPVP120100                  |              |  |



### Note

Dimensions show only the shape of the print terminal.





Power

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\_\_\_\_

Rotary

**Encoders** 

Jog Shuttle

Telephone -hook

### Detector

Vibration Sensors Dual-in-line

Package Type Multi Control

Devices

TACT

# **Products Specifications**

Power
Push
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Encoders
Jog
Shuttle
Telephone
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Detector
Vibration
Sensors

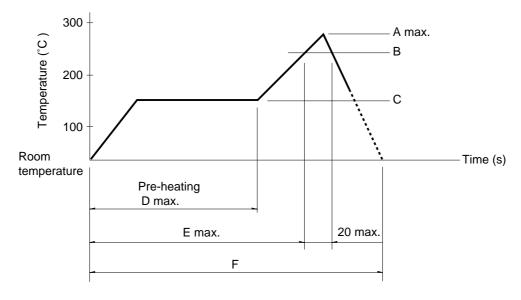
Dual-in-line Package Type Multi Control Devices

| Series                            |   |                            | SPPB   | SPVE   | SPPW8                                      | SPVM                                    | SPVF                                     | sscu  | SSCT  | SPVP                                      |
|-----------------------------------|---|----------------------------|--|--|--|---|--|---|---|---|
| Operating temperature range       |   | -10°C to +60°C             |  |  |  |   |  |   |   |   |
| Rating (max.)<br>(Resistive load) |   |                            | 0.1A 30V<br>DC   | 0.1A 12V<br>DC   | 0.1A 30V<br>DC                             | 1mA                                     | 5V DC                                    | 0.1A 12V DC                                   |   | 1mA 5V<br>DC                              |
|                                   | Initial contact resistance                |                            | 1Ω max.  | 500m Ω<br>max.   | 1Ω max.                                    | 2Ω max.                                 | 500m Ω<br>max.                           | 70m Ω<br>max.                                 | 20m Ω<br>max.                               | 5Ω max.                                   |
| Electrical performance            |   |                            | 100MΩ min.<br>100V DC  |  |  |   |  | 100MΩ min.<br>250V DC                         |   | 100M Ω<br>min.<br>100V DC                 |
|                                   | Voltage proof                             |                            | 100V AC<br>for 1 min.  |  |  |   | 250V AC<br>for 1 min.                    |   | 100V AC<br>for 1 min.                       |   |
|                                   | Robustness of terminal                    |                            | 3N<br>for 1 min.   | 0.5N<br>for 1 min.   | 3N<br>for 1 min.                           | 1N<br>for 1 min.                        | 3N<br>for 30 s                           | 3N for 1 min.                                 |   | 0.5N<br>for 1 min.                        |
|                                   | Robustness of actuator                    |                            | 10N  | 5N   | 10N  | 5N                                      | 1N                                       | 5N  | 10N   | 5N  |
|                                   | Vibra                                     | Vibration                  |  | 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively |  |   |  |   |   |   |
| Mechanical performance            | Solder                                    | ability                    | 230±5℃, 3±0.5s   |  |  |   |  |   |   |   |
|                                   | Resistance<br>to<br>soldering<br>heat     | Manual soldering           | 300±<br>5℃,<br>5s max.   | 350±<br>5℃,<br>3s max.   | 350±<br>10℃,<br>3 <sup>+1</sup> 0s         | 350±<br>5℃,<br>3s max.                  | 300±<br>10℃,<br>3 <sup>+1</sup> s        | 350±10℃,<br>3 <sup>+1</sup> ₀s                |   | 350±<br>5℃,<br>3s max.                    |
|                                   |   | Dip<br>soldering           | 260±5℃,<br>5±1s  |  | 255±5℃,<br>5±1s                            |   | 260±5℃,<br>5±1s                          |   | 260±5℃,<br>5±1s                             | _   |
|                                   |   | Reflow<br>soldering        |  | Please see P.300   |  |   | _  |   | Please<br>see<br>P.302                      |   |
| Operatin<br>without               |   |                            | 50,000<br>cycles<br>2Ω max.  | 50,000<br>cycles<br>1Ω max.  | 100,000<br>cycles<br>2Ω max.               | 50,000<br>cycles<br>5Ω max.             | 100,000<br>cycles<br>1Ω max.             | 10,000<br>cycles<br>100mΩ max.                | 10,000<br>cycles<br>40mΩ max.               | 50,000<br>cycles<br>10Ω max.              |
| Durability                        | Operating life with load                  |                            | (0.1A 30V DC)<br>50,000 cycles<br>2Ω max.  | (0.1A 12V DC)<br>50,000 cycles<br>1Ω max.  | (0.1A 30V DC)<br>100,000 cycles<br>2Ω max. | (1mA 5V DC)<br>50,000 cycles<br>5Ω max. | (1mA 5V DC)<br>100,000 cycles<br>1Ω max. | (0.1A 12V DC)<br>10,000 cycles<br>150m Ω max. | (0.1A 12V DC)<br>10,000 cycles<br>60mΩ max. | (1mA 5V DC)<br>50,000 cycles<br>10 Ω max. |
|                                   | Cold  Environmental performance  Dry heat |                            | -20±2℃         -25±2℃         -20±2℃         -40±2℃         -20±2℃           for 96h         for 96h         for 96h         for 96h |  |  |   |  |   |   |   |
|                                   |   |                            | 85±2℃ for 96h  |  |  |   |  |   |   |   |
| Damp heat                         |   | 40±2℃, 90 to 95%RH for 96h |  |  |  |   |  |   |   |   |

### **Soldering Conditions**

### **Example of Reflow Soldering Condition**

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2  $\phi$  CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile



| Series (Reflow type) | A (℃ )<br>3s max. | <b>B</b> (℃) | <b>C</b> (C) | <b>D</b> (s) | E(s) | F(s) |
|----------------------|-------------------|--------------|--------------|--------------|------|------|
| SPPB                 | 250<br>240        | 200          | 150          | 120          |      |      |
| SPVE                 |                   | 230          |              |              |      |      |
| SPPW8                | 250<br>240<br>250 | 200          |              |              |      |      |
| SPVM                 |                   | - 230        |              |              |      |      |
| SPVP                 |                   |              |              |              |      |      |
| SPVN                 |                   |              |              |              |      |      |
| SPVG                 |                   |              |              |              |      |      |
| SPVL                 |                   |              |              |              |      |      |
| SSCM                 |                   |              |              |              |      |      |

### Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- As the conditions vary some how depending on the kind of reflow soldering equipment, please make sure you have the right one before use.

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# **Taping Specifications**

### Taping Packaging

Reel Size Unit: mm ø13 hole

| Series                   |                | Nur      | nber of packages (p | Reel width | Tape width<br>(mm) |      |    |
|--------------------------|----------------|----------|---------------------|------------|--------------------|------|----|
|                          |                | 1 reel   | 1 case / domestic   | W (mm)     |                    |      |    |
| 53 (Horizontal           |                | izontal) | 1,500               | 3,000      | 6,000              |      | 24 |
| SPPB                     | SPPB 53 (Ver   |          | 600                 | 1,200      | 2,400              | 24.4 |    |
|                          | 63             | , 64     | 1,300               | 2,600      | 5,200              |      |    |
|                          |                | h=3.8    | 2,800               | 5,600      | 22,400             | 12.4 | 12 |
|                          |                | h=4.1    | 2,000               |            |                    |      |    |
| Standa                   | Standard       | h=4.8    | 2,200               | 4,400      | 17,600             |      |    |
| SPVE                     |                | h=5.2    | 2,000               | 4,000      | 16,000             |      |    |
| _                        |                | h=5.5    | 2,000               | 4,000      | 10,000             |      |    |
|                          | Low-           | h=3.3    | 2,800               | 5,600      | 22,400             |      |    |
|                          | profile        | h=4.75   | 2,000               | 4,000      | 16,000             |      |    |
|                          | h = 6.1        | (Reflow) | 1,000               | 2,000      | 4,000              |      |    |
| SPPW81                   | PPW81 h = 6.55 |          | 1,000               | 2,000      | 4,000              | 24.4 | 24 |
|                          | h = 7.6 (      | (Reflow) | 850                 | 1,700      | 3,400              |      |    |
| SPVM                     |                | 3,000    | 6,000               | 12,000     |                    |      |    |
| SPVP SPVN SPVG SPVL SSCM |                |          | 4,500               | 9,000      | 18,000             |      |    |
|                          |                |          | 5,000               | 10,000     | 20,000             | 16.4 | 16 |
|                          |                |          | 2,500               | 5,000      | 10,000             | 10.4 | 10 |
|                          |                |          | 5,000               | 10,000     | 20,000             |      |    |
|                          |                |          | 3,000               | 6,000      | 12,000             |      |    |

Order products in N minimum packing units (1 reel or 1 case).

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