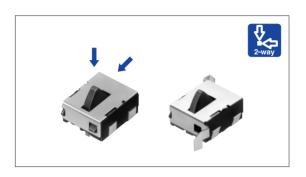
Detector Switch Compact Two-way Operation Type

SPVM Series



3.5×2.8×height1.5mm compact detector switch detects from both vertical and horizontal direction.



| Typical Specifications | | | | |
|-------------------------------------------------------|--------------|--------------------------|--|--|
| Ite | ms | Specifications | | |
| Rating (max.) / (min.) (Resistive load) | | 1mA 5V DC/50μA 3V DC | | |
| Contact resistance (Initial /After operating life) | | 2Ω max./5Ω max. | | |
| Operating force | | 0.4N max. | | |
| Operating life | Without load | 50,000cycles | | |
| | With load | 50,000cycles (1mA 5V DC) | | |

| Detector |
|----------|
| Push |
| Slide |
| Rotary |

Power Dual-in-line

Encoders

Package Type

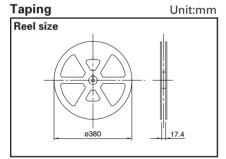
TACT Switch™ **Custom-**

Products

Product Line

| Poles | Positions | Terminal type | Housing | Location lug | Minimum order unit (pcs) | Product No. | Drawing No. |
|-------|-----------|--------------------------|---------------------|--------------|--------------------------|-------------|-------------|
| 1 | | For PC board (Reflow) | Without terminal | With | | SPVM110100 | - 1 |
| | 1 | | | Without | 12,000 | SPVM110200 | |
| | | | With terminal | With | | SPVM210100 | 2 |
| | | | | Without | | SPVM210200 | |

Packing Specifications



| Numb | er of packages | Tape width | Export package | | |
|--------|------------------|---------------------------|----------------|----------------------|--|
| 1 reel | 1 case /Japan | 1 case /export packing | (mm) | measurements (mm) | |
| 3,000 | 6,000 | 12,000 | 16 | 417×409×139 | |

- 1. When applying the soldered frame terminals as earth terminals, place No.3 and No.4 terminals on the same ground.
- 2. Please place purchase orders per minimum order unit N (integer).



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Compact Two-way Operation Type | SPVM Series

Detector

Push

Slide

Rotary

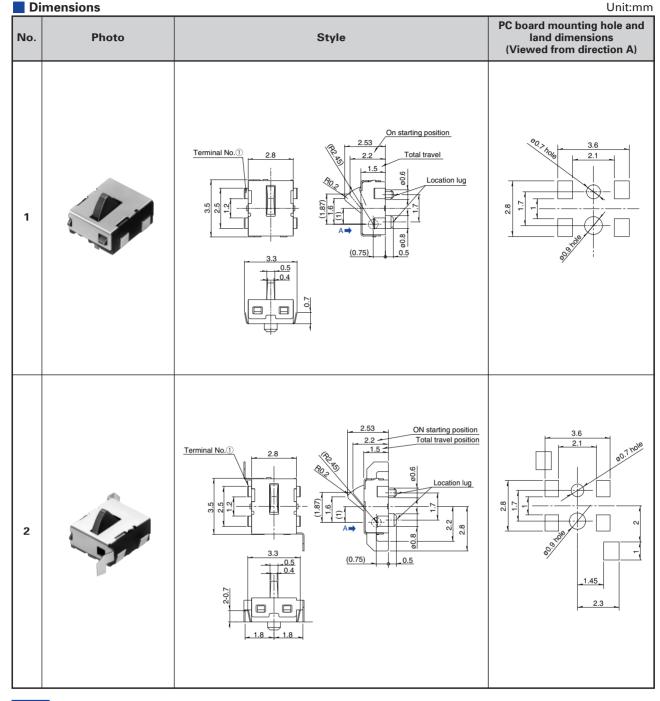
Encoders

Power

Dual-in-line Package Type

TACT Switch™

Custom-Products

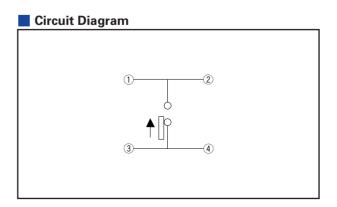


Note

Above dimensions indicate "with location lug" versions.



Terminal Layout (Viewed from Direction A) 1—2 3—4



List of Varieties (General-purpose Type)

| C. | | General-purpose Type | | | | | | | | |
|-----------------------------|-----------------------------|---------------------------------------|----------------------------------------------------------------------------------------------------|----------------------------------------|-------------------------------------|----------------------|--------------------------------------|------------------------------------------|--|--|
| Series - | | SPPB | SPVE | SPPW8 | SPVM | SPVR | SPVF | SSCU | | |
| Ph | ioto | 266 24 | | | | To the second | | | | |
| Operation type | | 1-way | 1-way | 1-way | 2-way | 2-way | 2-way | Ţ 2-way | | |
| | rating ture range | -40°C to +85°C | -10°C to | +60°C | -40°C to | +85℃ | -10℃ to +60℃ | -40°C to +85°C | | |
| Automo | otive use | • | | | • | • | _ | • | | |
| | (max.) ive load) | | 0.1A 30V DC | | | 1mA 5V DC | 1 | 0.1A 12V DC | | |
| | g (min.) ive load) | 50μA | 3V DC | 100μA 3V DC | 50μA 3V DC | 100μA 3V DC | 50μA | 3V DC | | |
| pen | Initial contact resistance | 1Ω max. | 500mΩ max. | 1Ω max. | 2Ω max. | 3Ω max. | 500mΩ max. | 70mΩ max. | | |
| Electrical performance | Insulation resistance | 100MΩ min. 100V DC | | | | | | 100MΩ min. 250V DC | | |
| ance | Voltage proof | 100V AC for 1 minute | | | | | | 250V AC for 1 minute | | |
| Mechanical performance | Terminal strength | 3N for 1 minute | 0.5N for 1 minute | 3N for 1 minute | 1N for 1 minute | 0.5N for 1 minute | 3N for 30s | 3N for 1 minute | | |
| nical | Actuator strength | 10N | 5N | 10N | 5N | 2N | 1N | 5N | | |
| Durability | Operating life without Load | 50,000cycles 2Ω max. | 50,000cycles 1 Ω max. | 100,000cycles 2Ω max. | 50,000cycles 5Ω max. | | 100,000cycles 1Ω max. | 10,000cycles 100mΩ max. | | |
| bility | Operating life with Load | (0.1A 30V DC) 50,000cycles 2Ω max. | $\begin{array}{c} (0.1\text{A 30V DC}) \\ 50,\!000\text{cycles 1}\Omega \ \text{max}. \end{array}$ | (0.1A 30V DC) 100,000cycles 2Ω max. | (1mA 5V DC) 50,000cycles 5Ω max. | | (1mA 5V DC) 100,000cycles 1Ω max. | (0.1A 12V DC) 10,000cycles 100mΩ max. | | |
| Environmenta performance | Cold | -40±2℃ for 500h | -20±2℃ | for 96h | -40±2℃ for 500h | | -40±2℃ for 96h | -40±2℃ for 500h | | |
| orma | Dry heat | 85±2℃ for 500h | 85±2℃ | for 96h | 85±2℃ for 500h | | 85±2℃ for 96h | 85±2℃ for 500h | | |
| ental Ince | Damp heat | 60±2℃, 90 to 95%RH for 500h | | o 95%RH for Sh | 60±2℃, 90 to 95%RH for 500h | | 40±2℃, 90 to 95%RH for 96h | 60±2℃, 90 to 95%RH for 500h | | |
| Dimen | W | 6.3 | 3.4 | 5 | 2.8 | 3.6 | 9 | 11 | | |
| mr | ո) 🖳 | | 3 | 4 | 3.5 | 4.2 | 3.5 | 5.8 | | |
| | H | 4.9 | 2.3 | | 1.5 1.2 | | 4.5 | 7 | | |
| | Manual soldering | 300±5℃, 5s max. | | 350±5℃ | , 3s max. | | 300±10℃, 3 ⁺¹ 0s | 350±5℃, 3s max. | | |
| Soldering | Dip soldering | 255±5℃, 5±1s | _ | 255±5℃, 5±1s | _ | _ | 245±5℃, 5±1s | | | |
| Reflow soldering | | | F | _ | | | | | | |
| Number of poles | | | 1 | | | 1.2 | 1 | | | |
| Operati | ion force | 0.35N max. | 0.3N | max. | 0.4N max. | 0.35N max. | 0.3N max. | 0.5N max. | | |
| Pa | age | 44 | 50 | 52 | 54 | 56 | 57 | 60 | | |

Detector

Push

Slide

Rotary

, ,

Encoders

Power

Dual-in-line Package Type

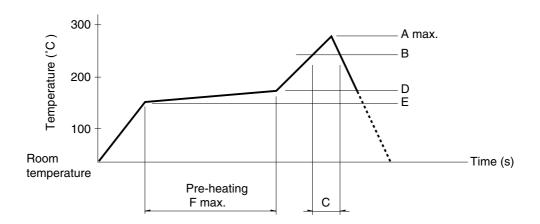
TACT Switch™

Custom-Products

Soldering Conditions

Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 ϕ CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile



| Slide | |
|--------------|--|
| Rotary | |
| Encoders | |
| Power | |
| Dual-in-line | |
| Package Type | |
| TACT Switch™ | |

Custom-Products

Detector

Push

| Series (Reflow type) | A(℃) 3s max. | B (℃) | C(s) | D (℃) | E(℃) | F(s) |
|----------------------|-----------------|--------------|------|--------------|---------------------|------|
| SPPB | 250 | 230 | 40 | | | |
| SPPW8 | | 200 | 20 | | | |
| SPVE | | 230 | 40 | | 150 | 120 |
| SPVG | | | | 180 | | |
| SPVL | | | | | | |
| SPVM | 260 | | | | | |
| SPVN | | | | | | |
| SPVP | | | | | | |
| SPVR | | | | | | |
| SPVS | | | | | | |
| SPVT | | | | | | |
| SSCM | | | | | | |
| SPPY5 | | | 20 | 150 | Room temperature | 180 |

Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.