## TACT Switch™

# Compact size of 2.8 x 2.4 Surface mount type equipped with projection

**SKSF** Series



Compact size of 2.8 x 2.4 Projection structure helps prevent deterioration in the sharpness of the operating feel, which can be caused by misalignment in assembling.

Detector Push

Slide

Rotary

**Encoders** 

Power

Dual-in-line Package Type

TACT Switch™

Custom-Products

Sharp Feeling Soft Feeling Snap-in Type

Surface Mount Type

Radial Type



#### Product Line

Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Minimum order unit (pcs.)
SKSFABE010	1.6N	Vertical	0.1	50mA 12V DC	10μA 1V DC	100,000cycles	100m Ω max.	20,000

## Packing Specifications Taping

Reel size

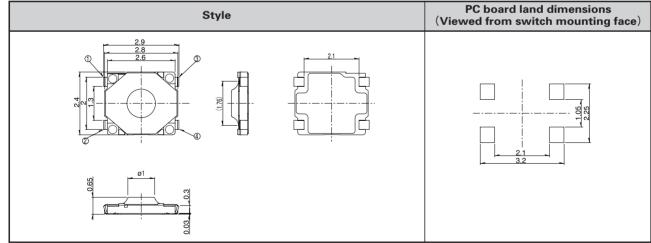
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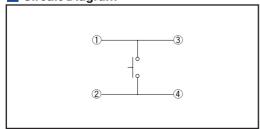
Numbe	er of package	Tape	Export package			
1 reel	1 case /Japan	1 case /export packing	width (mm)	measurements (mm)		
20,000	200,000	200,000	12	401×401×214		

### Dimensions

Unit:mm



### Circuit Diagram



#### Notes

- Please place purchase orders per minimum order unit N (integer).
- 2. For  $\phi$  330mm diameter reel requirements, please contact us.

### **List of Varieties**

#### ■ Sharp Feeling Type

Snarp Feeling Type															
Series		SKRN	SKSE	SPEE	SKSF	SKSG	SKRK	SKRP	SKQM	SKQY	SKRA	SKHM			
Photo				STATE OF THE PARTY	0		0								
Туре		Surface mount													
Features		Double action	Horizontal type Double action		Compact size Low-profile	High operation force Compact size	Compact size Low-profile	e High operation force Compact size Compact size		act size	Middle travel	_			
d O Verti		tical	• -		_	•	•	•	•	•	•	•	•		
Operating direction	Horizontal		_	•	•				_	_	ı				
		w	Пе	5.9	4	2.8	3	3.9	4.2	6	6.1	- □6.2 -	6.2		
Dimer (m	nsions m)	D	□6	2.87	5	2.4	2.7	2.9	3.2	3.5	3.7		6.5		
		Н	0.9	3	1.22	0.65	1.4	1.5	2.5	4.3	2.5	3.4	3.1		
Operation force coverage			relevant pa product de		<b>‡</b>	<b>‡</b>	<b>‡</b>	1	1	1	1	1			
Grou	Ground terminal		•				_				•	_	•		
Operating temperature range		-30°C to	o +85°C	-10℃ to +60℃	-30°C to +85°C										
Elec	Insulation resistance  Voltage proof		100M ( 100\		10M Ω min. 100V DC	100M Ω min. 100V DC									
trical			250V AC SKSE : 100V		100V AC	for 1min. 250V AC for 1min.									
						es,									
bility	Vibration  10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively  Lifetime  Shall be in accordance with individual specifications.														
Envi	Co	old	-30±2℃	for 96h	-40±2℃ for 96h		−30±2°C for 96h								
Environmental performance	Dry	heat	80±2℃	for 96h	85±2℃ for 96h		80±2℃ for 96h								
ental nce	Damp	heat	60±2℃ 95%RH		40±2℃, 90 to 95%RH for 96h	60±2℃, 90 to 95%RH for 96h									
	Page		301	302	107	303	304	305	306	307	308	309	310		

W: Width. The most outer dimension excluding terminal portion.

D: Depth. The most outer dimension excluding terminal portion.

H: Height. The minimum dimension if there are variances.

● Product Line of Knob for TACT Switch™ 330

#### Note

The automotive operating temperature range to be individually discussed upon request.

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Sharp Feeling Soft **Feeling** Snap-in Type

Surface Mount Type

Radial Type

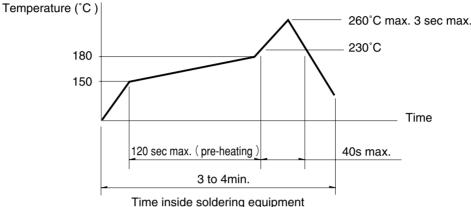
### **Soldering Conditions**

#### Condition for Reflow

#### Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 \( \phi \) CA (K) or CC (T) at solder joints (copper foil surface). A heat resistive tape should be used to fix thermocouple.

3. Temperature profile



#### Notes

- 1. The above temperature shall be measured of the top of switch. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

#### Conditions for Auto-dip

Available for Snap-in Type and Radial Type

(Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition			
Flux built-up	Mounting surface should not be exposed to fluk			
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100℃ max.			
Preheating time	60s max.			
Soldering temperature	260°C max.			
Duration of immersion	5s max.			
Number of soldering	2times max.			

#### Manual Soldering (Except SKRT Series)

Items	Condition		
Soldering temperature	350°C max.		
Duration of soldering	3s max.		
Capacity of soldering iron	60W max.		

Sharp Feeling Soft **Feeling** Snap-in Type Surface **Mount Type** Radial Type

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**Products** 

- 1. Consult with us for availability of TACT Switch™ washing.
- 2. Prevent flux penetration from the top side of the TACT  $\widetilde{Switch}^{TM}$ .
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)