

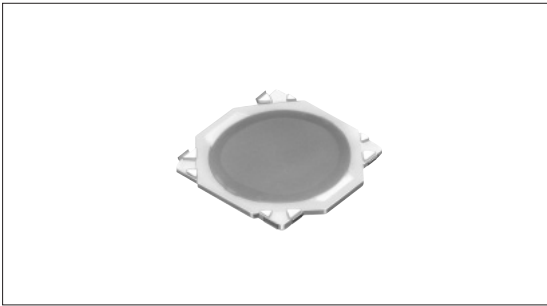
# TACT Switch™ 0.6mm Height Low-profile with Long-life (Surface Mount Type)

SKRR Series



A low-profile 0.6mm thick model with long-life of 5 million cycles widely applicable to portable information devices.

- Detector
- Push
- Slide
- Rotary
- Encoders
- Power



- Dual-in-line Package Type
- TACT Switch™**
- Custom-Products

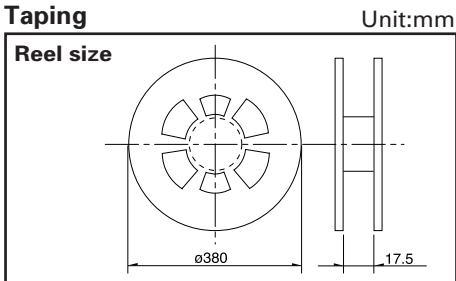
## Product Line

Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Minimum order unit (pcs.)
SKRRAAE010	1N	Vertical	0.25	50mA 12V DC	10μA 1V DC	5,000,000cycles	500mΩ max.	7,000
SKRRABE010	1.6N							
SKRRACE010	2.0N							

## Packing Specifications

### Taping

- Sharp Feeling
- Soft Feeling
- Snap-in Type
- Surface Mount Type
- Radial Type



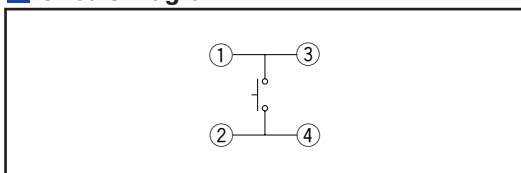
Number of packages (pcs.)			Tape width (mm)	Export package measurements (mm)
1 reel	1 case /Japan	1 case /export packing		
7,000	56,000	56,000	16	401×401×214

## Dimensions

Unit:mm

Style	PC board land dimensions (Viewed from switch mounting face)

## Circuit Diagram



## Notes

1. Please place purchase orders per minimum order unit N (integer).
2. For φ 330mm diameter reel requirements, please contact us.

Refer to P.328 for soldering conditions.

## List of Varieties

### Sharp Feeling Type

Series	SKQU	SKQB	SKQE	SKHC	SKRW	SKRM	SKQR	SKRB	SKRR	SKQG	SKSD		
Detector													
Push	Type												
Slide	Snap-in				Surface mount								
Rotary	Features												
Encoders	4-direction switch+push switch	Water-proof Horizontal type	Long Life	—	Low-profile				Low-profile and long life	Low-profile	Double action		
Power	Dimensions (mm)	W	11.5	□12		□3.7	□4.5	□4.8		7.5	□5.2	4.1	
Dual-in-line Package Type		D	11.9							7		3.9	
TACT Switch™		H	7.1	11.3	4.3		0.35	0.4	0.5	0.55	0.6	0.8	0.6
Custom-Products	Operation force coverage												
	1N	See the relevant pages for respective product descriptions	•	↕	↕	↕	↕	↕	↕	↕	↕	See the relevant pages for respective product descriptions	
	5N												
	Ground terminal												
	Operating temperature range												
	-30°C to +85°C												
Sharp Feeling	Electrical performance	Insulation resistance											
Soft Feeling		100MΩ min. 100V DC											
Snap-in Type	Durability	Voltage proof											
Surface Mount Type		250V AC for 1min. SKRW/RM/RB/RR : 100V AC for 1min.									100V AC for 1min.		
Radial Type	Environmental performance	Vibration											
		10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively											
	Environmental performance	Lifetime											
		Shall be in accordance with individual specifications.											
		Cold	-30±2°C for 96h										
	Dry heat	80±2°C for 96h											
	Damp heat	60±2°C, 90 to 95%RH for 96h											
	Page		493	288	290	291	293	294	295	296	297	298	300

W : Width. The most outer dimension excluding terminal portion.  
 D : Depth. The most outer dimension excluding terminal portion.  
 H : Height. The minimum dimension if there are variances.

- TACT Switch™ Soldering Conditions .....328
- TACT Switch™ Cautions .....329
- Product Line of Knob for TACT Switch™ .....330

#### Note

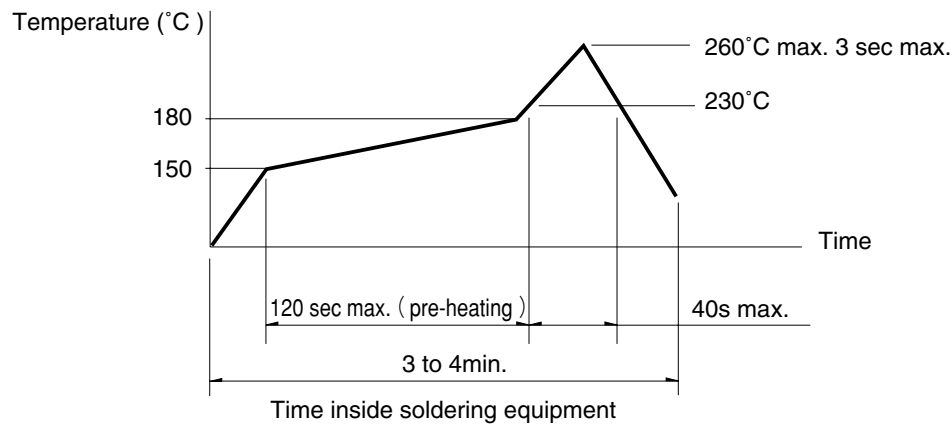
The automotive operating temperature range to be individually discussed upon request.

## Soldering Conditions

### Condition for Reflow

Available for Surface Mount Type.

1. Heating method: Double heating method with infrared heater.
2. Temperature measurement: Thermocouple 0.1 to 0.2  $\phi$  CA (K) or CC (T) at solder joints (copper foil surface). A heat resistive tape should be used to fix thermocouple.
3. Temperature profile



### Notes

1. The above temperature shall be measured of the top of switch. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

### Conditions for Auto-dip

Available for Snap-in Type and Radial Type  
(Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

### Notes

1. Consult with us for availability of TACT Switch™ washing.
2. Prevent flux penetration from the top side of the TACT Switch™.
3. Switch terminals and a PC board should not be coated with flux prior to soldering.
4. The second soldering should be done after the switch is stable with normal temperature.
5. Use the flux with a specific gravity of min 0.81.  
(EC-19S-8 by TAMURA Corporation, or equivalents.)

### Manual Soldering (Except SKRT Series)

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line  
Package Type

TACT Switch™

Custom-  
ProductsSharp  
FeelingSoft  
FeelingSnap-in  
TypeSurface  
Mount TypeRadial  
Type