### **TACT** Switch™

# 0.55mm Height Low-profile (Surface Mount Type)

**SKRB** Series



### 4.8×4.8mm with height of 0.55mm. Compact & low-profile.



**Detector** 

Push

Slide

**Rotary** 

**Encoders** 

Power

Dual-in-line Package Type

TACT Switch™

Custom-**Products** 

#### Product Line

1 roduct Ellic								
Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Minimum order unit (pcs.)
SKRBAGE010	1.1N		0.15			2,000,000cycles		
SKRBAAE010	1.57N	Vertical		50mA	10 <i>μ</i> A 1V DC	1,000,000cycles	100m Ω	10,000
SKRBACE010	2.55N	vertical	0.2	12V DC		500,000cycles	max.	
SKRBAKE010	3.5N					200,000cycles		

#### Packing Specifications

raping		Unit:mm
Reel size		
	ø380 _	13.5

Numbe	er of package:	Tape	Export		
1 reel 1 case /Japan		1 case /export packing	width (mm)	package measurements (mm)	
10,000	100,000	100,000	12	401×401×214	

Feeling Soft **Feeling** 

Type Surface **Mount Type** 

Snap-in

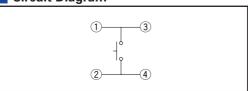
Radial Type

#### Dimensions

PC board land dimensions Style (Viewed from switch mounting face) ø0.8 Recommended activation area by set knob



#### Circuit Diagram



#### Notes

- 1. Please place purchase orders per minimum order unit N
- 2. For  $\phi$  330mm diameter reel requirements, please contact us.

Refer to P.328 for soldering conditions.

## **List of Varieties**

SKQB

Water-proof Horizontal type

11.5

SKQE

Long Life

□12

Snap-in

SKHC

**SKRW** 

□3.7

SKRM

**4.5** 

0.4

1

Low-profile

**SKQR** 

**SKRB** 

Surface mount

**4.8** 

1

0.55

**SKRR** 

Low-profile and long life

7.5

7

0.6

\$

SKQG

Low-profile

□5.2

SKSD

Double

action

4.1

3.9

0.6

See the

relevant pages for respective product descriptions

#### Sharp Feeling Type

		Series				
Detector	Photo			*		
Push		Туре				
Slide	F	Features				
Rotary	Ope	Operating Horizontal		switch		
Encoders	rating			_		
Power		- 2				
Dual-in-line Package Type	Dimensions (mm)		D	□10		
TACT Switch™  Custom-			н	7.1		
Products	Operation force coverage		1N	See the relevant pages for respective product		

11.9 11.3 4.3 0.35 1 1 descriptions **Ground terminal Operating** Sharp temperature Feeling range Soft **Feeling** Electrical performance Insulation resistance Snap-in Type Voltage proof Surface **Mount Type** Durability 10 to 55 Vibration Radial Type Lifetime **Environmental** performance Cold

temperature range		-30°C to +85°C										
Insulation resistance 100M Ω min. 100V DC												
Electrical performance	Voltage proof									100V AC for 1min.		
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively										
bility	Lifetime			Sha	all be in a	occordanc	e with inc	lividual sp	pecificatio	ons.		
Envi	Cold		-30±2℃ for 96h									
Environmental performance	Dry heat		80±2℃ for 96h									
ental	Damp heat		60±2℃, 90 to 95%RH for 96h									
	Page	493	288	290	291	293	294	295	296	297	298	300
W: Width. The most outer dimension excluding terminal portion. D: Depth. The most outer dimension excluding terminal portion. H: Height. The minimum dimension if there are variances.												
	■ TACT Switch™ Soldering Conditions · · · · · 328											
● TACT Switch™ Cautions ·······329												
● Product Line of Knob for TACT Switch™ 330								330				
Note The automotive operating temperature range to be individually discussed upon request.												

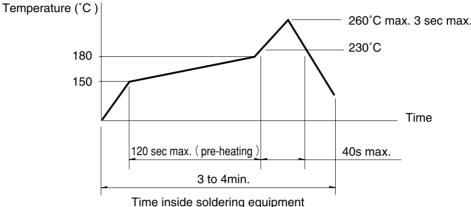
### **Soldering Conditions**

#### Condition for Reflow

#### Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 \( \phi \) CA (K) or CC (T) at solder joints (copper foil surface). A heat resistive tape should be used to fix thermocouple.

3. Temperature profile



#### Notes

- 1. The above temperature shall be measured of the top of switch. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

#### Conditions for Auto-dip

Available for Snap-in Type and Radial Type

(Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition			
Flux built-up	Mounting surface should not be exposed to fluk			
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100℃ max.			
Preheating time	60s max.			
Soldering temperature	260°C max.			
Duration of immersion	5s max.			
Number of soldering	2times max.			

#### Manual Soldering (Except SKRT Series)

Items	Condition			
Soldering temperature	350°C max.			
Duration of soldering	3s max.			
Capacity of soldering iron	60W max.			

Sharp Feeling Soft **Feeling** Snap-in Type Surface **Mount Type** Radial Type

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- 1. Consult with us for availability of TACT Switch™ washing.
- 2. Prevent flux penetration from the top side of the TACT  $\widetilde{Switch}^{TM}$ .
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)