

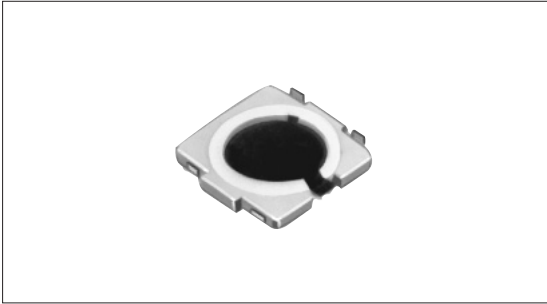
TACT Switch™ 0.5mm Height Low-profile (Surface Mount Type)

SKQR Series



4.8×4.8mm with height of 0.5mm. Compact & low-profile.

- Detector
- Push
- Slide
- Rotary
- Encoders
- Power



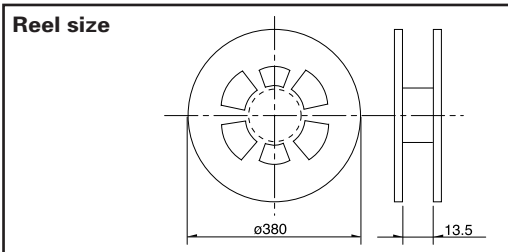
- Dual-in-line Package Type
- TACT Switch™
- Custom-Products

Product Line

Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Minimum order unit (pcs.)
SKQRAAE010	1.57N	Vertical	0.2	50mA 12V DC	10μA 1V DC	500,000cycles	100mΩ max.	10,000
SKQRACE010	2.35N					50,000cycles		

Packing Specifications

Taping



Number of packages (pcs.)			Tape width (mm)	Export package measurements (mm)
1 reel	1 case /Japan	1 case /export packing		
10,000	100,000	100,000	12	401×401×214

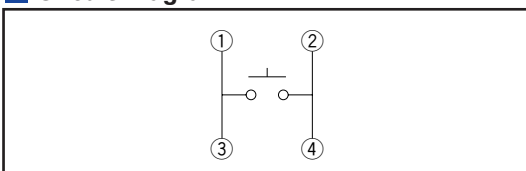
- Sharp Feeling
- Soft Feeling
- Snap-in Type
- Surface Mount Type
- Radial Type

Dimensions

Unit:mm

Style	PC board land dimensions (Viewed from switch mounting face)

Circuit Diagram



Notes

1. Please place purchase orders per minimum order unit N (integer).
2. For φ 330mm diameter reel requirements, please contact us.

Refer to P.328 for soldering conditions.



List of Varieties

Sharp Feeling Type

Series	SKQU	SKQB	SKQE	SKHC	SKRW	SKRM	SKQR	SKRB	SKRR	SKQG	SKSD
Detector											
Push											
Slide											
Rotary											
Encoders											
Power											
Dual-in-line Package Type											
TACT Switch™											
Custom-Products											
Type	Snap-in				Surface mount						
Features	4-direction switch+push switch	Water-proof Horizontal type	Long Life	—	Low-profile			Low-profile and long life	Low-profile	Double action	
Operating direction	Vertical	●	—	●	●	●	●	●	●	●	●
	Horizontal	—	●	—————							—
Dimensions (mm)	W	□10	11.5	□12	□3.7	□4.5	□4.8		7.5	□5.2	4.1
	D		11.9		0.35	0.4	0.5	0.55	0.6		0.8
	H	7.1	11.3	4.3	0.35	0.4	0.5	0.55	0.6	0.8	0.6
Operation force coverage	1N	See the relevant pages for respective product descriptions	●	↕	↕	↕	↕	↕	↕	↕	See the relevant pages for respective product descriptions
	5N		↕	↕	↕	↕	↕	↕	↕		
Ground terminal	—————										●
Operating temperature range	-30°C to +85°C										
Electrical performance	Insulation resistance	100MΩ min. 100V DC									
	Voltage proof	250V AC for 1min. SKRW/RM/RB/RR : 100V AC for 1min.									100V AC for 1min.
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively									
	Lifetime	Shall be in accordance with individual specifications.									
Environmental performance	Cold	-30±2°C for 96h									
	Dry heat	80±2°C for 96h									
	Damp heat	60±2°C, 90 to 95%RH for 96h									
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W : Width. The most outer dimension excluding terminal portion.
 D : Depth. The most outer dimension excluding terminal portion.
 H : Height. The minimum dimension if there are variances.

- TACT Switch™ Soldering Conditions328
- TACT Switch™ Cautions329
- Product Line of Knob for TACT Switch™330

Note

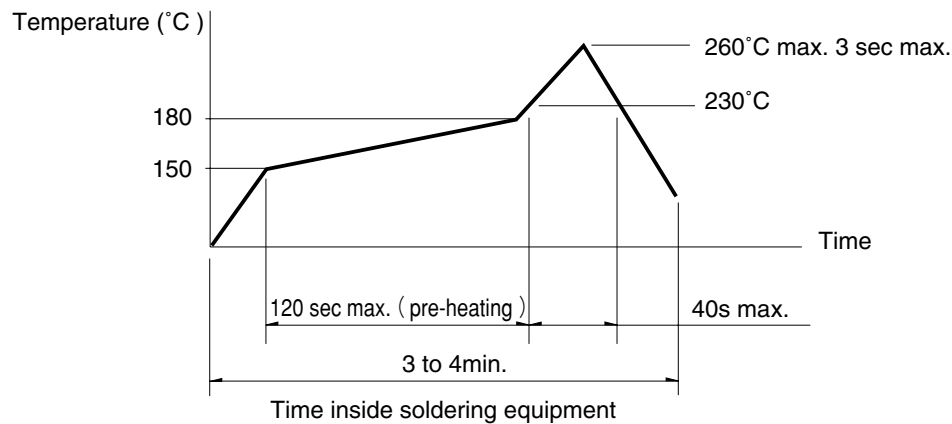
The automotive operating temperature range to be individually discussed upon request.

Soldering Conditions

Condition for Reflow

Available for Surface Mount Type.

1. Heating method: Double heating method with infrared heater.
2. Temperature measurement: Thermocouple 0.1 to 0.2 ϕ CA (K) or CC (T) at solder joints (copper foil surface). A heat resistive tape should be used to fix thermocouple.
3. Temperature profile



Notes

1. The above temperature shall be measured of the top of switch. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Conditions for Auto-dip

Available for Snap-in Type and Radial Type
(Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

Notes

1. Consult with us for availability of TACT Switch™ washing.
2. Prevent flux penetration from the top side of the TACT Switch™.
3. Switch terminals and a PC board should not be coated with flux prior to soldering.
4. The second soldering should be done after the switch is stable with normal temperature.
5. Use the flux with a specific gravity of min 0.81.
(EC-19S-8 by TAMURA Corporation, or equivalents.)

Manual Soldering (Except SKRT Series)

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line
Package Type

TACT Switch™

Custom-
ProductsSharp
FeelingSoft
FeelingSnap-in
TypeSurface
Mount TypeRadial
Type