# TACT Switch™ 6mm Square Dust-proof (Snap-in Type)

**SKHW** Series

RoHS

Detector

Push

Slide

Rotary

Encoders

Power Dual-in-line Package Type

TACT Switch™ Custom-**Products** 

# Suitable for various electronic devices with unique dust-proof structure and sharp operation feeling.



#### Product Line

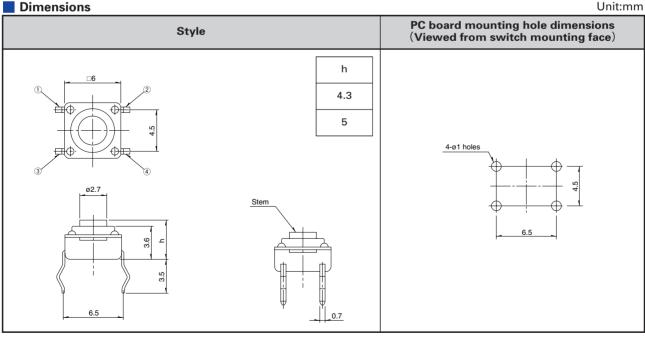
Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Stem color	Stem height	Minimum order unit (pcs.)
SKHWALA010	1.57N	- Vertical	0.3	50mA 12V DC	10µA 1V DC	1,000,000cycles	100m Ω max.	Dark gray	- h=4.3mm - h=5mm	- 1,000
SKHWARA010	2.55N					500,000cycles		Red		
SKHWAPA010	1.57N					1,000,000cycles		Dark gray		
SKHWAQA010	2.55N					500,000cycles		Red		

### Packing Specifications

Βu	ılk	

Number of pa	Export package measurements		
1 case /Japan	1 case /export packing	(mm)	
10,000	30,000	309×476×347	

### Dimensions



### Circuit Diagram



## Note

1. Please use 1.6mm thick PC boards.

2. Please place purchase orders per minimum order unit N (integer).

Refer to P.328 for soldering conditions.



#### Snap-in Туре

Surface

Sharp Feeling Soft Feeling

Mount Type

282

# List of Varieties

#### Sharp Feeling Type

	SKQB	SKHJ	SKQJ	<b>SKHH</b>	SKHL	SKQJ	SKRD	SKHW	SKHH	SKHL	SKHR		Series				
Detect			2				2					Photo					
Push Slide	· · ·	Snap-in						F			P.		Туре				
	Water- proof				Но	_	Horizontal type	Dust-proof type				s	eatures	F			
Rotary	• • • • •			_		•		•				tical	Vert	Opo			
Encoders				• •			•	<u> </u>				Horizontal		Operating direction			
Power			.5	7.	7.3		6.2			6		w		<u> </u>			
Dual-in-lin Package T	□10	8	85	7.8	7.22	□6.6	7.15	]6		3.5	4.5	D	isions	Dimer (m			
TACT Swit	5	8.5	7.3	7.4	4.3	5	7.4		4.3		3.8	н		(11.			
Custor Produc	1	Î	\$	Î	Î	1	\$	1				1N	etion	Oper			
		*		*	*					•	*		Operation force coverage 5N Ground terminal				
	L								• •		!	-					
		-20°C to +70°C							Ground terminal								
Sharp Feeling	SKHJ/HL(Vertical Type) /QJ											peratin peratu range					
Soft Feelin	-30℃ to +85℃										ation	Insula	σ				
Snap-i Type	100MΩ min. 100V DC										tance	resist	Electrical performance				
Surface Mount T						/ AC for 1							Volt pro				
Radial	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively										ition	Vibra	Durability				
Туре			ons.	ecificatio	lividual sp	e with ind	ccordance	all be in a	Sha			ime	Lifet	bility			
					96h	±2℃ for	-30					ld	Co	Envi			
1	80±2℃ for 96h											heat	Dry h	form			
		60±2℃, 90 to 95%RH for 96h											Damp	Environmental			
				ı	RH for 96h	0 to 95%F	0±2C,9	, c			1	heat	Damp	• <u>a</u>			

 $\begin{array}{l} W: Width. \ The most outer dimension excluding terminal portion. \\ D: Depth. \ The most outer dimension excluding terminal portion. \\ H: Height. \ The minimum dimension if there are variances. \end{array}$ 

Note

The automotive operating temperature range to be individually discussed upon request.



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TACT Switch™

Custom-

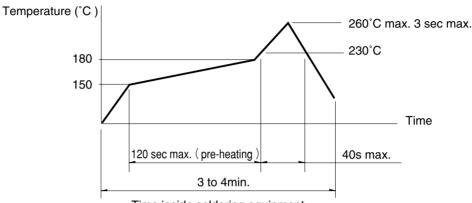
Products

# Soldering Conditions

#### Condition for Reflow

#### Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2  $\phi$  CA (K) or CC (T) at solder joints (copper foil surface). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



Time inside soldering equipment

#### Notes

- 1. The above temperature shall be measured of the top of switch. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

#### Conditions for Auto-dip

Available for Snap-in Type and Radial Type (Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

ltems	Condition			
Flux built-up	Mounting surface should not be exposed to fluk			
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.			
Preheating time	60s max.			
Soldering temperature	260°C max.			
Duration of immersion	5s max.			
Number of soldering	2times max.			

#### Manual Soldering (Except SKRT Series)

ltems	Condition					
Soldering temperature	350℃max.					
Duration of soldering	3s max.					
Capacity of soldering iron	60W max.					

Sharp Feeling Soft Feeling Snap-in Type Surface Mount Type Radial Type

#### Notes

- 1. Consult with us for availability of TACT Switch<sup>™</sup> washing.
- 2. Prevent flux penetration from the top side of the TACT Switch<sup>™</sup>.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81.
- (EC-19S-8 by TAMURA Corporation, or equivalents.)