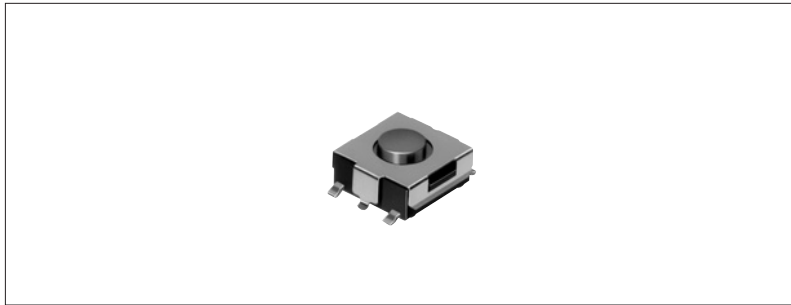


# 6.2×6.5mm TACT Switch (SMD)

SKHM Series

Surface mounting type with 3.1mm total height suitable for high density mounting.



### Features

- Reflow solderable.
- Available with anti-ESD ground terminal.
- Packaged with a 12mm wide embossed taping.

### Applications

- For operating various electronic devices such as audio devices, office equipment, communication devices, measuring instruments, TVs, video recorders, etc.

### Products Line

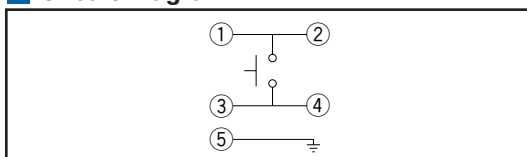
Products No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Operating life (5mA 5V DC)	Initial contact resistance	Stem color
SKHMPSE010	0.98N	Vertical	0.25	50mA 12V DC	500,000cycles	100mΩ max.	Brown
SKHMPWE010	1.57N				300,000cycles		Green
SKHMPUE010	2.35N				200,000cycles		Red

### Dimensions

Unit : mm

Style	PC board land dimensions (Viewed from switch mounting face)

### Circuit Diagram



Power

Push

Slide

Rotary

Encoders

Jog Shuttle

Telephone hook

Detector

Vibration Sensors

Dual-in-line Package Type

Multi Control Devices

TACT

Sharp Feeling

Soft Feeling

Snap-in Type

Surface Mount Type

Radial Type

For detailed specifications, see P.413  
 For soldering conditions, see P.414  
 For specifications for the taping package, see P.416

## Products Specifications

Items		Series	Sharp feeling type	Soft feeling type
		-20°C to +70°C		
Operating temperature range			-30°C to +85°C SKRM / RW	-30°C to +80°C SKPG
			-30°C to +90°C SKRA / RG / RP	-40°C to +90°C SKPF / PL / PM / PN
Rating (max.)			50mA 12V DC SKRP : 50mA 16V DC	5mA 12V DC SKPL/PM/PN : 50mA 16V DC
Rating (min.)		10 μA 1V DC		
Electrical performance	Insulation resistance	100MΩ SKEY/PD : 50MΩ		
	Voltage proof	250V AC for 1 min. SKRB/RH/RM/RR/EY/PD : 100V AC for 1min.		
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively		
	Lifetime	Shall be in accordance with individual specifications.		
Environmental performance	Cold	-30±2°C for 96h		
	Dry heat	80±2°C for 96h		
	Damp heat	60±2°C, 90 to 95%RH for 96h		

Power

Push

Slide

Rotary

Encoders

Jog Shuttle

Telephone -hook

Detector

Vibration Sensors

Dual-in-line Package Type

Multi Control Devices

TACT

### Note

We can raise the working temperature range for in-vehicle applications upon request. Contact us if you have any requirements of this kind.

### Specifications of LED (SKHJ)

Color of light	Power dissipation	Forward pulse peak current	Forward current	Reverse voltage	Forward voltage	Reverse current	Peak emission wave length	Spectral line half width	Luminous intensity		
	P (mW)	IFP (mA)	IFDC (mA)	VR (V)	VF (V) IF=10mA	IR (μA) VR=4V	λ peak (nm) IF=10mA	Δλ (nm) IF=10mA	IV (mcd) IF=10mA		
Red	40	80	15	4	2.7 max. 2.05TYP	5 max.	700 TYP	100 TYP	0.4min. 1.0 TYP		
Pure green							555 TYP	20 TYP	0.8min. 2.0 TYP		
Amber							590 TYP	30 TYP	0.4min. 1.0 TYP		
Orange (High brightness)						3	2.7 max. 2.0 TYP	10 max.	630 TYP	40 TYP	1.5min. 4.0 TYP
Green (High brightness)						4	2.7 max. 2.05TYP		565 TYP	30 TYP	2.0min. 5.0 TYP

Sharp Feeling

Soft Feeling

Snap-in Type

Surface Mount Type

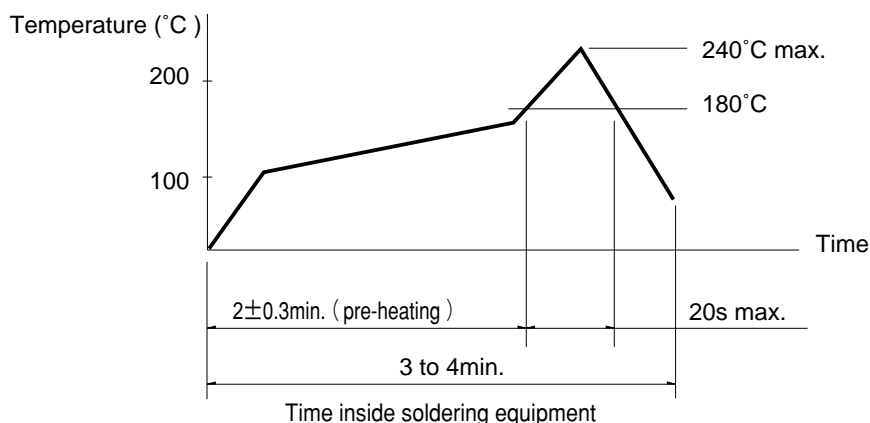
Radial Type

## Soldering Conditions

### Condition for Reflow

Available for Surface Mount Type. (Except SKHM Series)

1. Heating method: Double heating method with infrared heater.
2. Temperature measurement: Thermocouple 0.1 to 0.2 φ CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.
3. Temperature profile



### Notes

1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures. (Except a part of Variety SKRM, SKRR Series)
2. Soldering conditions differ depending on reflow soldering machines. You are requested to verify the soldering conditions thoroughly beforehand.
3. Ask us for the specifications of lead-free products.

### Conditions for Auto-dip

Available for Snap-in Type and Radial Type

Items	Condition
Flux built-up	Mounting surface should not be coated with flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	45s max.
Soldering temperature	255°C max.
Continuous dipping time	5s max.
Number of soldering	2times max.

### Notes

1. Consult with us for TACT switch washing conditions.
2. Prevent flux penetration from the top side of the TACT switch.
3. Switch terminals and a PC board should not be coated with flux prior to soldering.
4. The second soldering should be done after the switch returns to normal temperature.
5. Use the flux with a specific gravity of at least 0.83. (MH-820V or CF220V by TAMURA Corporation, or their equivalents.)

### Manual Soldering

Available for Manual Soldering Type

Items	Condition
Soldering temperature	350°C max.
Continuous soldering time	3s max.

- Power
- Push
- Slide
- Rotary
- Encoders
- Jog Shuttle
- Telephone-hook
- Detector
- Vibration Sensors
- Dual-in-line Package Type
- Multi Control Devices
- TACT**

- Sharp Feeling
- Soft Feeling
- Snap-in Type
- Surface Mount Type
- Radial Type

# Specification of Embossed Taping Package

## Taping Packaging for Auto-insertion

Reel Size Unit : mm

Paper Reel	Applicable Series	W
	SKHM, SKHU, SKQG SKQL, SKQM, SKQR SKQY, SKRB, SKRE SKRAAA, SKRAAB	12.4
	SKQT, SKRH SKRAAC, SKRAAF SKPG, SKPN	16.4
	SKQUBA, SKQUBB	32.4

Unit : mm

Plastic Reel	Applicable Series	W
	SKRK, SKRM SKRN, SKRP SKRT, SKPM SKRW	13.5
	SKRR	17.5

Unit : mm

Applicable series	Qty / reel (pcs.) (Minimum packing unit)	Tape dimensions	
SKQM, SKPMAM SKPMAN, SKPMAP SKPMAQ	2,000		
SKPMAR, SKPMAS SKPMAT	2,500		
SKHM, SKHU SKQY, SKRT SKRAAA, SKRAAB	3,000		
SKQG	5,000 (Without stem type) 4,000 (With stem type)		
SKRP	4,000		
SKRKA, SKRKAH	4,500		
SKQR, SKRB SKRM, SKRW	10,000		
SKRE, SKRN, SKRKAG	5,000		
SKQL	3,000		
SKPG	1,200		
SKRH	1,300		
SKRAAC, SKRAAF	1,400		
SKQT	3,000		
SKRR	7,000		
SKPN	1,100		
SKQUBA	750		
SKQUBB	600		

### Note

Consult with us for a  $\phi$  330 mm diameter reel.