TACT Switch™ 6mm Square (Snap-in Type)

SKEG Series



Soft feeling available with joint-stem & horizontal push.



Product Line

Vertical Type

Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Stem color	Variety	Minimum order unit (pcs.)	Drawing No.
SKEGACA010	0.78N			5mA 12V DC	10μA 1V DC	100,000 cycles	cycles 1kΩ max.	lvory	Flat stem		1
SKEGAEA010	1.96N	Vertical	1					Dark gray		1,000	
SKEGADA010	0.78N	Vertical	'					lvory		1,000	2
SKEGAFA010	1.96N							Dark gray			^

Horizontal Type

	Product No.	Operating force	Operating direction		Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Stem color	Minimum order unit (pcs.)	Drawing No.
	SKEGLAA010	0.78N	Horizontal	1	5mA	10 <i>μ</i> Α	50,000	1kΩ max.	Black	1 000	2
ı	SKEGLBA010	1.96N	TIOTIZOTILAT	'	12V DC	1V DC	cycles	IKW IIIax.	Dark gray	1,000	3

Packing Specifications

Bulk

Number of pa	Export package measurements		
1 case /Japan	1 case /export packing	(mm)	
10,000	30,000	309×476×347	

Dimensions Unit:mm

No.	Photo	Style	PC board mounting hole dimensions (Viewed from switch mounting face)	
1	Joint stem type	5.5. 2 Stem	2-ø1.25 holes 5.5	

1. Please place purchase orders per minimum order unit N (integer).

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type

TACT Switch™

Custom-**Products**

Sharp Feeling

Soft **Feeling**

Snap-in Type

Surface Mount Type

Radial Type



Refer to P.328 for soldering conditions.

Dimensions

PC board mounting hole dimensions No. Photo Style (Viewed from switch mounting face) Flat stem type **Detector** Push Slide 2-ø1.25 holes Rotary 2 **Encoders Power** Dual-in-line Package Type TACT Switch™ Horizontal type Custom-**Products** 2-ø1.3 holes 3 Soft

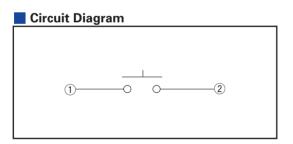
Sharp Feeling

Feeling

Snap-in Type

Surface Mount Type

Radial Type



Note

ALPS

- 1. Please use 1.6mm thick PC boards. (For horizontal type, 1.0mm)
- 2. Please place purchase orders per minimum order unit N (integer).

Unit:mm



List of Varieties

Soft Feeling Type

Series SKEG SKEG SKEY SKPF SKPM SKPG SKPL SKPD Photo Type Snap-in Surface mount Radial Features High operation force travel High operation force travel Horizontal Horizontal Note that the constant estitation Photo Type Snap-in Surface mount Radial Low contact High operation force travel High operation force travel High operation force travel Horizontal Note that the constant estitation Note that the constant estitation is the constant estitation estitation. Note that the constant estitation is the constant estitation in the 3 direction of X, Y and Z for 2 hours respectively Note that the constant estitation estitation is the constant estitation estitation. Note that the constant estitation is the constant estitation est	_	Soft Feeling Type											
Type Snap-in Surface mount Radial Features — Horizontal type — High operation force travel resistance — Round terminal and low contact resistance — Round terminal — — — — — — — — — — — — — — — — — — —		Series		SKEG	SKEG	SKEY	SKPF	SKPM	SKPG	SKPL	SKPD		
Features — Horizontal type — High operation force travel resistance — Round terminal and low contact resistance — Round terminal and low contact resistance — Round terminal and low contact resistance — Round terminal — Round Tensistance Provided the Round Tensistance Provided Tensistance	Photo												
Vertical		Туре			Sna	p–in		Surface	mount	Rac	Radial		
Note	Features			_		_			_	1	_		
Note	Oper dire	Ver	tical	•	_	•	•	•	•	•	•		
Note	ating	Horiz	ontal	_	•			_	_				
Dimensions (mm)			w	Пе	7.5	□7.0	8	5.9	6.6	/C 45	□7.0		
Contact Carbon Silver Carbon Silver Carbon Silver Carbon Operation force coverage 5N Ground terminal Operating temperature range Insulation resistance Voltage proof Vibration 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively Shall be in accordance with individual specifications.			D		9.9	□7.8	9	6	6.3	ϕ 6.45	□7.8		
1N			Н	7	7.3	7.3 5		5	5				
Operation force coverage 5N Ground terminal Operating temperature range Insulation resistance Voltage proof Voltage proof Vibration 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively Shall be in accordance with individual specifications.	(Contact	t	Carbon Silver Carbon Sil						Silver	Carbon		
Operating temperature range -20°C to +70°C -40°C to +90°C -40°C to +90°C	Operation force coverage			1	‡	1	1	1	1	\$	\uparrow		
temperature range -20°C to +70°C -40°C to +90°C -40°C to +90°C 100M Ω min. 100V DC	Grou	nd terr	ninal										
Vibration 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively Lifetime Shall be in accordance with individual specifications.	temperature			−20°C to +70°C	-20°C to +70°C -40°C to +90°C								
Vibration 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively Lifetime Shall be in accordance with individual specifications.	Elec												
Vibration 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively Lifetime Shall be in accordance with individual specifications.	trical mance	Volt	age oof										
									quencies, ely				
Cold -30±2℃ for 96h Dry heat 80±2℃ for 96h	bility						cordance wit	with individual specifications.					
Dry heat 80±2°C for 96h	Environme performa	Co	old	−30±2°C for 96h									
		Dry	heat				80±2℃	for 96h					
8 <u>±</u> Damp heat 60±2℃, 90 to 95%RH for 96h	Damp heat				60±2℃, 90 to 95%RH for 96h								
Page 320 322 323 324 325 326 327		Page		32	0	322	323	324	325	326	327		

W: Width. The most outer dimension excluding terminal portion.
 D: Depth. The most outer dimension excluding terminal portion.
 H: Height. The minimum dimension if there are variances.

■ TACT Switch™ Cautions ··········329

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line

Package Type

TACT Switch™

Custom-**Products**

Sharp Feeling Soft **Feeling** Snap-in Type Surface Mount Type Radial

Type

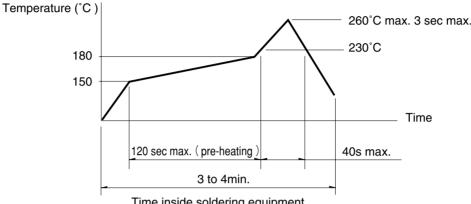
Soldering Conditions

Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 \(\phi \) CA (K) or CC (T) at solder joints (copper foil surface). A heat resistive tape should be used to fix thermocouple.

3. Temperature profile



Time inside soldering equipment

Notes

- 1. The above temperature shall be measured of the top of switch. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Conditions for Auto-dip

Available for Snap-in Type and Radial Type

(Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100℃ max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

Manual Soldering (Except SKRT Series)

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

Sharp Feeling Soft **Feeling** Snap-in Type Surface **Mount Type** Radial Type

Detector

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Dual-in-line Package Type

TACT Switch™

Custom-

Products

- 1. Consult with us for availability of TACT Switch™ washing.
- 2. Prevent flux penetration from the top side of the TACT \widetilde{Switch}^{TM} .
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)

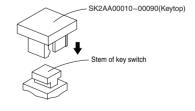
Product Line of Knobs

Unit:mm

			Unit:mm			
Applicable model	Dii	mensions		Label dimensions		
			Color	Мо	del	(Unit:mm)
				Keytop		
SKHH Applicable to joint stem type		28.8.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.	Red Blue Ivory Black Yellow	SK2AA00410 SK2AA00420 SK2AA00430 SK2AA00440 SK2AA00450		
				Сар		
		9 2	Clear	SK2AA00510		□10 ¬;
SKHC SKQE		Cap (Key top	Keytop		Keytop + Cap	L L
Applicable to joint stem type			Red Blue Ivory Black	SK2AA00010 SK2AA00020 SK2AA00030 SK2AA00040	SK2AA00060 SK2AA00070 SK2AA00080 SK2AA00090	Thickness 0.1
				Сар		
		1	Clear	SK2AA00520		□6.5
SKHJ		Cap		Keytop	Keytop+Cap	
		Key top	Red Blue Ivory Black Yellow	SK2AA00210 SK2AA00220 SK2AA00230 SK2AA00240 SK2AA00250	SK2AA00260 SK2AA00270 SK2AA00280 SK2AA00290 SK2AA00300	Thickness 0.1
				Сар		
		9 4.7	Clear	SK2AA00540		
SKEG		Cap		Keytop	Keytop+Cap	M.RO.S
Applicable to joint		Key top	Red Blue Ivory Black	SK2AA00310 SK2AA00320 SK2AA00330 SK2AA00340	SK2AA00360 SK2AA00370 SK2AA00380 SK2AA00390	
stem type			Yellow	SK2AA00350	SK2AA00400	Thickness 0.1

Notes

- 1. The knob will be delivered together with the switch but packed separately.
- 2. The label is not included.
- 3. For SK2AA00010 to SK2AA00090 types, please check the mounting direction.



Detector

Slide

Push

Rotary

Encoders

Power

Dual-in-line Package Type

TACT Switch™

Custom-Products

Sharp Feeling Soft Feeling Snap-in Type Surface

Mount Type
Radial
Type