



## SinglFuse™ SF-2410HI-T Series Features

- Single blow fuse for overcurrent protection
- EIA 2410 (6125 metric) footprint
- Ceramic tube design for high inrush fusing speed applications
- UL 248-14 listed
- Surface mount packaging for automated assembly
- RoHS compliant\* and halogen free\*\*

## SF-2410HI-T Series – High Inrush SMD Fuses

### Electrical Characteristics

Model	Rated Current (A)	Fusing Time	Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	Typical I <sup>2</sup> t (A <sup>2</sup> s)****	Certifications
							cUL
							E198545
SF-2410HI0375T-2	0.375	Open within 1-60 sec. at 200 % rated current	0.6208	125 VAC	50 A @ 125 VAC 50 A @ 125 VDC 300 A @ 32 VDC	0.4147	✓
SF-2410HI050T-2	0.5		0.3462			0.495	✓
SF-2410HI075T-2	0.75		0.1666			1.2632	✓
SF-2410HI100T-2	1		0.1079			1.9933	✓
SF-2410HI150T-2	1.5		0.057			2.82	✓
SF-2410HI200T-2	2		0.0509			7.488	✓
SF-2410HI250T-2	2.5		0.0317			16.771	✓
SF-2410HI300T-2	3		0.0228			24.99	✓
SF-2410HI350T-2	3.5		0.0196			24.908	✓
SF-2410HI400T-2	4		0.015			27.056	✓
SF-2410HI500T-2	5		0.0112			50.308	✓
SF-2410HI700T-2	7		0.0083			100.06	✓

\*\*\* Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±30 %.

\*\*\*\* Melting I<sup>2</sup>t calculated at 10 times rated current.

### Environmental Characteristics

Operating Temperature.....-55 °C to +125 °C  
 Storage Conditions  
   Temperature ..... +15 °C to +30 °C  
   Humidity..... 20 % to 70 %  
   Shelf Life.....2 years from manufacturing date  
 Moisture Sensitivity Level.....1  
 ESD Classification (HBM).....Class 6

### Agency Recognition

UL File Number ..... E198545



### WARNING Cancer and Reproductive Harm

[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

\* RoHS Directive 2015/863, Mar 31, 2015 and Annex.

\*\* Bourns considers a product to be “halogen free” if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

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## SinglFuse™ SF-2410HI-T Series Applications

- Notebooks
- LCD Monitors
- LCD Backlight Inverters
- POE, POE+
- PC Servers
- Power Supplies
- Battery Protection
- White Goods

## SF-2410HI-T Series – High Inrush SMD Fuses

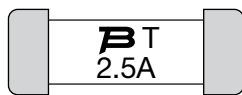
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### Reliability Testing

No.	Test	Test Condition	Requirement	Test Reference
1	Solderability	Temperature setup: 235 ±5 °C Time setup: 10 ±1 sec.	After test terminal electrode wetting area must be greater than 95 %	IEC 60068-2-58
2	Resistance to soldering heat	Temperature setup: 235 ±5 °C Time setup: 30 ± 5 sec.	DCR change ≤ ±15 %	IEC 60068-2-58
3	Thermal shock	Temperature setup: 25 °C ~ -65 °C ~ 25 °C ~ 125 °C Time setup: -65 °C (30 min) ~ 25 °C (5 min) ~ 125 °C (30 min) ~ 25 °C (5 min), 5 cycles	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 107G Test Condition B
4	Humidity unload	Heat (85 ±0.5 °C) High Humidity (85 ±1 % RH) 240 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 103B Test Condition A
5	Salt spray	Salt spray concentration: 5 ±1 % Test liquid temperature: 35 ±0.5 °C 96 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 101E Test Condition A
6	Bending	The board shall be bent by 1 mm at a rate of 1 mm/sec.	DCR change ≤ ±15 %	IEC 60127-4
7	Vibration	Frequency setup: 10 ~ 55 ~ 10 Hz Time setup: 1 Minute/cycle (X-Y-Z, 120 cycles, 6 hours)	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 201A

### Typical Part Marking

Represents total content. Layout may vary.



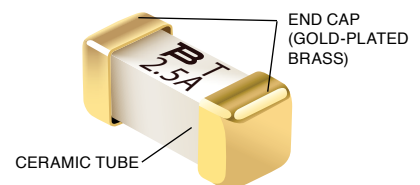
Rated Current	Part Marking
375 mA	375 mA
500 mA	500 mA
750 mA	750 mA
1 A	1 A
1.5 A	1.5 A
2 A	2 A
2.5 A	2.5 A
3 A	3 A
3.5 A	3.5 A
4 A	4 A
5 A	5 A
7 A	7 A

### How to Order

#### SF - 2410 HI 0375 T - 2

SinglFuse™ \_\_\_\_\_  
 Product Designator \_\_\_\_\_  
 SMD Footprint \_\_\_\_\_  
 2410 = EIA 2410  
 (6125 metric) \_\_\_\_\_  
 Fuse Blow Type \_\_\_\_\_  
 HI = High inrush \_\_\_\_\_  
 Rated Current \_\_\_\_\_  
 0375 ~ 700 (375 mA ~ 7 A) \_\_\_\_\_  
 Structure Type \_\_\_\_\_  
 T = Ceramic Tube \_\_\_\_\_  
 Packaging Type \_\_\_\_\_  
 - 2 = Tape & Reel \_\_\_\_\_

### Construction



### Packaging Quantity

1,000 pieces per 7-inch reel

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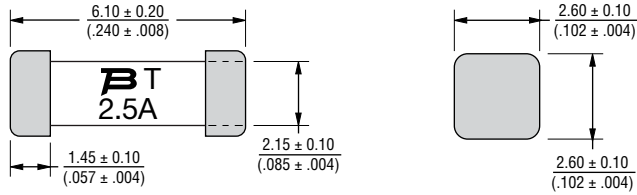
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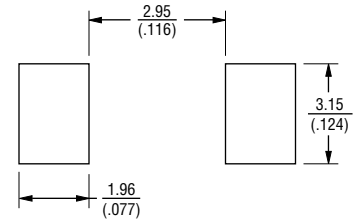
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## Product Dimensions



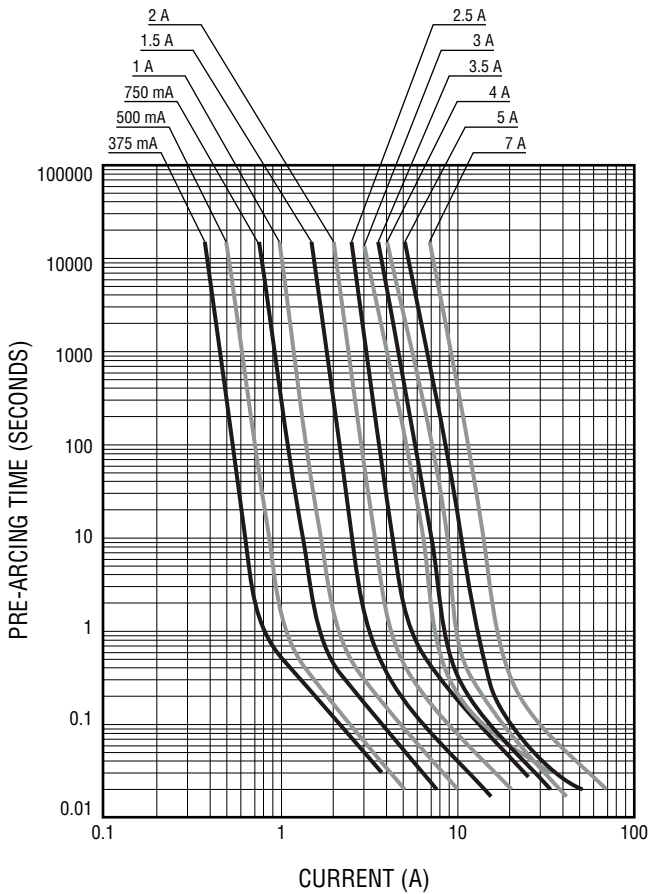
DIMENSIONS:  $\frac{\text{MM}}{\text{(INCHES)}}$

## Recommended Pad Layout

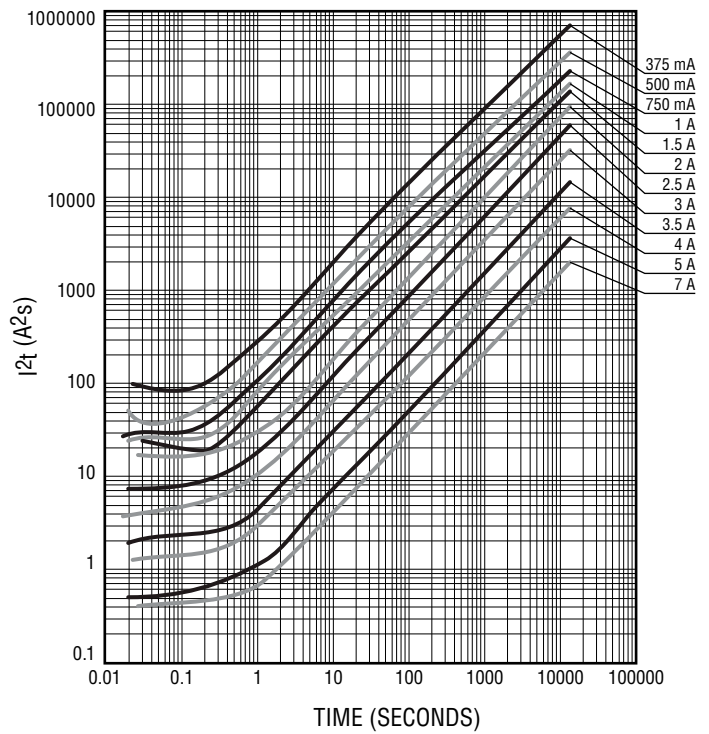


DIMENSIONS:  $\frac{\text{MM}}{\text{(INCHES)}}$

## Average Pre-Arcing Time vs. Current Curves



## Average I<sup>2</sup>t vs. t Curves

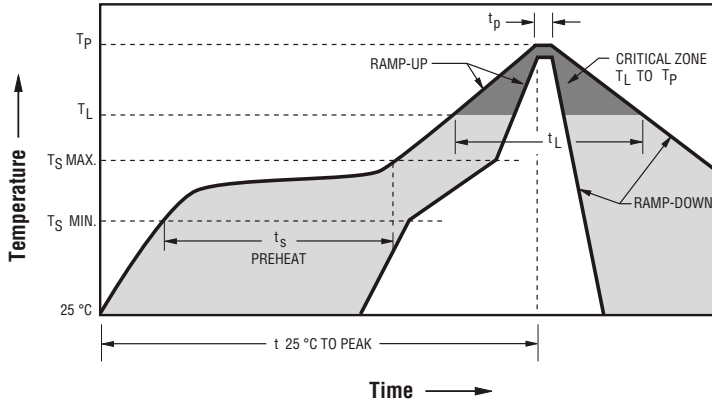


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## Solder Reflow Recommendations

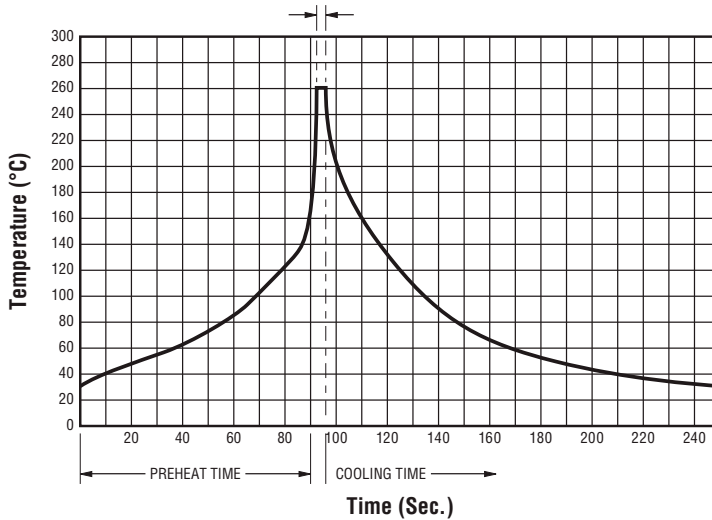


Profile Feature	Pb-Free Assembly
Preheat / Soak: Temperature Min. ( $T_{smin}$ ) Temperature Max. ( $T_{smax}$ ) Time ( $t_s$ ) from ( $T_{smin}$ to $T_{smax}$ )	150 °C 200 °C 60~180 seconds
Ramp Up Rate ( $T_L$ to $T_p$ )	3 °C / second max.
Ramp Up Rate ( $T_{smax}$ to $T_L$ )	5 °C / second max.
Liquidous Temperature ( $T_L$ ) Time ( $t_L$ ) maintained above $T_L$	217 °C 60~90 seconds
Peak Package Body Temperature ( $T_p$ )	235 °C ± 5 °C
Time within 5 °C of actual peak temperature ( $T_p$ )	20~30 seconds*
Ramp Down Rate ( $T_p$ to $T_L$ )	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.
Do not exceed	240 °C

\* Tolerance for peak profile temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum.

## Solder Wave Recommendations

Peak Temperature (Dwell Time)



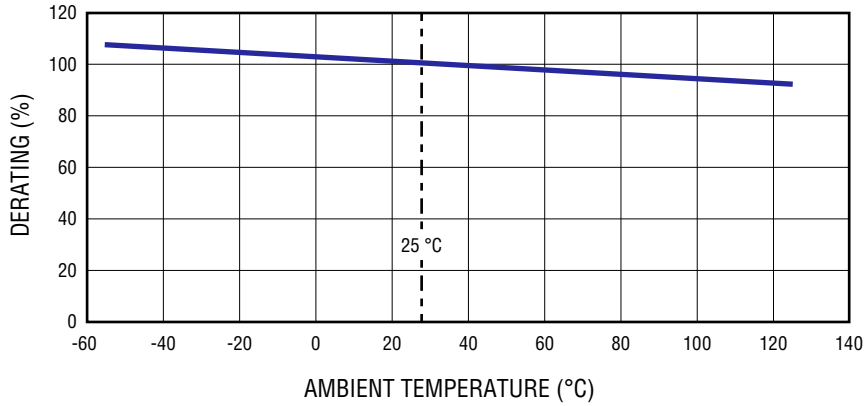
Profile Feature	Pb-Free Assembly
Preheat: Temperature Max. ( $T_{smax}$ ) Time (Min. to Max.)	150 °C 60~90 seconds
Solder Pot Temperature	260 °C max.
Solder Dwell Time	2~3 seconds

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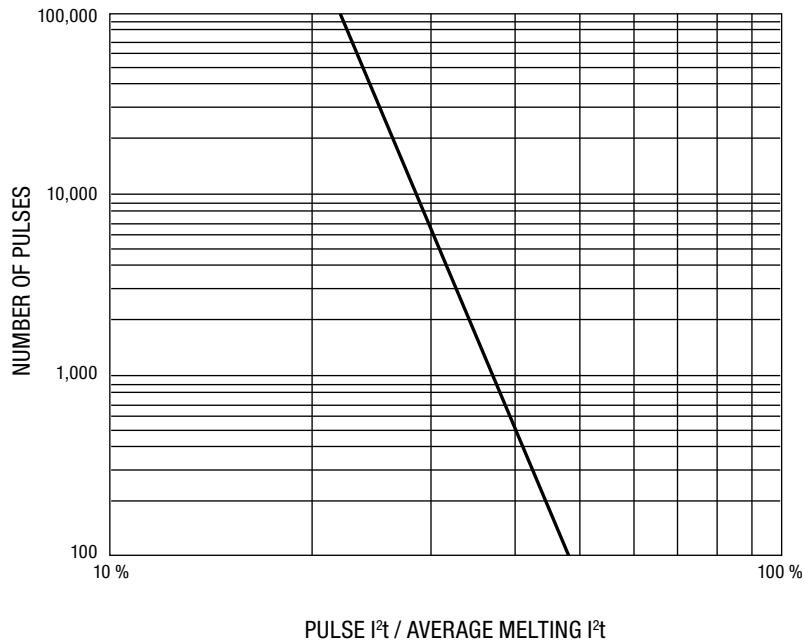
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**Current Rating Thermal Derating Curve**



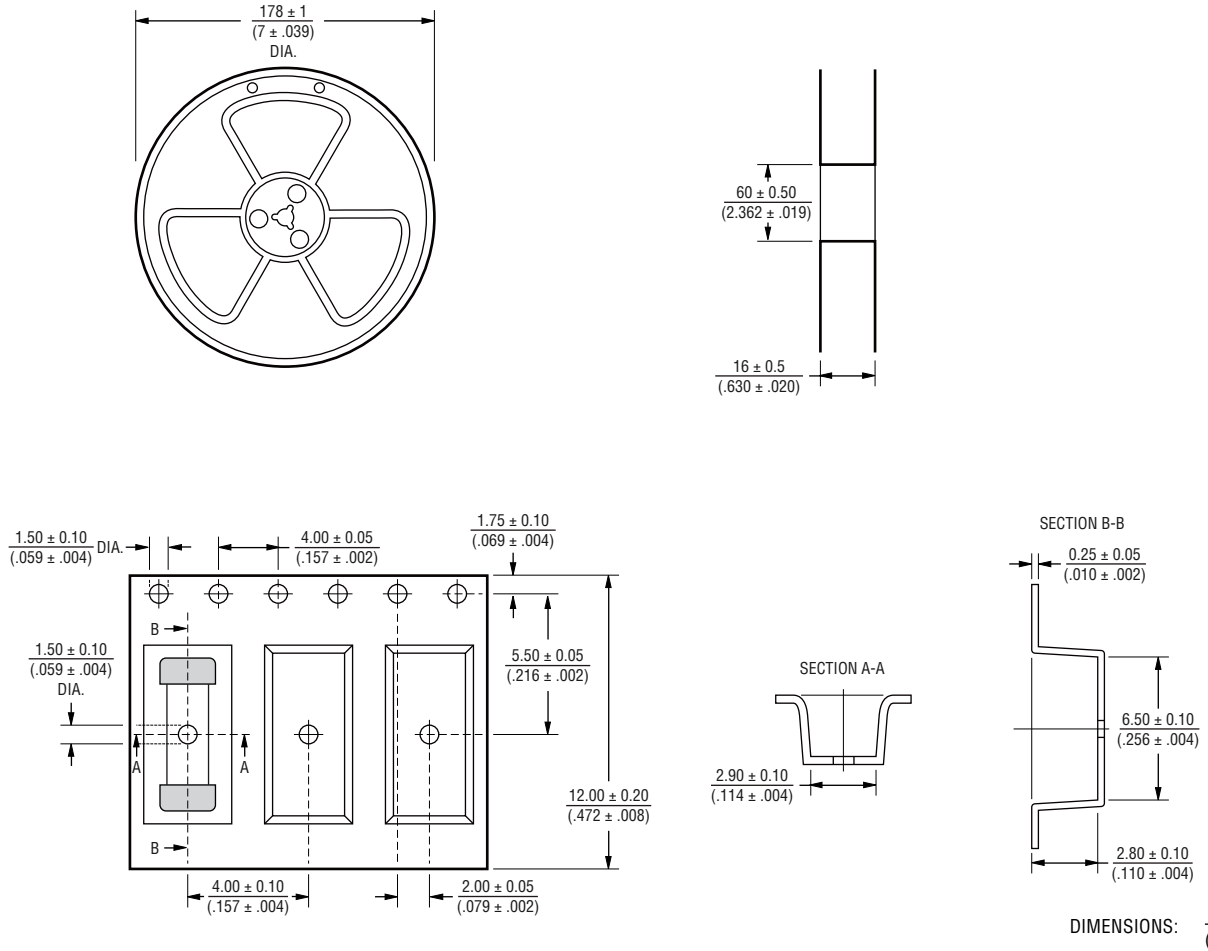
**Pulse Cycle Withstand Capability**



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## Packaging Specifications



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