50 W Power Resistor, Thick Film Technology, TO-220

FEATURE

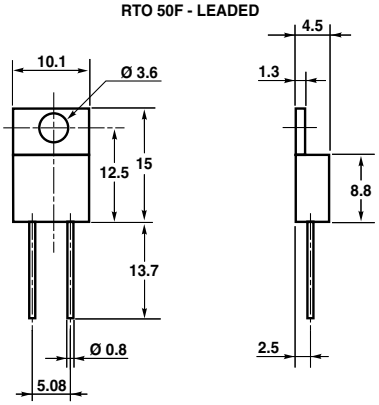
- 50 W at 25 °C heatsink mounted
- Adjusted by sand trimming
- Leaded or surface mount versions
- High power to size ratio
- Non inductive element
- Compliant to RoHS directive 2002/95/EC

RoHS COMPLIANT

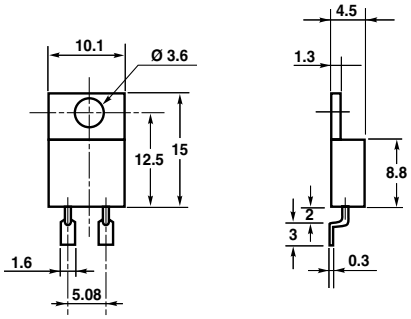
Because of the knowledge and experience in Thick Film technology, Vishay Sfernice has been able to develop a high power resistor in a TO-220 package called RTO 50. The special design of this component allows the dissipation of 50 W when mounted on a heatsink. The ohmic value is adjusted by sand trimming. This process does not generate hot spots as in laser trimming, which could lead to microcracks on each side of the curve. This process improves the reliability and the stability of the resistor and at the same time gives a good overload capability.

DIMENSIONS in millimeters

RTO 50F - LEADED



RTO 50C - FOR SURFACE MOUNTING



Only for RTO 50 version C = during surface mount soldering, the soldering temperature profile must not cause the metal tab of this device to exceed 220 °C.

MECHANICAL SPECIFICATIONS

Mechanical Protection	Molded
Resistive Element	Thick Film
Connections	Tinned copper alloy
Weight	2.2 g max.

DIMENSIONS

Standard Package	TO-220 Insulated Case

ENVIRONMENTAL SPECIFICATIONS

Temperature Range	- 55 °C to + 155 °C
Climatic Category	55/155/156
Sealing	Sealed container Solder immersion
Flammability	IEC 60695-11-5 2 applications 30 s seperated by 60 s

ELECTRICAL SPECIFICATIONS	
Resistance Range	0.010 Ω to 550 kΩ serie E24
Tolerances Standard	± 1 % to ± 10 %
Dissipation and Associated	Onto a heatsink
Thermal Resistance and Nominal Power	50 W at + 25 °C $R_{TH\ (j-c)}$: 2.6 °C/W free air: 2.25 W at + 25 °C
Temperature Coefficient Standard (- 55 °C; + 150 °C)	See Performance table ± 150 ppm/°C
Limiting Element Voltage U_L	300 V
Dielectric Strength MIL STD 202 (301)	2000 V_{RMS} - 1 Min 10 mA max.
Insulation Resistance	≥ 10^6 MΩ
Inductance	≤ 0.1 µH
Critical Resistance	1.8 kΩ

Not compatible with RoHS reflow profile.

PERFORMANCE		
TESTS	**CONDITIONS**	**REQUIREMENTS**
Momentary Overload	EN 60115-1 2 Pr 5 s for R < 2 Ω 1.6 Pr 5 s for R ≥ 2 Ω U_S < 1.5 U_L	± (0.25 % + 0.05 Ω)
Rapid Temperature Change	EN 60115-1 60 068-2-14 5 cycles - 55 °C to + 155 °C	± (0.5 % + 0.05 Ω)
Load Life	EN 60115-1 Pr at + 25 °C, 1000 h CEI 115_1	± (1 % + 0.05 Ω)
Humidity (Steady State)	EN 60115-1 56 days RH 95 %	± (0.5 % + 0.05 Ω)
Vibration	MIL STD 202 Method 204 C Test D	± (0.2 % + 0.05 Ω)
Terminal Strength	MIL STD 202 Method 211 Test A1	± (0.2 % + 0.05 Ω)

SPECIAL FEATURES				
Resistance Values	≥ 0.01 Ω	≥ 0.015 Ω	≥ 0.1 Ω	≥ 0.5 Ω
Tolerances	± 1 % at ± 10 %			
Temperature Coefficient Standard (- 55 °C to + 155 °C)	± 900 ppm/°C	± 700 ppm/°C	± 250 ppm/°C	± 150 ppm/°C

CHOICE OF THE HEATSINK

The user must choose according to the working conditions of the component (power, room temperature).

Maximum working temperature must not exceed 155 °C. The dissipated power is simply calculated by the following ratio:

$$P = \frac{\Delta T}{[R_{TH\ (j-c)} + R_{TH\ (c-a)}]} \quad (1)$$

P: Expressed in W

T: Difference between maximum working temperature and room temperature

$R_{TH\ (j-c)}$: Thermal resistance value measured between resistive layer and outer side of the resistor. It is the thermal resistance of the component: (Special Features Table)

$R_{TH\ (c-a)}$: Thermal resistance value measured between outer side of the resistor and room temperature. It is the thermal resistance of the heatsink itself (type, shape) and the quality of the fastening device

Example:

$R_{TH\ (c-a)}$: For RTO 50 power rating 13 W at ambient temperature + 30 °C

Thermal resistance $R_{TH\ (j-c)}$: 26 °C/W

Considering equation (1) we have:

$$\Delta T \leq 155\ °C - 30\ °C \leq 125\ °C$$

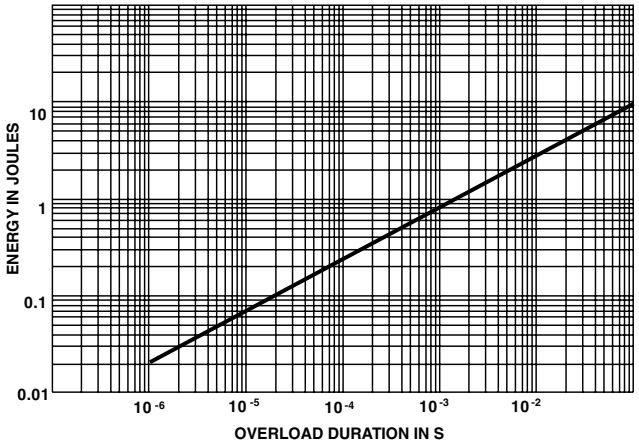
$$R_{TH\ (j-c)} + R_{TH\ (c-a)} = \frac{\Delta T}{P} = \frac{125}{13} = 9.6\ °C/W$$

$$R_{TH\ (c-a)} \leq 9.6\ °C/W - 2.6\ °C/W \leq 7\ °C/W$$

OVERLOADS

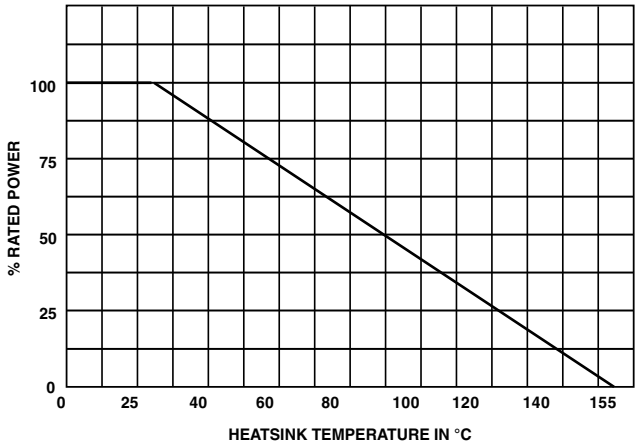
The applied voltage must always be lower than the maximum overload voltage of 450 V.
The values indicated on the graph below are applicable to resistors in air or mounted onto a heatsink.

ENERGY CURVE



POWER RATING CHART

The temperature of the heatsink should be maintained within the limits specified.
To improve the thermal conductivity, surfaces in contact should be coated with a silicone grease and the torque applied on the screw for tightening should be around 1 Nm.



MARKING

Model, Style, Resistance Value (in Ω), Tolerance (in %), Manufacturing Date, VISHAY trademark.

PACKAGING

Tube of 50 units

ORDERING INFORMATION

RTO	50	F	100K	± 1%	XXX	TU50	e1
MODEL	STYLE	CONNECTIONS	RESISTANCE VALUE	TOLERANCE	CUSTOM DESIGN	PACKAGING	LEAD (Pb)-free
		F: Radial leads C: Surface mount		± 1% ± 2% ± 5% ± 10%	Optional on request: Special TCR, shap, etc.		

GLOBAL PART NUMBER INFORMATION

R	T	O	0	5	0	F	R	6	8	0	0	J	T	E	1

GLOBAL MODEL	SIZE	LEADS	OHMIC VALUE	TOLERANCE	PACKAGING
RTO	**050**	**F** = Radial leads **C** = Surface mount	The firts four digits are significant figures and the last digit specifies the number of zeros to follow. R designates decimal point. **48R70** = 48.7 Ω **48701** = 48 700 Ω **10002** = 100 000 Ω **R0100** = 0.01 Ω **R6800** = 0.68 Ω **27000** = 2700 Ω = 2K7 Ω	**F** = 1 % **G** = 2 % **J** = 5 % **K** = 10 %	**T** = Tube Size 30 and 50: Tube 50 pieces

Disclaimer

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