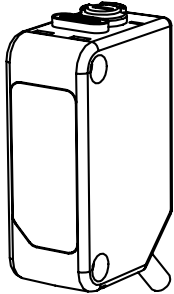


# WORLD-BEAM® Q20 Sensor with Background Suppression



## Datasheet

Compact sensors featuring adjustable range background suppression mode



- Photoelectric sensors in a compact, rugged, sealed, over-molded plastic housing
- Standard 3 mm threaded mounting holes on 25.4 mm (1 in) spacing
- Simple single-turn potentiometer adjustment of cutoff distance from 30 to 200 mm
- Enhanced immunity to fluorescent lights
- Crosstalk immunity algorithm allows two sensors to be used in close proximity
- High-intensity, bright red LED spot makes sensor alignment fast and easy
- Bright indicator LEDs show operating status from 360°
- Small bright red spot for reliable detection of colorfully printed packages and small parts or features



### WARNING:

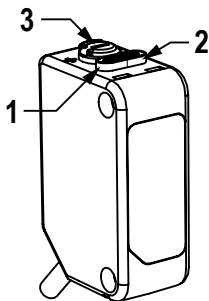
- **Do not use this device for personnel protection**
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

## Models

Model <sup>1</sup>	Output Type	Sensing Range	Supply Voltage
Q20NAF200	Complementary NPN	Adjustable Cutoff: 30 mm to 200 mm	10 V DC to 30 V DC
Q20PAF200	Complementary PNP		
Q20KAF200Q7	IO-Link		

## Overview

The WORLD-BEAM® Q20 Sensor with Background Suppression detects targets within the cutoff distance while ignoring objects in the background. Background suppression mode is recommended when target position is repeatable, but target color and background conditions vary.



### Key

- 1 Green LED: Power Indicator
- 2 Amber LED: Light Sensed Indicator (Flashes for Marginal Conditions)
- 3 Cutoff Point Adjustment Potentiometer

<sup>1</sup> 2 m (6.5 ft) PVC cabled models are listed for the complementary output models. 2 m (6.5 ft) and 9 m (30 ft) PVC cabled options are not available on IO-Link models.

- To order the 9 m (30 ft) PVC cable model, add the suffix "W/30" to the cabled model number. For example, Q20NAF200 W/30.
- To order the 4-pin M8 integral quick disconnect model, add the suffix "Q7" to the model number. For example, Q20NAF200Q7.
- To order the 150 mm (6 in) PVC cable model with a 4-pin M12 quick disconnect, add the suffix "Q5" to the model number. For example, Q20NAF200Q5.
- To order the 150 mm (6 in) PVC cable model with a 4-pin M8 quick disconnect, add the suffix "Q" to the model number. For example, Q20NAF200Q.
- Models with a quick disconnect require a mating cordset.

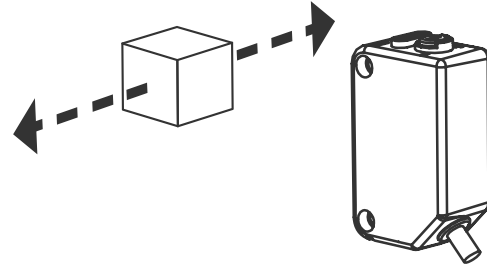


## Installation Instructions

### Sensor Orientation

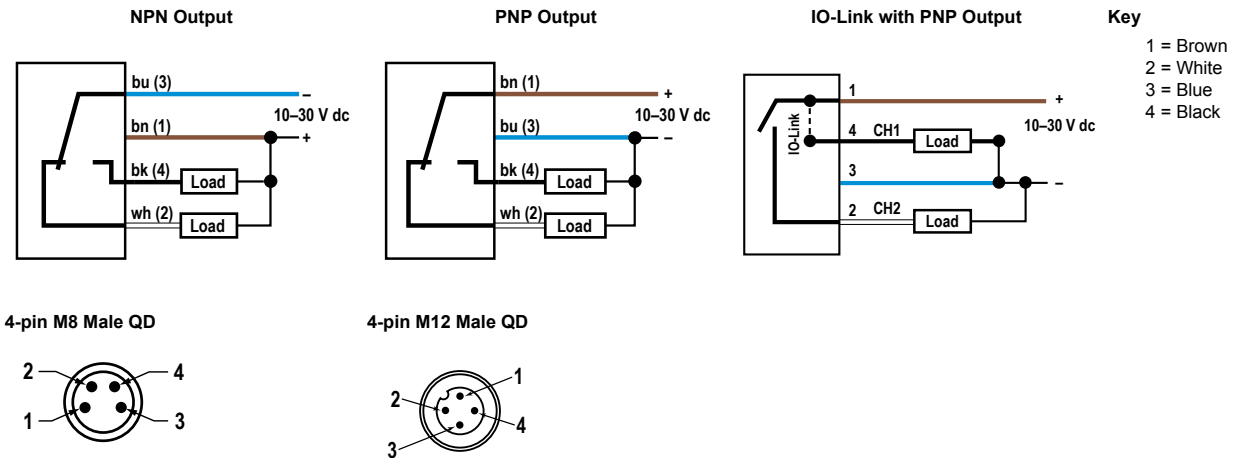
Optimize detection reliability and minimum object separation performance with correct sensor-to-target orientation. To ensure reliable detection, orient the sensor as shown in relation to the target to be detected.

Figure 1. Optimal Orientation of Target to Sensor



### Wiring Diagrams

Cabled wiring diagrams are shown. Quick disconnect wiring diagrams are functionally identical.

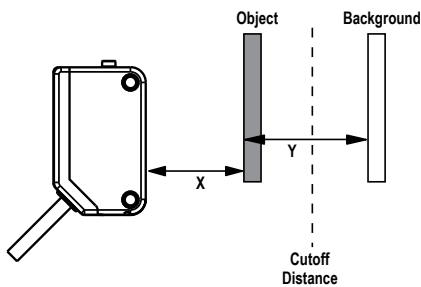


### Set up the Sensor

Background Suppression Mode: Objects beyond the set cutoff distance will not be detected. Background suppression mode can be used in most situations with varying object colors and positions or with varying background conditions.

To ensure reliable background suppression, a minimum separation distance between the object and the background is necessary.

Figure 2. Minimum Separation Distance



X: Distance to the Object

Y: Minimum Separation Between the Object and the Background

Set the cutoff distance approximately midway between the farthest object and the closest background.

1. Mount the sensor with the darkest object at the longest application distance.  
The distance to the object must be less than shown in Figure 4 on page 5 for your object color.
2. Turn the adjustment potentiometer counter-clockwise until the amber indicator turns off.
3. Turn the adjustment potentiometer clockwise until the amber indicator turns on.

4. Replace the darkest object with the brightest background at the closest application distance.
5. Turn the adjustment potentiometer clockwise until the amber indicator turns on.
6. Turn the adjustment potentiometer counter-clockwise approximately half of the adjustment rotation from the previous step. This places the cutoff distance approximately half-way between the object and the background switch points. If sufficient separation exists between the object and background, the sensor is ready for operation.

## IO-Link Interface

IO-Link is a point-to-point communication link between a master device and sensor. Use IO-Link to parameterize sensors and transmit process data automatically.

For the latest IO-Link protocol and specifications, see [www.io-link.com](http://www.io-link.com).

Each IO-Link device has an IODD (IO Device Description) file that contains information about the manufacturer, article number, functionality etc. This information can be easily read and processed by the user. Each device can be unambiguously identified via the IODD as well as via an internal device ID. Download the Q20's IO-Link IODD package (p/n 209012) from Banner Engineering's website at [www.bannerengineering.com](http://www.bannerengineering.com).

Banner has also developed Add On Instruction (AOI) files to simplify ease-of-use between the Q20, multiple third-party vendors' IO-Link masters, and the Logix Designer software package for Rockwell Automation PLCs. Three types of AOI files for Rockwell Allen-Bradley PLCs are listed below. These files and more information can be found at [www.bannerengineering.com](http://www.bannerengineering.com).

**Process Data AOIs**—These files can be used alone, without the need for any other IO-Link AOIs. The job of a Process Data AOI is to intelligently parse out the Process Data word(s) in separate pieces of information. All that is required to make use of this AOI is an EtherNet/IP connection to the IO-Link Master and knowledge of where the Process Data registers are located for each port.

**Parameter Data AOIs**—These files require the use of an associated IO-Link Master AOI. The job of a Parameter Data AOI, when working in conjunction with the IO-Link Master AOI, is to provide quasi-realtime read/write access to all IO-Link parameter data in the sensor. Each Parameter Data AOI is specific to a given sensor or device.

**IO-Link Master AOIs**—These files require the use of one or more associated Parameter Data AOIs. The job of an IO-Link Master AOI is to translate the desired IO-Link read/write requests, made by the Parameter Data AOI, into the format a specific IO-Link Master requires. Each IO-Link Master AOI is customized for a given brand of IO-Link Master.

Add and configure the relevant Banner IO-Link Master AOI in your ladder logic program first; then add and configure Banner IO-Link Device AOIs as desired, linking them to the Master AOI as shown in the relevant AOI documentation.

## Specifications

### Supply Voltage

10 V DC to 30 V DC (10% maximum ripple within specified limits)

### Maximum Power Consumption (exclusive of load)

Less than 300 mW

### Sensing Beam

Visible red LED, 640 nm

### Supply Protection Circuitry

Protected against reverse polarity and transient voltages

### Output Configuration

Solid-state complementary: open collector NPN or PNP, depending on model

Rating: 50 mA per output

**Output Voltage High:** Greater than  $V_{supply} - 2.5 V$

**Output Voltage Low:** Less than 2.5 V

For loads less than 1 Meg Ohm

Protected against false pulse on power-up and continuous overload or short circuit of outputs

### Output Response

1.7 milliseconds ON; 1.1 milliseconds OFF

**Note:** 200 millisecond delay on power-up; outputs do not conduct during this time

### Adjustments

Single-turn adjustment potentiometer sets the cutoff distance between minimum and maximum positions

### Repeatability

130  $\mu s$  (standard mode)

### Indicators

2 LED indicators on sensor top:

Green solid: Power on

Amber: Light sensed

Amber flashing: Marginal sensing condition

### Construction

ABS front housing and gain adjuster, PMMA lenses; Copolyamide rear housing

**Connections**

2 m (6.5 ft) unterminated 4-wire PVC cable; 9 m (30 ft) unterminated 4-wire PVC cable; 150 mm (6 in) PVC cable with a 4-pin M8 male quick-disconnect connector; 150 mm (6 in) PVC cable with a 4-pin M12 male quick-disconnect connector or Integral 4-pin M8 male quick-disconnect connector, depending on model  
 Models with a quick disconnect require a mating cordset

**IO-Link Interface**

Supports Smart Sensor Profile: Yes  
 Baud Rate: 38400 bps  
 Process Data Widths: 16 bits  
 IODD Files: Provides all programming options plus additional functionality; please see the IO-Link Data Reference Guide for more details

**Environmental Rating**

IP67; NEMA 6

**Operating Conditions**

-20 °C to +60 °C (-4 °F to +140 °F)  
 95% relative humidity at 50 °C (non-condensing)

**Vibration and Mechanical Shock**

All models meet MIL-STD-202F, Method 201A (Vibration: 10 Hz to 60 Hz maximum, 0.06 inch (1.52 mm) double amplitude, 10G maximum acceleration) requirements. Also meets IEC 60947-5-2 (Shock: 30G 11 ms duration, half sine wave) requirements.

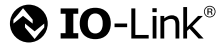
**Certifications**



**Banner Engineering Europe** Park Lane, Culliganlaan 2F  
 bus 3, 1831 Diegem, BELGIUM



**Turck Banner LTD** Blenheim House, Blenheim Court,  
 Wickford, Essex SS11 8YT, Great Britain



**Required Overcurrent Protection**



**WARNING:** Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

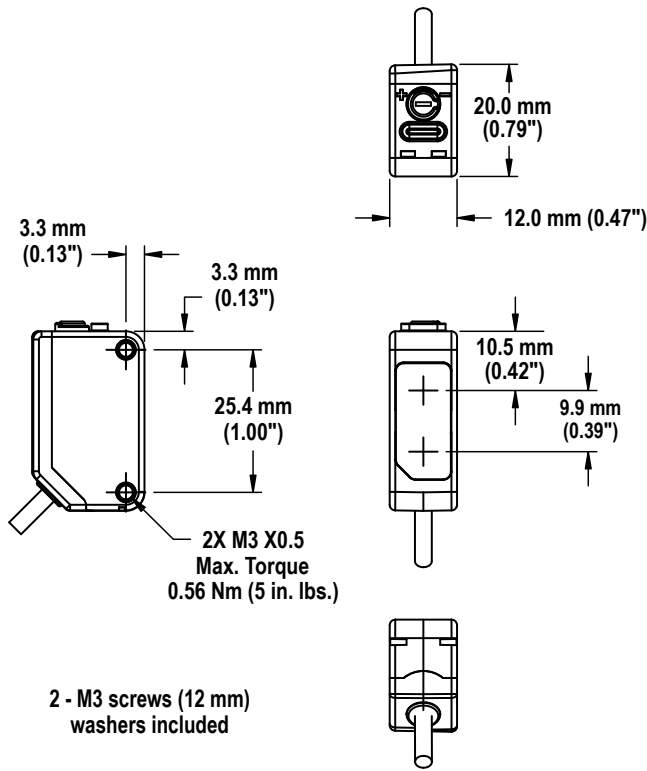
Overcurrent protection is required to be provided by end product application per the supplied table.  
 Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.  
 Supply wiring leads < 24 AWG shall not be spliced.  
 For additional product support, go to [www.bannerengineering.com](http://www.bannerengineering.com).

Supply Wiring (AWG)	Required Overcurrent Protection (Amps)
20	5.0
22	3.0
24	2.0
26	1.0
28	0.8
30	0.5

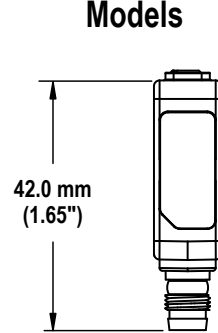
## Dimensions

All measurements are listed in millimeters [inches], unless noted otherwise.

### Cabled and Pigtail QD Models



### Integral QD Models



## Performance Curves

The minimum sensing range for 6% reflectivity is 14 mm.

Figure 3. Emitter Beam Diameter graph

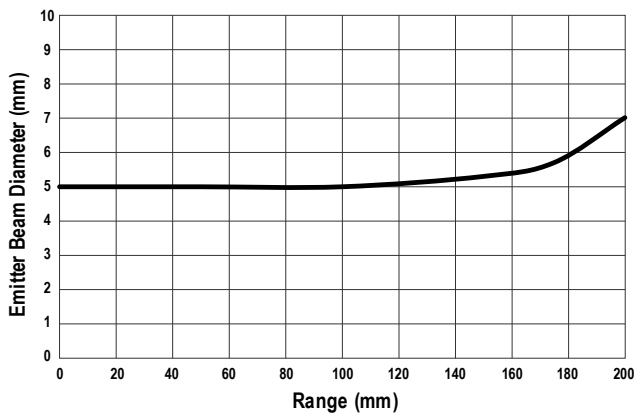
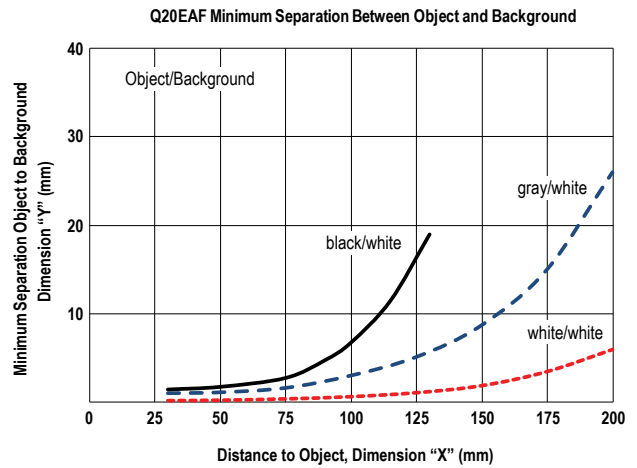


Figure 4. Minimum Separation Between Object and Background



Excess Gain Curves

Figure 5. 30 mm Excess Gain

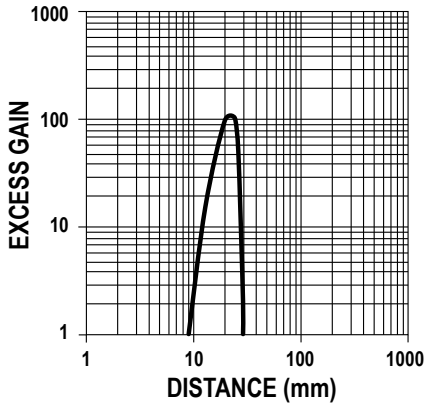
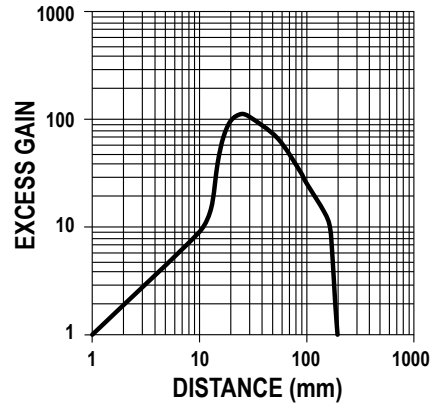


Figure 6. 200mm Excess Gain



Accessories

Quick-Disconnect (QD) Cordsets

4-Pin Threaded M12 Cordsets—Single Ended					
Model	Length	Style	Dimensions	Pinout (Female)	
MQDC-406	2 m (6.56 ft)	Straight			1 = Brown 2 = White 3 = Blue 4 = Black 5 = Unused
MQDC-415	5 m (16.4 ft)				
MQDC-430	9 m (29.5 ft)				
MQDC-450	15 m (49.2 ft)				
MQDC-406RA	2 m (6.56 ft)	Right-Angle			
MQDC-415RA	5 m (16.4 ft)				
MQDC-430RA	9 m (29.5 ft)				
MQDC-450RA	15 m (49.2 ft)				

4-Pin Snap-on M8 Cordsets—Single Ended					
Model	Length	Style	Dimensions	Pinout (Female)	
PKG4-2	2.03 m (6.66 ft)	Straight			1 = Brown 2 = White 3 = Blue 4 = Black

4-Pin Snap-on M8 Cordsets—Single Ended				
Model	Length	Style	Dimensions	Pinout (Female)
PKW4Z-2	2 m (6.56 ft)	Right-Angle		

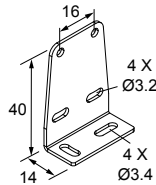
4-Pin Threaded M8 Cordsets—Single Ended				
Model	Length	Style	Dimensions	Pinout (Female)
PKG4M-2	2.04 m (6.68 ft)	Straight		
PKG4M-5	5 m (16.4 ft)			
PKG4M-9	9.04 m (29.6 ft)			
PKW4M-2	2 m (6.56 ft)	Right Angle		
PKW4M-5	5 m (16.4 ft)			
PKW4M-9	9 m (29.5 ft)			

1 = Brown  
 2 = White  
 3 = Blue  
 4 = Black

## Mounting Brackets

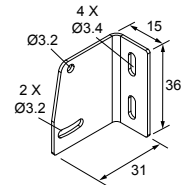
### SMBQ20L

- Sensor vertical base mount
- ±5° tip, ±7° swivel
- Stainless steel



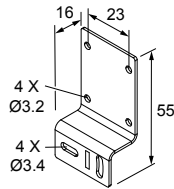
### SMBQ20LV

- Sensor vertical back mount
- ±10° tip
- Stainless steel



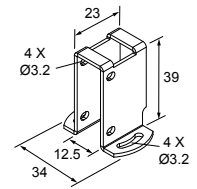
### SMBQ20H

- Sensor horizontal flange mount
- ±10° swivel
- Stainless steel



### SMBQ20U

- Sensor vertical base mount with protection
- ±22.5° swivel
- Stainless steel



## Banner Engineering Corp. Limited Warranty

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Banner Engineering Corp. warrants its products to be free from defects in material and workmanship for one year following the date of shipment. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture which, at the time it is returned to the factory, is found to have been defective during the warranty period. This warranty does not cover damage or liability for misuse, abuse, or the improper application or installation of the Banner product.

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For patent information, see [www.bannerengineering.com/patents](http://www.bannerengineering.com/patents).

### FCC Part 15

This device complies with Part 15 of the FCC Rules. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation is subject to the following two conditions: 1) This device may not cause harmful interference; and 2) This device must accept any interference received, including interference that may cause undesired operation.

### Industry Canada

This device complies with CAN ICES-3 (B)/NMB-3(B). Operation is subject to the following two conditions: 1) This device may not cause harmful interference; and 2) This device must accept any interference received, including interference that may cause undesired operation.

Cet appareil est conforme à la norme NMB-3(B). Le fonctionnement est soumis aux deux conditions suivantes : (1) ce dispositif ne peut pas occasionner d'interférences, et (2) il doit tolérer toute interférence, y compris celles susceptibles de provoquer un fonctionnement non souhaité du dispositif.



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