

## MX-5251

New Dual Port Simultaneous Soldering, Desoldering and Rework System. This configuration is ideal for mixed technology boards and provides the greatest versatility for addressing soldering and rework tasks simultaneously.

## **Features and Benefits:**

- Can be operated with two hand-pieces dynamically sharing the 80 watts output power based on demand adding even more application flexibility and speed.
- Configured with the Metcal Desoldering Gun and the Advanced Soldering and Rework Hand-piece.
- Microprocessor controlled power supply providing more power for challenges such as high mass components, multi-layered boards and lead-free solders.
- Improved ergonomics with lightweight hand-pieces.
- Greater process control with SmartHeat® Technology.
- ESD safe with incoming AC ground monitoring circuitry.
- Built-in power indication meter with digital display and bar graph that dynamically provides the operator with feedback on the status of the soldering operation.
- Metcal TipSaver<sup>™</sup> Workstand improves tip life with its "Auto-Sleep" function.

NOTE: Unit requires shop air for desoldering.



MX- : Power supply, 100 to 240 VAC input, dual switch port with LCD

PS5200 Display

MX-H1- : Metcal Advanced™ Hand-piece, Soldering and Rework with one

AV cartridge removal pad

MX-DS1 : Desoldering Gun Hand-piece with one cartridge removal pad

MX-W1AV: Workstand for Metcal Advanced™ Hand-piece, Soldering and Rework

with one sponge and one brass pad

MX- : Workstand for Desoldering Gun Hand-piece with one sponge and one

W5DS brass pad

AC-CB1 : Desolder Chamber Cleaning Brush

AC-CB2 : Tube Cleaning Brush

MX-DCF1: Chamber Liner and Filter Pack

AC-TC : Desolder Tip Cleaner

MX-RM8E : Desoldering Cord

MX-DAH4 : ESD Air Hose with Fitting

NOTE: No tip/cartridge included

| Ambient Operating Temperature: | 10- 40°C (50°F - 104°F)  |
|--------------------------------|--|
| Maximum Enclosure Temperature: | 55°C (131°F)   |
| Input Line Voltage:            | 100- 240 VAC, grounded circuit   |
| Input Line Frequency:          | 50/60 Hz   |
| Power Consumption:             | 125 Watts  |
| Output Power Maximum:          | 80 Watts max. Per channel at 22°C (when operated with two hand-pieces dynamically, the 80 watts output power is is shared based on demand) |
| Output Frequency:              | 13.56 MHzC   |
| Power Cord 3-Wire:             | 183cm (18/3") SJT  |
| Dimensions w x d x h:          | 12.1cm x 13.0cm x 23.5cm<br>(4.8" x 5.1" x 9.3")   |
| Certification / Marking:       | cTUVus, CE   |
| Tip-to-Ground Potential:       | < 2mV  |
| Tip-to-Ground Resistance:      | < 2 ohms   |
| Idle Temperature Stability:    | ± 1.1°C (2°F) in still air   |
| Hand-piece Cable Length:       | L=178cm (70"), burn resistant, ESD safe  |
| Hand-piece Connector:          | F connector  |
| Workstand Dimensions w x dx h: | 8.6cm x 19.1cm x 8.3cm (3.4" x 7.5" x 3.3")  |
| Weight of the power supply:    | 7.4 lbs (3.35 kg)  |
| Weight of the * workstand:     | 1.05 lbs (.476 kg)   |
|                                |  |