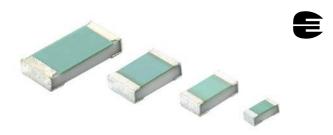
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# **Professional Thin Film Chip Resistors**



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MCS 0402, MCT 0603, MCU 0805, and MCA 1206 professional thin film flat chip resistors are the perfect choice for most fields of modern professional electronics where reliability and stability are of major concern. Typical applications include telecommunication, medical equipment, high-end computer and audio / video electronics.

### FEATURES

- Approved to EN 140401-801
- Excellent overall stability: class 0.5
- $\bullet$  Professional tolerance of resistance:  $\pm$  0.5 % and  $\pm$  1 %
- Rated dissipation P<sub>70</sub> up to 0.4 W for size 1206
- Waste gas resistance verified by ASTM B 809
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

### APPLICATIONS

- Automotive
- Telecommunication
- Medical equipment
- Industrial equipment

TECHNICAL SPECIFICATIONS						
DESCRIPTION	MCS 0402	MCT 0603	MCU 0805	MCA 1206		
Imperial size	0402	0603	0805	1206		
Metric size code	RR1005M	RR1608M	RR2012M	RR3216M		
Resistance range	10 $\Omega$ to 4.99 M $\Omega;$ 0 $\Omega$	1 $\Omega$ to 10 M $\Omega;$ 0 $\Omega$	1 $\Omega$ to 10 M $\Omega;$ 0 $\Omega$	1 Ω to 2 MΩ; 0 Ω		
Resistance tolerance		±1%;	± 0.5 %			
Temperature coefficient		± 50 ppm/K;	± 25 ppm/K			
Rated dissipation, P <sub>70</sub> <sup>(1)</sup>	0.100 W	0.125 W	0.200 W	0.400 W		
Operating voltage, U <sub>max.</sub> AC <sub>RMS</sub> /DC	50 V	75 V	150 V	200 V		
Permissible film temperature, $\mathcal{G}_{F max.}^{(1)}$		155	°C			
Operating temperature range		-55 °C to	o 155 °C			
Permissible voltage against ambient (insulation):						
1 min; U <sub>ins</sub>	75 V	100 V	200 V	300 V		
Failure rate: FIT <sub>observed</sub>	≤ 0.1 x 10 <sup>-9</sup> /h					

#### Note

<sup>(1)</sup> Please refer to APPLICATION INFORMATION below.

### **APPLICATION INFORMATION**

When the resistor dissipates power, a temperature rise above the ambient temperature occurs, dependent on the thermal resistance of the assembled resistor together with the printed circuit board. The rated dissipation applies only if the permitted film temperature is not exceeded.

These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.

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COMPLIANT

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MAXIMUM RESISTANCE CHANGE AT RATED DISSIPATION							
OPERATION MODE		STANDARD	POWER				
	MCS 0402	0.063 W	0.100 W				
Rated dissipation, P <sub>70</sub>	MCT 0603	0.100 W	0.125 W				
nated dissipation, $r_{70}$	MCU 0805	0.125 W	0.200 W				
	MCA 1206	0.250 W	0.400 W				
Operating temperature range	-55 °C to 125 °C	-55 °C to 155 °C					
Permissible film temperature, $\vartheta_{F max.}$		125 °C	155 °C				
	MCS 0402	10 $\Omega$ to 4.99 M $\Omega$	10 $\Omega$ to 4.99 M $\Omega$				
	MCT 0603	1 $\Omega$ to 10 M $\Omega$	1 $\Omega$ to 10 M $\Omega$				
	MCU 0805	1 $\Omega$ to 10 M $\Omega$	1 $\Omega$ to 10 M $\Omega$				
Max. resistance change at $P_{70}$ for resistance range, $\Delta R/R $ after:	MCA 1206	1 $\Omega$ to 2 M $\Omega$	1 $\Omega$ to 2 M $\Omega$				
	1000 h	$\leq$ 0.25 %	≤ 0.5 %				
	8000 h	$\leq 0.5$ %	≤ <b>1.0</b> %				
	225 000 h	≤ <b>1.5</b> %	-				

Note

The presented operation modes do not refer to different types of resistors, but actually show examples of different loads, that lead to
different film temperatures and different achievable load-life stability (drift) of the resistance value. A suitable low thermal resistance of the
circuit board assembly must be safeguarded in order to maintain the film temperature of the resistors within the specified limits. Please
consider the application note "Thermal Management in Surface-Mounted Resistor Applications" (www.vishay.com/doc?28844) for
information on the general nature of thermal resistance.

TEMPERATURE COEFFICIENT AND RESISTANCE RANGE						
TYPE / SIZE	TCR	TOLERANCE	RESISTANCE	E-SERIES		
	· 50 ppm/K	±1%	10 Ω to 4.99 MΩ	E24; E96		
MCS 0402	± 50 ppm/K	± 0.5 %	10 $\Omega$ to 221 k $\Omega$	E24; E192		
MCS 0402	± 25 ppm/K	± 0.5 %	10 Ω to 221 kΩ	E24; E192		
	Jumper, I <sub>max.</sub> = 0.63 A	$\leq$ 20 m $\Omega$	0 Ω	-		
	· 50 mm//	±1%	1 Ω to 10 MΩ	E24; E96		
MCT 0603	± 50 ppm/K	± 0.5 %	10 Ω to 511 kΩ	E24; E192		
MC1 0003	± 25 ppm/K	± 0.5 %	10 Ω to 511 kΩ	E24; E192		
	Jumper, I <sub>max.</sub> = 1 A	$\leq$ 20 m $\Omega$	0 Ω	-		
	. 50 ppp///	±1%	1 Ω to 10 MΩ	E24; E96		
MCU 0805	± 50 ppm/K	± 0.5 %	10 $\Omega$ to 1.5 M $\Omega$	E24; E192		
MCU 0805	± 25 ppm/K	± 0.5 %	10 Ω to 1.5 MΩ	E24; E192		
	Jumper, I <sub>max.</sub> = 1.5 A	$\leq$ 20 m $\Omega$	0 Ω	-		
	. 50 ppp///	±1%	1 Ω to 2 MΩ	E24; E96		
MCA 1006	± 50 ppm/K	± 0.5 %	10 $\Omega$ to 2 M $\Omega$	E24; E192		
MCA 1206	± 25 ppm/K	± 0.5 %	10 Ω to 2 MΩ	E24; E192		
	Jumper, I <sub>max.</sub> = 2 A	$\leq$ 20 m $\Omega$	0 Ω	-		

Note

• Resistance ranges printed in bold are preferred TCR / tolerance combinations with optimized availability.

PACKAGING						
TYPE / SIZE	CODE	QUANTITY	PACKAGING STYLE	WIDTH	РІТСН	PACKAGING DIMENSIONS
MCS 0402	E0	10 000		8 mm	2 mm	Ø 180 mm/7"
1107 0000	P5	5000	Paper tape acc. IEC 60286-3, Type 1a			Ø 180 mm/7"
MCT 0603	PW	20 000				Ø 330 mm/13"
MOU 0005	P5	5000			4 mm	Ø 180 mm/7"
MCU 0805	PW	20 000				Ø 330 mm/13"
MCA 1206	P5	5000			-	Ø 180 mm/7"

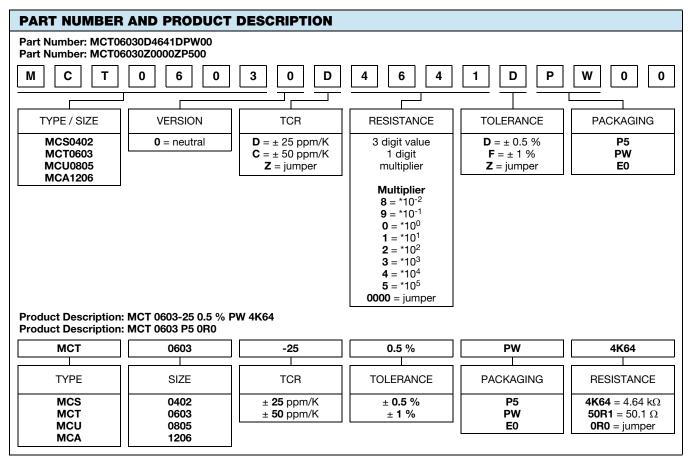
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Note

• Products can be ordered using either the PRODUCT DESCRIPTION or PART NUMBER.



### DESCRIPTION

Production is strictly controlled and follows an extensive set of instructions established for reproducibility. A homogeneous film of metal alloy is deposited on a high grade ceramic substrate ( $Al_2O_3$ ) and conditioned to achieve the desired temperature coefficient. Specially designed inner contacts are deposited on both sides. A special laser is used to achieve the target value by smoothly cutting a meander groove in the resistive layer without damaging the ceramics. For the high and low ohmic range, optimized Cermet products provide comparable properties. The resistor elements are covered by a protective coating designed for electrical, mechanical and climatic protection. The terminations receive a final pure tin on nickel plating.

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The result of the determined production is verified by an extensive testing procedure and optical inspection performed on 100 % of the individual chip resistors. This includes full screening for the elimination of products with potential risk of early field failures (feasible for  $R \ge 10 \Omega$ ). Only accepted products are laid directly into the paper tape in accordance with **IEC 60286-3 Type 1a** <sup>(1)</sup>.

#### ASSEMBLY

The resistors are suitable for processing on automatic SMD assembly systems. They are suitable for automatic soldering using wave, reflow or vapor phase as shown in **IEC 61760-1**. The encapsulation is resistant to all cleaning solvents commonly used in the electronics industry, including alcohols, esters and aqueous solutions. The suitability of conformal coatings, potting compounds and their processes, if applied, shall be qualified by appropriate means to ensure the long-term stability of the whole system.

The resistors are RoHS-compliant, the pure tin plating provides compatibility with lead (Pb)-free and lead-containing soldering processes. Solderability is specified for 2 years after production or requalification. The permitted storage time is 20 years. The immunity of the plating against tin whisker growth has been proven under extensive testing.

#### MATERIALS

Vishay acknowledges the following systems for the regulation of hazardous substances:

- IEC 62474, Material Declaration for Products of and for the Electrotechnical Industry, with the list of declarable substances given therein <sup>(2)</sup>
- The Global Automotive Declarable Substance List (GADSL)  $^{\rm (3)}$
- The REACH regulation (1907/2006/EC) and the related list of substances with very high concern (SVHC) <sup>(4)</sup> for its supply chain

The products do not contain any of the banned substances as per IEC 62474, GADSL, or the SVHC list, see www.vishay.com/how/leadfree.

Hence the products fully comply with the following directives:

- 2000/53/EC End-of-Life Vehicle Directive (ELV) and Annex II (ELV II)
- 2011/65/EU Restriction of the Use of Hazardous Substances Directive (RoHS) with amendment 2015/863/EU
- 2012/19/EU Waste Electrical and Electronic Equipment Directive (WEEE)

Vishay pursues the elimination of conflict minerals from its supply chain, see the Conflict Minerals Policy at www.vishay.com/doc?49037.

### **APPROVALS**

The resistors are approved within the IECQ-CECC Quality Assessment System for Electronic Components to the detail specification **EN 140401-801** which refers to **EN 60115-1**, **EN 60115-8** and the variety of environmental test procedures of the IEC 60068 <sup>(1)</sup> series. The detail specification refers to the climatic category 55/125/56, which relates to the "standard operation mode" of this datasheet.

Conformity is attested by the use of the **CECC** logo () as the mark of conformity on the package label.

Vishay Beyschlag has achieved **"Approval of Manufacturer"** in accordance with **IECQ 03-1**. The release certificate for **"Technology Approval Schedule"** in accordance with **CECC 240001** based on **IECQ 03-3-1** is granted for the Vishay BEYSCHLAG manufacturing process.

### **RELATED PRODUCTS**

For more information about products with better TCR and tighter tolerance please refer to the Precision Thin Film Chip Resistors datasheet (<u>www.vishay.com/doc?28700</u>).

Resistors are available with established reliability in accordance with EN 140401-801 version E. Please refer to the special datasheet (<u>www.vishay.com/doc?28744</u>) for information on failure rate level, available resistance ranges and order codes.

Precision chip resistor arrays may be used in voltage divider applications or precision amplifiers where close matching between multiple resistors is necessary. ACAS 0612 chip arrays are specified by the following datasheets:

- Professional type (www.vishay.com/doc?28754)
- Precision type (<u>www.vishay.com/doc?28751</u>)

#### Notes

- <sup>(1)</sup> The quoted IEC standards are also released as EN standards with the same number and identical contents.
- <sup>(2)</sup> The IEC 62474 list of declarable substances is maintained in a dedicated database, which is available at <u>http://std.iec.ch/iec62474</u>.
- <sup>(3)</sup> The Global Automotive Declarable Substance List (GADSL) is maintained by the American Chemistry Council and available at <u>www.gadsl.org</u>.
- <sup>(4)</sup> The SVHC list is maintained by the European Chemical Agency (ECHA) and available at <u>http://echa.europa.eu/candidate-list-table</u>.

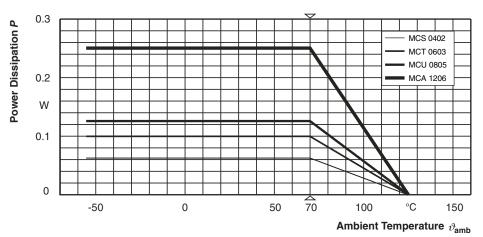
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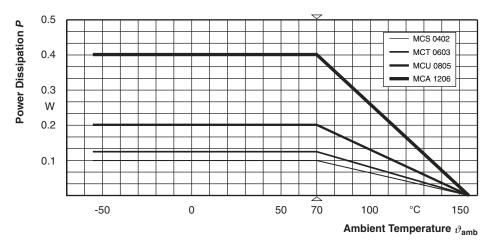
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### FUNCTIONAL PERFORMANCE

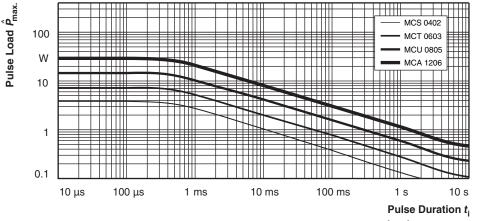
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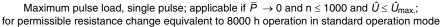






**Derating - Power Operation** 



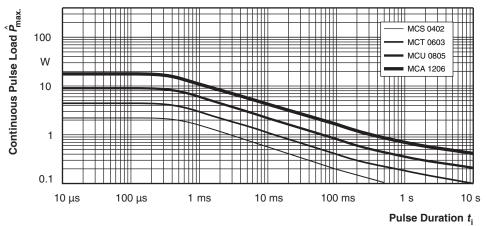


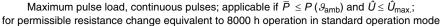
**Single Pulse** 

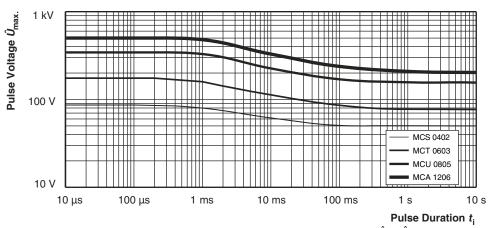
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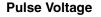


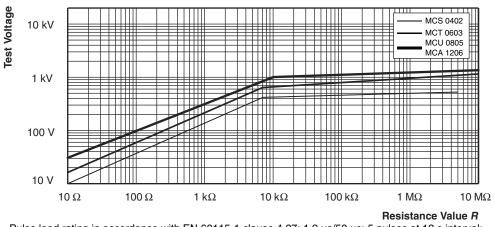


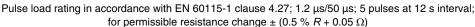


### **Continuous Pulse**

Maximum pulse voltage, single and continuous pulses; applicable if  $P \leq P_{max.}$ ; for permissible resistance change equivalent to 8000 h operation in standard operation mode

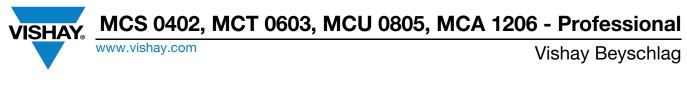


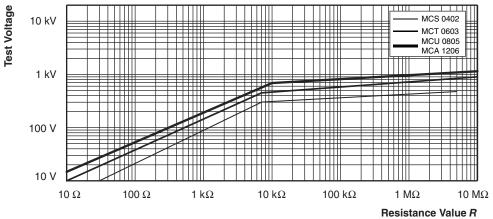


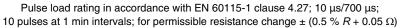


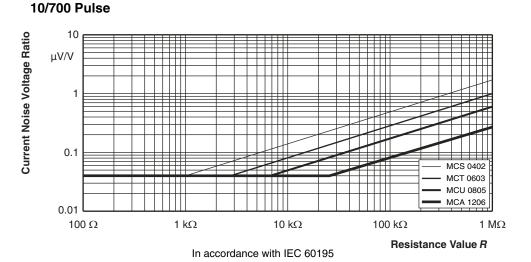
#### 1.2/50 Pulse

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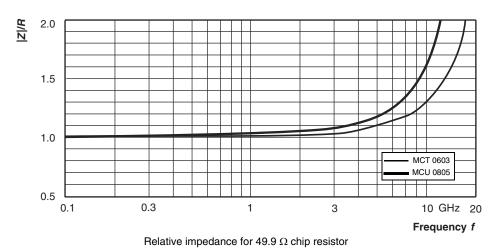












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### **TESTS AND REQUIREMENTS**

All tests are carried out in accordance with the following specifications:

EN 60115-1, generic specification

EN 60115-8 (successor of EN 140400), sectional specification

EN 140401-801, detail specification

IEC 60068-2-xx, test methods

The components are approved under the IECQ-CECC quality assessment system for electronic components.

The parameters stated in the Test Procedures and Requirements table are based on the required tests and permitted limits of EN 140401-801. The table presents only the most important tests, for the full test schedule refer to the documents listed above. However, some additional tests and a number of improvements against those minimum requirements have been included. The testing also covers most of the requirements specified by EIA/ECA-703 and JIS-C-5201-1.

The tests are carried out under standard atmospheric conditions in accordance with IEC 60068-1, 4.3, whereupon the following values are applied:

Temperature: 15 °C to 35 °C

Relative humidity: 25 % to 75 %

Air pressure: 86 kPa to 106 kPa (860 mbar to 1060 mbar)

A climatic category LCT / UCT / 56 is applied, defined by the lower category temperature (LCT), the upper category temperature (UCT), and the duration of exposure in the damp heat, steady state test (56 days).

The components are mounted for testing on printed circuit boards in accordance with EN 60115-8, 2.4.2, unless otherwise specified.

TEST PROCEDURES AND REQUIREMENTS						
EN 60115-1	IEC 60068-2 <sup>(1)</sup>	TEST	PROCEDURE	REQUIR PERMISSIBLE	-	
CLAUSE	TEST METHOD			STABILITY CLASS 0.5	STABILITY CLASS 1	
			Stability for product types:			
			MCS 0402	10 $\Omega$ to 33.2 k $\Omega$	$>$ 33.2 k $\Omega$ to 4.99 M $\Omega$	
			MCT 0603	10 $\Omega$ to 100 k $\Omega$	1 Ω to < 10 Ω; > 100 kΩ to 10 MΩ	
			MCU 0805	10 $\Omega$ to 221 k $\Omega$	1 Ω to < 10 Ω; > 221 kΩ to 10 MΩ	
			MCA 1206	10 $\Omega$ to 332 k $\Omega$	1 Ω to < 10 Ω; > 332 kΩ to 2 MΩ	
4.5	-	Resistance	-	± 1 % <i>R</i> ; ± 0.5 % <i>R</i>		
4.8	-	Temperature coefficient	At (20 / -55 / 20) °C and (20 / 125 / 20) °C	± 50 ppm/K; ± 25 ppm/K		
		Endurance at 70 °C: standard operation mode	$U = \sqrt{P_{70} \times R} \text{ or } U = U_{\text{max.}};$ whichever is the less severe; 1.5 h on; 0.5 h off; 70 °C; 1000 h	± (0.25 % /	R + 0.05 Ω)	
4.25.1	_		70 °C; 8000 h	± (0.5 % F	? + 0.05 Ω)	
4.23.1		Endurance at 70 °C: power	$U = \sqrt{P_{70} \times R} \text{ or } U = U_{\text{max.}};$ whichever is the less severe; 1.5 h on; 0.5 h off;			
		operation mode	70 °C; 1000 h	$\pm$ (0.5 % R + 0.05 Ω) $\pm$ (1 % R + 0.05 Ω)		
			70 °C; 8000 h			
4 05 0		Endurance at	125 °C; 1000 h	$\pm$ (0.25 % R + 0.05 Ω)	$\pm$ (0.5 % R + 0.05 Ω)	
4.25.3	-	upper category temperature	155 °C; 1000 h	$\pm$ (0.5 % R + 0.05 Ω)	± (1 % <i>R</i> + 0.05 Ω)	
4.24	78 (Cab)	Damp heat, steady state	(40 ± 2) °C; 56 days; (93 ± 3) % RH	$\pm$ (0.5 % R + 0.05 Ω)	± (1 % <i>R</i> + 0.05 Ω)	



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TEST PF	TEST PROCEDURES AND REQUIREMENTS							
EN 60115-1	IEC 60068-2 <sup>(1)</sup>	TEST	PROCEDURE	REQUIR PERMISSIBLE	EMENTS CHANGE (ΔR)			
CLAUSE	TEST METHOD			STABILITY CLASS 0.5	STABILITY CLASS 1			
			Stability for product types:					
			MCS 0402	10 $\Omega$ to 33.2 k $\Omega$	$>$ 33.2 k $\Omega$ to 4.99 M $\Omega$			
			MCT 0603	10 $\Omega$ to 100 k $\Omega$	1 Ω to < 10 Ω; > 100 kΩ to 10 MΩ			
			MCU 0805	10 $\Omega$ to 221 k $\Omega$	1 Ω to < 10 Ω; > 221 kΩ to 10 MΩ			
			MCA 1206	10 $\Omega$ to 332 k $\Omega$	1 Ω to < 10 Ω; > 332 kΩ to 2 MΩ			
4.23		Climatic sequence: standard operation mode:						
4.23.2	2 (Bb)	dry heat	125 °C; 16 h					
4.23.3	30 (Db)	damp heat, cyclic	55 °C; 24 h; > 90 % RH; 1 cycle					
4.23.4	1 (Ab)	cold	-55 °C; 2 h					
4.23.5	13 (M)	low air pressure	8.5 kPa; 2 h; (25 ± 10) °C	$\pm$ (0.5 % R + 0.05 $\Omega$ )	± (1 % <i>R</i> + 0.05 Ω)			
4.23.6	30 (Db)	damp heat, cyclic	55 °C; 24 h; > 90 % RH; 5 cycles					
4.23.7	-	DC load	$U = \sqrt{P_{70} \times R} \le U_{\text{max.}};$ 1 min.					
-	1 (Aa)	Cold	-55 °C; 2 h	$\pm (0.1 \% R + 0.01 \Omega)$	$\pm (0.25 \% R + 0.05 \Omega)$			
4.19	14 (Na)	Rapid change of temperature	30 min at LCT and 30 min at UCT; LCT = - 55 °C; UCT = 125 °C; 5 cycles	± (0.1 % <i>R</i> + 0.01 Ω) no visible damage				
			LCT = - 55 °C; UCT = 125 °C; 1000 cycles		R + 0.05 Ω) e damage			
4.13		Short time overload: standard operation mode	$U = 2.5 \text{ x } \sqrt{P_{70} \text{ x } R}$ or $U = 2 \text{ x } U_{\text{max}}$ ; whichever is the less severe; 5  s	± (0.1 % <i>R</i> + 0.01 Ω)	± (0.25 % <i>R</i> + 0.05 Ω)			
4.10		Short time overload: power operation mode	$U = 2.5 \times \sqrt{P_{70} \times R}$ or $U = 2 \times U_{max}$ ; whichever is the less severe; 5  s	± (0.25 % <i>R</i> + 0.05 Ω)	± (0.5 % <i>R</i> + 0.05 Ω)			
4.27	-	Single pulse high voltage overload: standard operation mode	Severity no. 4: $U = 10 \times \sqrt{P_{70} \times R}$ or $U = 2 \times U_{max}$ ; whichever is the less severe; 10 pulses 10 µs/700 µs	± (0.5 % <i>R</i> + 0.05 Ω) no visible damage				
4.39	_	Periodic electric overload: standard operation mode	$\begin{array}{l} U = \sqrt{15 \ x \ P_{70} \ x \ R} \\ \text{or } U = 2 \ x \ U_{\text{max}}; \\ 0.1 \ \text{s on; } 2.5 \ \text{s off;} \\ \text{whichever is the less severe;} \\ 1000 \ \text{cycles} \end{array}$	± (0.5 % <i>R</i> + 0.05 Ω) no visible damage				
<del>1</del> .00		Periodic electric overload: power operation mode	$\begin{array}{l} U = \sqrt{15 \ x \ P_{70} \ x \ R} \\ \text{or} \ U = 2 \ x \ U_{\text{max}}; \\ 0.1 \ \text{s} \ \text{on}; 2.5 \ \text{s} \ \text{off}; \\ \text{whichever} \ \text{is} \ \text{the less severe}; \\ 1000 \ \text{cycles} \end{array}$	± (1 % <i>R</i> + 0.05 Ω) no visible damage				

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9 For technical questions, contact: <u>thinfilmchip@vishay.com</u> Document Number: 28705

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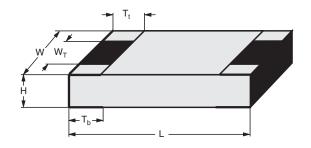
ROCEDURE	S AND REQU	IREMENTS		
IEC 60068-2 <sup>(1)</sup>	TEST	PROCEDURE	REQUIR PERMISSIBLE	
METHOD			STABILITY CLASS 0.5	STABILITY CLASS 1
		Stability for product types:		
		MCS 0402	10 $\Omega$ to 33.2 k $\Omega$	$>$ 33.2 k $\Omega$ to 4.99 M $\Omega$
		MCT 0603	10 $\Omega$ to 100 k $\Omega$	1 Ω to < 10 Ω; > 100 kΩ to 10 MΩ
		MCU 0805	10 $\Omega$ to 221 k $\Omega$	1 Ω to < 10 Ω; > 221 kΩ to 10 MΩ
		MCA 1206	10 $\Omega$ to 332 k $\Omega$	1 Ω to < 10 Ω; > 332 kΩ to 2 MΩ
-	Electro static discharge (human body model)	IEC 61340-3-1 <sup>(1)</sup> ; 3 pos. + 3 neg. (equivalent to MIL-STD-883, method 3015) MCS 0402: 500 V MCT 0603: 1000 V MCU 0805: 1500 V MCA 1206: 2000 V	± (0.5 % <i>R</i> + 0.05 Ω)	
6 (Fc)	Vibration	Endurance by sweeping; 10 Hz to 2000 Hz; no resonance; amplitude $\leq 1.5$ mm or $\leq 200$ m/s <sup>2</sup> ; 7.5 h	± (0.1 % <i>R</i> + 0.01 Ω) no visible damage	
		Solder bath method; SnPb40; non-activated flux; $(215 \pm 3)$ °C; $(3 \pm 0.3)$ s	Good tinning (≥ 95 % covered); no visible damage	
58 (Td)	Solderability	Solder bath method; SnAg3Cu0.5 or SnAg3.5; non-activated flux; (235 ± 3) °C; (2 ± 0.2) s	Good tinning (≥ 95 % covered); no visible damage	
58 (Td)	Resistance to soldering heat	Solder bath method; (260 $\pm$ 5) °C; (10 $\pm$ 1) s	± (0.1 % <i>R</i> + 0.01 Ω) no visible damage	± (0.25 % <i>R</i> + 0.05 Ω) no visible damage
45 (XA)	Component solvent resistance	lsopropyl alcohol +50 °C; method 2	No visible damage	
01 (11- )	Shear	MCS 0402 and MCT 0603: 9 N	NI ::-	
∠ i (Ue <sub>3</sub> )	(adhesion)	MCU 0805 and MCA 1206: 45 N		e uamage
21 (Ue <sub>1</sub> )	Substrate bending	Depth 2 mm, 3 times	$\pm$ (0.1 % $R$ + 0.01 Ω) no visible damage, no open circuit in bent position	
-	Voltage proof	$U_{\rm RMS} = U_{\rm ins}; (60 \pm 5)  {\rm s}$	No flashover	or breakdown
-	Flammability	IEC 60695-11-5 <sup>(1)</sup> , needle flame test; 10 s	No burning after 30 s	
	IEC 60068-2 <sup>(1)</sup> ТЕЗТ МЕТНОО - 6 (Fc) 58 (Гс) 58 (Гс) 58 (Гс) 45 (ХА) 21 (Ue <sub>3</sub> ) 21 (Ue <sub>1</sub> )	IEC 60068-2 (1) TESTTESTMETHODTEST	60068-2 (1) TESTTESTPROCEDUREMETHODStability for product types:MCS 0402MCS 0402MCS 0402MCS 0402MCS 0402MCS 0402MCS 0402MCS 0402MCS 0402MCD 0805MCD 0805MCA 1206MCA 1206IEC 61340-3-1 (1); 3 pos. + 3 neg. (equivalent to MIL-STD-883, method 3015) MCS 0402: 500 V MCD 0603: 1000 V MCD 0805: 1500 V MCD 0805 SnPb40; non-activated flux; (215 ± 3) °C; (2 ± 0.2) s58 (Td)Resistance to soldering heat solvent resistanceSolder bath method; SnAg3Cu.5 or SnAg3.5; non-activated flux; (235 ± 3) °C; (10 ± 1) s58 (Td)Component solvent resistanceIsopropyl alcohol +50 °C; method 258 (Td)Shear (adhesion)Isopropyl alcohol +50 °C; method 221 (Ue_3)Shear bendingDepth 2 mm, 3 times21 (Ue_1)Substrate bendingDepth 2 lms; (60 ± 5) s-Voltage proofUnsite Co695-11-5 (1),	IEC 00068-2 (1) TEST         TEST         PROCEDURE         REQUIR PERMISSIBLE           METHOD         TEST         Stability for product types: $3TABILITY CLASS 0.5$ MCS 0402 $10 \Omega$ to $33.2 k\Omega$ $10 \Omega$ to $33.2 k\Omega$ MCT 0603 $10 \Omega$ to $100 k\Omega$ $MCI 0805$ $10 \Omega$ to $33.2 k\Omega$ MC 0805 $10 \Omega$ to $211 k\Omega$ $MCI 0805$ $10 \Omega$ to $322 k\Omega$ -         Electro static discharge (human body model)         IEC 61340-3-1 (1); 3 pos. + 3 neg. (equivalent to MIL-STD-883, MCS 0402: 500 V MCT 0603: 1000 V MCA 1206: 2000 V $\pm (0.5 \% F)$ 6 (Fc)         Vibration         Endurance by sweeping; 10 Hz to 2000 Hz; nor visible $\leq 1.5 mm or \leq 200 m/s^2;7.5 h \pm (0.1 \% F)no visible           58 (Td)         Solderability         Solder bath method;SnP540; non-activated flux;(215 \pm 3)^*C; (2 \pm 0.2) s         Good tinning (2no visible(260 \pm 5)^*C; (10 \pm 1) s           58 (Td)         Resistance tosoldering heat         Solder bath method;SnQS0200.5 or SnAg3.5;non-activated flux;(235 \pm 3)^*C; (2 \pm 0.2) s         Good tinning (2no visibledamage           58 (Td)         Resistance tosoldering heat         Solder bath method;SnAg3200.5 or SnAg3.5;non-activated flux;(256 \pm 3)^*C; (10 \pm 1) s         No visibleno visible damage           21 (Ue3)         Shear(adhesion)         MCS 0402 and MCT 0603:9 N $

#### Note

<sup>(1)</sup> The quoted IEC standards are also released as EN standards with the same number and identical contents.

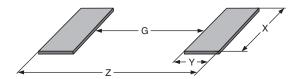


### DIMENSIONS



DIMENSI	DIMENSIONS AND MASS								
TYPE / SIZE	H (mm)	L (mm)	W (mm)	W <sub>T</sub> (mm)	T <sub>t</sub> (mm)	T <sub>b</sub> (mm)	MASS (mg)		
MCS 0402	$0.32 \pm 0.05$	1.0 ± 0.05	$0.5 \pm 0.05$	> 75 % of W	0.2 + 0.1 / - 0.15	0.2 ± 0.1	0.6		
MCT 0603	0.45 + 0.1 / - 0.05	$1.55 \pm 0.05$	0.85 ± 0.1	> 75 % of W	0.3 + 0.15 / - 0.2	0.3 + 0.15 / - 0.2	1.9		
MCU 0805	0.45 + 0.1 / - 0.05	2.0 ± 0.1	1.25 ± 0.15	> 75 % of W	0.4 + 0.1 / - 0.2	0.4 + 0.1 / - 0.2	4.6		
MCA 1206	0.55 ± 0.1	3.2 + 0.1 / - 0.2	1.6 ± 0.15	> 75 % of W	$0.5 \pm 0.25$	$0.5 \pm 0.25$	9.2		

### SOLDER PAD DIMENSIONS



RECOMMENDED SOLDER PAD DIMENSIONS									
		WAVE SO	LDERING			REFLOW SOLDERING			
TYPE / SIZE	G (mm)	Y (mm)	X (mm)	Z (mm)	G (mm)	Y (mm)	X (mm)	Z (mm)	
MCS 0402	-	-	-	-	0.35	0.55	0.55	1.45	
MCT 0603	0.55	1.10	1.10	2.75	0.65	0.70	0.95	2.05	
MCU 0805	0.80	1.25	1.50	3.30	0.90	0.90	1.40	2.70	
MCA 1206	1.40	1.50	1.90	4.40	1.50	1.15	1.75	3.80	

#### Notes

• The given solder pad dimensions reflect the considerations for board design and assembly as outlined e.g. in standards IEC 61188-5-x<sup>(1)</sup>, or in publication IPC-7351.

<sup>(1)</sup> The quoted IEC standards are also released as EN standards with the same number and identical contents.

Vishay Beyschlag

**HISTORICAL 12NC INFORMATION** 

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- The resistors had a 12-digit numeric code starting with 2312.
- The subsequent 4 digits indicated the resistor type, specification and packaging; see the 12NC table.
- The remaining 4 digits indicated the resistance value:
  - The first 3 digits indicated the resistance value.
  - The last digit indicated the resistance decade in accordance with the last digit of 12NC indicating resistance decade table.

#### Last Digit of 12NC Indicating Resistance Decade

RESISTANCE DECADE	LAST DIGIT
1 Ω to 9.99 Ω	8
10 Ω to 99.9 Ω	9
100 $\Omega$ to 999 $\Omega$	1
1 kΩ to 9.99 kΩ	2
10 kΩ to 99.9 kΩ	3
100 k $\Omega$ to 999 k $\Omega$	4
1 MΩ to 9.99 MΩ	5
10 M $\Omega$ to 99.9 M $\Omega$	6

### Historical 12NC example

The 12NC of a MCT 0603 resistor, value 47 k $\Omega$  and TCR 50 with  $\pm$  1 % tolerance, supplied in cardboard tape of 5000 units per reel was: 2312 215 14703.

HISTORICAL 12NC - Resistor type and packaging							
				2312			
	DESCRIPTION		CA	RDBOARD TAPE ON R	EEL		
ТҮРЕ	TCR	TOL.	P5 (5000 UNITS)	E0 (10 000 UNITS)	PW (20 000 UNITS)		
	· 50 ppm///	±1%	-	275 1	-		
MCS 0400	± 50 ppm/K	± 0.5 %	-	275 5	-		
MCS 0402	± 25 ppm/K	± 0.5 %	-	276 5	-		
	Jumper	-	-	275 90001	-		
	± 50 ppm/K	±1%	215 1	-	205 1		
MCT 0603		± 0.5 %	215 5	-	205 5		
MC1 0603	± 25 ppm/K	± 0.5 %	216 5	-	206 5		
	Jumper	-	215 90001	-	205 90001		
	± 50 ppm/K	± 0.5 %	255 5	-	245 5		
MCU 0805	± 25 ppm/K	± 0.5 %	256 5	-	246 5		
	Jumper	-	255 90001	-	245 90001		



Vishay

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MCU08050D1802DP50	0 MCT06030C1002FP50	0 MCS04020C1000FE00	0 MCS04020C1002FE000
MCT06030C1212FP500	MCT06030C1622FP500	MCT06030D1620BP100	MCT06030D1650BP100
MCT06030D1820BP100	MCT06030D1502BP100	MCT06030D1740BP100	MCT06030D4752BP100
MCT06030D4122BP100	MCT06030D7681BP100	MCS04020C1004FE000	MCA12060C1008FP500
MCU08050C1009FP500	MCA12060C1009FP500	MCA12060C1004FP500	MCA12060C1001FP500
MCU08050C1004FP500	MCS04020C1009FE000	MCU08050C1003FP500	MCU08050C1000FP500
MCA12060C1002FP500	MCU08050C1002FP500	MCS04020C1001FE000	MCA12060C1003FP500
MCA12060C1000FP500	MCS04020C1003FE000	MCU08050C1001FP500	MCT06030C4702FP500
MCT06030C3300FP500	MCT06030C1500FP500	MCT06030C1508FP500	MCT06030C2493FP500
MCT06030C5601FP500	MCT06030C2401FP500	MCT06030C4708FP500	MCT06030C1203FP500
MCT06030C3303FP500	MCT06030D1003BP500	MCT06030C7502FP500	MCT06030C3322FP500
MCS04020C4993FE000	MCT06030C1001FP500	MCT06030C1501FP500	MCT06030C2701FP500
MCT06030C2200FP500	MCT06030C3013FP500	MCT06030C2209FP500	MCT06030C2201FP500
MCT06030C6800FP500	MCT06030C1003FP500	MCU08050C3301FP500	MCT06030C3922FP500
MCT06030C1302FP500	MCT06030C3321FP500	MCU08050C2401FP500	MCT06030D1000DP500
MCT06030C3011FP500	MCS04020C3309FE000	MCU08050D1003BP100	MCT06030C6812FP500
MCU08050C1501FP500	MCT06030C3309FP500	MCT06030C2490FP500	MCT06030C2002FP500
MCS04020C4703FE000	MCS04020C8201FE000	MCT06030C4758FP500	MCS04020C3300FE000
MCT06030C6803FP500	MCT06030C2009FP500	MCT06030C7509FP500	MCT06030C3323FP500
MCT06030C2000FP500	MCT06030C1009FP500	MCT06030C3308FP500	MCT06030C3000FP500
MCT06030C2492FP500	MCT06030C7503FP500	MCT06030C5112FP500	MCT06030C4302FP500
MCS04020C3301FE000	MCT06030C4991FP500	MCT06030C1201FP500	MCT06030C1801FP500
MCS04020C2200FE000	MCT06030C2202FP500	MCU08050C4702FP500	MCT06030C3243FP500
MCT06030C2211FP500	MCT06030C4700FP500	MCS04020C2209FE000	MCT06030C6809FP500
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