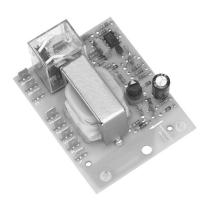
# Liquid Level Controls



The LLC1 Series is a single probe conductive liquid level control designed for OEM equipment and commercial appliances. This unit may be ordered with selectable or fixed fill or drain operation. A time delay (1-60s) prevents rapid cycling of the output relay. On adjustable units, the sensitivity adjustment allows accurate level sensing while ignoring foaming agents and floating debris. Isolated AC voltage is provided at the probe to prevent electrolysis. A trickle current of less than 1mA determines the presence or absence of liquid between the probe and common. The LLC1 Series printed circuit board is conformal coated to resist moisture and corrosion.

For more information see:

Appendix B, page 167, Figure 26 for dimensional drawing. Appendix C, page 170, Figure 23 for connection diagram.

### Operation

**Drain (Pump-Down Mode):** When the liquid level rises and touches the probe, a fixed time delay begins. This time delay prevents rapid cycling of the output relay and its load. At the end of the time delay, the output relay energizes and remains energized until the liquid level falls below the probe. The output relay then de-energizes and remains de-energized until the liquid again touches the probe.

**Fill (Pump-Up Mode):** When the liquid level falls below the probe, a fixed time delay begins. This time delay prevents rapid cycling of the output relay and its load. At the end of the time delay, the output relay energizes and remains energized until the liquid level rises and touches the probe. The output relay then de-energizes and remains de-energized until the liquid level again falls below the probe.

### **Features:**

- Single probe level control for conductive liquids
- Isolated AC voltage on the probes
- Adjustable or fixed sensing up to  $250K\Omega$
- Fill or drain operation available
- 24, 120, or 230VAC models are available
- Isolated, 10A, SPDT & non-isolated, SPST output contacts

Approvals: (E 🖘 🏈

## **Auxiliary Products:**

- Quick connect to screw adaptor: P/N: P1015-18
- Electrode: P/N: PHST-38QTN
- Threaded probe (24"): P/N: LLP-24

Female quick connect:
 P/N: P1015-13 (AWG 10/12)
 P/N: P1015-64 (AWG 14/16)
 P/N: P1015-14 (AWG 18/22)

## **Available Models:**

LLC14A1AX LLC14B60AX LLC14A5AX LLC16A25AX LLC16A3AX LLC16A3AX LLC14B15AX LLC16B60A LLC14B1AX

If desired part number is not listed, please call us to see if it is technically possible to build.

## **Order Table:**

LLC1

Input -2 - 24VAC -4 - 120VAC -6 - 230VAC Operation

A - Drain

B - Fill

X
Time Delay
Fixed: Specify 1-60s in
1s increments

X
Sense Resistance
A - Adjustable
F - Fixed (Specify fixed resistance (1-250) in 1KΩ

increments.)

Mounting
—Blank - Surface mount
—X - 0.5 in. nylon
standoffs (three)

## **Specifications**

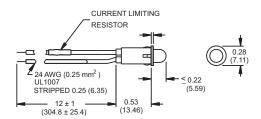
Control	
Туре	.ON/OFF (single level) resistance sensor with
	built-in time delay to prevent rapid cycling
Sense Voltage	.Low voltage AC between probe & common.
0	Isolated from input & output.
Sense Resistance	.Fixed or adjustable to 250KΩ
Sense Resistance Tolerance	. Adjustable - guaranteed range
	Factory fixed ±10%
Time Delay	•
Range	.Fixed 1 - 60s in 1s increments
Input	
Voltage	.24, 120, or 230VAC
Tolerance 24VAC	15% - 20%
120 & 230VAC	20% - 10%
AC Line Frequency	.50/60 Hz
Output	
Type	.Electromechanical relay
	. Non-isolated, SPST & Isolated, SPDT contacts
Rating	
<u> </u>	1/3 hp @ 120/240VAC

Life ....... Mechanical - 1 x 10<sup>7</sup>; Electrical - 1 x 10<sup>5</sup>

Protection Surge	…IEEE C62.41-1991 Level A …≥ 1500V RMS between input, output & probe
Mounting	Surface mount to probe common with two #6 (M3.5 x $0.6$ ) screws or $0.50$ in. (12.7 mm) nylon standoffs with three #6 (M3.5 x $0.6$ ) screws (use Terminal 5 for probe common)
Termination	0.25 in. (6.35 mm) male quick connect terminals
Dimensions (Open Board)	3.5 x 2.75 x 2 in. (88.9 x 69.9 x 50.8 mm)
Operating / Storage Temperature	20° to 55°C/-40° to 80°C
	Printed circuit board is conformal coated to resist moisture and corrosion
Weight	≅ 8.7 oz (247 g)

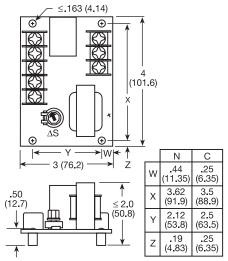
# Appendix B - Dimensional Drawings

## FIGURE 24

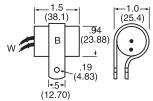


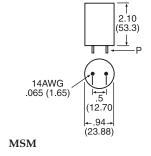
LPM

## FIGURE 27

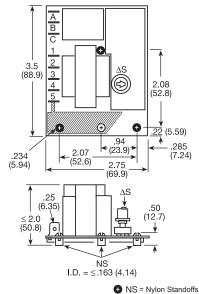








# FIGURE 26



LLC1

FIGURE 28

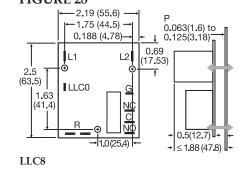


FIGURE 29

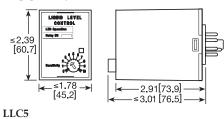


FIGURE 30

LLC2

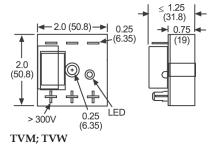


FIGURE 32

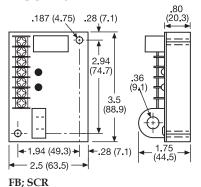
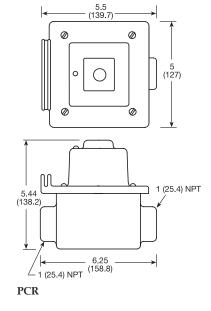
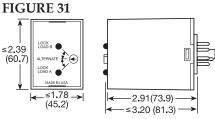


FIGURE 33



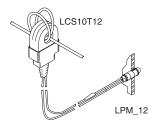
inches (millimeters)



ARP

# Appendix C - Connection Diagrams

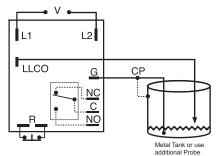
## FIGURE 22 - LCS10T12



Wire Length: 500 ft. (152.4m) max. (Customer

CAUTION: The LCS10T12 must be connected to the LPM12 or LPMG12 before current flows to prevent damage or shock hazard. Monitored wires must be properly insulated.

## FIGURE 25 - LLC8 Series



V = Voltage

LLCO = Low Level Probe

G or CP = Ground or Common (Reference) Probe R = Optional NC Reset Switch (not included)

NO = Normally Open

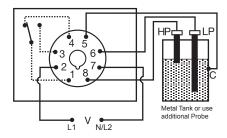
NC = Normally Closed

C = Common or Transfer Contact

Relay contacts are isolated.

Connect common to conductive tank. Additional probe is necessary for non-conductive or insulated tanks.

## FIGURE 28 - LLC5 Series



HP = High Level Probe

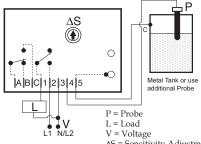
LP = Low Level Probe C = Probe Common

V = Voltage

Relay contacts are isolated.

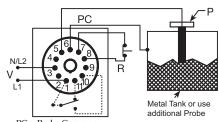
Connect common to conductive tank. Additional probe is necessary for non-conductive or insulated tanks.

## FIGURE 23 - LLC1 Series



 $\Delta S = Sensitivity Adjustment$ Connect common to conductive tank or an additional probe as required. Contacts A, B & C are isolated.

### FIGURE 26 - LLC6 Series



PC = Probe Common

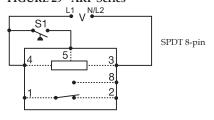
P = Probe

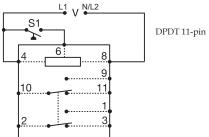
V = Voltage

R = Optional NC Reset Switch

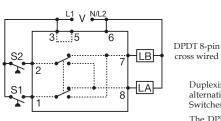
Connect common to conductive tank. Additional probe is necessary for non-conductive or insulated tanks.

# FIGURE 29 - ARP Series





Relay contacts in above are isolated.



V = Voltage

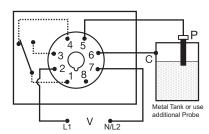
LA = Load A

LB = Load B

S1 = Primary Control Switch

S2 = Lag Load Switch

## FIGURE 24 - LLC4 Series



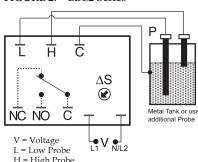
P = Probe

C = Probe Common V = Voltage

Relay contacts are isolated.

Connect common to conductive tank. Additional probe is necessary for non-conductive or insulated tanks.

### FIGURE 27 - LLC2 Series



H = High Probe

C = Probe Common

ΔS = Sensitivity Adjustment NC = Normally Closed

NO = Normally Open

Connect common to conductive tank. Additional probe is necessary for nonconductive or insulated tanks.

Duplexing (Cross Wired): Duplexing models operate the same as alternating relays and when both the Control (S1) and Lag Load (S2) Switches are closed, Load A and Load B energize simultaneously.

The DPDT 8-pin, cross wired option, allows extra system load capacity through simultaneous operation of both motors when needed. Relay contacts are not isolated.