



NOTES:  
 1. FOR USE WITH RG-5, 6, 21, 143, 212, 222, 304, BELDEN 8281 &  
 W.E. 724 CABLE GROUPS.

HEX SIZES (ACROSS FLATS)		DIE WIDTH	WEB WIDTH	H	I
A.	B	D	F	G	H
.069	.100	.324	.400	.093	.080

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010 ANGLES ± 0° 30'
2. REMOVE ALL BURRS. BREAK SHARP EDGES .005 MAX.
3. PLACE DECIMALS ± .004
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICRONS RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.

ISSUE	CHANGES	REVISIONS
2	CN 27547 C AT 2 DEC 85	

S-D

SCALE:

USED ON:

REF:

FINISH

SPEC.

MATL.

SPEC.

CRIMP DIE

DRAWN	MJB	DATE	16 JUL 79
APPR.	ESND	DATE	16 JUL 79

KINGS ELECTRONICS

40 MARLEDALE ROAD  
 TUCKAHOE, N. Y. 10707

KTH - 2012