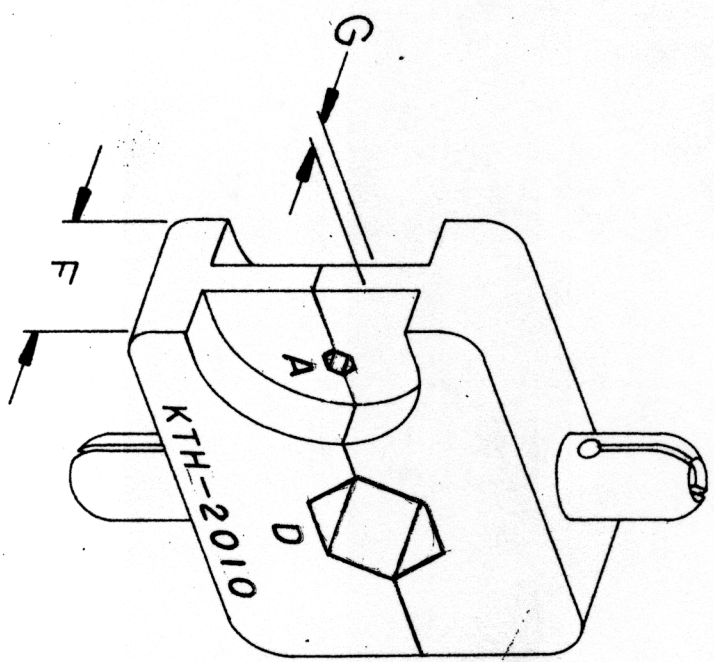


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REVISIONS	
ISSUE	CHANGES
2	CN 22680 GA 12 FEB 82
3	CN 27546 C AJ 2 DEC 85



NOTES:
 1. FOR USE WITH RG-5, 6, 21, 143, 212, 222, 304, BELDEN 8281 & W.E. 724 CABLE GROUPS.

HEX SIZES (ACROSS FLATS)		DIE WIDTH		DIE WIDTH				
A	B	C	D	F	G	H	I	
.069	—	—	.324	—	.400	.080	—	—

UNLESS OTHERWISE SPECIFIED:
 1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010
 3 PLACE DECIMALS ± .004
 ANGLES ± 0°30'
 T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
 2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
 3. NO FILLETS PERMITTED.
 4. SURFACE ROUGHNESS 63 MICRONS MAX.
 5. ALL DIMENSIONS PRIOR TO PLATING.
 6. ALL PLATING IN ACCORDANCE WITH KER 10004.

SCALE: 2:1

USED ON:

REF:

CRIMP DIE

DRAWN G J G DATE 23 FEB 82
 APPR M J B DATE 24 FEB 82

EKINGS
 ELECTRONICS CO., INC.
 TUCKAHOE, NEW YORK 10707

KTH - 2010

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