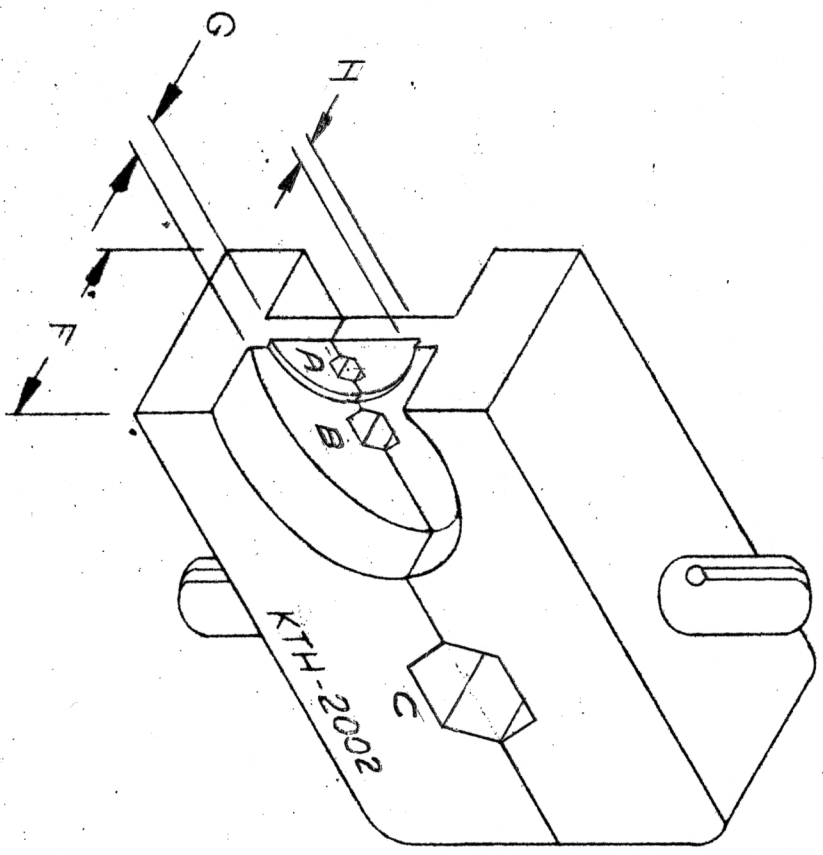


REVISIONS	
ISSUE	CHANGES
	CN 27547 C
	AS 2 DEC 85



NOTES:
 1. FOR USE WITH RG-59, 62, 71 & 210/U CABLE GROUPS.
 2. MATERIAL: ALLOY STEEL; FINISH: BLACK OXIDE

HEX SIZES (ACROSS FLATS)		DIE WIDTH		WEB WIDTH			
A	B	C	D	F	G	H	I
.069	.100	.255	—	.400	.093	.080	—

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ±.010
2. REMOVE ALL BURRS. BREAK SHARP EDGES .005 MAX.
3. PLACE DECIMALS ±.004
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
- T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

REF:	
FINISH	
SPEC	
MATL	
SPEC	

CRIMP DIE	
DRAWN	DATE
JGL.	15 JUN 72
APPR.	DATE

KINGS ELECTRONICS
 40 MARBLEDALE ROAD
 TICKAHOE, N. Y. 10707
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 R. CN