Effective July 2017 Supersedes June 2012

# HCM1103 High current power inductors



## **Product features**

- 11.5 x 10.3 x 3.0 mm maximum surface mount package
- Iron powder core material
- Magnetically shielded, low EMI
- High current carrying capacity, low core losses
- Inductance range from 0.12  $\mu H$  to 22.0  $\mu H$
- Current range from 3.0 A to 75 A
- Halogen free, lead free, RoHS compliant

## Applications

- Voltage Regulator Module (VRM)
- Multi-phase regulators
- Point-of-load modules
- Desktop and server VRMs and EVRDs
- Base station equipment
- Notebook and laptop regulators
- Battery power systems
- Graphics cards
- Data networking and storage systems

## **Environmental Data**

- Storage temperature range (Component): -55 °C to +125 °C
- Operating temperature range: -55 °C to +125 °C (ambient plus self-temperature rise)
- Solder reflow temperature: J-STD-020 (latest revision) compliant





#### **Product Specifications**

| Part                | OCL1      | FLL min. <sup>2</sup> | I <sub>rms<sup>3</sup></sub> | I <sub>sat</sub> 4 @ +25 °C | DCR (m $\Omega$ ) @ | DCR (mΩ) @     |                       |
|---------------------|-----------|-----------------------|------------------------------|-----------------------------|---------------------|----------------|-----------------------|
| Number <sup>6</sup> | ±20% (µH) | (µH)                  | (A)                          | (A)                         | +20 °C Typical      | +20 °C Maximum | K-Factor <sup>5</sup> |
| HCM1103-R12-R       | 0.12      | 0.07                  | 30                           | 75                          | 0.55                | 0.61           | 1200                  |
| HCM1103-R36-R       | 0.36      | 0.26                  | 23                           | 28                          | 1.10                | 1.30           | 711                   |
| HCM1103-R47-R       | 0.47      | 0.33                  | 20                           | 26                          | 1.50                | 2.00           | 515                   |
| HCM1103-R68-R       | 0.68      | 0.38                  | 21                           | 23                          | 2.90                | 3.40           | 510                   |
| HCM1103-1R0-R       | 1.0       | 0.56                  | 15                           | 21                          | 5.50                | 6.00           | 377                   |
| HCM1103-2R2-R       | 2.2       | 1.2                   | 13                           | 16                          | 8.40                | 9.00           | 264                   |
| HCM1103-3R3-R       | 3.3       | 1.9                   | 9.0                          | 14                          | 14.5                | 16.0           | 230                   |
| HCM1103-4R7-R       | 4.7       | 2.6                   | 7.0                          | 13                          | 20.5                | 22.5           | 205                   |
| HCM1103-8R2-R       | 8.2       | 4.6                   | 5.0                          | 8.5                         | 35.0                | 38.5           | 153                   |
| HCM1103-100-R       | 10.0      | 5.6                   | 5.0                          | 7.5                         | 40.0                | 44.0           | 141                   |
| HCM1103-150-R       | 15.0      | 8.4                   | 4.0                          | 6.0                         | 59.0                | 65.0           | 114                   |
| HCM1103-220-R       | 22.0      | 12.3                  | 3.0                          | 5.0                         | 90.0                | 99.0           | 91                    |

1. Open Circuit Inductance (OCL) Test Parameters: 100 kHz, 0.25 V\_{rms}, 0.0 Adc @ +25  $^\circ\text{C}$ 

2. Full Load Inductance (FLL) Test Parameters: 100 kHz, 0.25  $V_{rms},\,I_{sat}$  @ +25 °C.

3. I<sub>rms</sub>: DC current for an approximate temperature rise of 40 °C without core loss. Derating is necessary for AC currents. PCB layout, trace thickness and width, air-flow and proximity of other heat generating components will affect the temperature rise. It is recommended that the temperature of the part not exceed +125 °C under worst case operating conditions verified in the end application. 5. K-factor: Used to determine  $B_{p\text{-}p}$  for core loss (see graph).  $B_{p\text{-}p}$  = K \* L \*  $\Delta I.$   $B_{p\text{-}p}$ :(Gauss), K: (K-factor from table),

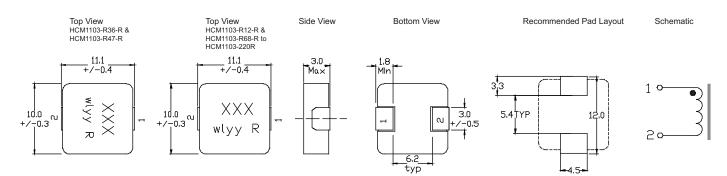
L: (Inductance in  $\mu$ H),  $\Delta$ I (peak-to-peak ripple current in Amps). 6. Part Number Definition: HCM1103-xxx-R

HCM1103 = Product code and size xxx= Inductance value in µH, R = decimal point,

if no R is present then third character = number of zeros.

-R suffix = RoHS compliant

## **Dimensions (mm)**



Part Marking: xxx = Inductance value in uH, R = decimal point, if no R is present then third character = # of zeros. wlyy = (Date code), R = Revision Level

WIyy = (Date code), R = Revision Level All soldering surfaces to be coplanar within 0.10 millimeters.

Tolerances are  $\pm 0.3$  millimeters unless stated otherwise.

HCM1103-R36-R and HCM1103-R47-R Color: Top Grey

HCM1103-R12-R and HCM1103-R68-R to HCM1103-220-R Color : Top Grey

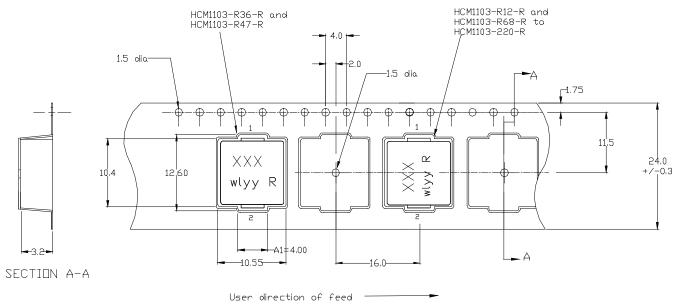
Do not route traces or vias underneath the inductor

<sup>4.</sup>  $I_{sat}\!:$  Peak current for approximately 30% rolloff at +25  $^\circ\text{C}$ 

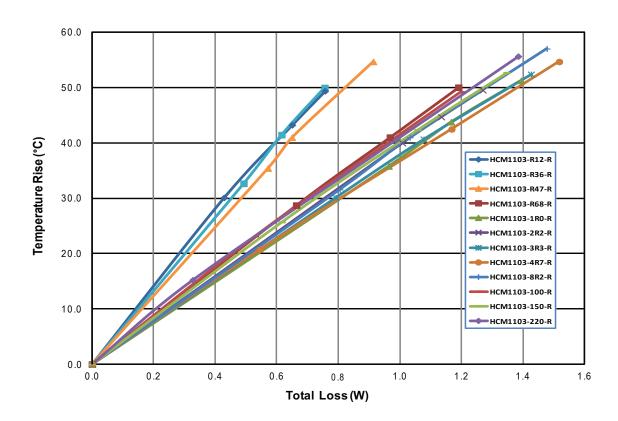
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## Packaging information (mm)

Supplied in tape and reel packaging, 1000 parts per 13" diameter reel.

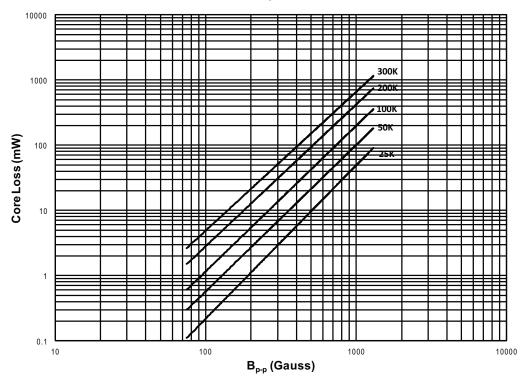


## Temperature rise vs. total loss

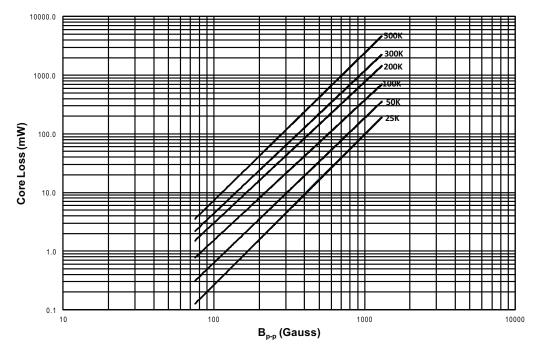


## Core loss vs. Bp-p

HCM1103-; R36-R and R47-R

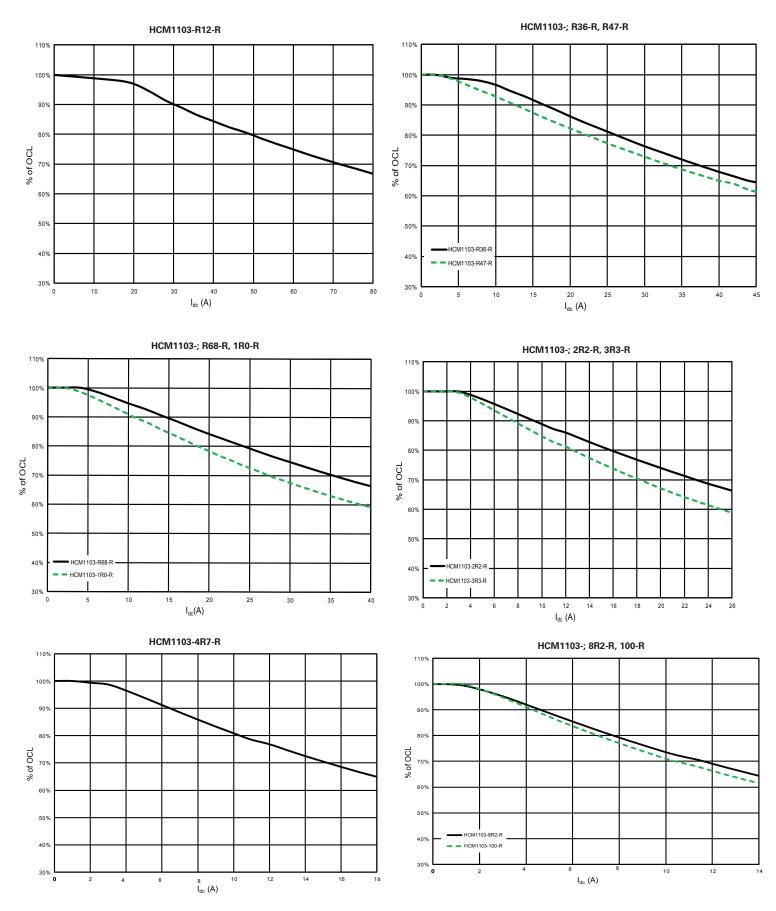






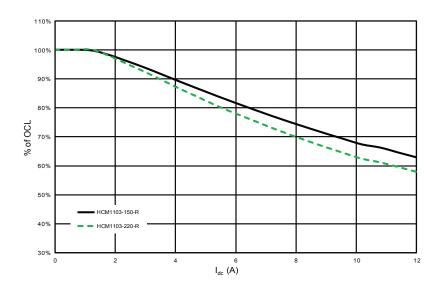
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## Inductance characteristics



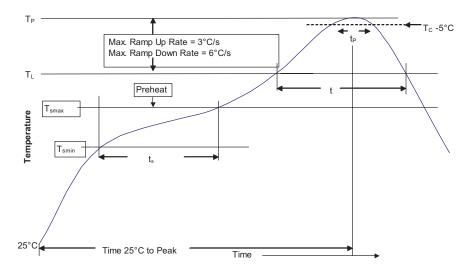
Technical Data **4449** Effective July 2017

## Inductance characteristics



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#### Solder reflow profile



## $-_{T_c - 5^{\circ}C}$ Table 1 - Standard SnPb Solder (T<sub>c</sub>)

| Package<br>Thickness | Volume<br>mm3<br><350 | Volume<br>mm3<br>≥350 |
|----------------------|-----------------------|-----------------------|
| <2.5mm)              | 235°C                 | 220°C                 |
| ≥2.5mm               | 220°C                 | 220°C                 |

#### Table 2 - Lead (Pb) Free Solder (T<sub>c</sub>)

| Package<br>Thickness | Volume<br>mm <sup>3</sup><br><350 | Volume<br>mm <sup>3</sup><br>350 - 2000 | Volume<br>mm <sup>3</sup><br>>2000 |
|----------------------|-----------------------------------|---|------------------------------------|
| <1.6mm               | 260°C                             | 260°C                                   | 260°C                              |
| 1.6 – 2.5mm          | 260°C                             | 250°C                                   | 245°C                              |
| >2.5mm               | 250°C                             | 245°C                                   | 245°C                              |

#### **Reference JDEC J-STD-020**

| Profile Feature   | Standard SnPb Solder    | Lead (Pb) Free Solder   |  |
|---|-------------------------|-------------------------|--|
| Preheat and Soak • Temperature min. (T <sub>smin</sub> )                          | 100°C                   |                         |  |
| • Temperature max. (T <sub>smax</sub> )   | 150°C                   | 200°C                   |  |
| • Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )                | 60-120 Seconds          | 60-120 Seconds          |  |
| Average ramp up rate T <sub>smax</sub> to T <sub>p</sub>                          | 3°C/ Second Max.        | 3°C/ Second Max.        |  |
| Liquidous temperature (TL)<br>Time at liquidous (tL)                              | 183°C<br>60-150 Seconds | 217°C<br>60-150 Seconds |  |
| Peak package body temperature (Tp)*   | Table 1                 | Table 2                 |  |
| Time $(t_p)^{**}$ within 5 °C of the specified classification temperature $(T_c)$ | 20 Seconds**            | 30 Seconds**            |  |
| Average ramp-down rate (T <sub>p</sub> to T <sub>smax</sub> )                     | 6°C/ Second Max.        | 6°C/ Second Max.        |  |
| Time 25°C to Peak Temperature   | 6 Minutes Max.          | 8 Minutes Max.          |  |

\* Tolerance for peak profile temperature (T<sub>n</sub>) is defined as a supplier minimum and a user maximum.

\*\* Tolerance for time at peak profile temperature (tp) is defined as a supplier minimum and a user maximum.

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