



# GLS Series

## Miniature Global limit switch

### Features

- Double break, direct opening contacts conform to IEC 60947-5-1-3
- EN50047 Mounting
- Dual bearing design on side rotary shaft
- Your choice of rugged metal or double insulated plastic housings
- Full range of actuator heads and levers
- Snap action, slow action basic switches
- Gold contact versions available
- Galvanically isolated contacts (Form Zb)
- Sealing up to IP67/NEMA 4
- CE, UL, CSA
- -40°C (-40°F) standard construction for side rotary and plunger styles

### Benefits

- Forced opening of the normally closed circuit in the event of contacts welding
- Meets globally accepted mounting standards
- Prevents side loading
- Design flexibility
- Can be applied for both logic level and power duty loads
- Each contact throw can accept a different voltage (SPDT versions)
- Suitable for outdoor environments
- Designed to IEC electrical standard for world-wide use

### Description

GLS miniature limit switches are designed to provide a complete range of globally approved products. These rugged and reliable limit switches are suitable for most industrial applications.

Side rotary versions offer a unique dual bearing design, which prevents side loading during application. The compact housing size makes them ideal for mounting where space is a premium. The extensive product range offers the user a choice of plastic, metal and three conduit version housings, which are all mounting compatible to EN50047. A wide range of actuator and circuitry options makes it easy for the user to customize a switch to his application.

### Typical Applications

- Elevators and moving stairs
- Scissor/platform lifts
- Material Handling
- Packaging machinery
- Agricultural equipment
- Machine tool equipment



### Low energy switching

In today's demanding age of low energy controls, electromechanical switches are frequently used to interface directly with PLC's and other low energy devices. To accommodate this requirement GLS offers a gold plated version of the standard basic switch. This improves reliability of switching at low currents and voltages by protecting the contact surfaces from contamination during operation or storage prior to use. Standard silver contracts have the disadvantage in that the contact surface may tarnish under certain environmental conditions e.g. in the presence of moisture.

Low energy basic switches are rated as follows:  
 Operating Voltage  $U_e$  1 to 50 Vac or dc  
 Operating Current  $I_e$  1 microamp to 100 mA

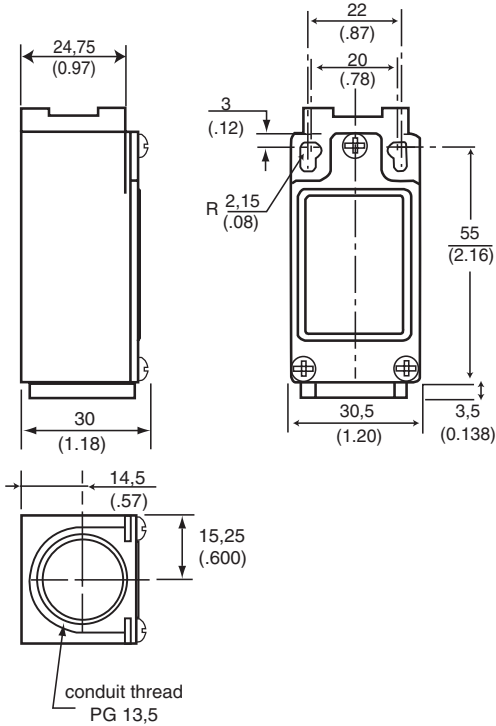
### Electrical Ratings

| IEC 947-5-1 / EN 90947-5-1         |  |      |      |      |      |      |           |       |
|------------------------------------|--|------|------|------|------|------|-----------|-------|
| Designation & Utilization Category | Rated operational current $I_e$ (A) at rated operational voltage $U_e$ |      |      |      |      |      | VA rating |       |
|                                    | 120V   | 240V | 380V | 480V | 500V | 600V | Make      | Break |
| <b>AC15 A600</b>                   | 6  | 3    | 1.9  | 1.5  | 1.4  | 1.2  | 7200      | 720   |
| <b>AC15 A300</b>                   | 6  | 3    | -    | -    | -    | -    | 7200      | 720   |
| <b>AC15 B300</b>                   | 3  | 1.5  | -    | -    | -    | -    | 3600      | 360   |
| <b>AC14 D300</b>                   | 0.6  | 0.3  | -    | -    | -    | -    | 432       | 72    |
|                                    | <b>125V 250V</b>   |      |      |      |      |      |           |       |
| <b>DC13 Q300</b>                   | 0.55   | 0.27 |      |      |      |      | 69        | 69    |
| <b>DC13 R300</b>                   | 0.22   | 0.1  |      |      |      |      | 28        | 28    |

# GLC EN 50047 Metal standard

## Technical data

|                             |  |
|-----------------------------|--|
| <b>Mechanical life</b>      | up to 15 million operations  |
| <b>Degree of protection</b> | IP 67 (wobble IP 66)<br>NEMA/UL type 1, 4, 12, 13  |
| <b>Temperature range</b>    | Operating : -40°C to +85°C<br>-40°F to +185°F<br>Storage : -40°C to +85°C<br>-40°F to +185°F |
| <b>Approvals</b>            | IEC60947-5-1<br>EN60947-5-1<br>AC15 A300<br>DC13 Q300<br>UL & CSA                            |
| <b>Vibration</b>            | 10 g conforming to IEC 68-2-6  |
| <b>Shock</b>                | 50 g conforming to IEC 68-2-27<br>Terminal marking to EN 50013                               |



### Conduit thread

- A** = 1/2" NPT
- B** = PG 13,5
- C** = 20 mm

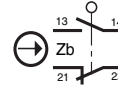
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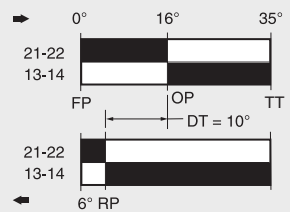
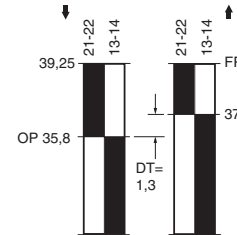
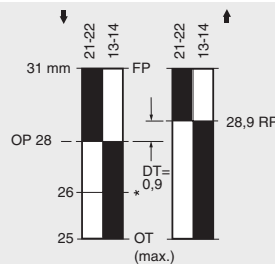
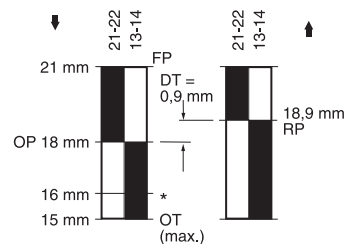
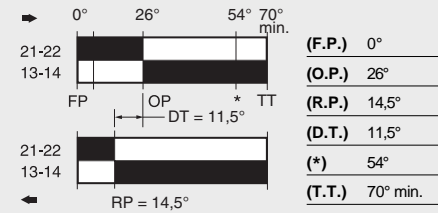
Example : GLC B 01 B

### Snap-Action Contacts

1 NORMALLY CLOSED / 1 NORMALLY OPEN



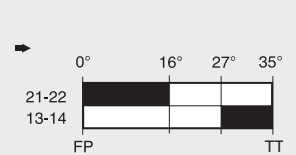
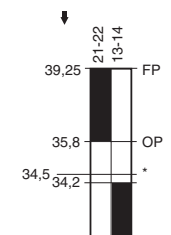
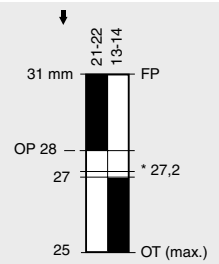
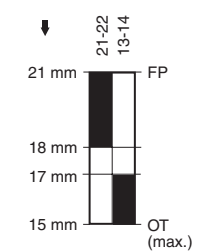
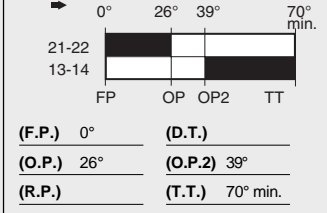
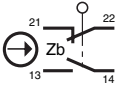
█ Circuit closed  
\* Positive opening to IEC/EN60947-5-1-3



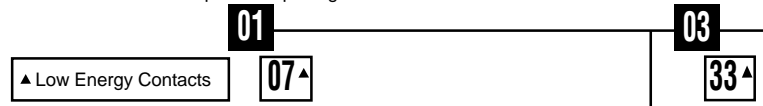
### Slow-Action Contacts

BREAK-BEFORE-MAKE

1 NORMALLY CLOSED /  
1 NORMALLY OPEN



\* Point from which the positive opening is assured

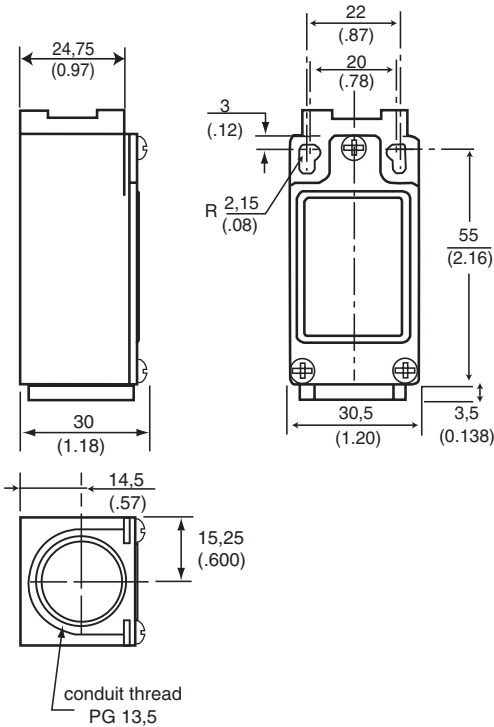




# GLD EN 50047 Double insulated standard

## Technical data

|                             |  |
|-----------------------------|--|
| <b>Mechanical life</b>      | up to 15 million operations  |
| <b>Degree of protection</b> | IP66<br>NEMA/UL type 1, 12, 13   |
| <b>Temperature range</b>    | Operating : -40°C to +85°C<br>-40°F to +185°F<br>Storage : -40°C to +85°C<br>-40°F to +185°F |
| <b>Approvals</b>            | IEC/EN60947-5-1<br>EN60947-5-1<br>AC15 A600<br>DC13 Q300<br>UL & CSA                         |
| <b>Vibration</b>            | 10 g conforming to IEC 68-2-6  |
| <b>Shock</b>                | 50-g conforming to IEC 68-2-27<br>Terminal marking to EN 50013                               |



### Conduit thread

- A** = 1/2" NPT
- B** = PG 13,5
- C** = 20 mm

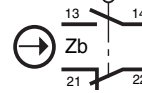
### Ordering :

**GLD** **X**

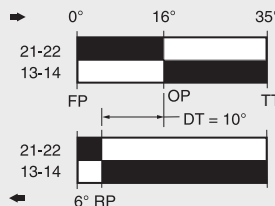
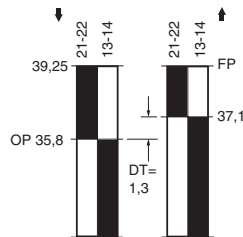
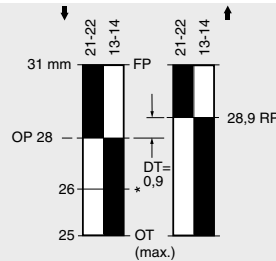
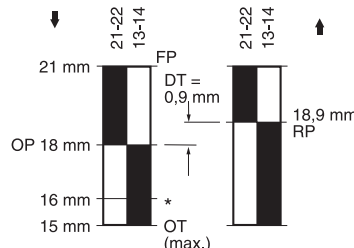
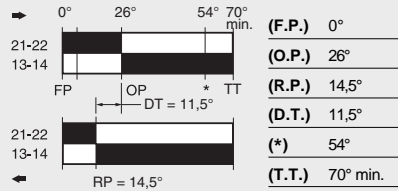
Example : GLD B 01 B

### Snap-Action Contacts

1 NORMALLY CLOSED / 1 NORMALLY OPEN

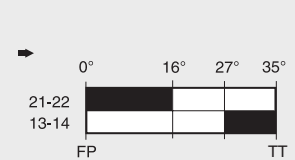
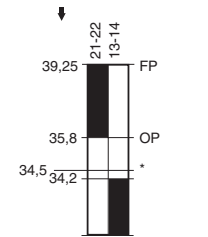
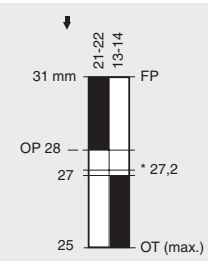
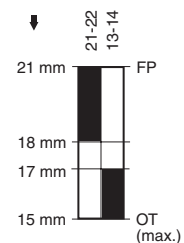
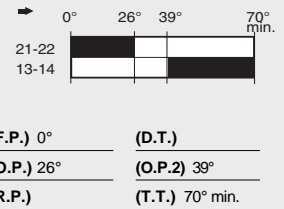
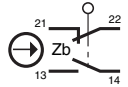


█ Circuit closed  
\* Positive opening to IEC/EN 60947-5-1-3



### Slow-Action Contacts

BREAK BEFORE MAKE  
1 NORMALLY CLOSED /  
1 NORMALLY OPEN



\* Point from which the positive opening is assured

**01**

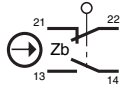
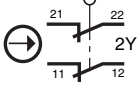
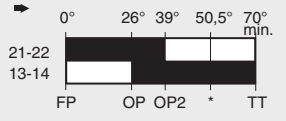
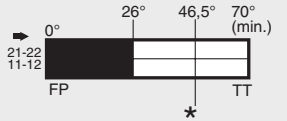
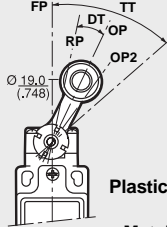
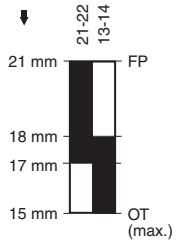
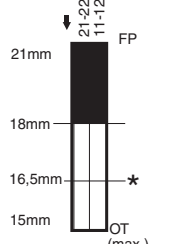
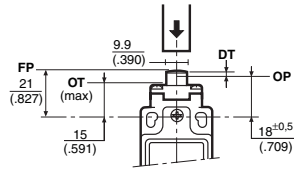
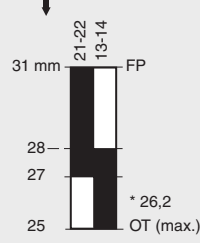
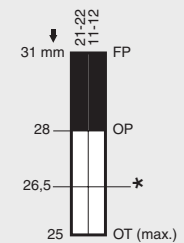
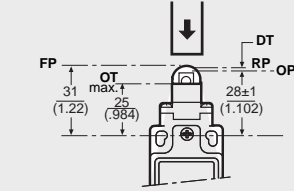
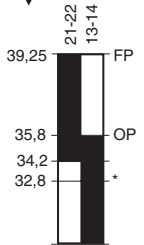
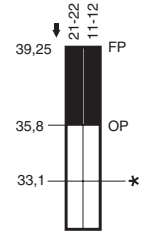
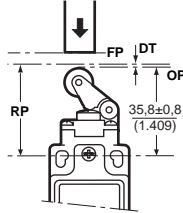
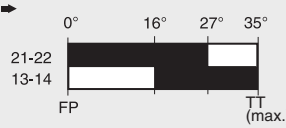
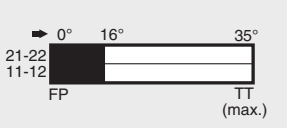
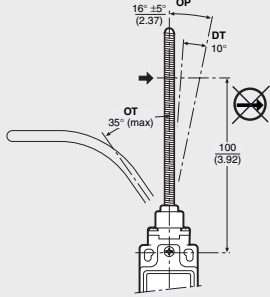
**07**

▲ Low Energy Contacts

**03**

**33**

Note: See page 9

| Slow-Action Contacts<br><i>MAKE BEFORE BREAK</i><br>1 NORMALLY CLOSED /   | Slow-Action Contacts<br>2 NORMALLY CLOSED<br>1 NORMALLY OPEN  | Operating torque/force |      | Actuator Types  |
|---|---|------------------------|------|---|
|   |   | SPDT                   | DPDT |   |
| <br>  |   |                        |      |   |
| <br><b>(F.P.)</b> 0° <b>(D.T.)</b><br><b>(O.P.)</b> 26° <b>(O.P.2)</b> 39°<br><b>(R.P.)</b> <b>(T.T.)</b> 70° min.<br><b>(*)</b> 50.5° | <br><b>(F.P.)</b> 0° <b>(D.T.)</b><br><b>(O.P.)</b> 26° <b>(*)</b> 46.5°<br><b>(R.P.)</b> <b>(T.T.)</b> 70° min. | 0,330 N m<br>(2.90 lb) |      | <br><b>Plastic Lever and Roller</b> <b>A1A</b><br><b>Metal Lever and Roller</b> <b>A1B</b> |
|    |    | 16,0 N m<br>(3.60 lb)  |      | <br><b>Top Pin Plunger</b> <b>B</b>  |
|   |   | 16,0 N m<br>(3.60 lb)  |      | <br><b>Top Roller Plunger</b> <b>C</b>  |
|    |    | 9,5 N m<br>(2.10 lb)   |      | <br><b>Top Roller Lever</b> <b>D</b>   |
|    |    | 0,1 N m<br>(0.90 lb)   |      | <br><b>Coil Wobble Stick</b> <b>E7B</b>  |

04

06

34<sup>A</sup>

36<sup>A</sup>

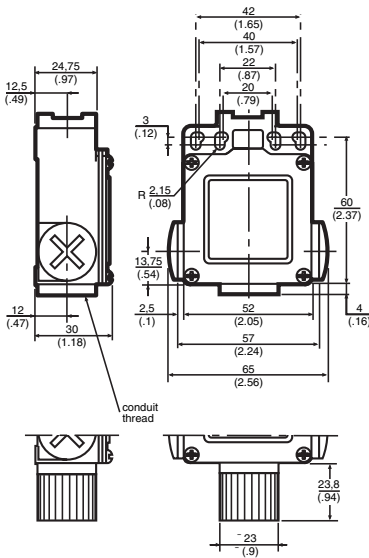
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XXX

# GLE EN 50047 Compatible 3 conduit metal standard

## Technical data

|                             |  |
|-----------------------------|--|
| <b>Mechanical life</b>      | up to 15 million operations  |
| <b>Degree of protection</b> | IP 67 (wobble: IP 66)<br>NEMA/UL<br>type 1, 4, 12, 13                                      |
| <b>Temperature range</b>    | Operating: -40°C to +85°C<br>-40°F to +185°F<br>Storage: -40°C to +85°C<br>-40°F to +185°F |
| <b>Approvals</b>            | IEC60947-5-1<br>EN60947-5-1<br>AC15 A300<br>DC13 Q300<br>UL & CSA                          |
| <b>Vibration</b>            | 10 g conforming to IEC 68-2-6  |
| <b>Shock</b>                | 50 g conforming to IEC 68-2-27<br>Terminal marking to EN 50013                             |



### Conduit thread

- A** = 1/2" NPT adaptor
- B** = PG 13,5
- C** = 20 mm

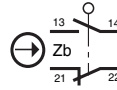
Ordering :

**GLE X**

Example : GLE B 01 B

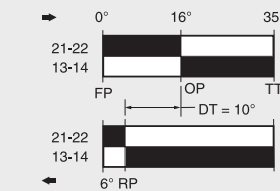
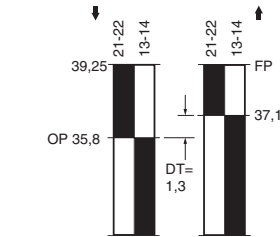
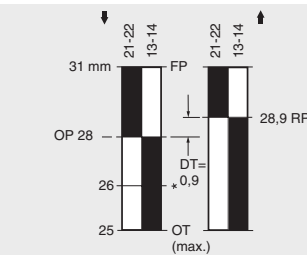
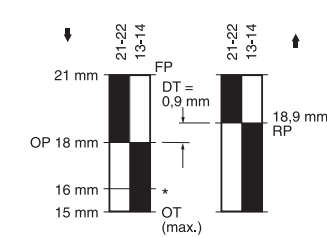
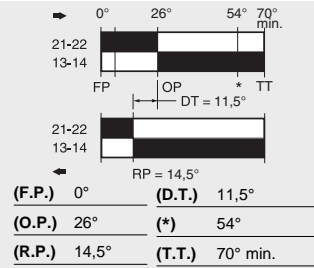
### Snap-Action Contacts

1 NORMALLY CLOSED /  
1 NORMALLY OPEN



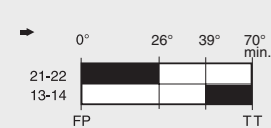
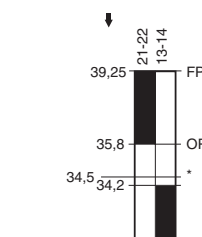
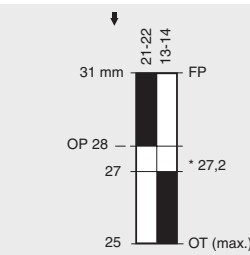
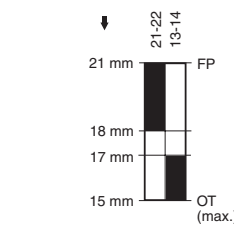
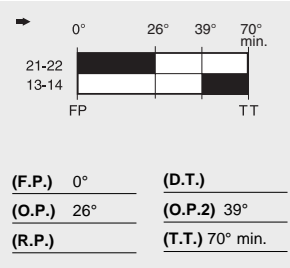
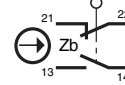
■ Circuit closed

\* Positive opening to IEC/EN60947-5-1-3



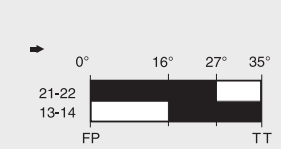
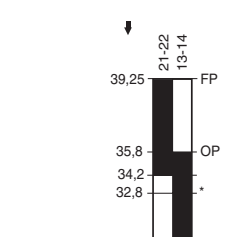
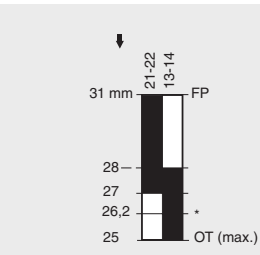
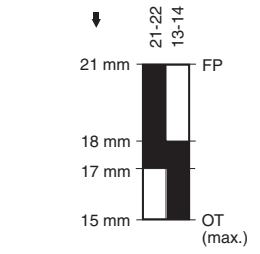
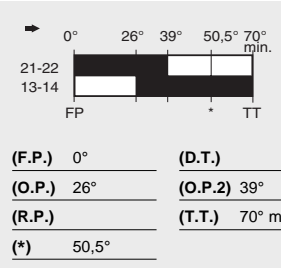
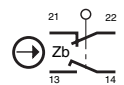
### Slow-Action Contacts

BREAK BEFORE MAKE  
1 NORMALLY CLOSED/  
1 NORMALLY OPEN

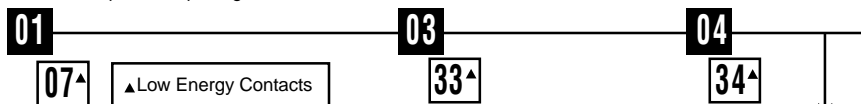


### Slow-Action Contacts

MAKE BEFORE BREAK  
1 NORMALLY CLOSED/



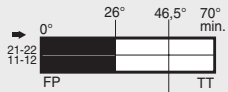
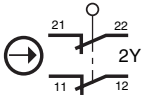
\* Point from which the positive opening is assured



Note: See page 9

### Slow-Action Contacts

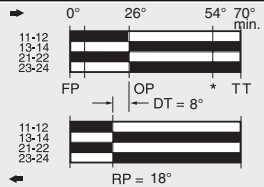
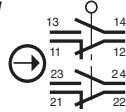
2 NORMALLY CLOSED



|        |     |        |          |
|--------|-----|--------|----------|
| (F.P.) | 0°  | (D.T.) |          |
| (O.P.) | 26° | (*)    | 46.5°    |
| (R.P.) |     | (T.T.) | 70° min. |

### Snap-Action Contacts

DOUBLE POLE  
2 NORMALLY CLOSED/  
2 NORMALLY OPEN



|        |     |        |          |
|--------|-----|--------|----------|
| (F.P.) | 0°  | (D.T.) | 8°       |
| (O.P.) | 26° | (*)    | 54°      |
| (R.P.) | 18° | (T.T.) | 70° min. |

### Operating torque/force

SPDT      DPDT

0,330 N m  
(2.90 lb)

0,120 N m  
(1.10 lb)      0,165 N m  
(1.50 lb)  
GLE only

16,0 N m  
(3.60 lb)

16,0 N m  
(3.60 lb)      13,0 N m  
(2.90 lb)  
GLE only

16,0 N m  
(3.60 lb)

16,0 N m  
(3.60 lb)      13,0 N m  
(2.90 lb)  
GLE only

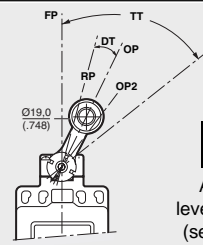
9,5 N m  
(2.10 lb)

11,0 N m  
(2.4 lb)      9,0 N m  
(1.9 lb)  
GLE only

0,1 N m  
(0.90 lb)

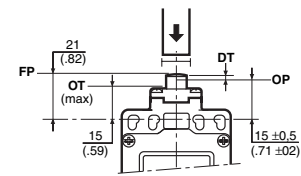
1,3 N m  
(0.29 lb)      1,1 N m  
(0.25 lb)  
GLE only

### Actuator Types

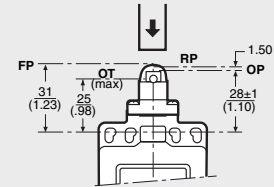


Side Rotary, Metal Roller

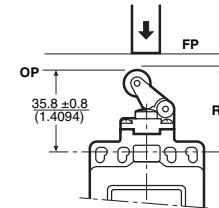
**A1B**  
Additional levers available (see page 23)



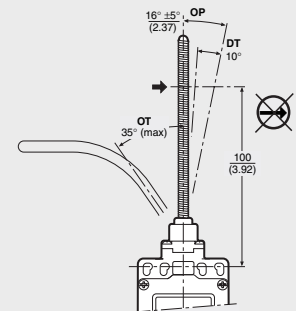
Top Pin Plunger



Top Roller Plunger



Top Roller Lever



Coil Wobble Stick

**E7B**

**06**

**36<sup>A</sup>**

**24**

**32<sup>A</sup>**

**XXX**

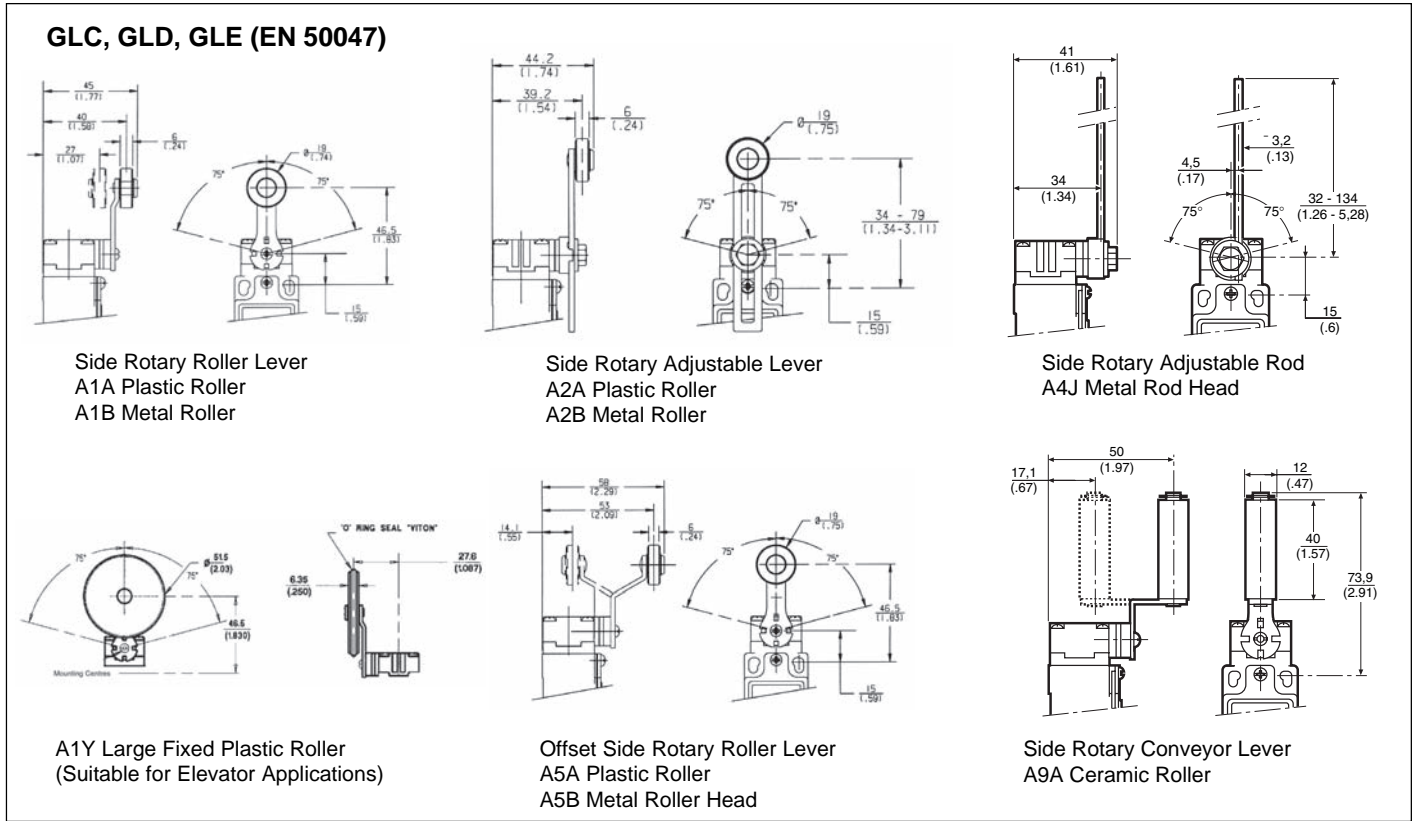
# Additional lever types

For use with all Side Rotary Head Styles.

**Figure 1** illustrates Miniature product lever types conforming to EN 50047 while

**Figure 2**

illustrates Standard product lever types which conform to EN 50041. All dimensions are in mm/(inches).



## Replacement Parts - Basic switches

| Body Type | Basic Switch |    |        |        |        |    |    |    |        |
|-----------|--------------|----|--------|--------|--------|----|----|----|--------|
|           | 01           | 02 | 03     | 04     | 06     | 12 | 13 | 20 | 24     |
| GLC       | GLZ301       |    | GLZ303 | GLZ304 | GLZ306 |    |    |    |        |
| GLD       | GLZ301       |    | GLZ303 | GLZ304 | GLZ306 |    |    |    |        |
| GLE       | GLZ301       |    | GLZ303 | GLZ304 | GLZ306 |    |    |    | GLZ324 |

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