FLS110 Evaluation Kit Fluidic Fixture Catalogue



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1 Choosing a fluidic fixture for your FLS110 evaluation

The fluidic fixtures in this catalogue are available to order through the Flusso <u>customer portal</u> as part of your FLS110 Evaluation Kit. With the fixture and sensor module pre-assembled and tested by us, you can quickly start trying out a real FLS110 flow sensing solution. Please refer to these documents for more information:

- FLS110 Evaluation Kit User Guide (FL-000956-UG)
- FLS110 Miniature Gas Flow Sensor Datasheet (FL-000038-DS)
- Developing Your Flow Sensing Solution With FLS110 (FL-000986-TN)

Simply choose the fixture closest to your application requirements for system flow rate and pressure drop. The following information is provided for each fixture:

Reference	Specify the	Specify this reference number when ordering a fixture					
Type Through-flow / DP		flow / DP	Can be used for flow or differential pressure measurements. All the flow goes through the FLS110. There is no pressure drop element.				
	Bypass	Viscous	Bypass flow path, viscous pressure drop element in the main pass				
	Venturi		Bypass flow path, venturi pressure drop element in the main pass				
Nominal range	The nominal operating range (upper limit) of the fixture. For through-flow / differential pressure (DP) fixtures, this matches the nominal range specified in the FLS110 datasheet, but it is OK to operate the FSL110 and fixture well above the specified level.						
Port OD	The outside diameter of the inlet and outlet ports.						
Dimensions	Approximate dimensions of the envelope of the fixture, L x W x H, including the ports. Length is in the direction of system flow.						

2 Using the fixtures

The fixtures are 3D-printed in Accura® Xtreme[™] grey material from 3D Systems Corporation (https://www.3dsystems.com/). No surface coating is applied. We have used this material successfully for testing at temperatures from 0 °C to +50 °C but it is not suitable for more extreme temperatures or long-term use – discolouration and embrittlement is to be expected with aging.

When connecting/disconnecting the fluidic fixtures to/from your test set-up beware of creating or disturbing dust that could be carried into the FLS110 by the flow and adversely affect sensing performance. Push-fit pneumatic connectors are very convenient but often have metal inserts to grip the tube, which scratch the surface and create dust. We recommend leaving them in place once fitted to the fixture.



The FLS110 ports are sealed into the fixtures using O-rings. If you need to replace them, we recommend Nitrile 70 ShA, 1 mm inside diameter, 0.5 mm cross section.

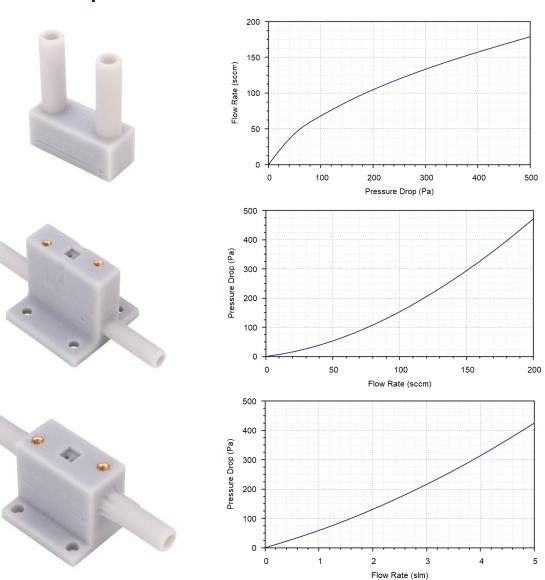


3 Fixtures for sensor module FL-001068-PT without pressure sensor

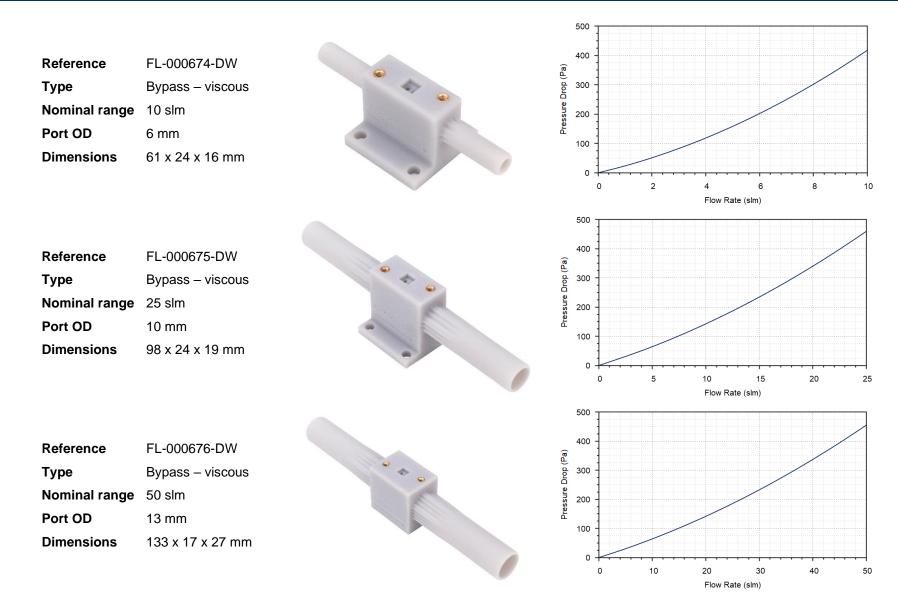
Reference	FL-000771-DW	
Туре	Through-flow / DP	
Nominal range	200 sccm / 500 Pa	
Port OD	6 mm	
Dimensions	24 x 10 x 30 mm	
Similar to FL-000 parallel port oriel	FL-000630-DW but with	

Reference	FL-000630-DW
Туре	Through-flow / DP
Nominal range	200 sccm / 500 Pa
Port OD	6 mm
Dimensions	70 x 30 x 27 mm
Similar to FL-000 in-line port orient	0771-DW but with tation.

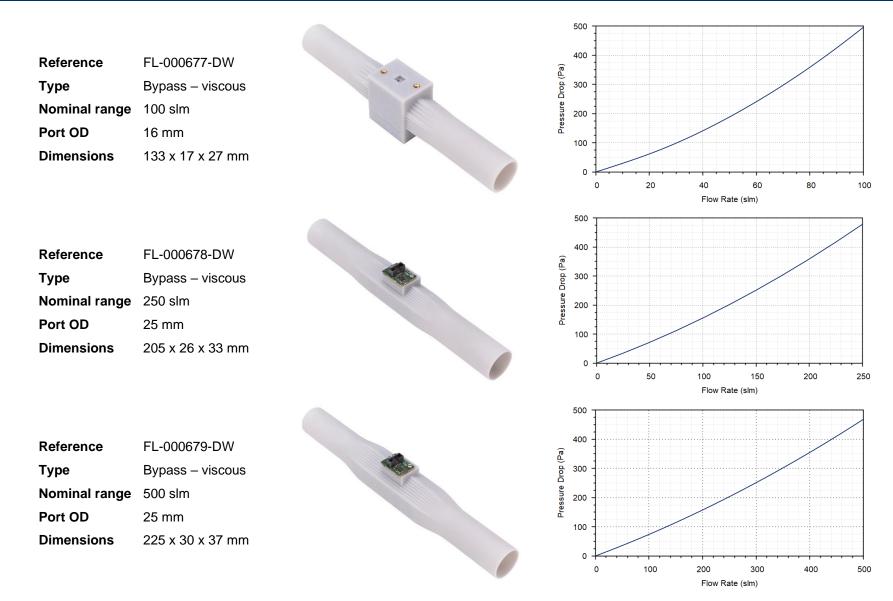
Reference	FL-000673-DW
Туре	Bypass – viscous
Nominal range	5 slm
Port OD	6 mm
Dimensions	59 x 24 x 20 mm













			500	Pressure Signal — Pressure Drop —				
			400 -					
Reference	FL-000622-DW		(e) d) a) a) a) a) a) a) a) a) a) a) a) a) a)					
Туре	Bypass – venturi	No.	e 200 -				/	
Nominal range	500 slm							
Port OD	25 mm		100 -					
Dimensions	200 x 25 x 33 mm		o ‡	100	200	300	400	 500
			Ũ	100	Flow Rate		100	000
			The ventur	i provides a grea	ter pressui	e signal tha	an its total p	pressu

drop. The system pressure drop is shown in red.

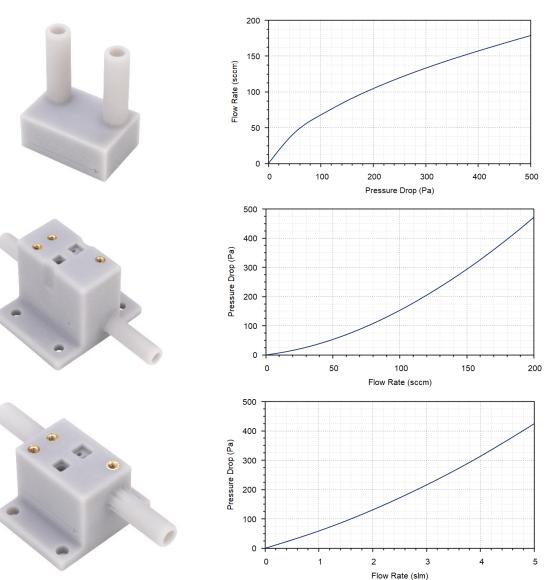


4 Fixtures for sensor module FL-001168-PT with pressure sensor fitted

Reference	FL-001391-DW	
Туре	Through-flow / DP	
Nominal range	200 sccm / 500 Pa	
Port OD	6 mm	
Dimensions	24 x 16 x 30 mm	
	r to FL-001173-DW but with el port orientation.	

Reference	FL-001173-DW
Туре	Through-flow / DP
Nominal range	200 sccm / 500 Pa
Port OD	6 mm
Dimensions	70 x 36 x 27 mm
Similar to FL-00 in-line port orien	1391-DW but with tation.

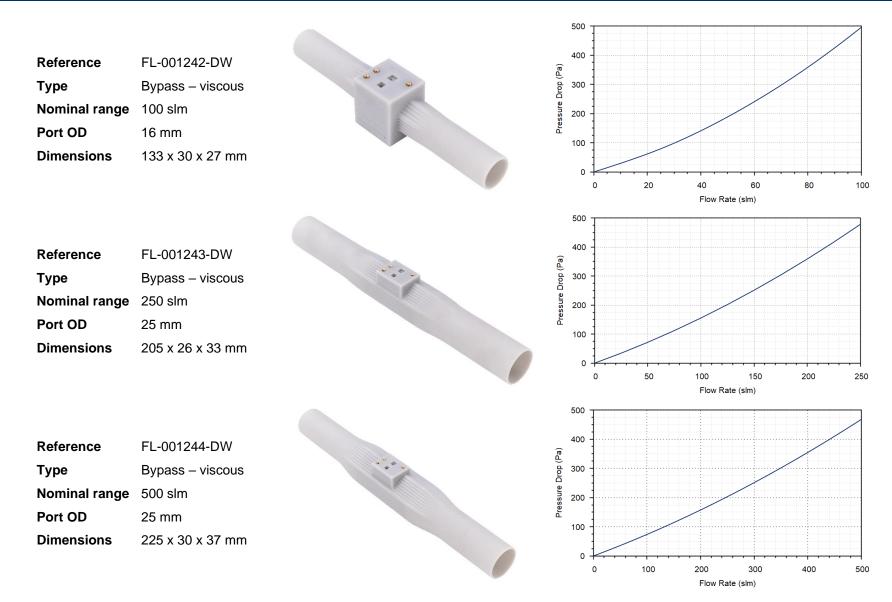
Reference	FL-001174-DW
Туре	Bypass – viscous
Nominal range	5 slm
Port OD	6 mm
Dimensions	59 x 30 x 20 mm





Reference Type Nominal range Port OD Dimensions	FL-001237-DW Bypass – viscous 10 slm 6 mm 61 x 30 x 16 mm	500 400 400 500 400 500 400 500 400 500 400 500 5	2 4 6 Flow Rate (sim)	8
Reference Type Nominal range Port OD Dimensions	FL-001238-DW Bypass – viscous 25 slm 10 mm 98 x 30 x 19 mm	500 400 0 0 0 0 0	5 10 15	20
Reference Type Nominal range Port OD Dimensions	FL-001240-DW Bypass – viscous 50 slm 13 mm 133 x 23 x 27 mm	500 400 300 100 0 0	Flow Rate (sim)	40









The venturi provides a greater pressure signal than its total pressure drop. The system pressure drop is shown in red.