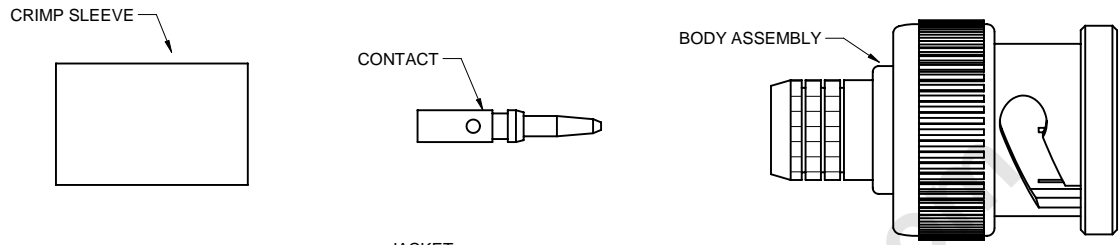


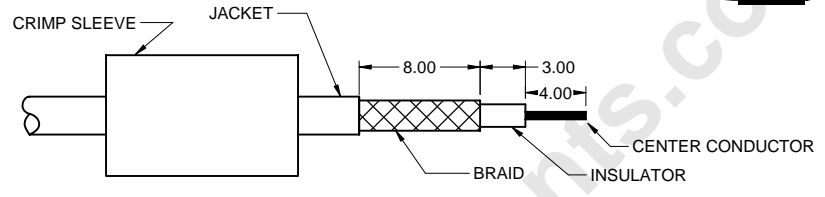
PART NUMBER	CABLE	CRIMP SLEEVE HEX SIZE	CRIMP CONTACT HEX SIZE	RECOMMENDED CRIMP TOOL
CPMC-88-5	RG6	6.98	1.65	24-8856P

DRAWING NO. CPMC-88-5	
REVISIONS	
A RELEASE FOR QUOTATION	
09-26-05	Y U W T

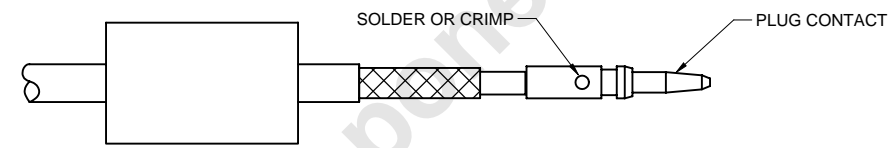


ASSEMBLY INSTRUCTIONS

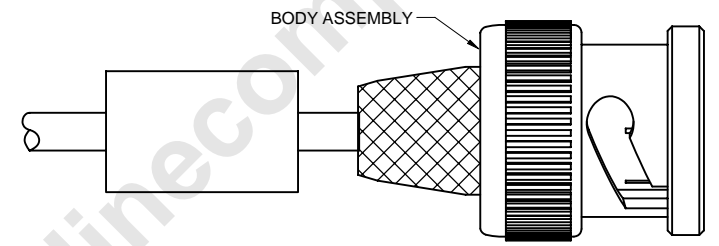
1. IDENTIFY CONNECTOR PARTS. (3 PIECE PARTS.)
2. STRIP CABLE TO DIMENSIONS SHOWN. DO NOT NICK BRAID OR CENTER CONDUCTOR. TIN CENTER CONDUCTOR IF CONTACT WILL BE SOLDER ATTACHED, DO NOT TIN CENTER CONDUCTOR IF CONTACT IS TO BE CRIMP ATTACHED, A WIRE STRIPPER OF SLIDE CRIMP SLEEVE ONTO JACKET OF CABLE



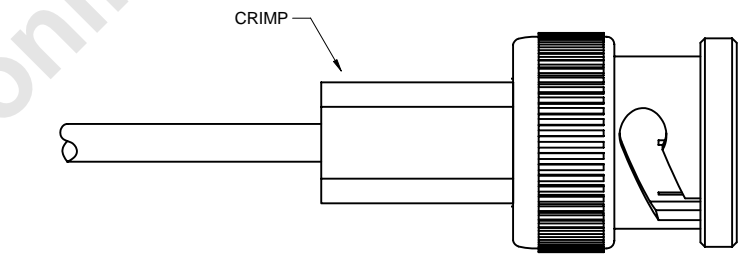
3. ASSEMBLE CONTACT ONTO CABLE AS SHOWN.
- SOLDER ATTACHMENT: SOLDER CONTACT TO CENTER CONDUCTOR THROUGH HOLE USING A MINIMUM AMOUNT OF SOLDER FOR A GOOD JOINT.



CRIMP ATTACHMENT: CRIMP CONTACT TO CENTER CONDUCTOR USING RECOMMENDED CRIMP HEX. CRIMP SHOULD BE MADE AT END OF CONTACT.



4. FLARE BRAID AND SLIDE BODY ASSEMBLY OVER CONTACT AND UNDER BRAID. THEN SEAT BODY ASSEMBLY FIRMLY ONTO CONTACT, THE CABLE MAY HAVE TO BE HELD IN A CLAMPING FIXTURE.. ARRANGE BRAID UNIFORMLY AROUND CRIMP STEM. SLIDE CRIMP SLEEVE FORWARD AND CRIMP USING RECOMMENDED CRIMP HEX.



THIS DRAWING TO BE INTERPRETED PER ANSI Y 14.5M - 1994

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY	DATE
DECIMALS	mm	BETTY.YU	09-22-05
X	+ 0.5	CHECKED BY	DATE
X.X	+ 0.2	IVON.WANG	09-26-05
X.XX	+ 0.05	APPROVED BY	DATE
ANGLES	+ 0.5°	THOMAS	09-26-05
	U/M	mm	

EMERSON
Network Power

Connectivity Solutions

TITLE
STRAIGHT BNC CRIMP PLUG FOR RG6 CABLE

THIS DRAWING WAS PRODUCED BY COMPUTER, DO NOT SCALE DRAWING OR UPDATE MANUALLY.		SHEET 2 OF 2	DRAWING NO. CPMC-88-5	SIZE C
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