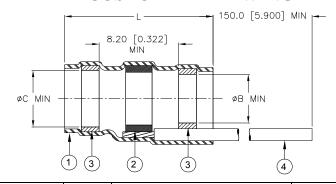
## CUSTOMER DRAWING



Product	Ident. Code	Color	Product Dimensions			Cable Dimensions			
Name		Code (CL)	L±1.75	øB	øС	øD	øE	øF	øG
			[L±0.075]	min	min	max	max	min	min
S200-1-W2-GA-CL	S2001R	9	16.50 [0.650]	1.90 [0.075]	2.67 [0.105]	1.90 [0.075]	2.67 [0.105]	0.90 [0.035]	0.50 [0.020]
S200-2-W2-GA-CL	S2002R	9	16.50 [0.650]	2.67 [0.105]	3.68 [0.145]	2.67 [0.105]	3.68 [0.145]	1.40 [0.055]	0.75 [0.030
S200-3-W2-GA-CL	S2003R	9	16.50 [0.650]	4.32 [0.170]	5.08 [0.200]	4.32 [0.170]	5.08 [0.200]	2.15 [0.085]	1.25 [0.050]
S200-4-W2-GA-CL	S2004R	9	19.10 [0.750]	5.97 [0.235]	6.48 [0.255]	5.97 [0.235]	6.48 [0.255]	3.30 [0.130]	1.80 [0.070]
S200-5-W2-GA-CL	S2005R	9	19.10 [0.750]	6.98 [0.275]	7.62 [0.300]	6.98 [0.275]	7.62 [0.300]	4.30 [0.170]	2.50 [0.100]

## **MATERIALS**

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified fluoropolymer.
- 2. SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:

SOLDER: TYPE Sn96 per ANSI / J-STD-006.

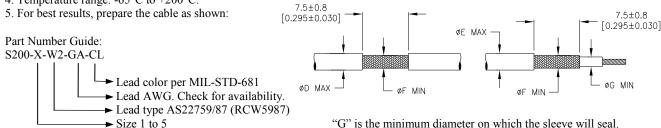
TYPE ROM1 per ANSI / J-STD-004. FLUX:

THERMAL INDICATOR: Fusible ring.

- 3. MELTABLE RINGS: Environment resistant modified thermoplastic fluoroelastomer. Color: light blue.
- 4. PRE-INSTALLED LEAD: Stranded nickel-plated copper wire in accordance with SAE-AS22759/87. Color: see table.

## **APPLICATION**

- 1. These parts are designed to provide an environment resistant shield termination on cables, rated for 150°C minimum, meeting the dimensional criteria listed, having silver or nickel-plated shields and insulations compatible with the insert material.
- 2. Install using TE Connectivity approved convection or infrared heating tools in accordance with TE Connectivity process standard RCPS-100-71. When installed with approved convection or infrared heating tools, assemblies will meet the performance requirements of SAE AS83519. Infrared tools are not recommended for use with black cable jackets.
- 3. Parts shall be marked with identification code per table.
- 4. Temperature range: -65°C to +200°C.



"G"	ic the	minimum	diameter	on which	the cleave	will ceal
CI.	is the	minimum	i diameter	on which	me sieeve	will sear

connectivity			TE Connectivity 300 Constitution Dr Menlo Park, CA 94025, U.S.A.	TITLE: SOLDERSLEEVE SHIELD TERMINATOR WITH LEADS, IMMERSION RESISTANT, 200 DEG C, ROHS COMPLIANT			
FT 1 1: : 1 : 1 1 / 1			Raychem Devices	DOCUMENT NO.: S200-X-W2-GA-CL			
TOLERANCES:	ANGLES: N/A	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.					
0.00 N/A 0.0 N/A 0 N/A	ROUGHNESS IN MICRON			REV: B1	DATE: April 25, 2011		
DRAWN BY:	CAGE CODE:	ECO NUMBER:		SCALE:	SIZE:	SHEET:	
P.TALLY	06090	ECO-11-005139		NTS	A	1 of 1	

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