

# ArcShield Technology, High Voltage, X7R Dielectric, 500VDC-1000VDC (Commercial & Automotive Grade)

## Overview

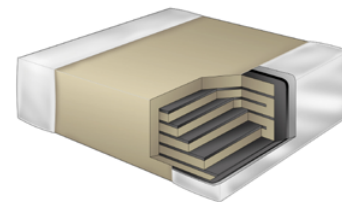
KEMET "ArcShield" high voltage surface mount capacitors in X7R Dielectric prevent surface arc-over discharge in high voltage applications.

The phenomenon of surface arcing is caused by a high voltage gradient between the two termination surfaces or between one of the termination surfaces and the counter internal electrode structure within the ceramic body. It occurs most frequently at application voltages that meet or exceed 500V, in high humidity environments, and in chip sizes with minimal bandwidth separation (creepage distance). This phenomenon can either damage surrounding components or lead to a breakdown of the dielectric material, ultimately resulting in a short-circuit condition (catastrophic failure mode).

"ArcShield" Technology (Patent Pending) features a robust and unique internal shield electrode system that prohibits arc-over while increasing available capacitance. This system offers unrivaled performance and reliability when compared to external surface coating technologies. Developed on the principle of a partial Faraday cage, these devices prevent the arc from forming and significantly reduce resulting failures.

These high voltage devices are available with KEMET's Flexible termination technology which inhibits the transfer of board stress to the rigid ceramic body, therefore mitigating flex cracks which can result in low IR or short circuit failures. Although flexible termination technology does not eliminate the potential for mechanical damage that may propagate during extreme environmental and handling conditions, it does provide superior flex performance over standard termination systems. When combined with flexible termination technology these devices offer the ultimate level of protection against a low IR or short circuit condition.

KEMET's "ArcShield" high voltage surface mount MLCCs are manufactured in state of the art ISO/TS 16949:2002 certified facilities and are available in both commercial and automotive grades. Automotive grade devices meet the demanding Automotive Electronics Council's AEC-Q200 qualification requirements. These devices exhibit a predictable change in capacitance with respect to time and boast a minimal change in capacitance with reference to ambient temperature. Capacitance change is limited to  $\pm 15\%$  from  $-55^{\circ}\text{C}$  to  $+125^{\circ}\text{C}$ .



## Ordering Information

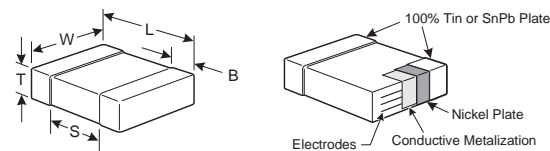
| C       | 1812                                 | V   | 334                             | K   | C                                 | R          | A                    | C                                      | TU   |
|---------|--------------------------------------|---|---------------------------------|---|-----------------------------------|------------|----------------------|--|--|
| Ceramic | Case Size (L" x W")                  | Specification/ Series                                 | Capacitance Code (pF)           | Capacitance Tolerance                             | Voltage                           | Dielectric | Failure Rate/ Design | Termination Finish <sup>1</sup>        | Packaging/Grade (C-Spec) <sup>2</sup>  |
|         | 0805<br>1206<br>1210<br>1808<br>1812 | V = ArcShield<br>W = ArcShield w/Flexible Termination | 2 Sig. Digits + Number of Zeros | J = $\pm 5\%$<br>K = $\pm 10\%$<br>M = $\pm 20\%$ | C = 500V<br>B = 630V<br>D = 1000V | R = X7R    | A = N/A              | C = 100% Matte Sn<br>L = SnPb (5% min) | Blank = Bulk<br>TU = 7" Reel Unmarked<br>TM = 7" Reel Marked<br>AUTO = Automotive Grade 7" Reel Unmarked |

<sup>1</sup> Additional termination finish options may be available. Contact KEMET for details.

<sup>1,2</sup> SnPb termination finish option is not available on automotive grade product.

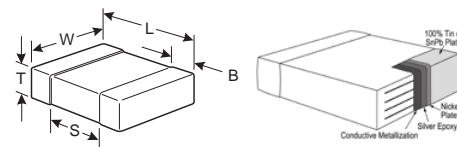
<sup>2</sup> Additional reeling or packaging options may be available. Contact KEMET for details.

## Dimensions – Standard Termination – Millimeters (Inches)



| EIA Size Code | Metric Size Code | L Length                  | W Width                   | T Thickness               | B Bandwidth               | S Separation Min. | Mounting Technique           |
|---------------|------------------|---------------------------|---------------------------|---------------------------|---------------------------|-------------------|------------------------------|
| 0805          | 2012             | 2.00 (.079) ± 0.20 (.008) | 1.25 (.049) ± 0.20 (.008) | See Table 2 for Thickness | 0.50 (0.02) ± 0.25 (.010) | 0.75 (.030)       | Solder Wave or Solder Reflow |
| 1206          | 3216             | 3.20 (.126) ± 0.20 (.008) | 1.60 (.063) ± 0.20 (.008) |                           | 0.50 (0.02) ± 0.25 (.010) | N/A               |                              |
| 1210          | 3225             | 3.20 (.126) ± 0.20 (.008) | 2.50 (.098) ± 0.20 (.008) |                           | 0.50 (0.02) ± 0.25 (.010) |                   | Solder Reflow Only           |
| 1808          | 4520             | 4.70 (.185) ± 0.50 (.020) | 2.00 (.079) ± 0.20 (.008) |                           | 0.60 (.024) ± 0.35 (.014) |                   |                              |
| 1812          | 4532             | 4.50 (.177) ± 0.30 (.012) | 3.20 (.126) ± 0.30 (.012) |                           | 0.60 (.024) ± 0.35 (.014) |                   |                              |

## Dimensions – Flexible Termination – Millimeters (Inches)



| EIA Size Code | Metric Size Code | L Length                                   | W Width                   | T Thickness               | B Bandwidth                                | S Separation Min. | Mounting Technique           |
|---------------|------------------|--|---------------------------|---------------------------|--|-------------------|------------------------------|
| 0805          | 2012             | 2.10 (.083)<br>+0.30 (.012) / -0.20 (.008) | 1.25 (.049) ± 0.20 (.008) | See Table 2 for Thickness | 0.50 (0.02)<br>+0.10 (.004) / -0.25 (.010) | 0.70 (.028)       | Solder Wave or Solder Reflow |
| 1206          | 3216             | 3.30 (.130) ± 0.40 (.016)                  | 1.60 (.063) ± 0.20 (.008) |                           | 0.60 (.024) ± 0.25 (.010)                  | N/A               |                              |
| 1210          | 3225             | 3.30 (.130) ± 0.40 (.016)                  | 2.50 (.098) ± 0.20 (.008) |                           | 0.60 (.024) ± 0.25 (.010)                  |                   | Solder Reflow Only           |
| 1808          | 4520             | 4.70 (.185) ± 0.50 (.020)                  | 2.00 (.079) ± 0.20 (.008) |                           | 0.70 (.028) ± 0.35 (.014)                  |                   |                              |
| 1812          | 4532             | 4.50 (.178) ± 0.40 (.016)                  | 3.20 (.126) ± 0.30 (.012) |                           | 0.70 (.028) ± 0.35 (.014)                  |                   |                              |

## Benefits

- -55°C to +125°C operating temperature range
- Pb-Free & RoHS compliant
- EIA 0805, 1206, 1210, 1808, & 1812 case sizes
- DC voltage ratings of 500V, 630V & 1KV
- Capacitance offerings ranging from 10pF to 0.33µF
- Available capacitance tolerances of ± 5%, ± 10% & ± 20%
- Low ESR & ESL
- Non-polar device, minimizing installation concerns
- Commercial & Automotive (AEC-Q200) grades available
- 100% pure matte tin-plated termination finish allowing for excellent solderability
- SnPb plated termination finish option available upon request (5% min)
- Flexible termination option available upon request

## Applications

Typical applications include switch mode power supplies (input filters, resonators, tank circuits, snubber circuits, output filters), high voltage coupling and DC blocking, lighting ballasts, voltage multiplier circuits, DC/DC converters and coupling capacitors in Ćuk converters. Markets include power supply, LCD fluorescent backlight ballasts, HID lighting, telecom equipment, industrial and medical equipment/control, LAN/WAN interface, analog and digital modems, and automotive (electric and hybrid vehicles, charging stations and lighting applications).

*Note: The X7R dielectric is not recommended for AC line filtering or pulse applications.*

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## Qualification/Certification

Commercial grade products are subject to internal qualification. Details regarding test methods and conditions are referenced in Table 4, Performance & Reliability.

Automotive grade products meet or exceed the requirements outlined by the Automotive Electronics Council. Details regarding test methods and conditions are referenced in document AEC-Q200, Stress Test Qualification for Passive Components. For additional information regarding the Automotive Electronics Council and AEC-Q200, please visit their website @[www.aecouncil.com](http://www.aecouncil.com).

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## Environmental Compliance

Pb-Free and RoHS compliant (excluding SnPb termination finish option)



RoHS Compliant

## Electrical Parameters/Characteristics

| Item   | Parameters/Characteristics  |
|--|---|
| Operating Temperature Range  | -55°C to +125°C   |
| Capacitance Change with Reference to +25°C and 0 Vdc Applied (TCC) | ±15%  |
| Aging Rate (Max % Cap Loss/Decade Hour)                            | 3.0%  |
| Dielectric Withstanding Voltage                                    | 150% of rated voltage for voltage rating of < 1000V<br>120% of rated voltage for voltage rating of ≥ 1000V<br>(5 ± 1 seconds and charge/discharge not exceeding 50mA) |
| Dissipation Factor (DF) Maximum Limit @ 25°C                       | 2.5%  |
| Insulation Resistance (IR) Limit @ 25°C                            | 100 megohm microfarads or 10GΩ<br>(500VDC applied for 120 ± 5 secs @ 25°C)  |

Regarding Aging Rate: Capacitance measurements (including tolerance) are indexed to a referee time of 1000 Hours.

To obtain IR limit, divide MΩ-μF value by the capacitance and compare to GΩ limit. Select the lower of the two limits.

Capacitance and Dissipation Factor (DF) measured under the following conditions:

1kHz ± 50Hz and 1.0 ± 0.2 Vrms if capacitance ≤ 10μF

120Hz ± 10Hz and 0.5 ± 0.1 Vrms if capacitance > 10μF

Note: When measuring capacitance it is important to ensure the set voltage level is held constant. The HP4284 & Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON".

## Post Environmental Limits

| High Temperature Life, Biased Humidity, Moisture Resistance |                  |                   |        |           |                      |
|---|------------------|-------------------|--------|-----------|----------------------|
| Dielectric  | Rated DC Voltage | Capacitance Value | DF (%) | Cap Shift | IR                   |
| X7R   | >25              | All               | 3.0    | ± 20%     | 10% of Initial Limit |
|   | 16 / 25          |                   | 5.0    |           |                      |
|   | < 16             |                   | 7.5    |           |                      |

Table 1A – (0805 - 1812 Case Sizes)

| Cap       | Cap Code | Series        |   |   | C0805  |     |      | C1206        |     |      | C1210        |     |      | C1808        |     |      | C1812        |     |      |
|-----------|----------|---------------|---|---|--|-----|------|--------------|-----|------|--------------|-----|------|--------------|-----|------|--------------|-----|------|
|           |          | Voltage Code  |   |   | C  | B   | D    | C            | B   | D    | C            | B   | D    | C            | B   | D    | C            | B   | D    |
|           |          | Voltage DC    |   |   | 500  | 630 | 1000 | 500          | 630 | 1000 | 500          | 630 | 1000 | 500          | 630 | 1000 | 500          | 630 | 1000 |
|           |          | Cap Tolerance |   |   | <b>Product Availability and Chip Thickness Codes - See Table 2 for Chip Thickness Dimensions</b> |     |      |              |     |      |              |     |      |              |     |      |              |     |      |
| 2,000 pF  | 202      | J             | K | M |  |     |      |              |     |      |              |     |      |              |     |      |              |     |      |
| 2,200 pF  | 222      | J             | K | M | DG   | DG  | DG   |              |     |      |              |     |      |              |     |      |              |     |      |
| 2,700 pF  | 272      | J             | K | M | DG   | DG  | DG   |              |     |      |              |     |      |              |     |      |              |     |      |
| 3,300 pF  | 332      | J             | K | M | DG   | DG  | DG   |              |     |      |              |     |      |              |     |      |              |     |      |
| 3,900 pF  | 392      | J             | K | M | DG   | DG  | DG   |              |     |      |              |     |      |              |     |      |              |     |      |
| 4,700 pF  | 472      | J             | K | M | DG   | DG  | DG   |              |     |      |              |     |      |              |     |      |              |     |      |
| 5,600 pF  | 562      | J             | K | M | DG   | DG  |      |              |     |      |              |     |      |              |     |      |              |     |      |
| 6,800 pF  | 682      | J             | K | M | DG   | DG  |      |              |     |      |              |     |      |              |     |      |              |     |      |
| 8,200 pF  | 822      | J             | K | M | DG   | DG  |      |              |     |      |              |     |      |              |     |      |              |     |      |
| 10,000 pF | 103      | J             | K | M | DG   |     |      |              |     |      |              |     |      |              |     |      |              |     |      |
| 12,000 pF | 123      | J             | K | M | DG   |     |      | ED           | ED  | ED   |              |     |      |              |     |      |              |     |      |
| 15,000 pF | 153      | J             | K | M |  |     |      | EF           | EF  | EM   |              |     |      |              |     |      |              |     |      |
| 18,000 pF | 183      | J             | K | M |  |     |      | EJ           | EJ  | EJ   |              |     | LE   | LE           | LE  |      |              |     |      |
| 22,000 pF | 223      | J             | K | M |  |     |      | EJ           | EJ  | EJ   | FG           | FG  | FG   | LE           | LE  | LE   |              |     |      |
| 27,000 pF | 273      | J             | K | M |  |     |      | EJ           | EJ  |      | FG           | FG  | FG   | LE           | LE  | LE   | GD           | GD  | GD   |
| 33,000 pF | 333      | J             | K | M |  |     |      | EJ           | EJ  |      | FG           | FG  | FH   | LA           | LA  | LA   | GD           | GD  | GD   |
| 39,000 pF | 393      | J             | K | M |  |     |      | EJ           |     |      | FG           | FG  | FH   | LA           | LA  | LA   | GD           | GD  | GD   |
| 47,000 pF | 473      | J             | K | M |  |     |      | EJ           |     |      | FG           | FH  | FK   | LA           | LA  | LB   | GD           | GD  | GD   |
| 56,000 pF | 563      | J             | K | M |  |     |      | EJ           |     |      | FG           | FH  | FK   | LA           | LA  | LB   | GD           | GD  | GE   |
| 62,000 pF | 623      | J             | K | M |  |     |      | EJ           |     |      | FG           | FM  |      | LA           | LA  | LC   | GD           | GD  | GE   |
| 68,000 pF | 683      | J             | K | M |  |     |      | EJ           |     |      | FG           | FM  |      | LA           | LA  | LC   | GD           | GD  | GE   |
| 82,000 pF | 823      | J             | K | M |  |     |      |              |     |      | FH           | FK  |      | LA           | LC  |      | GD           | GE  | GK   |
| 0.10 uF   | 104      | J             | K | M |  |     |      |              |     |      | FM           |     |      | LA           | LC  |      | GD           | GE  | GJ   |
| 0.12 uF   | 124      | J             | K | M |  |     |      |              |     |      | FK           |     |      | LA           |     |      | GE           | GH  |      |
| 0.15 uF   | 154      | J             | K | M |  |     |      |              |     |      | FK           |     |      | LB           |     |      | GE           | GJ  |      |
| 0.18 uF   | 184      | J             | K | M |  |     |      |              |     |      |              |     |      |              |     |      |              | GK  |      |
| 0.22 uF   | 224      | J             | K | M |  |     |      |              |     |      |              |     |      |              |     |      |              | GJ  |      |
| 0.27 uF   | 274      | J             | K | M |  |     |      |              |     |      |              |     |      |              |     |      |              | GL  |      |
| 0.33 uF   | 334      | J             | K | M |  |     |      |              |     |      |              |     |      |              |     |      |              | GS  |      |
| 0.39 uF   | 394      | J             | K | M |  |     |      |              |     |      |              |     |      |              |     |      |              |     |      |
| 0.47 uF   | 474      | J             | K | M |  |     |      |              |     |      |              |     |      |              |     |      |              |     |      |
| Cap       | Cap Code | Voltage DC    |   |   | 500  | 630 | 1000 | 500          | 630 | 1000 | 500          | 630 | 1000 | 500          | 630 | 1000 | 500          | 630 | 1000 |
|           |          | Voltage Code  |   |   | C  | B   | D    | C            | B   | D    | C            | B   | D    | C            | B   | D    | C            | B   | D    |
|           |          | Series        |   |   | <b>C0805</b>   |     |      | <b>C1206</b> |     |      | <b>C1210</b> |     |      | <b>C1808</b> |     |      | <b>C1812</b> |     |      |

Patent Pending Technology

**Table 2 – Chip Thickness/Packaging Quantities**

| Thickness Code        | Chip Size        | Thickness ± Range (mm)        | QTY per Reel 7" Plastic        | QTY per Reel 13" Plastic        | QTY per Reel 7" Paper        | QTY per Reel 13" Paper        | QTY per Bulk Cassette        |
|-----------------------|------------------|-------------------------------|--------------------------------|---------------------------------|------------------------------|-------------------------------|------------------------------|
| AA                    | 1005             | 0.20 ± 0.02                   |                                |                                 | 15000                        |                               |                              |
| AB                    | 0201             | 0.30 ± 0.03                   |                                |                                 | 15000                        |                               |                              |
| BB                    | 0402             | 0.50 ± 0.05                   |                                |                                 | 10000                        | 50000                         | 50000                        |
| BC                    | 0402             | 0.50 ± 0.10                   |                                |                                 | 10000                        | 50000                         | 50000                        |
| PA                    | 0508             | 0.80 ± 0.10                   | 4000                           | 10000                           |                              |                               |                              |
| CB                    | 0603             | 0.80 ± 0.07                   |                                |                                 | 4000                         | 10000                         | 15000                        |
| CC                    | 0603             | 0.80 ± 0.10                   |                                |                                 | 4000                         | 10000                         | 15000                        |
| CD                    | 0603             | 0.80 ± 0.15                   |                                |                                 | 4000                         | 10000                         | 15000                        |
| MA                    | 0612             | 0.80 ± 0.10                   | 4000                           | 10000                           |                              |                               |                              |
| DB                    | 0805             | 0.60 ± 0.10                   |                                |                                 | 4000                         | 10000                         | 15000                        |
| DC                    | 0805             | 0.78 ± 0.10                   |                                |                                 | 4000                         | 10000                         | 15000                        |
| DD                    | 0805             | 0.90 ± 0.10                   |                                |                                 | 4000                         | 10000                         | 15000                        |
| DL                    | 0805             | 0.95 ± 0.10                   | 4000                           | 10000                           |                              |                               |                              |
| DE                    | 0805             | 1.00 ± 0.10                   | 2500                           | 10000                           |                              |                               |                              |
| DF                    | 0805             | 1.10 ± 0.10                   | 2500                           | 10000                           |                              |                               |                              |
| DG                    | 0805             | 1.25 ± 0.15                   | 2500                           | 10000                           |                              |                               |                              |
| DH                    | 0805             | 1.25 ± 0.20                   | 2500                           | 10000                           |                              |                               |                              |
| EB                    | 1206             | 0.78 ± 0.10                   | 4000                           | 10000                           | 4000                         | 10000                         |                              |
| EK                    | 1206             | 0.80 ± 0.10                   | 2000                           | 8000                            |                              |                               |                              |
| EC                    | 1206             | 0.90 ± 0.10                   | 4000                           | 10000                           |                              |                               |                              |
| EN                    | 1206             | 0.95 ± 0.10                   | 4000                           | 10000                           |                              |                               |                              |
| ED                    | 1206             | 1.00 ± 0.10                   | 2500                           | 10000                           |                              |                               |                              |
| EE                    | 1206             | 1.10 ± 0.10                   | 2500                           | 10000                           |                              |                               |                              |
| EF                    | 1206             | 1.20 ± 0.15                   | 2500                           | 10000                           |                              |                               |                              |
| EM                    | 1206             | 1.25 ± 0.15                   | 2500                           | 10000                           |                              |                               |                              |
| EG                    | 1206             | 1.60 ± 0.15                   | 2000                           | 8000                            |                              |                               |                              |
| EH                    | 1206             | 1.60 ± 0.20                   | 2000                           | 8000                            |                              |                               |                              |
| EJ                    | 1206             | 1.70 ± 0.20                   | 2000                           | 8000                            |                              |                               |                              |
| FB                    | 1210             | 0.78 ± 0.10                   | 4000                           | 10000                           |                              |                               |                              |
| FC                    | 1210             | 0.90 ± 0.10                   | 4000                           | 10000                           |                              |                               |                              |
| FD                    | 1210             | 0.95 ± 0.10                   | 4000                           | 10000                           |                              |                               |                              |
| FE                    | 1210             | 1.00 ± 0.10                   | 2500                           | 10000                           |                              |                               |                              |
| FF                    | 1210             | 1.10 ± 0.10                   | 2500                           | 10000                           |                              |                               |                              |
| FG                    | 1210             | 1.25 ± 0.15                   | 2500                           | 10000                           |                              |                               |                              |
| FL                    | 1210             | 1.40 ± 0.15                   | 2000                           | 8000                            |                              |                               |                              |
| FO                    | 1210             | 1.50 ± 0.20                   | 2000                           | 8000                            |                              |                               |                              |
| FH                    | 1210             | 1.55 ± 0.15                   | 2000                           | 8000                            |                              |                               |                              |
| FP                    | 1210             | 1.60 ± 0.20                   | 2000                           | 8000                            |                              |                               |                              |
| FM                    | 1210             | 1.70 ± 0.20                   | 2000                           | 8000                            |                              |                               |                              |
| FJ                    | 1210             | 1.85 ± 0.20                   | 2000                           | 8000                            |                              |                               |                              |
| FN                    | 1210             | 1.85 ± 0.20                   | 2000                           | 8000                            |                              |                               |                              |
| FT                    | 1210             | 1.90 ± 0.20                   | 1500                           | 4000                            |                              |                               |                              |
| FK                    | 1210             | 2.10 ± 0.20                   | 2000                           | 8000                            |                              |                               |                              |
| FR                    | 1210             | 2.25 ± 0.20                   | 2000                           | 8000                            |                              |                               |                              |
| FS                    | 1210             | 2.50 ± 0.20                   | 1000                           | 4000                            |                              |                               |                              |
| FV                    | 1210             | 3.35 ± 0.10                   | 500                            | 1800                            |                              |                               |                              |
| FW                    | 1210             | 6.15 ± 0.15                   | 200                            | 1000                            |                              |                               |                              |
| PA                    | 1220             | 0.80 ± 0.10                   | 4000                           | 10000                           |                              |                               |                              |
| MA                    | 1632             | 0.80 ± 0.10                   | 4000                           | 10000                           |                              |                               |                              |
| NA                    | 1706             | 0.90 ± 0.10                   | 4000                           | 10000                           |                              |                               |                              |
| NB                    | 1706             | 1.00 ± 0.10                   | 4000                           | 10000                           |                              |                               |                              |
| NC                    | 1706             | 1.00 ± 0.15                   | 4000                           | 10000                           |                              |                               |                              |
| LD                    | 1808             | 0.90 ± 0.10                   | 2500                           | 10000                           |                              |                               |                              |
| LE                    | 1808             | 1.00 ± 0.10                   | 2500                           | 10000                           |                              |                               |                              |
| LF                    | 1808             | 1.00 ± 0.15                   | 2500                           | 10000                           |                              |                               |                              |
| LA                    | 1808             | 1.40 ± 0.15                   | 1000                           | 4000                            |                              |                               |                              |
| LB                    | 1808             | 1.60 ± 0.15                   | 1000                           | 4000                            |                              |                               |                              |
| LC                    | 1808             | 2.00 ± 0.15                   | 1000                           | 4000                            |                              |                               |                              |
| GB                    | 1812             | 1.00 ± 0.10                   | 1000                           | 4000                            |                              |                               |                              |
| GC                    | 1812             | 1.10 ± 0.10                   | 1000                           | 4000                            |                              |                               |                              |
| GD                    | 1812             | 1.25 ± 0.15                   | 1000                           | 4000                            |                              |                               |                              |
| GE                    | 1812             | 1.30 ± 0.10                   | 1000                           | 4000                            |                              |                               |                              |
| GH                    | 1812             | 1.40 ± 0.15                   | 1000                           | 4000                            |                              |                               |                              |
| GF                    | 1812             | 1.50 ± 0.10                   | 1000                           | 4000                            |                              |                               |                              |
| GG                    | 1812             | 1.55 ± 0.10                   | 1000                           | 4000                            |                              |                               |                              |
| GK                    | 1812             | 1.60 ± 0.20                   | 1000                           | 4000                            |                              |                               |                              |
| GJ                    | 1812             | 1.70 ± 0.15                   | 1000                           | 4000                            |                              |                               |                              |
| GN                    | 1812             | 1.70 ± 0.20                   | 1000                           | 4000                            |                              |                               |                              |
| GL                    | 1812             | 1.90 ± 0.20                   | 1000                           | 4000                            |                              |                               |                              |
| GM                    | 1812             | 2.00 ± 0.20                   | 1000                           | 4000                            |                              |                               |                              |
| GO                    | 1812             | 2.50 ± 0.20                   | 500                            | 2000                            |                              |                               |                              |
| GP                    | 1812             | 2.65 ± 0.35                   | 500                            | 1400                            |                              |                               |                              |
| GR                    | 1812             | 5.00 ± 0.50                   | 350                            | 1000                            |                              |                               |                              |
| HB                    | 1825             | 1.10 ± 0.15                   | 1000                           | 4000                            |                              |                               |                              |
| HC                    | 1825             | 1.15 ± 0.15                   | 1000                           | 4000                            |                              |                               |                              |
| HD                    | 1825             | 1.30 ± 0.15                   | 1000                           | 4000                            |                              |                               |                              |
| HE                    | 1825             | 1.40 ± 0.15                   | 1000                           | 4000                            |                              |                               |                              |
| HF                    | 1825             | 1.50 ± 0.15                   | 1000                           | 4000                            |                              |                               |                              |
| <b>Thickness Code</b> | <b>Chip Size</b> | <b>Thickness ± Range (mm)</b> | <b>QTY per Reel 7" Plastic</b> | <b>QTY per Reel 13" Plastic</b> | <b>QTY per Reel 7" Paper</b> | <b>QTY per Reel 13" Paper</b> | <b>QTY per Bulk Cassette</b> |

Package Quantity  
 Based on Finished Chip  
 Thickness Specifications

**Table 2 – Chip Thickness/Packaging Quantities con't**

| Thickness Code | Chip Size | Thickness ± Range (mm) | QTY per Reel 7" Plastic | QTY per Reel 13" Plastic | QTY per Reel 7" Paper | QTY per Reel 13" Paper | QTY per Bulk Cassette |
|----------------|-----------|------------------------|-------------------------|--------------------------|-----------------------|------------------------|-----------------------|
| HG             | 1825      | 1.60 ± 0.20            | 1000                    | 4000                     |                       |                        |                       |
| JB             | 2220      | 1.00 ± 0.15            | 1000                    | 4000                     |                       |                        |                       |
| JC             | 2220      | 1.10 ± 0.15            | 1000                    | 4000                     |                       |                        |                       |
| JD             | 2220      | 1.30 ± 0.15            | 1000                    | 4000                     |                       |                        |                       |
| JE             | 2220      | 1.40 ± 0.15            | 1000                    | 4000                     |                       |                        |                       |
| JF             | 2220      | 1.50 ± 0.15            | 1000                    | 4000                     |                       |                        |                       |
| JP             | 2220      | 1.60 ± 0.20            | 1000                    | 4000                     |                       |                        |                       |
| JG             | 2220      | 1.70 ± 0.15            | 1000                    | 4000                     |                       |                        |                       |
| JH             | 2220      | 1.80 ± 0.15            | 1000                    | 4000                     |                       |                        |                       |
| JO             | 2220      | 2.40 ± 0.15            | 500                     | 2000                     |                       |                        |                       |
| JP             | 2220      | 3.50 ± 0.30            | 250                     | 850                      |                       |                        |                       |
| JR             | 2220      | 5.00 ± 0.50            | 150                     | 600                      |                       |                        |                       |
| KB             | 2225      | 1.00 ± 0.15            | 1000                    | 4000                     |                       |                        |                       |
| KC             | 2225      | 1.10 ± 0.15            | 1000                    | 4000                     |                       |                        |                       |
| KD             | 2225      | 1.30 ± 0.15            | 1000                    | 4000                     |                       |                        |                       |
| KE             | 2225      | 1.40 ± 0.15            | 1000                    | 4000                     |                       |                        |                       |
| KF             | 2225      | 1.60 ± 0.20            | 1000                    | 4000                     |                       |                        |                       |
| Thickness Code | Chip Size | Thickness ± Range (mm) | QTY per Reel 7" Plastic | QTY per Reel 13" Plastic | QTY per Reel 7" Paper | QTY per Reel 13" Paper | QTY per Bulk Cassette |

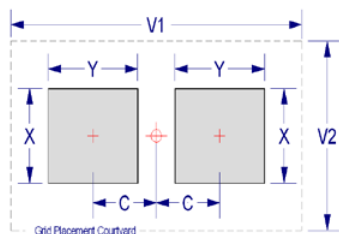
**Table 3 – Chip Capacitor Land Pattern Design Recommendations per IPC-7351**

| EIA Size Code | Metric Size Code | Density Level A: Maximum (Most) Land Protrusion (mm) |      |      |      |      | Density Level B: Median (Nominal) Land Protrusion (mm) |      |      |      |      | Density Level C: Minimum (Least) Land Protrusion (mm) |      |      |      |      |
|---------------|------------------|--|------|------|------|------|--|------|------|------|------|---|------|------|------|------|
|               |                  | C  | Y    | X    | V1   | V2   | C  | Y    | X    | V1   | V2   | C   | Y    | X    | V1   | V2   |
| 01005         | 0402             | 0.33   | 0.46 | 0.43 | 1.60 | 0.90 | 0.28   | 0.36 | 0.33 | 1.30 | 0.70 | 0.23  | 0.26 | 0.23 | 1.00 | 0.50 |
| 0201          | 0603             | 0.38   | 0.56 | 0.52 | 1.80 | 1.00 | 0.33   | 0.46 | 0.42 | 1.50 | 0.80 | 0.28  | 0.36 | 0.32 | 1.20 | 0.60 |
| 0402          | 1005             | 0.50   | 0.72 | 0.72 | 2.20 | 1.20 | 0.45   | 0.62 | 0.62 | 1.90 | 1.00 | 0.40  | 0.52 | 0.52 | 1.60 | 0.80 |
| 0603          | 1608             | 0.90   | 1.15 | 1.10 | 4.00 | 2.10 | 0.80   | 0.95 | 1.00 | 3.10 | 1.50 | 0.60  | 0.75 | 0.90 | 2.40 | 1.20 |
| 0805          | 2012             | 1.00   | 1.35 | 1.55 | 4.40 | 2.60 | 0.90   | 1.15 | 1.45 | 3.50 | 2.00 | 0.75  | 0.95 | 1.35 | 2.80 | 1.70 |
| 1206          | 3216             | 1.60   | 1.35 | 1.90 | 5.60 | 2.90 | 1.50   | 1.15 | 1.80 | 4.70 | 2.30 | 1.40  | 0.95 | 1.70 | 4.00 | 2.00 |
| 1210          | 3225             | 1.60   | 1.35 | 2.80 | 5.65 | 3.80 | 1.50   | 1.15 | 2.70 | 4.70 | 3.20 | 1.40  | 0.95 | 2.60 | 4.00 | 2.90 |
| 1808          | 4520             | 2.30   | 1.75 | 2.30 | 7.40 | 3.30 | 2.20   | 1.55 | 2.20 | 6.50 | 2.70 | 2.10  | 1.35 | 2.10 | 5.80 | 2.40 |
| 1812          | 4532             | 2.15   | 1.60 | 3.60 | 6.90 | 4.60 | 2.05   | 1.40 | 3.50 | 6.00 | 4.00 | 1.95  | 1.20 | 3.40 | 5.30 | 3.70 |
| 1825          | 4564             | 2.15   | 1.60 | 6.90 | 6.90 | 7.90 | 2.05   | 1.40 | 6.80 | 6.00 | 7.30 | 1.95  | 1.20 | 6.70 | 5.30 | 7.00 |
| 2220          | 5650             | 2.75   | 1.70 | 5.50 | 8.20 | 6.50 | 2.65   | 1.50 | 5.40 | 7.30 | 5.90 | 2.55  | 1.30 | 5.30 | 6.60 | 5.60 |
| 2225          | 5664             | 2.70   | 1.70 | 6.90 | 8.10 | 7.90 | 2.60   | 1.50 | 6.80 | 7.20 | 7.30 | 2.50  | 1.30 | 6.70 | 6.50 | 7.00 |

*Density Level A: For low-density Product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes. KEMET only recommends wave soldering of EIA 0603, 0805 and 1206 case sizes.*

*Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.*

*Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC-7351).*



## Soldering Process

Recommended Soldering Technique:

- Solder wave or solder reflow for EIA case sizes 0603, 0805 and 1206
- All other EIA case sizes are limited to solder reflow only

Recommended Soldering Profile:

- KEMET recommends following the guidelines outlined in IPC/JEDEC J-STD-020

### Table 4 – Performance & Reliability: Test Methods and Conditions

| Stress                 | Reference              | Test or Inspection Method   |
|------------------------|------------------------|---|
| Terminal Strength      | JIS-C-6429             | Appendix 1, Note: Force of 1.8kg for 60 seconds.  |
| Board Flex             | JIS-C-6429             | Appendix 2, Note: 2mm (min) for all except 3mm for C0G.   |
| Solderability          | J-STD-002              | Magnification 50 X. Conditions:   |
|                        |                        | a) Method B, 4 hrs @ 155°C, dry heat @ 235°C  |
|                        |                        | b) Method B @ 215°C category 3  |
|                        |                        | c) Method D, category 3 @ 260°C   |
| Temperature Cycling    | JESD22 Method JA-104   | 1000 cycles (-55°C to +125°C), Measurement at 24 hrs. +/- 2 hrs after test conclusion.  |
| Biased Humidity        | MIL-STD-202 Method 103 | Load Humidity: 1000 hours 85°C/85%RH and 300VDC Max. Add 100K ohm resistor. Measurement at 24 hrs. +/- 2 hrs after test conclusion. |
|                        |                        | Low Volt Humidity: 1000 hours 85°C/85%RH and 1.5V. Add 100K ohm resistor. Measurement at 24 hrs. +/- 2 hrs after test conclusion.   |
| Moisture Resistance    | MIL-STD-202 Method 106 | t = 24 hours/cycle. Steps 7a & 7b not required. Unpowered. Measurement at 24 hrs. +/- 2 hrs after test conclusion.                  |
| Thermal Shock          | MIL-STD-202 Method 107 | -55°C/+125°C. Note: Number of cycles required-300, maximum transfer time-20 seconds, dwell time-15 minutes. Air-Air.                |
| High Temperature Life  | MIL-STD-202 Method 108 | 1000 hours at 125°C (85°C for X5R, Z5U and Y5V) with rated voltage applied.   |
| Storage Life           | MIL-STD-202 Method 108 | 150°C, 0VDC, for 1000 hours.  |
| Mechanical Shock       | MIL-STD-202 Method 213 | Figure 1 of Method 213, Condition F.  |
| Resistance to Solvents | MIL-STD-202 Method 215 | Add Aqueous wash chemical - OKEM Clean or equivalent.   |

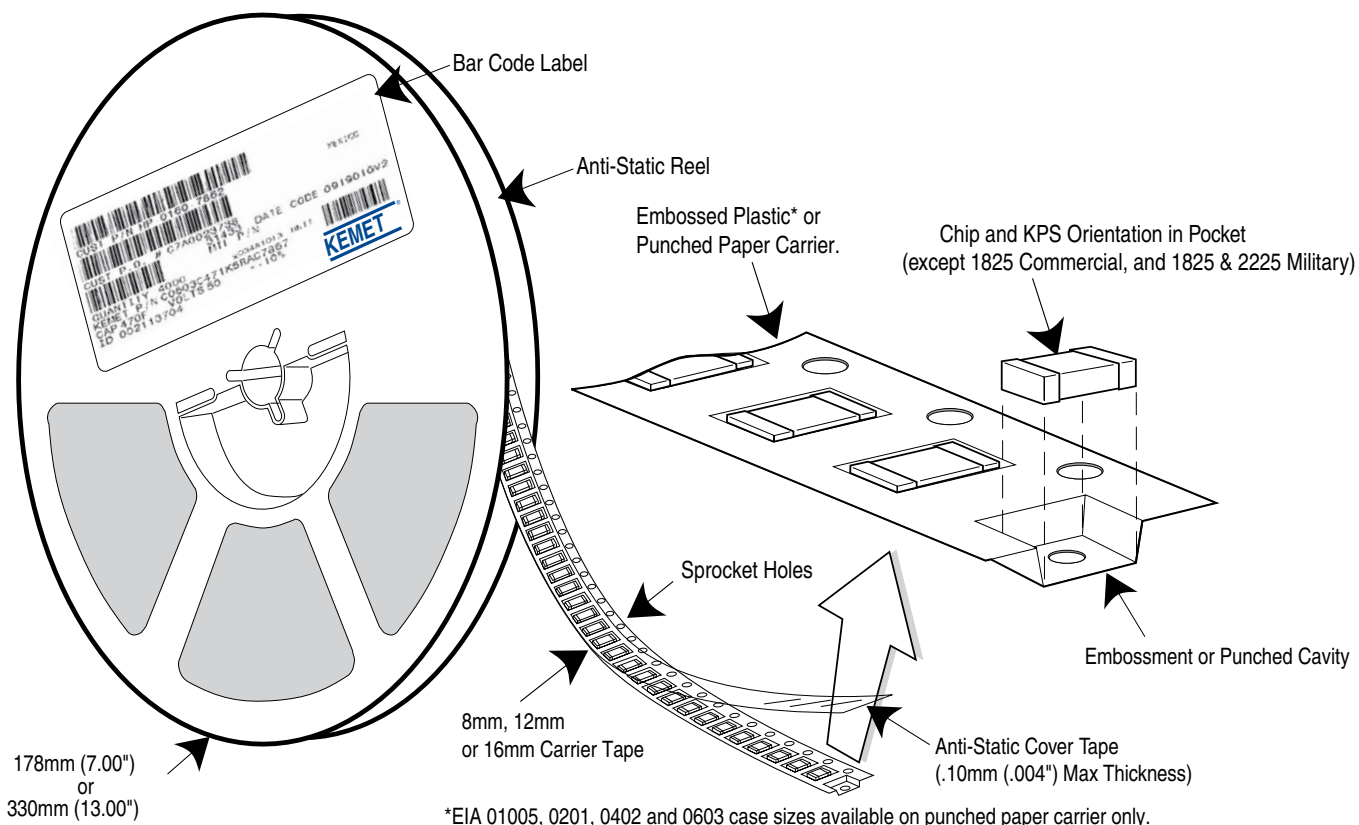
## Storage and Handling

Ceramic chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature – reels may soften or warp, and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C, and maximum storage humidity not exceed 70% relative humidity. In addition, temperature fluctuations should be minimized to avoid condensation on the parts, and atmospheres should be free of chlorine and sulfur bearing compounds. For optimized solderability, chip stock should be used promptly, preferably within 1.5 years of receipt.



## Tape & Reel Packaging Information

KEMET offers Multilayer Ceramic Chip Capacitors packaged in 8mm, 12mm and 16mm tape on 7" and 13" reels in accordance with EIA standard 481. This packaging system is compatible with all tape fed automatic pick and place systems. See Table 2 for details on reeling quantities for commercial chips.



**Table 5 – Carrier Tape Configuration (mm)**

| EIA Case Size     | Tape Size (W)* | Lead Space (P <sub>1</sub> )* |
|-------------------|----------------|-------------------------------|
| 01005 - 0402      | 8              | 2                             |
| 0603 - 1210       | 8              | 4                             |
| 1805 - 1808       | 12             | 4                             |
| ≥ 1812            | 12             | 8                             |
| KPS 1210          | 12             | 8                             |
| KPS 1812 & 2220   | 16             | 12                            |
| Array 0508 & 0612 | 8              | 4                             |

\*Refer to Figure 1 for W and P<sub>1</sub> carrier tape reference locations.

\*Refer to Table 6 for tolerance specifications.

Figure 1 – Embossed (Plastic) Carrier Tape Dimensions

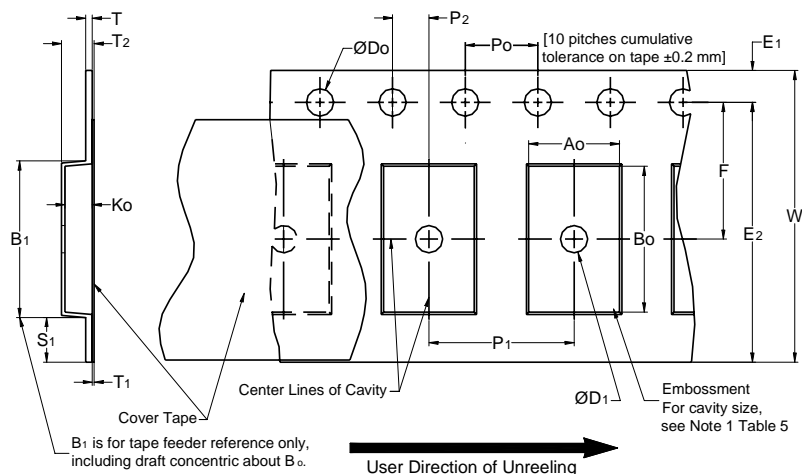


Table 6 – Embossed (Plastic) Carrier Tape Dimensions

Metric will govern

| Constant Dimensions — Millimeters (Inches) |   |                      |  |   |   |                  |                      |                    |                  |
|--|---|----------------------|--|---|---|------------------|----------------------|--------------------|------------------|
| Tape Size                                  | $D_0$                                       | $D_1$ Min.<br>Note 1 | $E_1$                                    | $P_0$                                   | $P_2$                                   | R Ref.<br>Note 2 | $S_1$ Min.<br>Note 3 | T Max.             | $T_1$ Max.       |
| 8mm  | $1.5 +0.10/-0.0$<br>( $0.059 +0.004/-0.0$ ) | 1.0<br>(0.039)       | $1.75 \pm 0.10$<br>( $0.069 \pm 0.004$ ) | $4.0 \pm 0.10$<br>( $0.157 \pm 0.004$ ) | $2.0 \pm 0.05$<br>( $0.079 \pm 0.002$ ) | 25.0<br>(0.984)  | 0.600<br>(0.024)     | 0.600<br>(0.024)   | 0.100<br>(0.004) |
| 12mm                                       |   | 1.5<br>(0.059)       |  |   |   | 30<br>(1.181)    |                      |                    |                  |
| 16mm                                       |   |                      |  |   |   |                  |                      |                    |                  |
| Variable Dimensions — Millimeters (Inches) |   |                      |  |   |   |                  |                      |                    |                  |
| Tape Size                                  | Pitch                                       | $B_1$ Max.<br>Note 4 | $E_2$ Min.                               | F                                       | $P_1$                                   | $T_2$ Max        | W Max                | $A_0, B_0$ & $K_0$ |                  |
| 8mm  | Single (4mm)                                | 4.35<br>(0.171)      | 6.25<br>(0.246)                          | $3.5 \pm 0.05$<br>( $0.138 \pm 0.002$ ) | $4.0 \pm 0.10$<br>( $0.157 \pm 0.004$ ) | 2.5<br>(0.098)   | 8.3<br>(0.327)       | Note 5             |                  |
| 12mm                                       | Single (4mm) &<br>Double (8mm)              | 8.2<br>(0.323)       | 10.25<br>(0.404)                         | $5.5 \pm 0.05$<br>( $0.217 \pm 0.002$ ) | $8.0 \pm 0.10$<br>( $0.315 \pm 0.004$ ) | 4.6<br>(0.181)   | 12.3<br>(0.484)      |                    |                  |
| 16mm                                       | Triple (12mm)                               | 12.1<br>(0.476)      | 14.25<br>(0.561)                         | $5.5 \pm 0.05$<br>( $0.217 \pm 0.002$ ) | $8.0 \pm 0.10$<br>( $0.315 \pm 0.004$ ) | 4.6<br>(0.181)   | 16.3<br>(0.642)      |                    |                  |

- The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.
- The tape with or without components shall pass around R without damage (see Figure 5).
- If  $S_1 < 1.0$  mm, there may not be enough area for cover tape to be properly applied (see EIA Document 481 paragraph 4.3 (b)).
- $B_1$  dimension is a reference dimension for tape feeder clearance only.
- The cavity defined by  $A_0$ ,  $B_0$  and  $K_0$  shall surround the component with sufficient clearance that:
  - the component does not protrude above the top surface of the carrier tape.
  - the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
  - rotation of the component is limited to 20° maximum for 8 and 12mm tapes and 10° maximum for 16mm tapes (see Figure 3).
  - lateral movement of the component is restricted to 0.5 mm maximum for 8mm and 12mm wide tape and to 1.0mm maximum for 16mm tape (see Figure 4).
  - for KPS Series product  $A_0$  and  $B_0$  are measured on a plane 0.3mm above the bottom of the pocket.
  - see Addendum in EIA Document 481 for standards relating to more precise taping requirements.

Figure 2 – Punched (Paper) Carrier Tape Dimensions

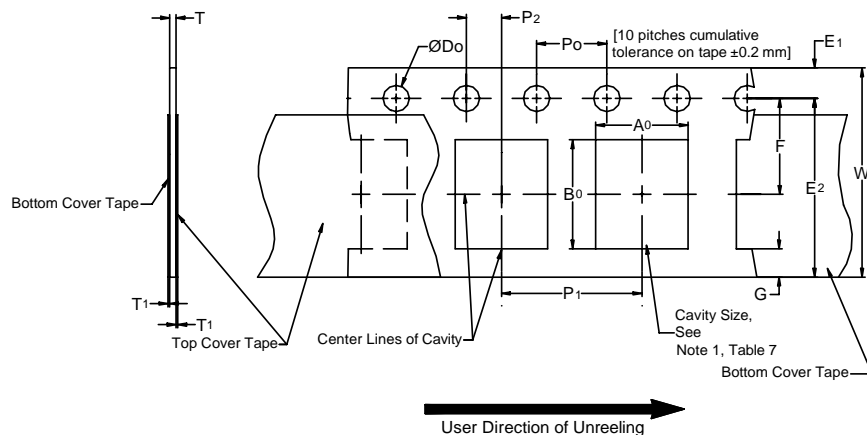


Table 7 – Punched (Paper) Carrier Dimensions

Metric will govern

| Constant Dimensions — Millimeters (Inches) |   |                                   |                                   |                                   |                     |                |               |
|--|---|-----------------------------------|-----------------------------------|-----------------------------------|---------------------|----------------|---------------|
| Tape Size                                  | $D_0$                                   | $E_1$                             | $P_0$                             | $P_2$                             | $T_1$ Max           | G Min          | R Ref. Note 2 |
| 8mm  | $1.5 +0.10-0.0$<br>(0.059 +0.004, -0.0) | $1.75 \pm 0.10$<br>(0.069 ±0.004) | $4.0 \pm 0.10$<br>(0.157 ±0.004)  | $2.0 \pm 0.05$<br>(0.079 ±0.002)  | 0.10<br>(.004) Max. | 0.75<br>(.030) | 25<br>(.984)  |
| Variable Dimensions — Millimeters (Inches) |   |                                   |                                   |                                   |                     |                |               |
| Tape Size                                  | Pitch                                   | $E_2$ Min                         | F                                 | $P_1$                             | T Max               | W Max          | $A_0 B_0$     |
| 8mm  | Half (2mm)                              | 6.25<br>(0.246)                   | $3.5 \pm 0.05$<br>(0.138 ± 0.002) | $2.0 \pm 0.05$<br>(0.079 ± 0.002) | 1.1<br>(0.098)      | 8.3<br>(0.327) | Note 5        |
| 8mm  | Single (4mm)                            |                                   |                                   | $4.0 \pm 0.10$<br>(0.157 ± 0.004) |                     | 8.3<br>(0.327) |               |

- The cavity defined by  $A_0$ ,  $B_0$  and  $T$  shall surround the component with sufficient clearance that:
  - the component does not protrude beyond either surface of the carrier tape.
  - the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
  - lateral movement of the component is restricted to 0.5 mm maximum (see Figure 4).
  - see Addendum in EIA Document 481 for standards relating to more precise taping requirements.
- The tape with or without components shall pass around R without damage (see Figure 5).

## Packaging Information Performance Notes

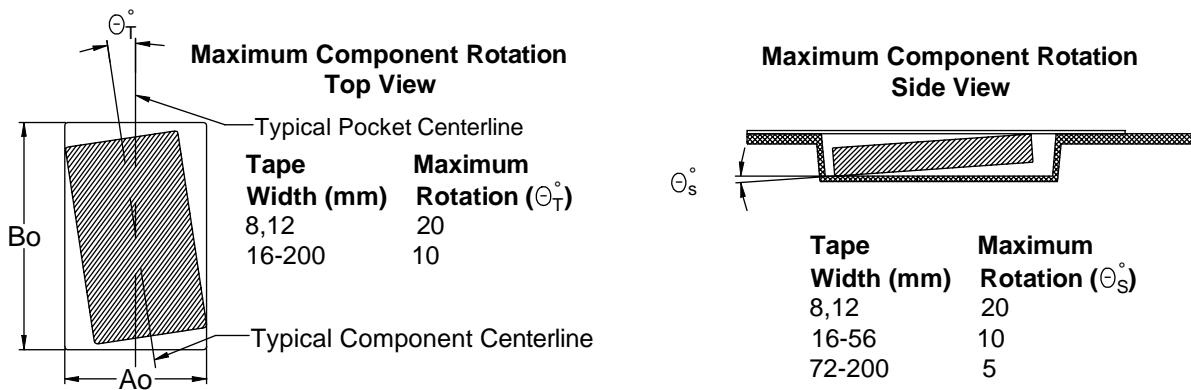
1. Cover Tape Break Force: 1.0 Kg Minimum.
2. Cover Tape Peel Strength: The total peel strength of the cover tape from the carrier tape shall be:

| Tape Width  | Peel Strength                            |
|-------------|--|
| 8mm         | 0.1 Newton to 1.0 Newton (10gf to 100gf) |
| 12mm & 16mm | 0.1 Newton to 1.3 Newton (10gf to 130gf) |

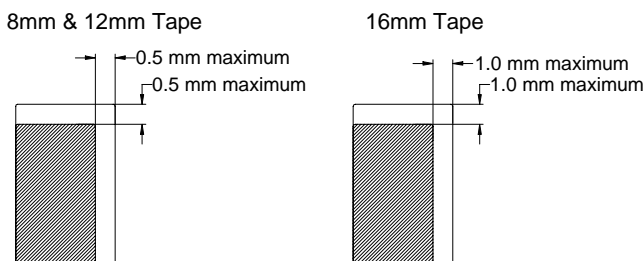
The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300±10 mm/minute.

3. Labeling: Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. Refer to EIA-556 and EIA-624.

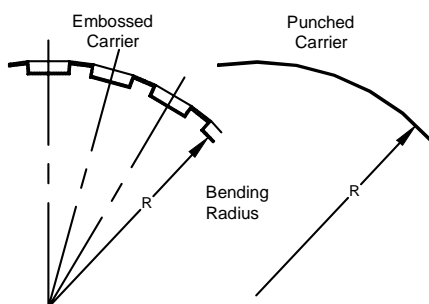
## Figure 3 – Maximum Component Rotation



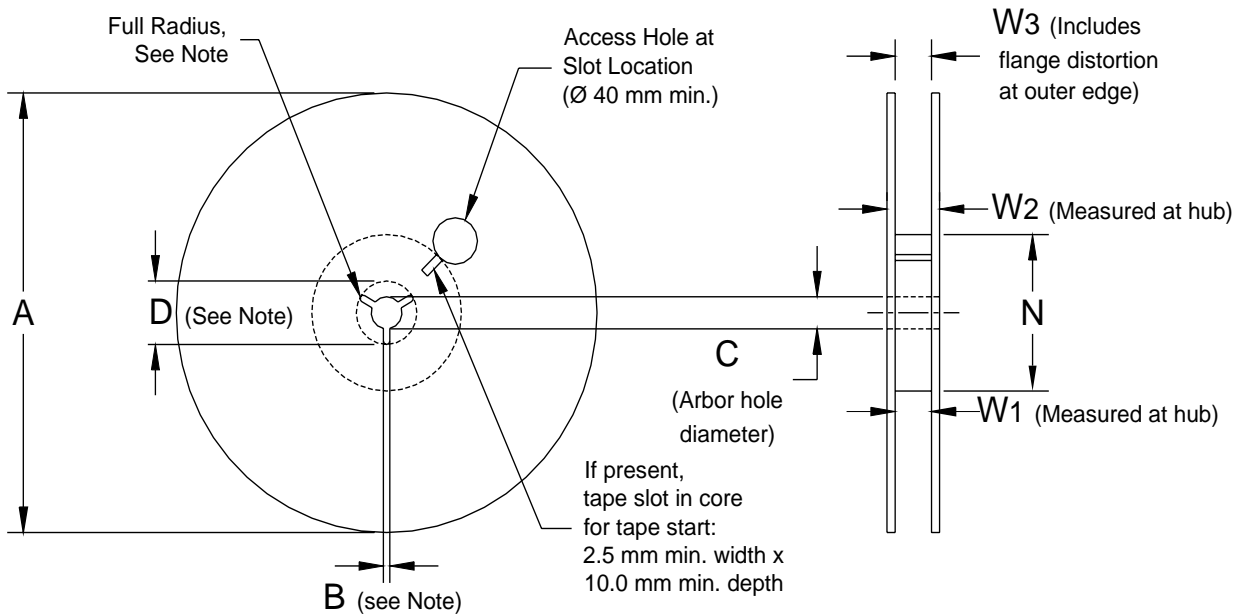
## Figure 4 – Maximum Lateral Movement



## Figure 5 – Bending Radius



**Figure 6 – Reel Dimensions**

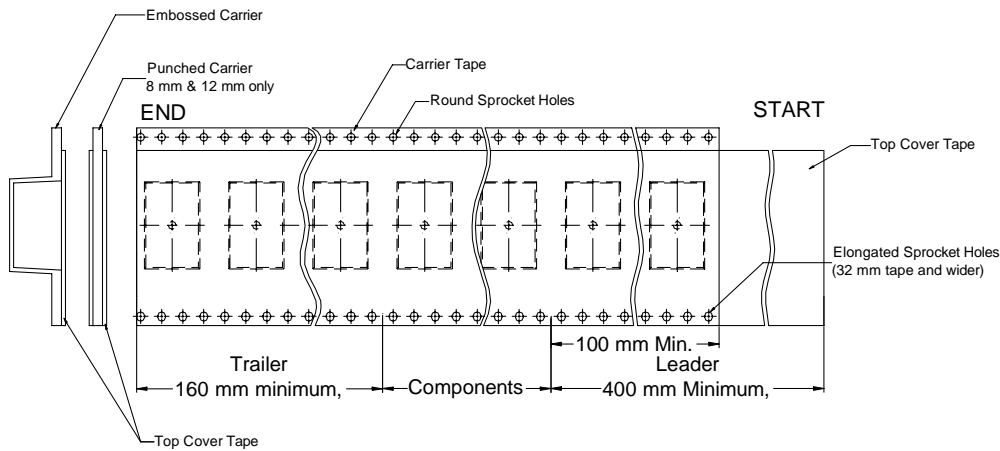


**Table 8 – Reel Dimensions**

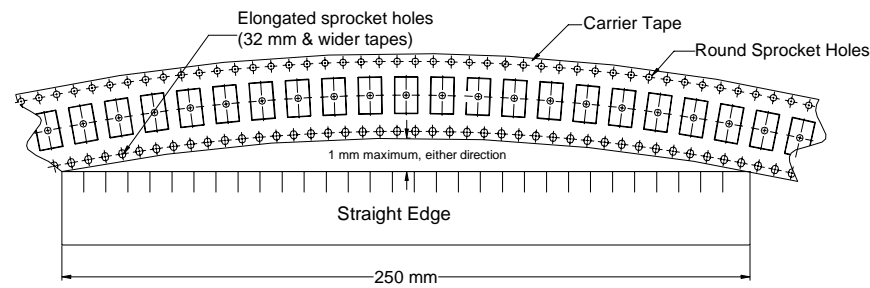
Metric will govern

| Constant Dimensions — Millimeters (Inches) |                                |                                       |  |   |
|--|--------------------------------|---------------------------------------|--|---|
| Tape Size                                  | A                              | B Min                                 | C                                      | D Min   |
| 8mm  | 178 ± 0.20<br>(7.008 ± 0.008)  | 1.5<br>(0.059)                        | 13.0 +0.5/-0.2<br>(0.521 +0.02/-0.008) | 20.2<br>(0.795)                                   |
| 12mm                                       | or                             |                                       |  |   |
| 16mm                                       | 330 ± 0.20<br>(13.000 ± 0.008) |                                       |  |   |
| Variable Dimensions — Millimeters (Inches) |                                |                                       |  |   |
| Tape Size                                  | N Min                          | W <sub>1</sub>                        | W <sub>2</sub> Max                     | W <sub>3</sub>                                    |
| 8mm  | 50<br>(1.969)                  | 8.4 +1.5/-0.0<br>(0.331 +0.059/-0.0)  | 14.4<br>(0.567)                        | Shall accommodate tape width without interference |
| 12mm                                       |                                | 12.4 +2.0/-0.0<br>(0.488 +0.078/-0.0) | 18.4<br>(0.724)                        |   |
| 16mm                                       |                                | 16.4 +2.0/-0.0<br>(0.646 +0.078/-0.0) | 22.4<br>(0.882)                        |   |

**Figure 7 – Tape Leader & Trailer Dimensions**



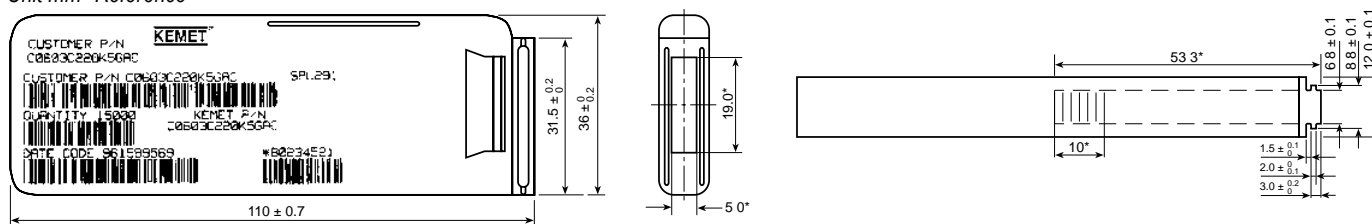
**Figure 8 – Maximum Camber**



## Figure 9 – Bulk Cassette Packaging (Ceramic Chips Only)

Meets Dimensional Requirements IEC-286 and EIAJ 7201

Unit mm \*Reference



## Table 9 – Capacitor Dimensions for Bulk Cassette

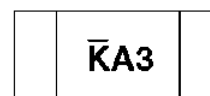
Cassette Packaging – Millimeters

| EIA Size Code | Metric Size Code | L Length   | W Width    | B Bandwidth | S Separation minimum | T Thickness | Number of Pcs/Cassette |
|---------------|------------------|------------|------------|-------------|----------------------|-------------|------------------------|
| 0402          | 1005             | 1.0 ± 0.05 | 0.5 ± 0.05 | 0.2 to 0.4  | 0.3                  | 0.5 ± .05   | 50,000                 |
| 0603          | 1608             | 1.6 ± 0.07 | 0.8 ± 0.07 | 0.2 to 0.5  | 0.7                  | 0.8 ± .07   | 15,000                 |

## Table 10 – Capacitor Marking

Laser marking is available as an extra-cost option for most KEMET ceramic chips. Such marking is two sided, and includes a K to identify KEMET, followed by two characters (per EIA-198) to identify the capacitance value. Note that marking is not available for any Y5V chip. In addition, the 0603 marking option is limited to the K only. (Marking Optional – Not Available for 0402 Size)

| Numeral Alpha Character | Capacitance (pF) For Various Numeral Identifiers |     |    |     |      |       |        |         |          |  |
|-------------------------|--|-----|----|-----|------|-------|--------|---------|----------|--|
|                         | 9  | 0   | 1  | 2   | 3    | 4     | 5      | 6       | 7        |  |
| A                       | 0.1  | 1   | 10 | 100 | 1000 | 10000 | 100000 | 1000000 | 10000000 |  |
| B                       | 0.11   | 1.1 | 11 | 110 | 1100 | 11000 | 110000 | 1100000 | 11000000 |  |
| C                       | 0.12   | 1.2 | 12 | 120 | 1200 | 12000 | 120000 | 1200000 | 12000000 |  |
| D                       | 0.13   | 1.3 | 13 | 130 | 1300 | 13000 | 130000 | 1300000 | 13000000 |  |
| E                       | 0.15   | 1.5 | 15 | 150 | 1500 | 15000 | 150000 | 1500000 | 15000000 |  |
| F                       | 0.16   | 1.6 | 16 | 160 | 1600 | 16000 | 160000 | 1600000 | 16000000 |  |
| G                       | 0.18   | 1.8 | 18 | 180 | 1800 | 18000 | 180000 | 1800000 | 18000000 |  |
| H                       | 0.2  | 2   | 20 | 200 | 2000 | 20000 | 200000 | 2000000 | 20000000 |  |
| J                       | 0.22   | 2.2 | 22 | 220 | 2200 | 22000 | 220000 | 2200000 | 22000000 |  |
| K                       | 0.24   | 2.4 | 24 | 240 | 2400 | 24000 | 240000 | 2400000 | 24000000 |  |
| L                       | 0.27   | 2.7 | 27 | 270 | 2700 | 27000 | 270000 | 2700000 | 27000000 |  |
| M                       | 0.3  | 3   | 30 | 300 | 3000 | 30000 | 300000 | 3000000 | 30000000 |  |
| N                       | 0.33   | 3.3 | 33 | 330 | 3300 | 33000 | 330000 | 3300000 | 33000000 |  |
| P                       | 0.36   | 3.6 | 36 | 360 | 3600 | 36000 | 360000 | 3600000 | 36000000 |  |
| Q                       | 0.39   | 3.9 | 39 | 390 | 3900 | 39000 | 390000 | 3900000 | 39000000 |  |
| R                       | 0.43   | 4.3 | 43 | 430 | 4300 | 43000 | 430000 | 4300000 | 43000000 |  |
| S                       | 0.47   | 4.7 | 47 | 470 | 4700 | 47000 | 470000 | 4700000 | 47000000 |  |
| T                       | 0.51   | 5.1 | 51 | 510 | 5100 | 51000 | 510000 | 5100000 | 51000000 |  |
| U                       | 0.56   | 5.6 | 56 | 560 | 5600 | 56000 | 560000 | 5600000 | 56000000 |  |
| V                       | 0.62   | 6.2 | 62 | 620 | 6200 | 62000 | 620000 | 6200000 | 62000000 |  |
| W                       | 0.68   | 6.8 | 68 | 680 | 6800 | 68000 | 680000 | 6800000 | 68000000 |  |
| X                       | 0.75   | 7.5 | 75 | 750 | 7500 | 75000 | 750000 | 7500000 | 75000000 |  |
| Y                       | 0.82   | 8.2 | 82 | 820 | 8200 | 82000 | 820000 | 8200000 | 82000000 |  |
| Z                       | 0.91   | 9.1 | 91 | 910 | 9100 | 91000 | 910000 | 9100000 | 91000000 |  |
| a                       | 0.25   | 2.5 | 25 | 250 | 2500 | 25000 | 250000 | 2500000 | 25000000 |  |
| b                       | 0.35   | 3.5 | 35 | 350 | 3500 | 35000 | 350000 | 3500000 | 35000000 |  |
| d                       | 0.4  | 4   | 40 | 400 | 4000 | 40000 | 400000 | 4000000 | 40000000 |  |
| e                       | 0.45   | 4.5 | 45 | 450 | 4500 | 45000 | 450000 | 4500000 | 45000000 |  |
| f                       | 0.5  | 5   | 50 | 500 | 5000 | 50000 | 500000 | 5000000 | 50000000 |  |
| m                       | 0.6  | 6   | 60 | 600 | 6000 | 60000 | 600000 | 6000000 | 60000000 |  |
| n                       | 0.7  | 7   | 70 | 700 | 7000 | 70000 | 700000 | 7000000 | 70000000 |  |
| t                       | 0.8  | 8   | 80 | 800 | 8000 | 80000 | 800000 | 8000000 | 80000000 |  |
| y                       | 0.9  | 9   | 90 | 900 | 9000 | 90000 | 900000 | 9000000 | 90000000 |  |



Example shown is 1,000 pF capacitor

## KEMET Corporation World Headquarters

2835 KEMET Way  
Simpsonville, SC 29681

Mailing Address:  
P.O. Box 5928  
Greenville, SC 29606

www.kemet.com  
Tel: 864-963-6300  
Fax: 864-963-6521

### Corporate Offices

Fort Lauderdale, FL  
Tel: 954-766-2800

## North America

### Southeast

Lake Mary, FL  
Tel: 407-855-8886

### Northeast

Wilmington, MA  
Tel: 978-658-1663

West Chester, PA  
Tel: 610-692-4642

### Central

Schaumburg, IL  
Tel: 847-882-3590

Carmel, IN  
Tel: 317-706-6742

### West

Milpitas, CA  
Tel: 408-433-9950

### Mexico

Zapopan, Jalisco  
Tel: 52-33-3123-2141

## Europe

### Southern Europe

Geneva, Switzerland  
Tel: 41-22-715-0100

Paris, France  
Tel: 33-1-4646-1009

Sasso Marconi, Italy  
Tel: 39-051-939111

Milan, Italy  
Tel: 39-02-57518176

Rome, Italy  
Tel: 39-06-23231718

Madrid, Spain  
Tel: 34-91-804-4303

### Central Europe

Landsberg, Germany  
Tel: 49-8191-3350800

Dortmund, Germany  
Tel: 49-2307-3619672

Kwidzyn, Poland  
Tel: 48-55-279-7025

### Northern Europe

Bishop's Stortford, United Kingdom  
Tel: 44-1279-757201

Weymouth, United Kingdom  
Tel: 44-1305-830747

Coatbridge, Scotland  
Tel: 44-1236-434455

Färjestaden, Sweden  
Tel: 46-485-563934

Espoo, Finland  
Tel: 358-9-5406-5000

## Asia

### Northeast Asia

Hong Kong  
Tel: 852-2305-1168

Shenzhen, China  
Tel: 86-755-2518-1306

Beijing, China  
Tel: 86-10-5829-1711

Shanghai, China  
Tel: 86-21-6447-0707

Taipei, Taiwan  
Tel: 886-2-27528585

### Southeast Asia

Singapore  
Tel: 65-6586-1900

Penang, Malaysia  
Tel: 60-4-6430200

Bangalore, India  
Tel: 91-806-53-76817

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## Other KEMET Resources

| Tools                          |   |
|--------------------------------|---|
| Resource                       | Location  |
| Configure A Part: CapEdge      | <a href="http://capacitoredge.kemet.com">http://capacitoredge.kemet.com</a> |
| SPICE & FIT Software           | <a href="http://www.kemet.com/spice">http://www.kemet.com/spice</a>         |
| Search Our FAQs: KnowledgeEdge | <a href="http://www.kemet.com/keask">http://www.kemet.com/keask</a>         |

| Product Information                                  |   |
|--|---|
| Resource   | Location  |
| Products   | <a href="http://www.kemet.com/products">http://www.kemet.com/products</a>                 |
| Technical Resources (Including Soldering Techniques) | <a href="http://www.kemet.com/technicalpapers">http://www.kemet.com/technicalpapers</a>   |
| RoHS Statement                                       | <a href="http://www.kemet.com/rohs">http://www.kemet.com/rohs</a>                         |
| Quality Documents                                    | <a href="http://www.kemet.com/qualitydocuments">http://www.kemet.com/qualitydocuments</a> |

| Product Request         |   |
|-------------------------|---|
| Resource                | Location  |
| Sample Request          | <a href="http://www.kemet.com/sample">http://www.kemet.com/sample</a> |
| Engineering Kit Request | <a href="http://www.kemet.com/kits">http://www.kemet.com/kits</a>     |

| Contact            |   |
|--------------------|---|
| Resource           | Location  |
| Website            | <a href="http://www.kemet.com">www.kemet.com</a>                                    |
| Contact Us         | <a href="http://www.kemet.com/contact">http://www.kemet.com/contact</a>             |
| Investor Relations | <a href="http://www.kemet.com/ir">http://www.kemet.com/ir</a>                       |
| Call Us            | 1-877-MyKEMET   |
| Twitter            | <a href="http://twitter.com/kemetcapacitors">http://twitter.com/kemetcapacitors</a> |

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