

ThermoFuse Varistors, NT series

Series/Type: NT20 series Ordering code: B72220W/R\*

Date: 2018-10-09

Version:

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B72220W/R\*

## ThermoFuse Varistors, NT series

NT20 series

#### Construction

- Round varistor element, leaded
- Coating: epoxy resin, flame-retardant to UL 94 V-0
- Terminals: tinned copper wire, metal compound wire

#### **Features**

- Wide operating voltage range 130 ...750V<sub>RMS</sub>
- Self-protected under abnormal overvoltage conditions
- High-energy AdvanceD series E2
- UL approval to UL 1449,4<sup>th</sup> edition, type 4CA(File number E321126)
- IEC 61051-2-2 certification
- VDE certification (certificate number 40031102)

### **Applications**

- Home appliances
- Power supplies
- Inverters
- Photovoltaic inverters
- Drives
- Lighting applications
- Communication and data systems
- Smart meters

#### General technical data

Climatic category	to IEC 60068-1	40/85/56	
Operating temperature		-40+85	°C
Storage temperature		-40 +85	°C
Electric strength		≥2.5	<b>kV</b> <sub>RMS</sub>
Insulation resistance		≥100	ΜΩ
Response time		< 25	ns

### **Nomenclature**

NT = Series designation

20 = Rated disk diameter (mm)

K = Tolerance of  $V_V$  at 1 mA:  $\pm 10\%$ 

\*\*\* = Max. AC voltage

E2 = Energy absorption characteristics, AdvanceD series

S5 = Crimp design S5 K4 = 2 leads version

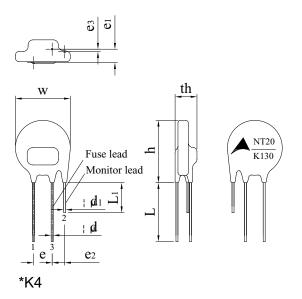


## ThermoFuse Varistors, NT series

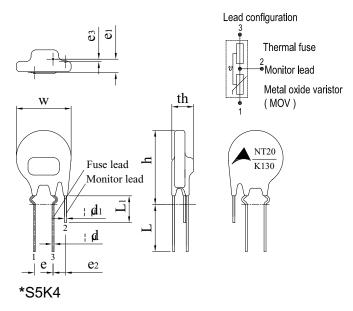
NT20 series

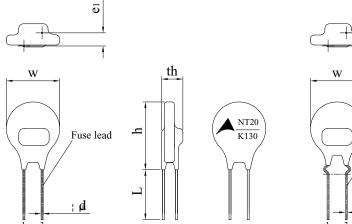
## Dimensional drawings in mm

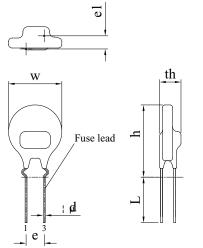
Straight leads

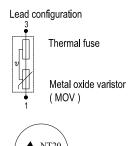


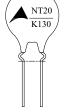
### Kinked version





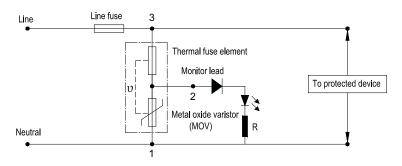






## **Typical applications**

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## **Dimension**

Ordering code <sup>1)</sup>	Type	W <sub>max</sub>	h <sub>max</sub>	th <sub>max</sub>	e ±1	e1 ±1	e2 ±1	e3 ±1	L <sub>min</sub>	L <sub>1min</sub>	Ød	$\emptyset d_1$
	(untaped) -SIOV	mm	mm	mm	mm	mm	± i mm	± i mm	mm	mm	$\pm 0.05$ mm	$\pm$ 0.05 mm
B72220W2131K101*	NT20K130E2	23	28		7.5	2.6	5	1	25	6	0.8	0.8
B72220R2131K101*	NT20K130E2K4	23	28		7.5	2.6	/	/	25	/	0.8	/
B72220W2141K101*	NT20K140E2	23	28		7.5	2.7	5	1	25	6	0.8	0.8
B72220R2141K101*	NT20K140E2K4	23	28	9.0	7.5	2.7	/	/	25	/	0.8	1
B72220W2151K101*	NT20K150E2	23	28		7.5	2.8	5	1	25	6	0.8	0.8
B72220R2151K101*	NT20K150E2K4	23	28		7.5	2.8	/	/	25	/	0.8	/
B72220W2171K101*	NT20K175E2	23	28		7.5	2.8	5	1	25	6	0.8	0.8
B72220R2171K101*	NT20K175E2K4	23	28		7.5	2.8	/	/	25	/	0.8	/
B72220W2211K101*	NT20K210E2	23	28		7.5	2.9	5	1	25	6	0.8	0.8
B72220R2211K101*	NT20K210E2K4	23	28		7.5	2.9	/	/	25	/	0.8	1
B72220W2251K101*	NT20K250E2	23	28		7.5	3.1	5	1	25	6	0.8	0.8
B72220R2251K101*	NT20K250E2K4	23	28	9.5	7.5	3.1	/	/	25	1	0.8	1
B72220W2271K101*	NT20K275E2	23	28		7.5	3.2	5	1	25	6	0.8	0.8
B72220R2271K101*	NT20K275E2K4	23	28		7.5	3.2	/	/	25	/	0.8	1
B72220W2301K101*	NT20K300E2	23	28		7.5	3.3	5	1	25	6	0.8	0.8
B72220R2301K101*	NT20K300E2K4	23	28		7.5	3.3	/	/	25	1	0.8	/
B72220W2321K101*	NT20K320E2	23	28		7.5	3.5	5	1	25	6	0.8	0.8
B72220R2321K101*	NT20K320E2K4	23	28		7.5	3.5	/	/	25	/	0.8	/
B72220W2351K101*	NT20K350E2	23	28		7.5	3.7	5	1	25	6	0.8	0.8
B72220R2351K101*	NT20K350E2K4	23	28		7.5	3.7	/	/	25	/	0.8	/
B72220W2381K101*	NT20K385E2	23	28	11.0	7.5	4.0	5	1	25	6	0.8	0.8
B72220R2381K101*	NT20K385E2K4	23	28		7.5	4.0	/	1	25	/	8.0	/
B72220W2421K101*	NT20K420E2	23	28		7.5	4.2	5	1	25	6	8.0	0.8
B72220R2421K101*	NT20K420E2K4	23	28		7.5	4.2	/	1	25	/	8.0	/
B72220W2461K101*	NT20K460E2	23	28		7.5	4.4	5	1	25	6	1.0	0.8
B72220R2461K101*	NT20K460E2K4	23	28		7.5	4.4	/	1	25	/	1.0	/
B72220W2511K101*	NT20K510E2	23	28		7.5	4.5	5	1	25	6	1.0	0.8
B72220R2511K101*	NT20K510E2K4	23	28		7.5	4.5	/	1	25	/	1.0	/
B72220W2551K101*	NT20K550E2	23	28	12.0	7.5	4.7	5	1	25	6	1.0	8.0
B72220R2551K101*	NT20K550E2K4	23	28		7.5	4.7	/	1	25	/	1.0	/
B72220W2621K101*	NT20K625E2	23	28		7.5	5.0	5	1	25	6	1.0	0.8
B72220R2621K101*	NT20K625E2K4	23	28		7.5	5.0	/	1	25	/	1.0	/
B72220W2681K101*	NT20K680E2	23	28	13.0	7.5	5.5	5	1	25	6	1.0	0.8
B72220R2681K101*	NT20K680E2K4	23	28		7.5	5.5	/	1	25	1	1.0	/
B72220W2751K101*	NT20K750E2	23	28		7.5	6.0	5	1	25	6	1.0	8.0
B72220R2751K101*	NT20K750E2K4	23	28		7.5	6.0	/	/	25	1	1.0	1

<sup>1) \*</sup>May be suffix -V87: CCS wire for leads



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	-SIOV	mm	mm	mm	mm	mm	mm	mm	mm	mm	±0.05 mm	±0.05 mm
B72220W2131K501*	NT20K130E2S5	23	31		7.5	2.6	5	1	25	6	0.8	0.8
B72220R2131K501*	NT20K130E2S5K4	23	31		7.5	2.6	/	/	25	1	0.8	/
B72220W2141K501*	NT20K140E2S5	23	31		7.5	2.7	5	1	25	6	0.8	0.8
B72220R2141K501*	NT20K140E2S5K4	23	31	9.0	7.5	2.7	/	/	25	1	0.8	/
B72220W2151K501*	NT20K150E2S5	23	31		7.5	2.8	5	1	25	6	0.8	0.8
B72220R2151K501*	NT20K150E2S5K4	23	31		7.5	2.8	/	/	25	1	0.8	/
B72220W2171K501*	NT20K175E2S5	23	31		7.5	2.8	5	1	25	6	0.8	0.8
B72220R2171K501*	NT20K175E2S5K4	23	31		7.5	2.8	/	/	25	1	0.8	/
B72220W2211K501*	NT20K210E2S5	23	31		7.5	2.9	5	1	25	6	0.8	0.8
B72220R2211K501*	NT20K210E2S5K4	23	31		7.5	2.9	/	/	25	/	0.8	/
B72220W2251K501*	NT20K250E2S5	23	31		7.5	3.1	5	1	25	6	0.8	0.8
B72220R2251K501*	NT20K250E2S5K4	23	31	9.5	7.5	3.1	/	/	25	/	0.8	/
B72220W2271K501*	NT20K275E2S5	23	31		7.5	3.2	5	1	25	6	0.8	0.8
B72220R2271K501*	NT20K275E2S5K4	23	31		7.5	3.2	/	/	25	/	0.8	/
B72220W2301K501*	NT20K300E2S5	23	31		7.5	3.3	5	1	25	6	0.8	0.8
B72220R2301K501*	NT20K300E2S5K4	23	31		7.5	3.3	/	/	25	/	0.8	/
B72220W2321K501*	NT20K320E2S5	23	31		7.5	3.5	5	1	25	6	0.8	0.8
B72220R2321K501*	NT20K320E2S5K4	23	31		7.5	3.5	/	/	25	/	0.8	/
B72220W2351K501*	NT20K350E2S5	23	31		7.5	3.7	5	1	25	6	0.8	0.8
B72220R2351K501*	NT20K350E2S5K4	23	31		7.5	3.7	/	/	25	/	8.0	/
B72220W2381K501*	NT20K385E2S5	23	31	11.0	7.5	4.0	5	1	25	6	0.8	0.8
B72220R2381K501*	NT20K385E2S5K4	23	31		7.5	4.0	/	/	25	1	0.8	/
B72220W2421K501*	NT20K420E2S5	23	31		7.5	4.2	5	1	25	6	8.0	0.8
B72220R2421K501*	NT20K420E2S5K4	23	31		7.5	4.2	/	/	25	1	0.8	/
B72220W2461K501*	NT20K460E2S5	23	31		7.5	4.4	5	1	25	6	1.0	0.8
B72220R2461K501*	NT20K460E2S5K4	23	31		7.5	4.4	/	/	25	/	1.0	/
B72220W2511K501*	NT20K510E2S5	23	31		7.5	4.5	5	1	25	6	1.0	0.8
B72220R2511K501*	NT20K510E2S5K4	23	31		7.5	4.5	/	/	25	/	1.0	/
B72220W2551K501*	NT20K550E2S5	23	31	12.0	7.5	4.7	5	1	25	6	1.0	0.8
B72220R2551K501*	NT20K550E2S5K4	23	31		7.5	4.7	/	/	25	/	1.0	/
B72220W2621K501*	NT20K625E2S5	23	31		7.5	5.0	5	1	25	6	1.0	0.8
B72220R2621K501*	NT20K625E2S5K4	23	31		7.5	5.0	/	/	25	1	1.0	/
B72220W2681K501*	NT20K680E2S5	23	31	13.0	7.5	5.5	5	1	25	6	1.0	0.8
B72220R2681K501*	NT20K680E2S5K4	23	31	1	7.5	5.5	/	/	25	1	1.0	/
B72220W2751K501*	NT20K750E2S5	23	31		7.5	6.0	5	1	25	6	1.0	0.8
B72220R2751K501*	NT20K750E2S5K4	23	31		7.5	6.0	/	/	25	/	1.0	/

<sup>1) \*</sup>May be suffix -V87: CCS wire for leads



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## **Electrical data**

Maximum ratings (85 °C):

Туре	$V_{RMS}$	$V_{DC}$	i <sub>max</sub>	In <sup>2)</sup>	W <sub>max</sub>	P <sub>max</sub>
(untaped)			(8/20 µs)	(8/20 µs)	(2 ms)	
-SIOV				15 times		
	V	V	Α	Α	J	W
NT20K130E2*	130	170	10000	5000	100	1.0
NT20K140E2*	140	180	10000	5000	110	1.0
NT20K150E2*	150	200	10000	5000	120	1.0
NT20K175E2*	175	225	10000	5000	135	1.0
NT20K210E2*	210	270	10000	5000	160	1.0
NT20K250E2*	250	320	10000	5000	195	1.0
NT20K275E2*	275	350	10000	5000	215	1.0
NT20K300E2*	300	385	10000	5000	250	1.0
NT20K320E2*	320	420	10000	5000	273	1.0
NT20K350E2*	350	460	10000	5000	200	1.0
NT20K385E2*	385	505	10000	5000	273	1.0
NT20K420E2*	420	560	10000	5000	273	1.0
NT20K460E2*	460	615	10000	5000	300	1.0
NT20K510E2*	510	670	10000	5000	325	1.0
NT20K550E2*	550	745	10000	5000	360	1.0
NT20K625E2*	625	825	10000	5000	400	1.0
NT20K680E2*	680	895	10000	5000	440	1.0
NT20K750E2*	750	1060	10000	3000	480	1.0

<sup>\*</sup>May be suffix S5, K4

. Nominal discharge current is the specification defined in UL1449 4 th edition and tested with 8/20  $\mu$ s current waveform.

<sup>2)</sup> Note:



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## Characteristics (25 °C):

Туре	$V_{V}$	$\triangle V_{v}$	$V_{c,max}$	i <sub>c</sub>	$C_{typ}$
	(1 mA)	(1 mA)	i <sub>c</sub>		1 kHz
	V	%	V	Α	pF
NT20K130E2*	205	10	340	100	1850
NT20K140E2*	220	10	360	100	1700
NT20K150E2*	240	10	395	100	1550
NT20K175E2*	270	10	455	100	1350
NT20K210E2*	330	10	545	100	1100
NT20K250E2*	390	10	650	100	940
NT20K275E2*	430	10	710	100	850
NT20K300E2*	470	10	775	100	780
NT20K320E2*	510	10	840	100	720
NT20K350E2*	560	10	910	100	660
NT20K385E2*	620	10	1025	100	600
NT20K420E2*	680	10	1120	100	550
NT20K460E2*	750	10	1240	100	500
NT20K510E2*	820	10	1355	100	460
NT20K550E2*	910	10	1500	100	410
NT20K625E2*	1000	10	1650	100	380
NT20K680E2*	1100	10	1815	100	340
NT20K750E2*	1200	10	2000	100	250



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## Reliability data

Test	Test methods	Requirement
Varistor voltage	The voltage between two terminals with the specified measuring current applied is called $V_{\nu}$ (1 mA <sub>DC</sub> @ 0.2 2 s).	To meet the specified value.
Clamping voltage	The maximum voltage between two terminals with the specified standard impulse current (8/20 µs) illustrated below applied.	To meet the specified value.
Surge current derating, 8/20 µs	10 surge currents (8/20 μs), unipolar, interval 30 s, amplitude corresponding to derating curve for 10 impulses at 20 μs	△V/V (1 mA)  ≤10% (measured in direction of surge current) No visible damage
Surge current derating, 2 ms	10 surge currents (2 ms), unipolar, interval 120 s, amplitude corresponding to derating curve for 10 impulses at 2 ms	△V/V (1 mA) ≤10% (measured in direction of surge current) No visible damage



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# ThermoFuse Varistors, NT series

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# Reliability data

Characteristics	Test methods/Description	Specifications
Tensile strength	IEC 60068-2-21, test Ua1  After gradually applying the force specified below and keeping the unit fixed for 10 s, the terminal shall be visually examined for any damage.  Force for wire diameter:  0.6 mm = 10 N  0.8 mm = 10 N  1.0 mm = 20 N	△V/V (1 mA)  ≤5% No break of solder joint, no wire break
Vibration	IEC 60068-2-6, test Fc, method B4  Frequency range: 10 55 Hz  Amplitude: 0.75 mm or 98 m/s²  Duration: 6 h (3 x 2 h)  Pulse: sine wave  After repeatedly applying a single harmonic vibration according to the table above, the change of V <sub>v</sub> shall be measured and the part shall be visually examined.	∆V/V (1 mA)  ≤5% No visible damage
Solderability	IEC 60068-2-20, test Ta, method 1 with modified conditions for lead-free solder alloys: 245 °C, 3 s: After dipping the terminals to a depth of approximately 3 mm from the body in a soldering bath of 245 °C for 3 s, the terminals shall be visually examined.	The inspection shall be carried out under adequate light with normal eyesight or with the assistance of a magnifier capable or giving a magnification of 4 to 10 times. The dipped surface shall be covered with a smooth and bright solder coating with no more than small amounts of scattered imperfections such as pinholes or un-wetted or de-wetted areas. These imperfections shall not be concentrated in one area.



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Characteristics	Test methods/Description	Specifications
Resistance to soldering heat	IEC 60068-2-20, test Tb, method 1A, 260 °C, 10 s: Each lead shall be dipped into a solder bath having a temperature of 260 $\pm 5$ °C to a point 2.0 to 2.5 mm from the body of the unit, be held there for 10 $\pm 1$ s and then be stored at room temperature and normal humidity for 1 to 2 hours. The change of $V_{\nu}$ shall be measured and the part shall be visually examined.	∆V/V (1 mA)  ≤5% No visible damage
Bump	IEC 60068-2-27,Test Eb  Pulse duration: 6 ms  Max. acceleration: 400 m/s²  Number of bumps: 6×4000  Pulse: half sine	∆V/V (1 mA)  ≤5% No visible damage
Fire hazard	IEC 60695-11-5 (needle flame test) Severity: vertical 10 s	5 s max.
Electric strength	IEC 61051-1, test 4.9.2 Metal balls method, 2500 $V_{RMS}$ , 60 s The varistor is placed in a container holding 1.6 $\pm$ 0.2 mm diameter metal balls such that only the terminations of the varistor are protruding. The specified voltage shall be applied between both terminals of the specimen connected together and the electrode inserted between the metal balls.	No breakdown



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## Reliability data

Characteristics	Test methods/Description	Specifications
Endurance at upper category temperature	IEC61051-2-2, 1000 h at UCT  After having continuously applied the maximum allowable AC voltage at UCT ±2 °C for 1000 h, the specimen shall be stored at room temperature and normal humidity for 1 to 2 h.  Thereafter, the change of V <sub>v</sub> shall be measured.	∆V/V (1 mA)  ≤10%
Damp heat, steady state	IEC 60068-2-78, test Ca The specimen shall be subjected to $40 \pm 2$ °C, 90 to 95 % r.H. for 56 days without load / with 10% of the maximum continuous DC operating voltage V <sub>DC</sub> . Then stored at room temperature and normal humidity for 1 to 2 h. Thereafter, the change of V <sub>v</sub> shall be measured. Thereafter, insulation resistance R <sub>ins</sub> shall be measured at V = 500 V (insulated varistors only).	∆V/V (1 mA)  ≤10% R <sub>ins</sub> e100 M&
Climatic sequence	The specimen shall be subjected to: a) IEC 60068-2-2, test Ba, dry heat at UCT, 16 h b) IEC 60068-2-30, test Db, damp heat, 1st cycle: $55^{\circ}$ C, $93\%$ r.H., $24h$ c) IEC 60068-2-1, test Aa, cold, LCT, $2h$ d) IEC 60068-2-30, test Db, damp heat, additional 5 cycles: $55^{\circ}$ C/25 $^{\circ}$ C, $93\%$ r.H., $24h$ /cycle. Then the specimen shall be stored at room temperature and normal humidity for 1 to $2h$ . Thereafter, the change of $V_v$ shall be measured. Thereafter, insulation resistance $R_{ins}$ shall be measured at $V = 500V$ .	∆V/V (1 mA)  ≤10% R <sub>ins</sub> e100 M&
Rapid change of temperature	IEC 60068-2-14, test Na, LCT/UCT, dwell time 30 min, 5 cycles	∆V/V (1 mA)  ≤5% No visible damage

### Note:

UCT = Upper category temperature

LCT = Lower category temperature

R<sub>ins</sub> = Insulation resistance

All electrical tests should be performed between terminal pin1 and pin3.



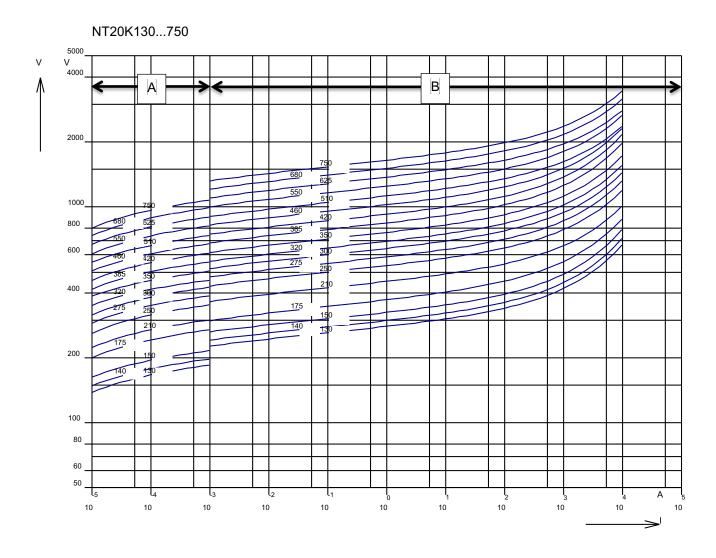
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### v/i characteristic

A = Leakage current, B = Protection level } for worst-case varistor tolerances

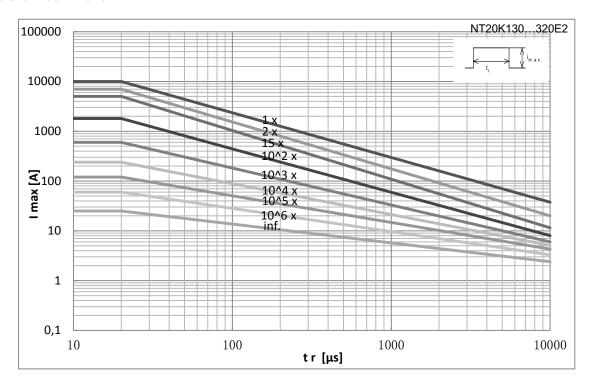


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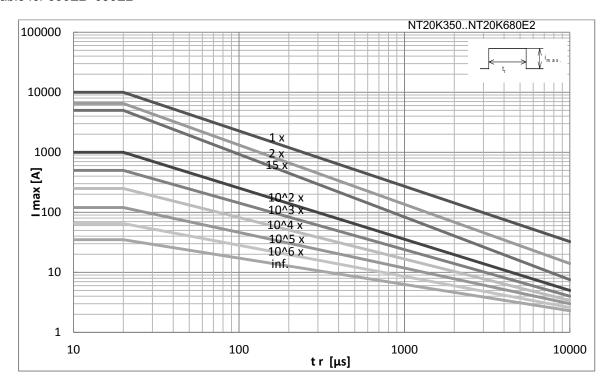
NT20 series

### **Derating curves**

Suitable for 130E2 -320E2



## Suitable for 350E2 -680E2



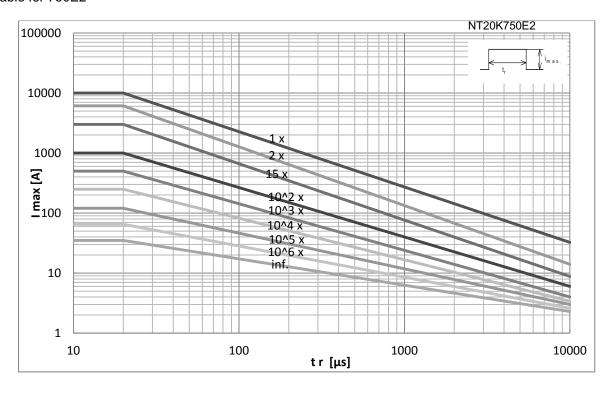


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## Suitable for 750E2



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## ThermoFuse Varistors, NT series

NT20 series

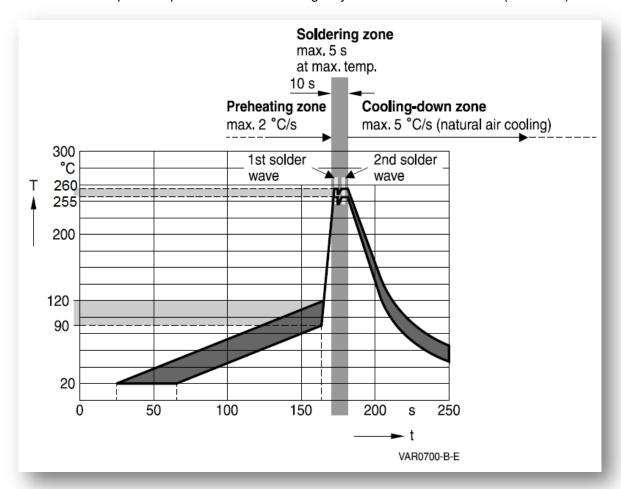
## Soldering instructions only for NT series

### Manual soldering

Maximum soldering temperature 350 °C for 3 s. It is recommended to heat sink the lead wires of the ThermoFuse varistors (NT series).

### Wave soldering

Recommended temperature profile for wave soldering only for ThermoFuse varistors (NT series).



Important note: Temperatures of all preheat stages and the solder bath must be strictly controlled.



B72220W/R\*

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### **Cautions and warnings**

#### General

- 1. EPCOS metal oxide varistors (SIOVs) are designed for specific applications and should not be used for purposes not identified in our specifications, application notes and data books unless otherwise agreed with EPCOS during the design-in-phase.
- 2. Ensure suitability of SIOVs through reliability testing during the design-in phase. The SIOVs should be evaluated taking into consideration worst-case conditions.
- 3. For applications of SIOVs in line-to ground circuits based on various international and local standards there are restrictions existing or additional safety measures required.

#### **Storage**

- 1. Store SIOVs only in original packaging. Do not open the package before storage.
- 2. Storage conditions in original packaging:

Storage temperature: -25 °C ... +45 °C Relative humidity: <75% annual average,

<95% on maximum 30 days a year.

Dew precipitation: Is to be avoided.

- 3. Avoid contamination of SIOVs surface during storage, handling and processing.
- 4. Avoid storage of SIOVs in harmful environments which can affect the function during long-term operation (examples given under operation precautions).
- 5. The SIOV type series should be soldered within the time specified.

SIOV-S, -Q, -LS 24 month T, ETFV and NT types 12 month.

### Handling

- 1. SIOVs must not be dropped.
- 2. Components must not be touched with bare hands. Gloves are recommended.
- 3. Avoid contamination of the surface of SIOV electrodes during handling, be careful of the sharp edge of SIOV electrodes.



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#### Soldering (where applicable)

- 1. Use rosin-type flux or non-activated flux.
- 2. Insufficient preheating may cause ceramic cracks.
- 3. Rapid cooling by dipping in solvent is not recommended.
- 4. Complete removal of flux is recommended.

#### Mounting

- 1. Potting, sealing or adhesive compounds can produce chemical reactions in the SIOV ceramic that will degrade the component's electrical characteristics.
- 2. Overloading SIOVs may result in ruptured packages and expulsion of hot materials. For this reason the SIOVs should be physically shielded from adjacent components.

#### Operation

- 1. Use SIOVs only within the specified temperature operating range
- 2. Use SIOVs only within the specified voltage and current ranges.
- 3. Environmental conditions must not harm the SIOVs. Use SIOVs only in normal atmospheric conditions. Avoid use in the presence of deoxidizing gases (chlorine gas, hydrogen sulfide gas, ammonia gas, sulfuric acid gas, etc), corrosive agents, humid or salty conditions, Avoid contact with any liquids and solvents.

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## Important notes

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