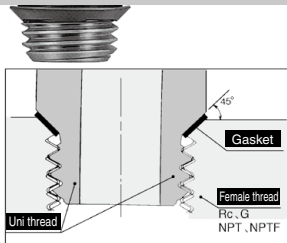


# Speed Controller with Uni One-touch Fitting AS Series

New-stand male threads for piping that reduces the screw-in time by 1/3.



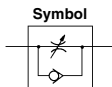
## Shape of Uni thread ridge

Use of the chamfered surface of the female thread as the seat surface and adoption of gaskets made by laminating NBR on both surfaces of stainless steel plates achieve secure sealing regardless of the difference of diameters due to the female thread type, deviations due to the tolerance, or the size of the chamfered corner.

(Any standard chamfered female thread can be used.)

**A ridge shape has been created as a Uni thread for common applications for Rc, G, NPT and NPTF.**

**The male thread for piping drastically cuts piping man-hours.**



## Flow Direction Symbols on Body

	Meter-out type	Meter-in type
Indication symbol		
Symbol		

## Model

Model		Connection thread Uni thread	Applicable tubing O.D.													
Elbow type	Universal type		Metric size						Inch size							
			3.2	4	6	8	10	12	1/8"	5/32"	3/16"	1/4"	5/16"	3/8"	1/2"	
AS22□1F-U01	AS23□1F-U01	1/8	●	●	●	●	●	●	●	●	●	●	●	●	●	●
AS22□1F-U02	AS23□1F-U02	1/4	●	●	●	●	●	●	●	●	●	●	●	●	●	●
AS32□1F-U02	AS33□1F-U02	1/4			●	●	●	●	●				●	●	●	●
AS32□1F-U03	AS33□1F-U03	3/8			●	●	●	●	●				●	●	●	●
AS42□1F-U04	AS43□1F-U04	1/2								●	●				●	●

Note 1) □ = Elbow type only

Note 2) □ indicates the control type ("0" for meter-out and "1" for meter-in).

Note 3) Meter-out and meter-in types can be visually differentiated by the lock nut.

The lock nut on the meter-out type is zinc chromated (the round lock nut is electroless nickel plated), while that on the meter-in type is black zinc chromate plated.

Note 4) Models marked with "●" are nickel plated as standard.

Note 5) The elbow type is electroless nickel plated as standard. (N specifications)

## Specifications

Fluid	Air
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Proof pressure	1.5 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)
Applicable tubing material <sup>(1)</sup>	Nylon, Soft-nylon, Polyurethane
Mounting thread	Uni-thread
Thread seal	Gasket
Option	Round lock nut, Electroless nickel plated <sup>(2)</sup>

Note 1) Use caution regarding the max. operating pressure when soft nylon or polyurethane tubing is used. (Refer to pages 464 and 465 for details.)

Note 2) Brass parts are all electroless nickel plated.

## Flow Rate and Sonic Conductance

Model		AS22□1F-U01 AS23□1F-U02	AS22□1F-U02 AS23□1F-U02	AS32□1F AS33□1F	AS42□1F-U04 AS43□1F-U04						
Tubing O.D.	Metric size	ø3.2, ø4	ø6, ø8, ø4	ø4	ø6	ø8, ø10	ø6	ø8	ø10, ø12	ø10	ø12
	Inch size	1/8", 5/32"	3/16", 1/4", 5/16"	5/32"	3/16"	1/4", 5/16", 3/8"	1/4"	5/16"	3/8"	3/8"	1/2"
Controlled flow Free flow	Flow rate (L/min (ANR))	180	230	260	390	460	660	790	920	1580	1710
	Sonic conductance dm <sup>3</sup> /(s·bar)	0.5	0.64	0.72	1.1	1.3	1.8	2.2	2.6	4.4	4.8
Critical pressure ratio	Controlled flow	0.25		0.3		0.25		0.25			
	Free flow	0.2		0.3		0.2		0.3			

Note) Flow rate values are measured at 0.5 MPa and 20°C.

## How to Order

**AS** **2** **2** **1** **1F** - **U02** - **06**   -   -  

**Body size**

2	1/8, 1/4 standard
3	3/8 standard
4	1/2 standard

**Type**

2	Elbow
3	Universal

**Control type**

0	Meter-out
1	Meter-in

With One-touch fitting

**Bore size**

U01	Uni 1/8
U02	Uni 1/4
U03	Uni 3/8
U04	Uni 1/2

**Lock nut option**

Nil	Hexagon lock nut
J	Round lock nut

**Made to Order**

X260 Antistatic type

Refer to page 635 for details.

**Option**

Nil	None
N	Electroless nickel plated

**Applicable tubing O.D.** (Note)

Metric size	Inch size
23	ø3.2 <sup>a</sup>
04	ø4
06	ø6
08	ø8
10	ø10
12	ø12
	13
	01
	03
	05
	07
	09
	11
	13

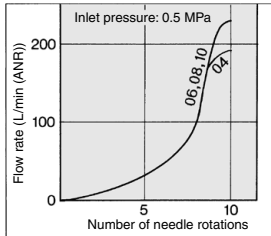
(Note) For applicable tubing O.D. selection, refer to the Model on page 630.

<sup>a</sup> Use ø1/8" tube.

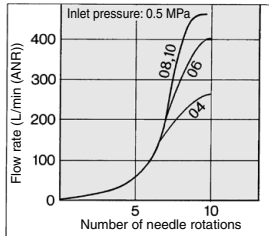
### Needle Valve/Flow Rate Characteristics

(Note) The flow rate characteristics are representative values.

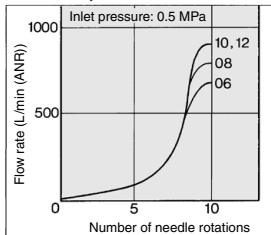
AS2201F-U01, AS2211F-U01  
AS2301F-U01, AS2311F-U01



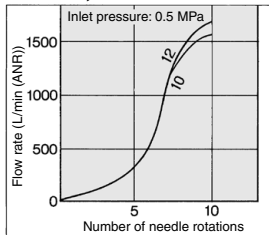
AS2201F-U02, AS2211F-U02  
AS2301F-U02, AS2311F-U02



AS3201F, AS3211F  
AS3301F, AS3311F



AS4201F, AS4211F  
AS4301F, AS4311F



AS-F

TMH

ASD

AS

AS-FE

KE

AS-FG

AS-FP

AS-FM

AS-D

AS-T

ASP

ASN

AQ

ASV

AK

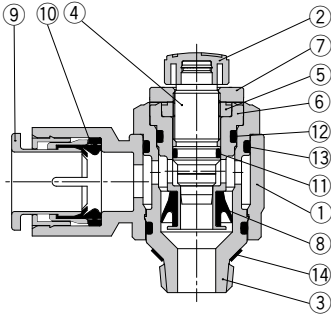
VCHC

ASR  
ASQ

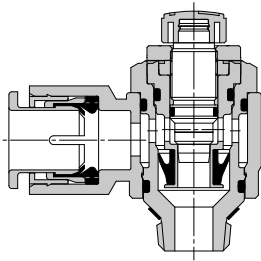
# AS Series

## Construction/Component Parts

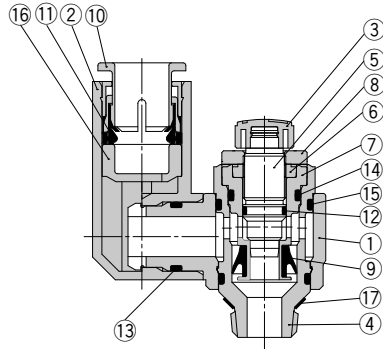
### Elbow type Meter-out type



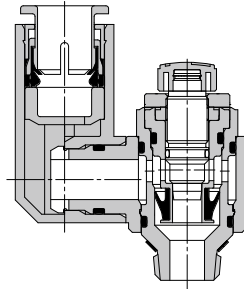
### Meter-in type



### Universal type Meter-out type



### Meter-in type



### Component Parts: Elbow Type

No.	Description	Material	Note
1	Body A	PBT	
2	Handle	PBT	
3	Body B	Brass	Electroless nickel plated
4	Needle	Brass	Electroless nickel plated
5	Needle guide	Brass	Electroless nickel plated
6	Seat ring	Brass	(1)
7	Lock nut	Steel (2)	Meter-out Zinc chromate plated (3) Meter-in Black zinc chromate plated
8	U seal	HNBR	
9	Cassette	—	
10	Seal	NBR	
11	O-ring	NBR	
12	O-ring	NBR	
13	O-ring	NBR	
14	Gasket	NBR, Stainless steel	

Note 1) Only AS22□1F-U01 and AS32□1F-U02 are electroless nickel plated.  
 Note 2) The material of the lock nut option-J (round type) is brass. However, note that only the AS22□1F uses steel.  
 Note 3) The surface treatment of the lock nut option-J (round type) is electroless nickel plated.

### Component Parts: Universal Type

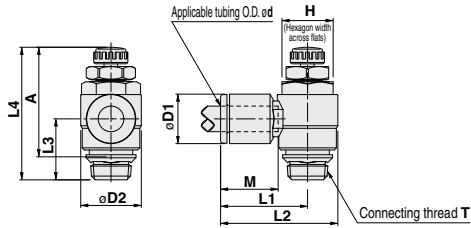
No.	Description	Material	Note
1	Body A	PBT	
2	Elbow body	PBT	
3	Handle	PBT	
4	Body B	Brass	Electroless nickel plated
5	Needle	Brass	Electroless nickel plated
6	Needle guide	Brass	Electroless nickel plated
7	Seat ring	Brass	(1)
8	Lock nut	Steel (2)	Meter-out Zinc chromate plated (3) Meter-in Black zinc chromate plated
9	U seal	HNBR	
10	Cassette	—	
11	Seal	NBR	
12	O-ring	NBR	
13	O-ring	NBR	
14	O-ring	NBR	
15	O-ring	NBR	
16	Spacer	—	
17	Gasket	NBR, Stainless steel	

Note 1) Only AS22□1F-U01 and AS32□1F-U02 are electroless nickel plated.  
 Note 2) The material of the lock nut option-J (round type) is brass. However, note that only the AS22□1F uses steel.  
 Note 3) The surface treatment of the lock nut option-J (round type) is electroless nickel plated.

# Speed Controller with Uni One-touch Fitting **AS Series**



## Elbow Type/Metric Size

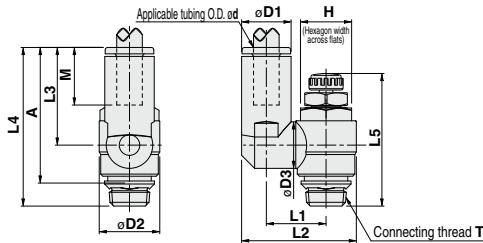


Model	Applicable tubing O.D. $\phi d$	T Uni thread	H	$\phi D1$	$\phi D2$	L1	L2	L3	L4 (1)		A (2)		M	Weight (g)
									Max.	Min.	Max.	Min.		
AS22□1F-U01-23	3.2	1/8	12	7.8	14.2	20.8	27.9	14.3	36.1	31.1	30.5	25.5	14.5	17
AS22□1F-U01-04	4			8.9		21.1	28.2						17	
AS22□1F-U01-06	6			11.0		22.5	29.6						15.5	
AS22□1F-U01-08	8			15.2		25.3	32.4						18.5	
AS22□1F-U01-10	10	18.5	33.1	40.2	21	21								
AS22□1F-U02-04	4	1/4	17	8.9	18.5	23.3	32.5	15.0	39.4	34.4	32.0	26.6	14.5	32
AS22□1F-U02-06	6			11.0		23.9	33.1						15.5	
AS22□1F-U02-08	8			15.2		27.2	36.4						18.5	
AS22□1F-U02-10	10			18.5		35.3	44.5						21	
AS32□1F-U02-06	6	1/4	19	11.0	23.0	26.4	37.9	20.3	45.9	40.9	38.1	33.1	17	53
AS32□1F-U02-08	8			15.2		29.5	41.0						18.5	
AS32□1F-U02-10	10			18.5		31.8	43.3						21	
AS32□1F-U02-12	12			20.9		32.8	44.3						22	
AS32□1F-U03-06	6	3/8	19	11.0	23.0	26.4	37.9	19.4	45.0	40.0	37.6	32.6	17	53
AS32□1F-U03-08	8			15.2		29.5	41.0						18.5	
AS32□1F-U03-10	10			18.5		31.8	43.3						21	
AS32□1F-U03-12	12			20.9		32.8	44.3						22	
AS42□1F-U04-10	10	1/2	24	18.5	28.6	33.6	47.9	22.4	54.6	47.1	44.5	37.0	21	94
AS42□1F-U04-12	12			21.7		35.2	49.5						22	

Note 1) Reference dimensions  
Note 2) Reference dimensions of Uni thread after installation.



## Universal Type/Metric Size



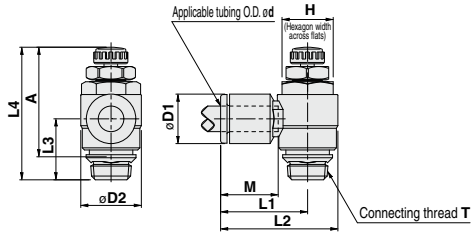
Model	Applicable tubing O.D. $\phi d$	T Uni thread	H	$\phi D1$	$\phi D2$	$\phi D3$	L1	L2	L3	L4	L5 (1)		A (2)		M	Weight (g)
											Max.	Min.	Max.	Min.		
AS23□1F-U01-23	3.2	1/8	12	7.8	14.2	9.3	13.4	24.8	18.9	33.2	36.1	31.1	30.5	25.5	14.5	17
AS23□1F-U01-04	4			8.9			14.5	27.1	20.6	34.9					17	
AS23□1F-U01-06	6			11.0			10.9	14.5	27.1	20.6					34.9	15.5
AS23□1F-U01-08	8			15.2			12.9	16.2	30.9	24.7					38.2	18.5
AS23□1F-U01-10	10	18.5	9.3	15.6	29.2	18.9	36.1	14.5	32							
AS23□1F-U02-06	6	1/4	17	11.0	18.5	10.9	16.7	31.4	20.6	37.8	39.4	34.4	32.0	26.6	15.5	33
AS23□1F-U02-08	8			15.2			18.3	35.2	24.4	40.8					18.5	
AS23□1F-U02-10	10			18.5			12.9	19.6	38.1	26.8					43.2	21
AS33□1F-U02-06	6			11.0			10.9	18.9	35.9	20.6					42.5	17
AS33□1F-U02-08	8	1/4	19	15.2	23.0	12.9	20.6	39.7	24.4	43.7	45.9	40.9	38.1	33.1	18.5	57
AS33□1F-U02-10	10			18.5			22.5	43.3	28.3	48.6					21	
AS33□1F-U02-12	12			20.9			23.5	45.5	29.3	49.6					22	
AS33□1F-U03-06	6			11.0			10.9	18.9	35.9	20.6					41.6	17
AS33□1F-U03-08	8	3/8	19	15.2	23.0	12.9	20.6	39.7	24.4	42.8	45.0	40.0	37.6	32.6	18.5	57
AS33□1F-U03-10	10			18.5			22.5	43.3	28.3	47.7					21	
AS33□1F-U03-12	12			20.9			23.5	45.5	29.3	48.7					22	
AS43□1F-U04-10	10			1/2			24	18.5	28.6	16.2					25.3	48.9
AS43□1F-U04-12	12	20.9	19.4		26.8	51.6		30.8			53.2	22				

Note 1) Reference dimensions  
Note 2) Reference dimensions of Uni thread after installation.

# AS Series



## Elbow Type/Inch Size

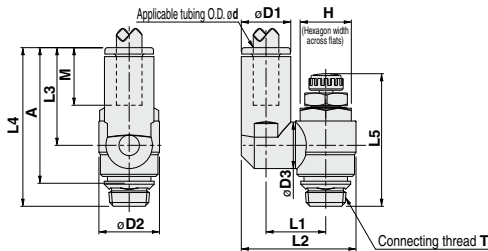


Model	Applicable tubing O.D. $\phi d$	T Uni thread	H	$\phi D1$	$\phi D2$	L1	L2	L3	L4 (1)		A (2)		M	Weight (g)
									Max.	Min.	Max.	Min.		
AS22□1F-U01-01	1/4"	1/8	12	7.8	14.2	20.8	27.9	14.3	36.1	31.1	30.5	25.5	14.5	17
AS22□1F-U01-03	5/32"			8.9		21.1	28.2						17	
AS22□1F-U01-05	3/16"			11.4		23.1	30.2						16.5	18
AS22□1F-U01-07	1/4"	1/4	17	13.2	18.5	23.9	31.0	17.2	39.4	34.4	32.0	26.6	17	19
AS22□1F-U01-09	5/16"			15.2		25.3	32.4						18.5	19
AS22□1F-U02-03	5/32"			8.9		23.3	32.5						14.5	32
AS22□1F-U02-05	3/16"	1/4	17	11.4	23.0	24.9	34.2	19	45.9	40.9	38.1	33.1	16.5	33
AS22□1F-U02-07	1/4"			13.2		25.2	34.5						17	33
AS22□1F-U02-09	5/16"			15.2		27.2	36.4						18.5	34
AS22□1F-U02-11	3/8"	3/8	19	17.9	23.0	35.3	44.5	19.4	54.6	47.1	44.5	37.0	21	36
AS32□1F-U02-07	1/4"			13.2		27.8	39.3						17	54
AS32□1F-U02-09	5/16"			15.2		29.5	41.0						18.5	55
AS32□1F-U02-11	3/8"	1/2	24	17.9	18.6	31.8	43.3	22.4	54.6	47.1	44.5	37.0	21	57
AS32□1F-U03-07	1/4"			13.2		27.8	39.3						17	54
AS32□1F-U03-09	5/16"			15.2		29.5	41.0						18.5	55
AS32□1F-U03-11	3/8"	1/2	24	17.9	18.6	31.8	43.3	22.4	54.6	47.1	44.5	37.0	21	57
AS42□1F-U04-11	3/8"			17.9		33.6	47.9						21	94
AS42□1F-U04-13	1/2"			21.4		35.2	49.5						22	96

Note 1) Reference dimensions  
Note 2) Reference dimensions of Uni thread after installation.



## Universal Type/Inch Size



Model	Applicable tubing O.D. $\phi d$	T Uni thread	H	$\phi D1$	$\phi D2$	$\phi D3$	L1	L2	L3	L4	L5 (1)		A (2)		M	Weight (g)					
											Max.	Min.	Max.	Min.							
AS23□1F-U01-01	1/4"	1/8	12	7.8	14.2	9.3	13.4	24.8	18.9	33.2	36.1	31.1	30.5	25.5	14.5	17					
AS23□1F-U01-03	5/32"			8.9											10.3	14.2	27.0	21.5	35.9	16.5	19
AS23□1F-U01-05	3/16"			11.4											11.4	15.2	28.9	22.3	36.3	17	20
AS23□1F-U01-07	1/4"	1/4	17	13.2	18.5	11.4	17.4	33.2	22.3	39.5	39.4	34.4	32.0	26.6	18.5	21					
AS23□1F-U01-09	5/16"			15.2											12.9	16.2	30.9	24.7	38.2	18.5	21
AS23□1F-U02-03	5/32"			8.9											9.3	15.6	29.2	18.9	36.1	14.5	32
AS23□1F-U02-05	3/16"	1/4	17	11.4	23.0	10.3	16.4	31.1	21.5	38.8	39.4	34.4	32.0	26.6	16.5	34					
AS23□1F-U02-07	1/4"			13.2											11.4	17.4	33.2	22.3	39.5	17	34
AS23□1F-U02-09	5/16"			15.2											12.9	18.3	35.2	24.4	40.8	18.5	36
AS23□1F-U02-11	3/8"	3/8	19	17.9	23.0	11.4	19.6	37.7	22.3	44.2	45.9	40.9	38.1	33.1	29.4	39					
AS33□1F-U02-07	1/4"			13.2											12.9	20.6	39.7	24.4	43.7	17	56
AS33□1F-U02-09	5/16"			15.2											12.9	20.6	39.7	24.4	43.7	18.5	57
AS33□1F-U02-11	3/8"	1/2	24	17.9	28.6	16.2	22.5	42.9	28.3	48.6	54.6	47.1	44.5	37.0	21	61					
AS33□1F-U03-07	1/4"			13.2											11.4	19.6	37.7	22.3	43.3	17	56
AS33□1F-U03-09	5/16"			15.2											12.9	20.6	39.7	24.4	42.8	18.5	57
AS33□1F-U03-11	3/8"	1/2	24	17.9	28.6	16.2	22.5	42.9	28.3	47.7	54.6	47.1	44.5	37.0	21	61					
AS43□1F-U04-11	3/8"			17.9											16.2	25.3	48.6	28.3	50.7	21.1	97
AS43□1F-U04-13	1/2"			21.7											19.4	26.8	52.5	30.8	53.2	22	100

Note 1) Reference dimensions  
Note 2) Reference dimensions of Uni thread after installation.



## Antistatic Type

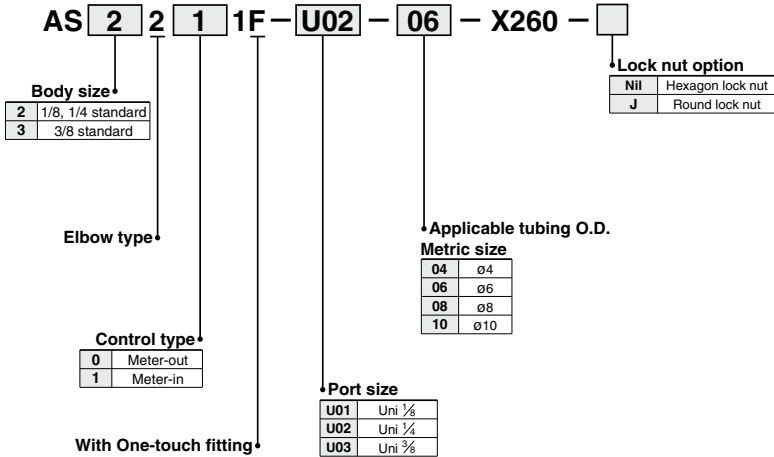
## X260

### Model

Model	Applicable tubing O.D.			
	Metric size			
	4	6	8	10
AS22□1F-U01	●	●	●	●
AS22□1F-U02	●	●	●	●
AS32□1F-U03		●	●	

Note 1) Electroless nickel plated

### How to Order



AS-F

TMH

ASD

AS

AS-FE

KE

AS-FG

AS-FP

AS-FM

AS-D

AS-T

ASP

ASN

AQ

ASV

AK

VCHC

ASR

ASQ