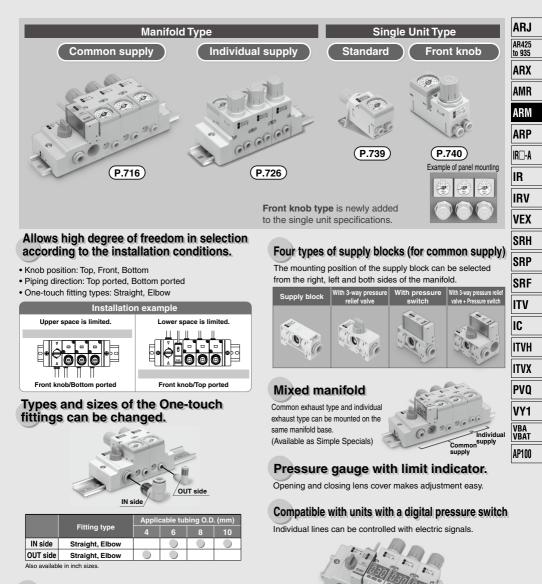
# Compact Manifold Regulator ARM10/11 Series



# Reverse flow function is equipped as a standard.

Can control thrust of the actuator.

# **SMC**

# Compact Manifold Regulator **Common Supply Type** ARM11A Series

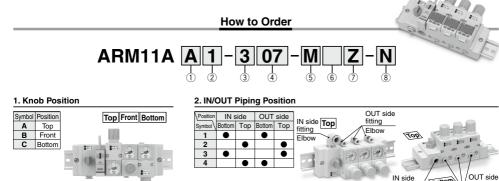
(Refer to page 746 for details.)

fitting

Straight

fitting

Straight



#### 3. Regulator Block Stations

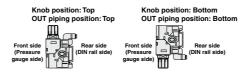
#### Symbo Stations 1 1 station 2 2 stations 3 3 stations 4 4 stations 5 5 stations 6 6 stations 7 7 stations 8 8 stations 9 9 stations М 10 stations

#### 4. IN/OUT Fitting Type (Refer to the figure below.)

Metric s	ize										Inch s	size	Э									
Mounting position			IN s	side			(	DUT	side	Э	Mounting pos	sition			IN s	side				OUT	side	э
Fitting type	S	traig	ht	E	Elbov	N	Stra	ight	Elbo	N Note)	Fitting ty	pe	S	traig	ht	E	Elbov	N	Stra	aight	Elbo	W No
Symbol	ø6	ø8	ø10	ø6	ø8	ø10	ø4	ø6	ø4	ø6	Symb	ol V	ø1/4	ø5/16	ø3/8	ø1/4	ø5/16	ø3/8	ø5/32	ø1/4	ø5/32	ø1
07	•						•				57		•						۰			
08	•							۲			58		۲									
09		•					•				59			•					•			
10								•			60			•						•		
11											61								•			
12								•			62				۲					•		
19				۲					۲		69					۰					۲	
20				•							70											
21									۲		71						۲				۰	
22											72						•					(
23									•		73							•			•	
24						•					74							۲				1
26	•								۲		76		۲								•	
27	٠										77		•									1
28									٠		78			٠							۰	
29		٠									79			٠								1
30									•		80											
31											81				٠							(
33				٠			•				83					٠			۲			
34				•				•			84					•						
35					٠		•				85						۲		۲			
36								•			86											
37											87							٠				
38								۲			88							•				L

Bottom

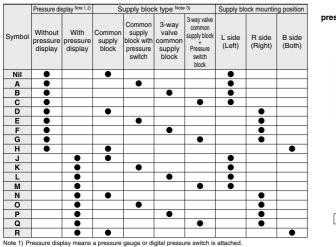
Jote) When the knob and the OUT piping are located on the same side, the elbow fitting is directed to the rear side (DIN rail side). Use caution to ensure the connector is not disturbed, depending on piping direction, when choosing to attach a digital pressure switch.



@SMC

## Compact Manifold Regulator Common Supply Type **ARM11A** Series

#### 5. Accessories



Vole 1) Pressure display means a pressure gauge or digital pressure switch is attached. When choosing to attach a digital pressure switch is chosen for attachment, be sure to enter the symbol, referring to table 8, "Digital Presure Switch Output Specifications". Otherwise, a pressure gauge will come with the regulator.

Note 2) Pressure gauges are not compatible with copper-free and fluorine-free specifications

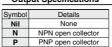
Note 3) Pressure switches are not available with the oil-free specification.

#### 6. Semi-standard

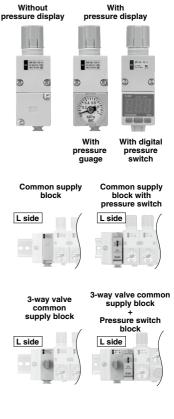
Symbol	None	0.35 MPa setting Note 1)	Non- relieving	Note 2) Oil-free
Nil	•			
1		•		
2			•	
3				•
4		•	•	
5		•		•
6			•	•
7		•	•	•

Note 2) The oil-free specification is grease-free in the fluid contact area.

8. Digital Presure Switch Output Specifications Note



Note) When a digital pressure switch is attached, the "pressure display" in table 5 "Accessories" will be equipped. The electrical entry is positioned on the side opposite the knob.



#### 7. Unit Representation

Symbol	Description
Nil	Display unit for product name plate and pressure gauge: MPa
Z Note 1, 2)	Display unit for product name plate and pressure gauge: psi
<b>ZA</b> Note 1, 3)	Digital pressure switch: with unit switching (MPa is initially set.)

Note 1) This option is available for use outside Japan only. (The SI unit has to be used in Japan.) Additionally, the pressure switch offers dual unit presentation in MPa and psi.

Note 2) The digital pressure switch is equipped with unit switching and initially set to psi.

Note 3) This option is available with the digital pressure switch. A lead wire with connector (2 m) is included.

#### Symbol



Note) A standard model is equipped with a backflow function. Main valve opens when the inlet pressure is released, and then the outlet pressure backflows into the inlet side.

# Specifications

Manifold (Regulator block, Cor	nmon supp	ly block, 3-way valve common supply block)		
Regulator construction		Direct acting		
Working principal		Diaphragm regulator		
Relief mechanism Standard		Relief type		
	Optional	Non-relieving type		
Backflow function Note 1)		Within (Unbalance type)		
IN side tubing O.D.		ø6, ø8, ø10, ø1/4, ø5/16, ø3/8		
OUT side tubing O.D.		ø4, ø6, ø5/32, ø1/4		
Proof pressure		1.5 MPa		
Maximum operating pressure		1.0 MPa		
0-4	Standard	0.05 to 0.7 MPa		
Set pressure range	Optional	0.05 to 0.35 MPa (Low pressure type)		
Fluid		Air		
Ambient and operating fluid tempe	rature Note 2)	5 to 60°C		

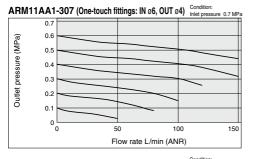
Note 1) 0.1 MPa or greater set pressure is required when used in the reverse flow. Note 2) 5 to 50°C when the digital pressure switch will be used.

Refer to pages 734 and 736 for the digital pressure switch and pressure switch specifications.

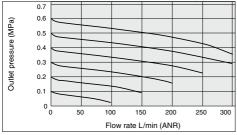
SMC

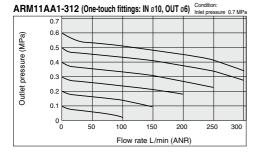
# ARM11A Series

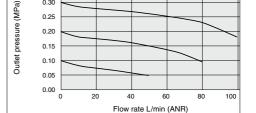
## Flow Rate Characteristics (Representative Values)



ARM11AA1-310 (One-touch fittings: IN Ø8, OUT Ø6) Condition: Inlet pressure 0.7 MPa







ARM11AA1-307-1 (One-touch fittings: IN ø6, OUT ø4) Condition: Inlet pressure 0.5 MPa

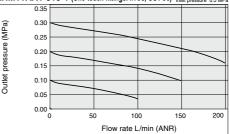
0.35

0.30

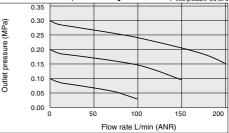
0.25

0.20

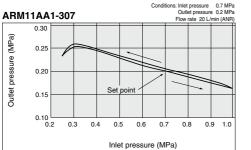


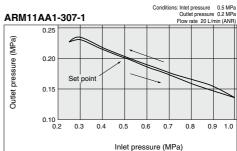


ARM11AA1-312-1 (One-touch fittings: IN ø10, OUT ø6) Condition: Inlet pressure 0.5 MPa



# Pressure Characteristics (Representative Values)

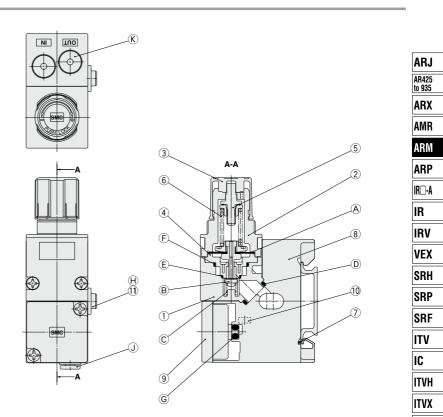






## Compact Manifold Regulator Common Supply Type **ARM11A** Series

## Construction



## **Component Parts**

No.	Description	Material
1	Body for regulator block	PBT
2	Bonnet	PBT
3	Knob	POM
4	Valve seat	POM
5	Adjusting screw assembly	Reinforced steel
6	Adjustment spring	Steel wire
7	Regulator clip	Stainless steel
8	Manifold block	PBT
9	Blanking plate assembly	—
10	Square nut	Steel
11	Common exhaust bushing	POM

#### **Replacement Parts**

Note elieving type -relieving type
-relieving type
andard model
ee specification
andard model
ee specification
andard model
ee specification
lel for digital pressure switch
for digital pressure switch
andard model
ee specification

PVQ

VY1 VBA VBAT AP100

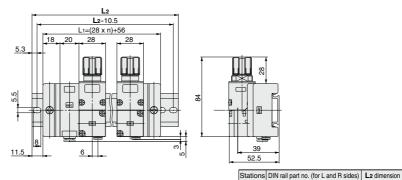
# **ARM11A** Series

## Dimensions

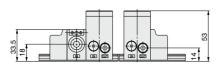
# ARM11AA1-D12

Knob position: Top / Common supply block

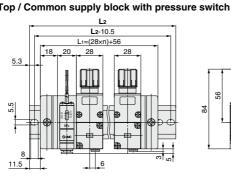
For One-touch fittings part and manifold option dimensions, refer to pages 731 to 738.

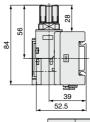


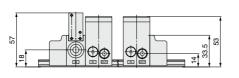
1	AXT100-DR-9	123
2	AXT100-DR-11	148
3	AXT100-DR-13	173
4	AXT100-DR-16	210.5
5	AXT100-DR-18	235.5
6	AXT100-DR-20	260.5
7	AXT100-DR-22	285.5
8	AXT100-DR-25	323
9	AXT100-DR-27	348
М	AXT100-DR-29	373



ARM11AA1-□12-A		
Knob position: Top / Common supply	block	with p







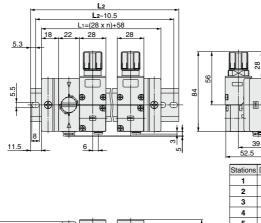
Stations	DIN rail part no. (for L and R sides)	L2 dimension
1	AXT100-DR-9	123
2	AXT100-DR-11	148
3	AXT100-DR-13	173
4	AXT100-DR-16	210.5
5	AXT100-DR-18	235.5
6	AXT100-DR-20	260.5
7	AXT100-DR-22	285.5
8	AXT100-DR-25	323
9	AXT100-DR-27	348
М	AXT100-DR-29	373

## Dimensions

## ARM11AA1-D12-B

Knob position: Top / 3-way valve common supply block

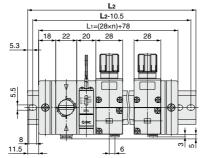
For One-touch fittings part and manifold option dimensions, refer to pages 731 to 738.

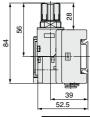




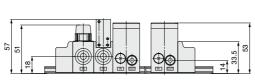
52.5		
Stations	DIN rail part no. (for L and R sides)	L2 dimension
1	AXT100-DR-9	123
2	AXT100-DR-11	148
3	AXT100-DR-13	173
4	AXT100-DR-16	210.5
5	AXT100-DR-18	235.5
6	AXT100-DR-20	260.5
7	AXT100-DR-22	285.5
8	AXT100-DR-25	323
9	AXT100-DR-27	348
М	AXT100-DR-29	373

#### ARM11AA1-D12-C Knob position: Top / 3-way valve common supply block + Pressure switch block





М



	9	
Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-11	148
2	AXT100-DR-13	173
3	AXT100-DR-15	198
4	AXT100-DR-17	223
5	AXT100-DR-19	248
6	AXT100-DR-22	285.5
7	AXT100-DR-24	310.5
8	AXT100-DR-26	335.5
9	AXT100-DR-28	360.5

AXT100-DR-31

ARJ
AR425 to 935
ARX
AMR
ARM
ARP
IR□-A
IR
IRV
VEX
SRH
SRP
SRF
ITV
IC
ITVH
ITVX
PVQ
VY1
VBA Vbat
AP100

398

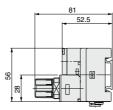
# ARM11A Series

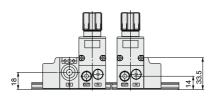
## Dimensions

# ARM11AB1-□12

Knob position: Front / Common supply block

L2 L2-10.5 L1=(28 x n)+56 18 20 28 28 5.3 5.5 sac 56 8 **ლ**| 11.5 'n



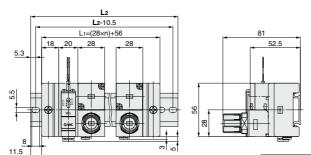


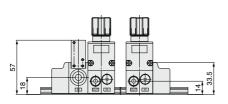
Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-9	123
2	AXT100-DR-11	148
3	AXT100-DR-13	173
4	AXT100-DR-16	210.5
5	AXT100-DR-18	235.5
6	AXT100-DR-20	260.5
7	AXT100-DR-22	285.5
8	AXT100-DR-25	323
9	AXT100-DR-27	348
м	AXT100-DR-29	373

For One-touch fittings part and manifold option dimensions, refer to pages 731 to 738.

## ARM11AB1-D12-A

Knob position: Front / Common supply block with pressure switch





Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-9	123
2	AXT100-DR-11	148
3	AXT100-DR-13	173
4	AXT100-DR-16	210.5
5	AXT100-DR-18	235.5
6	AXT100-DR-20	260.5
7	AXT100-DR-22	285.5
8	AXT100-DR-25	323
9	AXT100-DR-27	348
М	AXT100-DR-29	373

## Dimensions

# ARM11AB1-□12-B

Knob position: Front / 3-way valve common supply block

For One-touch fittings part and manifold option dimensions, refer to pages 731 to 738.

ARJ

AR425 to 935

ARX

AMR

ARM

ARP

ITV

IC

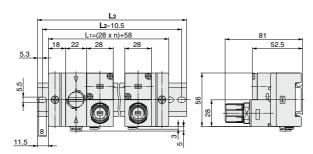
ITVH

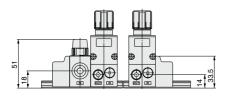
ITVX

PVQ

VY1 VBA VBAT

AP100

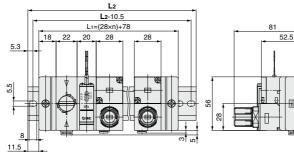


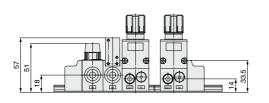


Stations	DIN rail part no.	L2 dimension	IR
1	AXT100-DR-9	123	IRV
2	AXT100-DR-11	148	יחו
3	AXT100-DR-13	173	VEX
4	AXT100-DR-16	210.5	VLA
5	AXT100-DR-18	235.5	SRH
6	AXT100-DR-20	260.5	JIII
7	AXT100-DR-22	285.5	SRP
8	AXT100-DR-25	323	om
9	AXT100-DR-27	348	SRF
М	AXT100-DR-29	373	5111

## ARM11AB1-□12-C

Knob position: Front / 3-way valve common supply block + Pressure switch block





Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-11	148
2	AXT100-DR-13	173
3	AXT100-DR-15	198
4	AXT100-DR-17	223
5	AXT100-DR-19	248
6	AXT100-DR-22	285.5
7	AXT100-DR-24	310.5
8	AXT100-DR-26	335.5
9	AXT100-DR-28	360.5
м	AXT100-DR-31	398

# ARM11A Series

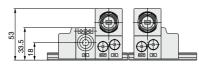
## Dimensions

## ARM11AC2-D12

Knob position: Bottom / Common supply block

L2 L2-10.5 L1=(28 x n)+56 18 20 28 28 5.3 Œ 5.5 æ € ۲ 8 11.5

For One-touch fittings part and manifold option dimensions, refer to pages 731 to 738.



		52.5 39 14
84	56	

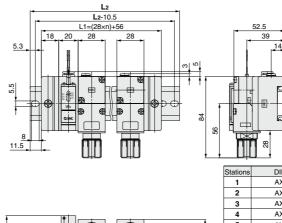
Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-9	123
2	AXT100-DR-11	148
3	AXT100-DR-13	173
4	AXT100-DR-16	210.5
5	AXT100-DR-18	235.5
6	AXT100-DR-20	260.5
7	AXT100-DR-22	285.5
8	AXT100-DR-25	323
9	AXT100-DR-27	348
М	AXT100-DR-29	373

# ARM11AC2-D12-A

2

8

Knob position: Bottom / Common supply block with pressure switch



Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-9	123
2	AXT100-DR-11	148
3	AXT100-DR-13	173
4	AXT100-DR-16	210.5
5	AXT100-DR-18	235.5
6	AXT100-DR-20	260.5
7	AXT100-DR-22	285.5
8	AXT100-DR-25	323
9	AXT100-DR-27	348
М	AXT100-DR-29	373



53

39

N.

28

14

## Dimensions

## ARM11AC2-D12-B

Knob position: Bottom / 3-way valve common supply block

For One-touch fittings part and manifold option dimensions, refer to pages 731 to 738.

ARJ

AR425 to 935

ARX AMR

ARM

ARP

IR - A

IC

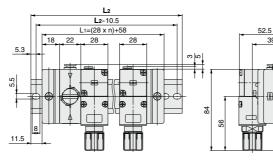
ITVH

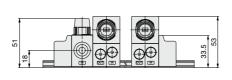
ITVX

PVQ

VY1 VBA VBAT

AP100

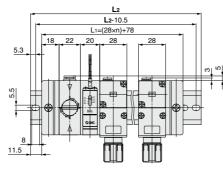


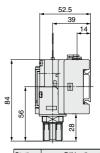


IR			
	L2 dimension	DIN rail part no.	Stations
IRV	123	AXT100-DR-9	1
INV	148	AXT100-DR-11	2
VEX	173	AXT100-DR-13	3
VLA	210.5	AXT100-DR-16	4
SRH	235.5	AXT100-DR-18	5
SUL	260.5	AXT100-DR-20	6
SRP	285.5	AXT100-DR-22	7
5111	323	AXT100-DR-25	8
SRF	348	AXT100-DR-27	9
งกา	373	AXT100-DR-29	М
ITV			

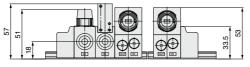
# ARM11AC2-D12-C

Knob position: Bottom / 3-way valve common supply block + Pressure switch block



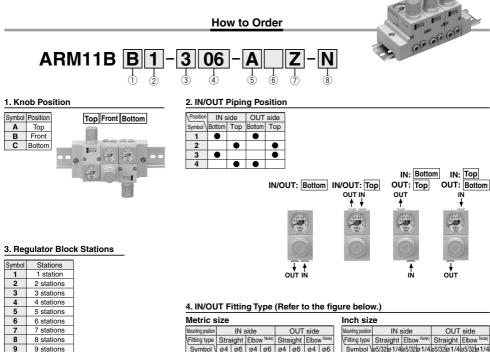


Stations	Stations DIN rail part no.			
1	AXT100-DR-11	148		
2	AXT100-DR-13	173		
3	AXT100-DR-15	198		
4	AXT100-DR-17	223		
5	AXT100-DR-19	248		
6	AXT100-DR-22	285.5		
7	AXT100-DR-24	310.5		
8	AXT100-DR-26	335.5		
9	AXT100-DR-28	360.5		
М	AXT100-DR-31	398		



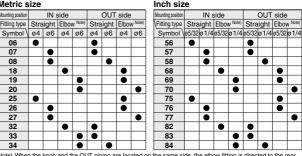
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# **Compact Manifold Regulator** Individual Supply Type **ARM11B** Series

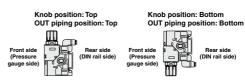


9 stations 10 stations

М



Note) When the knob and the OUT piping are located on the same side, the elbow fitting is directed to the rear side (DIN rail side). Use caution to ensure the connector is not disturbed, depending on piping direction, when choosing to attach a digital pressure switch.



## Compact Manifold Regulator Individual Supply Type **ARM11B** Series

6. Semi-standard

ARJ

AR425 to 935

ARX

AMR ARM ARP

IR -A IR

IRV

VEX

SRH

AP100

Specifications Note)

#### 5. Accessory (Pressure Display)

		/					-		
Symbol Nil	Accessory Without pressure display	Without pressure display		With ire display	Symbol	None	0.35 MPa setting Note 1)	Non- relieving	Note 2) Oil-free
A Note 1, 2)	With pressure display			and a second	Nil	•			
Note 1) Pre	ssure display means a pressure	6	ANIT:		1	-	•		
gau	ige or digital pressure switch is inched.	SAT.	0.4 0.6 = 0.2	GSAC PAESSURE	2			•	
	en choosing to attach a		0 MPa	ARA .	3				•
	ital pressure switch is chosen	۲	SMC	OUT MPa	4		•	•	
	attachment, be sure to enter	$\bigcirc$			5		•		•
the	symbol, referring to table 8,				6			•	
"Digital Presure Switch Output Specifications", Otherwise, a					7		•	ě	ĕ
pre	ssure gauge will come with regulator.					pressure g tached.	auge with a f	ull span of 0.	4 MPa is
Note 2) Pres	ssure gauges are not npatible with copper-free and		With	With digital	Note 2) Th		pecification is	s grease-free	in the fluid
	rine-free specifications.		pressure guage	pressure switch		intact area.			

#### 7. Unit Representation

Symbol	Description
Nil	Display unit for product name plate and pressure gauge: MPa
Z Note 1, 2)	Display unit for product name plate and pressure gauge: psi
ZA Note 1, 3)	Digital pressure switch: with unit switching (MPa is initially set.)

Note 1) This option is available for use outside Japan only. (The SI unit has to be used in Japan.)

Note 2) The digital pressure switch is equipped with unit switching and initially set to psi.

Note 3) This option is available with the digital pressure switch. A lead wire with connector (2 m) is included.

press swite	ure	output
ymbol	Details	
Nil	None	
Ν	NPN open collector	

	NII	None	
	N	NPN open collector	
	Р	PNP open collector	
	Note) Wh	en a digital pressure switch	is

is attached, the "pressure display" in table 5 "Accessory" will be equipped. The electrical entry is positioned on the side opposite the knob.

Specification	IS
---------------	----

8. S

Regulator construction		Direct acting	
Working principal		Diaphragm regulator	
Relief mechanism	Standard	Relief type	
	Optional	Non-relieving type	
Backflow function Note 1)		Within (Unbalance type)	
IN side tubing O.D.		ø4, ø6, ø5/32, ø1/4	
OUT side tubing O.D.		ø4, ø6, ø5/32, ø1/4	
Proof pressure		1.5 MPa	
Maximum operating pressu	re	1.0 MPa	
o	Standard	0.05 to 0.7 MPa	
Set pressure range	Optional	0.05 to 0.35 MPa (Low pressure type)	
Fluid		Air	
Ambient and operating fluid te	mperature Note 2)	5 to 60°C	
lote 1) 0.1 MPa or greater set pres			_
Note 2) 5 to 50°C when the digital p	pressure switch will be	e used.	
Refer to page 734 for the di	gital pressure switc	h specifications.	

#### Symbol



Note) A standard model is equipped with a backflow function. Main valve opens when the inlet pressure is released, and then the outlet pressure backflows into the inlet side.

# ▲ Specific Product Precautions

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 387 to 391 for Pre-L cautions on every series.

#### Maintenance

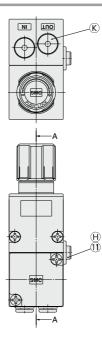
# A Warning

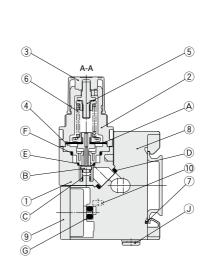
1. Make sure to perform a periodic inspection of the pressure gauge when the compact manifold regulator is installed between a solenoid valve and an actuator. Sudden pressure changes could happen and the durability of the product could be reduced. Using an electronic type pressure gauge is recommended, depending on the situation.



# ARM11B Series

# Construction





#### **Component Parts**

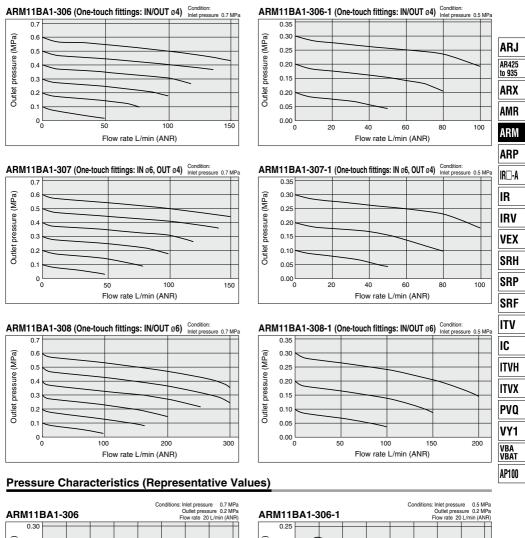
No.	Description	Material
1	Body for regulator block	PBT
2	Bonnet	PBT
3	Knob	POM
4	Valve seat	POM
5	Adjusting screw assembly	Reinforced steel
6	Adjustment spring	Steel wire
7	Regulator clip	Stainless steel
8	Manifold block	PBT
9	Blanking plate assembly	_
10	Square nut	Steel
11	Individual supply bushing	POM

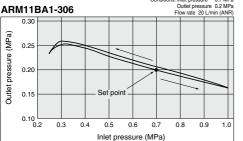
#### **Replacement Parts**

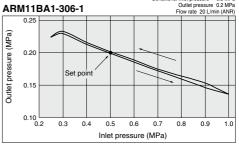
lucement i ui			
Description	Material	Part no.	Note
Diaphragm	Weatherproof	136126A	Relieving type
assembly	NBR, POM	136126A           136126-1A           y         136127-30#1           136131         136137-30           136146         136146-30           136147         136147-30           136147-30         136147-30           136148         136148-30           KA01731         Stan	Non-relieving type
Valve	HNBR, Aluminum alloy	136127-30#1	
Valve spring	Stainless steel	136131	
Gasket	HNBR	136137-30	
O sin s	NBR	136146	Standard model
0-ring	HNBR	batherproof BR, POM         136126A         Relieving type           Ja6126-1A         Non-relieving type           Aluminum alloy         136127-30#1           Inless steel         136137-30           NBR         136146           Standard model           HNBR         136146           NBR         136146           NBR         136147           Standard model           HNBR         136147           NBR         136147           NBR         136147           Standard model           HNBR         136147           Standard model           HNBR         136148           Standard model           HNBR         136148-30           Oil-free specificati           NBR         136148-30           NBR         136148-30           NBR         136149-30           NBR         136149           Standard model for digital press           NBR         136149-30           NBR         136149-30           NBR         136149-30           Oil-free specificati           MBR         136149-30           NBR         136149-30 <tr< td=""><td>Oil-free specification</td></tr<>	Oil-free specification
O sin s	NBR	136147	Standard model
0-ring	HNBR	136146           136146-30           136147           136147           136147           136147           136147-30           136148           136148-30	Oil-free specification
	NBR	136148	Standard model
O sin s	HNBR	136148-30	Oil-free specification
0-ring	NBR	BR. Aluminum alloy         136127-30#1           Stainless steel         136131           HNBR         136137-30           NBR         136146           HNBR         136146-30           NBR         136147-30           NBR         136147-30           NBR         136147-30           NBR         136148           HNBR         136148           HNBR         136148-30           NBR         136148           HNBR         136148-30           NBR         KA01731           HNBR         136149           HNBR         136149           HNBR         136149           HNBR         136149-30	Standard model for digital pressure switch
	HNBR	KA01613	Oil-free spec. for digital pressure switch
O sin s	NBR	136149	Standard model
U-ring	HNBR	136149-30	Oil-free specification
Fitting assembly	—	Refer to page 737.	
Port plug	PBT/HNBR	Refer to page 738.	
	Description Diaphragm assembly Valve Valve spring Gasket O-ring O-ring O-ring O-ring Fitting assembly	Description         Material           Diaphragm assembly         Weatherproof NBR, POM           Valve         HNBR, Aluminum alloy           Valve spring         Stainless steel           Gasket         HNBR           O-ring         NBR           O-ring         NBR           O-ring         NBR           O-ring         NBR           O-ring         NBR           O-ring         NBR           Fitting assembly	Description         Material         Part no.           Diaphragm assembly         Weatherproof NBR, POM         136126.1A           Valve         HNBR, Aluminum alloy         136127-30#1           Valve spring         Stainless steel         136137.30           O-ring         NBR         136146.30           O-ring         NBR         136147.30           O-ring         NBR         136148.30           MBR         136148.30         NBR           O-ring         NBR         136148.30           NBR         136149.30         NBR           NBR         136149.30         NBR           HNBR         136149.30         NBR           Fitting assembly         —         Refer to page 737.

## Compact Manifold Regulator Individual Supply Type **ARM11B** Series

## Flow Rate Characteristics (Representative Values)

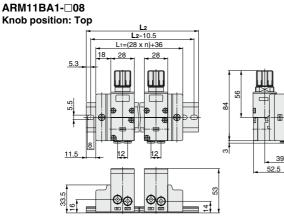






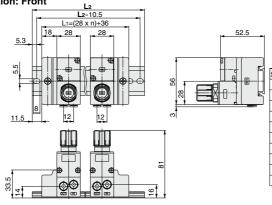
# ARM11B Series

## Dimensions



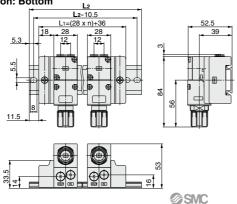
Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-8	110.5
2	AXT100-DR-10	135.5
3	AXT100-DR-12	160.5
4	AXT100-DR-14	185.5
5	AXT100-DR-16	210.5
6	AXT100-DR-19	248
7	AXT100-DR-21	273
8	AXT100-DR-23	298
9	AXT100-DR-25	323
М	AXT100-DR-28	360.5

## ARM11BB1-□08 Knob position: Front



Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-8	110.5
2	AXT100-DR-10	135.5
3	AXT100-DR-12	160.5
4	AXT100-DR-14	185.5
5	AXT100-DR-16	210.5
6	AXT100-DR-19	248
7	AXT100-DR-21	273
8	AXT100-DR-23	298
9	AXT100-DR-25	323
М	AXT100-DR-28	360.5

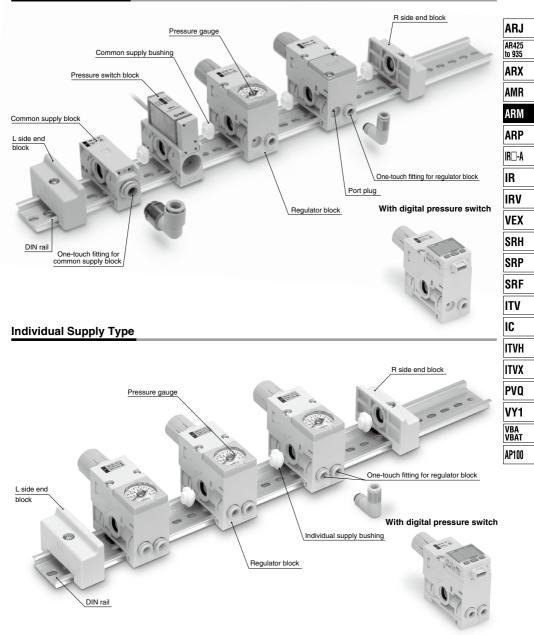
## ARM11BC2-□08 Knob position: Bottom



Stations	Stations DIN rail part no.	
1	1 AXT100-DR-8	
2	AXT100-DR-10	135.5
3	AXT100-DR-12	160.5
4	AXT100-DR-14	185.5
5	AXT100-DR-16	210.5
6	AXT100-DR-19	248
7	AXT100-DR-21	273
8	AXT100-DR-23	298
9	AXT100-DR-25	323
Μ	AXT100-DR-28	360.5

# Compact Manifold Regulator **Options**

# **Common Supply Type**

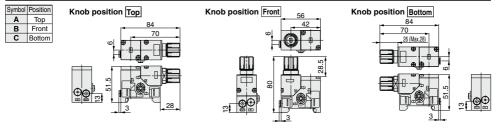


# ARM11A/B Series

## **Regulator Block**

# Common Supply Type ARM11A A 1 - R 04 d d

#### 1. Knob Position



#### 2. OUT Piping Position

#### 3. OUT Fitting Type

Symbol	Position
1	Bottom
2	Тор

Metric s	size					Inch siz	e			
Fitting type Straight		Elbow		]	Fitting type	Straight		Elbow		
Symbol	ø4	ø6	ø4	ø6	1	Symbol	ø5/32	ø1/4	ø5/32	ø1/4
04	•				1	54	•			
05		•				55		•		
16			•		1	66			•	
17					1	67				

#### 4. Accessory (Pressure Display)

Symbol	Accessory
Nil	Without pressure display
▲ Note 1, 2)	With pressure display

2) With pres А ire display Note 1) Pressure display means a pressure gauge or

digital pressure switch is attached. When choosing to attach a digital pressure switch is chosen for attachment, be sure to enter the symbol, referring to table 7, "Digital Presure Switch Output Specifications". Otherwise, a pressure gauge will come with the regulator

Note 2) Pressure gauges are not compatible with copper-free and fluorine-free specifications.

#### 5. Semi-standard

Symbol	None	0.35 MPa setting Note 1)	Non- relieving	Note 2) Oil-free
Nil	•			
1		•		
2			•	
3				•
4		•	•	
5		•		•
6			•	•
7			•	•

hed pre re gauge with a full span of 0.4 MPa is a Note 2) The oil-free specification is grease-free in the fluid contact area.

#### 6. Unit Representation

Symbol	Description		
Nil	Display unit for product name plate and pressure gauge: MPa		
Z Note 1, 2)	Display unit for product name plate and pressure gauge: psi		
ZA Note 1, 3) Digital pressure switch: with unit switching (MPa is initially set.			
Note 1) This antian is qualiable for use autoide lange only. (The Clumit has to be			

This option is available for use outside Japan only. (The SI unit has to be used in Japan.) Additionally, the pressure switch offers dual unit presentation te 1) This in MPa and psi.

Note 2) The digital pressure switch is equipped with unit switching and initially set to psi. Note 3) This option is available with the digital pressure switch.

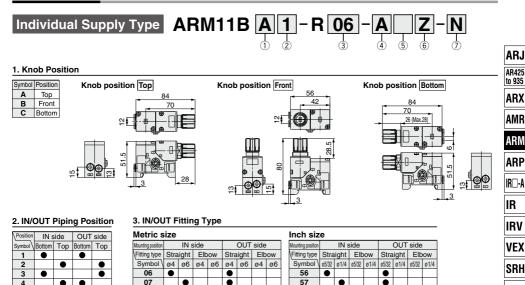
#### 7. Digital Presure Switch Output Specifications Note)

Symbol	Details				
Nil	None				
N	NPN open collector				
Р	PNP open collector				
Note) When a digital pressure switch is attached, the "pressure display" in table					

4 "Accessory" will be equipped. The electrical entry is positioned on the side opposite the knob.

# Compact Manifold Regulator **ARM11A/B** Series

## **Regulator Block**



# 33

#### 4. Accessory (Pressure Display)

Symbol	Accessory
	Without pressure display
Note 1, 2)	With pressure display
Note 1, 2)	With pressure display

Note 1) Pressure display means a pressure gauge or digital pressure switch is attached. When choosing to attach a digital pressure switch is chosen for attachander, be sure to enter the symbol, referring to table 7, "Digital Presure Switch Output Specifications". Otherwise, a pressure gauge will come with the regulator.

Note 2) Pressure gauges are not compatible with copper-free and fluorine-free specifications.

#### 5. Semi-standard

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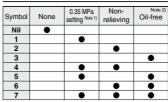
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Note 1) A pressure gauge with a full span of 0.4 MPa is attached. Note 2) The oil-free specification is grease-free in the fluid contact area.

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#### 6. Unit Representation

Symbol	Description
Nil	Display unit for product name plate and pressure gauge: MPa
Z Note 1, 2)	Display unit for product name plate and pressure gauge: psi
ZA Note 1, 3)	Digital pressure switch: with unit switching (MPa is initially set.)

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Note 1) This option is available for use outside Japan only. (The SI unit has to be used in Japan.) Additionally, the pressure switch offers dual unit presentation in MPa and psi.

Note 2) The digital pressure switch is equipped with unit switching and initially set to psi.

Note 3) This option is available with the digital pressure switch.

#### 7. Digital Presure Switch Output Specifications Note)

Symbol	Details	
Nil	None	
И	NPN open collector	
Р	PNP open collector	

Note) When a digital pressure switch is attached, the "pressure display" in table

4 "Accessory" will be equipped.

The electrical entry is positioned on the side opposite the knob. SRP

SRF

ITV

IC

ITVH

ITVX

PVQ

VY1

VBA

VBAT

AP100

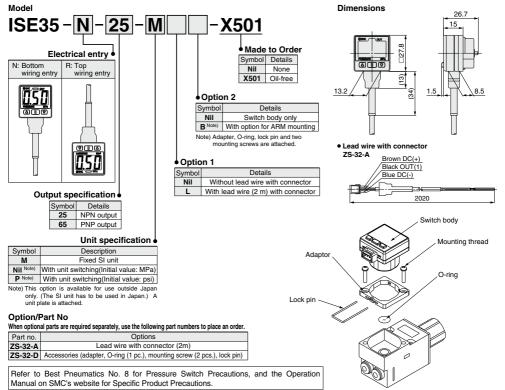
# ARM11A/B Series

## **Digital Pressure Switch**

# 

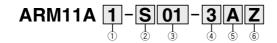
Specificati	ons					
Rated pressure range		nge	0 to 1 MPa			
Display/Set	pressu	ire range	-0.1 to 1 MPa			
Withstand p	ressur	e	1.5 MPa			
Display/Min	imum s	setting unit	0.01 MPa			
Applicable	luid		Air, Non-corrosive gas, Non-flammable gas			
Power supp	ly volta	age	12 to 24 VDC $\pm$ 10%, Ripple (p-p) 10% or less (With power supply polarity protection)			
Current con	sumpt	ion	55 mA or less (at no load)			
Switch outp	ut		NPN or PNP open collector output: 1 output			
		load current	80 mA			
	Max.	applied voltage	30 V (With NPN output)			
	Resid	lual voltage	1 V or less (With load current of 80 mA)			
Response time		onse time	1 s (0.25, 0.5, 2, 3 selections)			
Short circuit protection		ction	Yes			
Repeatabilit	у	±1% F.S.				
Hysteresis mode		resis mode	Adjustable (can be set from 0)			
nysteresis	Wind	ow comparator mode	Adjustable (call be set from 0)			
Diamlaur			3-digit, 7-segment indicator, 2-color display (Red/Green)			
Display			A switch can be operated simultaneously.			
Display acc	uracy		$\pm 2\%$ F.S. $\pm 1$ digit (at $25^{\circ}C \pm 3^{\circ}C$ ambient temperature)			
Indicator light			Illuminates when output is ON. (Green)			
Environmental Enclosure		Enclosure	IP40			
resistance		Operating temperature range	<ul> <li>- 5 to 50°C (No freezing or condensation)</li> </ul>			
Lead wire with connector Note) (Option: L)		nnector Note) (Option: L)	ø3.4 3-wire 25 AWG 2 m With connector cover			
Weight			Approx. 14g (body only)/Approx. 38g (including lead wire with connector)			
Standards	Standards		CE, UL, CSA, RoHS			
	-	tion Manual in OMOIs work site (http://				

Note) Refer to the Operation Manual in SMC's website (http://www.smcworld.com) for wiring.



734

## **Common Supply Block**



#### 1. IN Piping Position

Symbol	Position
1	Bottom
2	Тор

#### 3. IN Fitting Type

				_									
Metri	letric size						Inch	size	•				
Etting type	Straight		ht	Elbow			Etting type	S	traig	ht	E	Elbow	1
Symbol	Ø6	Ø8	ø10	Ø6	Ø8	ø10	Symbol	ø1/4	Ø5/16	Ø3/8	ø1/4	Ø5/16	Ø3/8
01	٠						51						
02		•					52		•				
03							53			•			
13							63						
14					•		64					•	
15							65						•

#### 4. Option

Symbol	Description
Nil	None
3	Oil-free

Note) The oil-free type has non-greased fluid contact areas.

#### 5. Accessory

Symbol	Description		
Nil	Pressure switch lead wire length: 0.5 m		
A Pressure switch lead wire length: 3.0 m			
Note) Leave the field blank for types without pressure switch			

6. Unit Representation

Symbol	Description
Nil	Display unit for product name plate: MPa
Z Note)	Display unit for product name plate: psi

Note) This option is available for use outside Japan only. (The SI unit has to be used in Japan.) Additionally, the pressure switch offers dual unit presentation in MPa and psi.

#### 2. Common Supply Block Type

Symbol	Description			
S	Common supply block			
Р	Common supply block with pressure switch			
V	3-way valve common supply block			
W 3-way valve common supply block + Pressure switch block				
Note) The oil-free specification is not available for P and W types of common				

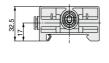
types of commo supply blocks (types with pressure switch).

42

56

Common supply block (S)





3-way valve common supply

block (V)

56

Common supply block with pressure switch (P) ARJ AR425

to 935 ARX AMR ARM

ARP

IR - A

IR

IRV VEX SRH

SRP SRF

ITV

IC

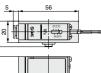
ITVH ITVX

PVQ

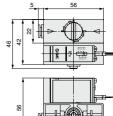
VY1

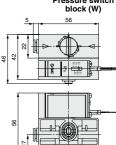
VBA VBAT

AP100



supply block

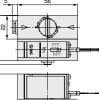




20

3-way valve common

Pressure switch



# ARM11A/B Series

## **Pressure Switch Block**

ARM11AW-AZ

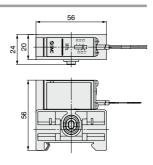
#### 1. Accessory

Symbol	Description
Nil	Pressure switch lead wire length: 0.5 m
A	Pressure switch lead wire length: 3.0 m

#### 2. Unit Representation

Symbol	Description		
Nil	Display unit for product name plate: MPa		
Z Note)	Display unit for product name plate: psi		

Note) This option is available for use outside Japan only. (The SI unit has to be used in Japan.) Additionally, the pressure switch offers dual unit presentation in MPa and psi.

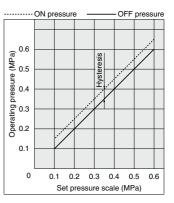


# Set Pressure Range

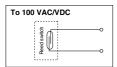
# Specifications

Pressure switch (Common supply block with pressure switch, 3-way valve common supply block plus pressure switch block)

Contact type	Reed type		
Contact construction		Reed switch type	
Contact component		1a	
Reed switch action	Piste	on type (built-in mag	gnet)
Wiring specification		Grommet type	
Wiring length	0.	5 m (standard mode	el)
Proof pressure	1.0 MPa		
Maximum operating pressure	0.7 MPa		
Set pressure range	0.1 to 0.6 MPa		
Hysteresis	0.08 MPa or less		
Repeatability	±0.05 MPa		
Maximum contact capacity		AC 2 VA, DC 2 W	
Operating voltage AC, DC	24 V or less 48 V 100 V		100 V
Max. operating current and range	50 mA	40 mA	20 mA
Impact resistance	30 G		
Environmental resistance Enclosure	IP40		



# Electric Circuit



## **DIN Rail**

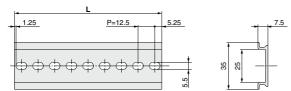
#### • When only DIN rail is required:

DIN rail part no.

## AXT100-DR-7

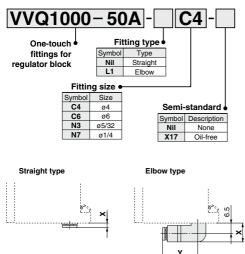
#### L dimension

Select L dimension from the table below and enter an applicable symbol.



I Dimonstra											
L Dimensio	n									L=12.5 x n+10.5	
Symbol	1	2	3	4	5	6	7	8	9	10	IR⊡-A
L	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5	
											IR
Symbol	11	12	13	14	15	16	17	18	19	20	m
L	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5	IDV
											IRV
Symbol	21	22	23	24	25	26	27	28	29	30	
L	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	VEX
Symbol	31	32	33	34	35	36	37	38	39	40	SRH
L	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5	эпп

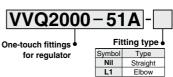
# **One-touch Fittings for Regulator Block**



Fitting size	X
ø4, ø5/32	3
ø6	3
ø1/4	7

-		
Fitting size	Х	Y
ø4, ø5/32	11.5	19
ø6	11.5	19.5
ø1/4	11.5	22

# **One-touch Fittings for Common Supply Block**



Fittir	Fitting size •			
	<u> </u>			
Symbol	Size			
C6	ø6			
C8	ø8			
C10	ø10			
N7	ø1/4			
N9	ø5/16			
N11	ø3/8			

#### Straight type



Nil

X17

**C6** 

Semi-standard

None

Oil-free

Symbol Description



Fitting size	X
ø6	5
ø8, ø5/16	5
ø10, ø3/8	5.5
ø1/4	5

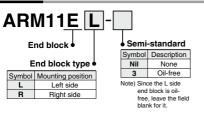
	ARJ
	AR425 to 935
	ARX
	AMR
	ARM
	ARP
0.5	IR <b>-</b> -A
	IR
	IRV
	VEX
	SRH
	SRP
	SRF
	ITV
	IC
	ITVH
	ITVX
	PVQ
	VY1
	VBA Vbat
	AP100

Fitting size	Х	Y
ø6	19	20
ø8, ø5/16	20	23
ø10, ø3/8	22	26
ø1/4	19	20.5

6

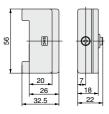
# ARM11A/B Series

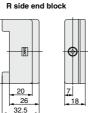
## End Block



56

L side end block



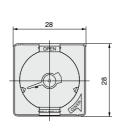


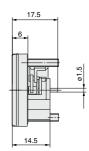
# Pressure Gauge

Part no.	Pressure gauge indication range	Indication unit
GC3-4A-X2101	0 to 0.4 MPa	MPa
GC3-10A-X2101	0 to 1.0 MPa	WFa
GC3-P4A-X2101	0 to 60 psi	psi
GC3-P10A-X2101	0 to 150 psi	psi

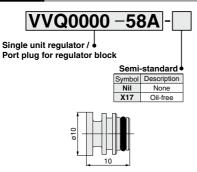
#### Specifications

Display accuracy	±3%F.S. (Full Span)
Calibration angle	230°
Limit indicator	With limit indicator





# Port Plug



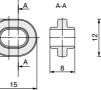
# Bushing

2

Part no.	Description
136144-S	Common supply bushing
136144-K	Individual supply bushing



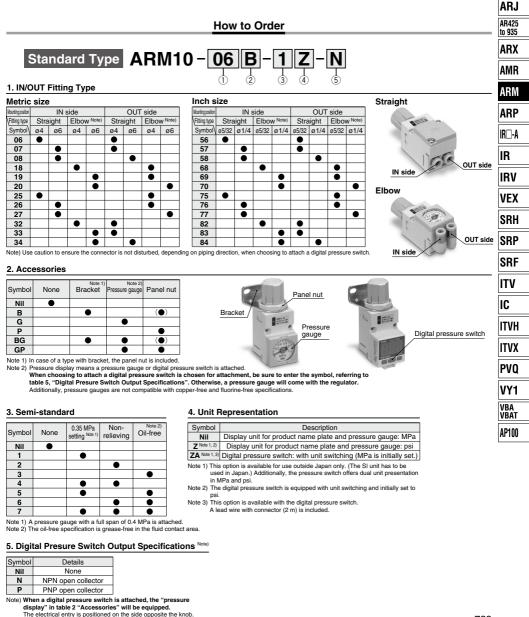






15

# Regulator Single Unit Type ARM10 Series

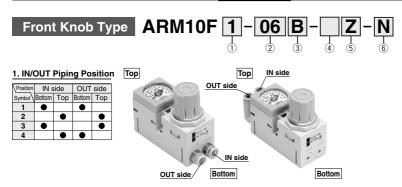


**SMC** 

# ARM10 Series

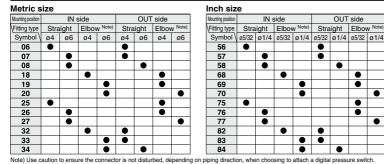
How to Order

Made to Order Order (Refer to page 746 for details.)





#### 2. IN/OUT Fitting Type



#### 3. Accessories

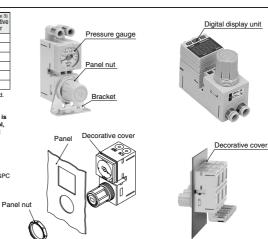
Symbol	None	Note 1) Bracket	Note 2) Pressure display	Panel nut	Note 3) Decorative Cover
Nil	•				
В		•		(•)	
G			•		
BG		•	•	(•)	
GP			•	•	
GPC Note 4)				•	•

Note 1) In case of a type with bracket, the panel nut is included Note 2) Pressure display means a pressure gauge or digital

pressure switch is attached. When choosing to attach a digital pressure switch is chosen for attachment, be sure to enter the symbol, referring to table 6, "Digital Presure Switch Output Specifications". Otherwise, a pressure gauge will come with the regulator.

Additionally, pressure gauges are not compatible with copper-free and fluorine-free specifications.

Note 3) Not attachable to a model with digital pressure switch. Note 4) Please note that the dimensions will be bigger when GPC is selected.



# Regulator Single Unit Type **ARM10** Series

#### 4. Semi-standard

Symbol	None	0.35 MPa setting Note 1)	Non- relieving	Note 2) Oil-free
Nil	•			
1		•		
2			•	
3				•
4			•	
5				•
6			•	•
7			•	
Note 1) A pressure gauge with a full span of 0.4 MPa is attached.				

#### 5. Unit Representation

Specifications

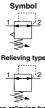
B. 1			
Display unit for product name plate and pressure gauge: MPa			
Display unit for product name plate and pressure gauge: psi			
Digital pressure switch: with unit switching (MPa is initially set.			
<ul> <li>Note 1) This option is available for use outside Japan only. (The SI unit has to be used in Japan.)</li> <li>Note 2) The digital pressure switch is equipped with unit switching and initially set to psi.</li> </ul>			
Note 3) This option is available with the digital pressure switch. A lead wire with connector (2 m) is included.			

Note 2) The oil-free specification is grease-free in the fluid contact a 6. Digital Presure Switch Output Specifications Note)

Symbol	Details
Nil	None
N	NPN open collector
Р	PNP open collector

Note) When a digital pressure switch is attached, the "pressure display" in table 3 "Accessories" will

be equipped. The electrical entry is positioned on the side opposite the knob.



Non-relieving type

Note) A standard model is equipped with a backflow function. Main valve opens when the inlet pressure is released, and then the outlet pressure backflows into the inlet side.

Model		ARM10	ARM10F
Regulator construction		Direct	acting
Working principal		Diaphragr	n regulator
Della ( march and an	Standard	Relie	f type
Relief mechanism	Optional	Non-relie	eving type
Backflow function Note 1)		Within (unb	alance type)
IN side tubing O.D.		ø4, ø6, ø5/32, ø1/4	
OUT side tubing O.D.		ø4, ø6, ø5/32, ø1/4	
Proof pressure		1.5	MPa
Maximum operating pressure		1.0	MPa
<u>.</u>	Standard	0.05 to	0.7 MPa
Set pressure range	Optional	0.05 to 0.35 MPa (	Low pressure type)
Fluid		A	\ir
Ambient and operating fluid temperature Note 2)		5 to	60°C
Weight		60 g	72 g
Note 1) 0.1 MPa or greater set pressure is Note 2) 5 to 50°C when the digital pressure			-
Refer to page 734 for the digital p	ressure switch spe	cifications.	

# τv C TVH TVX ٧Q VY1 VBA VBAT AP100

ARJ AR425 to 935 ARX

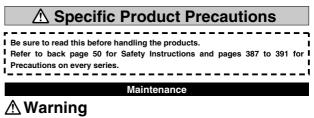
AMR

ARM ARP

IR -A

IR

IRV

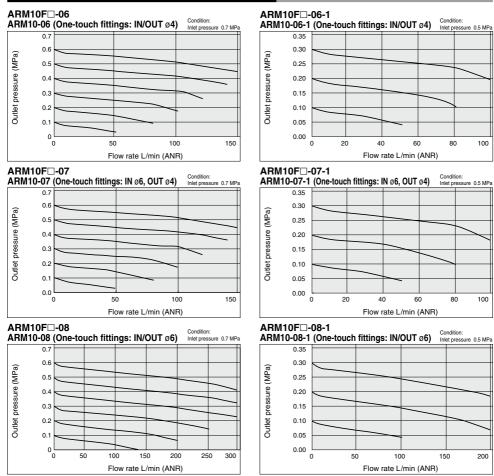


#### 1. Make sure to perform a periodic inspection of the pressure gauge when the compact manifold regulator is installed between a solenoid valve and an actuator. Sudden pressure changes could happen and the durability of the product could be reduced. Using an electronic type pressure gauge is recommended, depending on the situation.

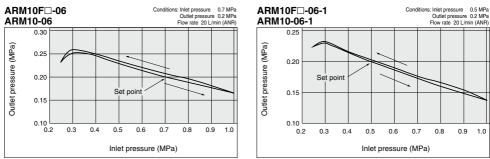


# ARM10 Series

## Flow Rate Characteristics (Representative Values)



## Pressure Characteristics (Representative Values)



**SMC** 

# Regulator Single Unit Type **ARM10** Series

(8)

(F)

(2)

(5)

3

(6)

(A)

(4)

ARM10F

P

(9)

(1)

(E)

(D)

(B)

-(C)

1

(G)

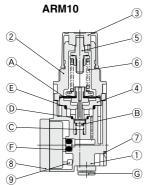
ARJ

AR425 to 935

ARX

AMR

## Construction



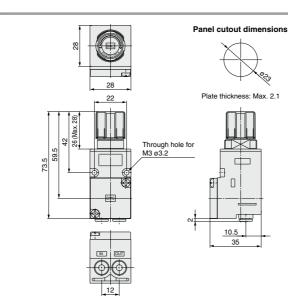
## **Component Parts**

NLa	Description	Madaulat
No.	Description	Material
1	Body	PBT
2	Bonnet	PBT
3	Knob	POM
4	Valve seat	POM
5	Adjusting screw assembly	Reinforced steel
6	Adjustment spring	Steel wire
7	Regulator clip	Stainless steel
8	Blanking plate assembly	—
9	Square nut	Steel

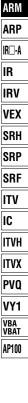


No.	Description	Material	Part no.	Note
Α	Diaphragm	Weatherproof	136126A	Relieving type
~	assembly	NBR, POM	136126-1A	Non-relieving type
в	Valve	HNBR, Aluminum alloy	136127-30#1	
С	Valve spring	Stainless steel	136131	
D O-ring	O since	NBR	136146	Standard model
	HNBR	136146-30	Oil-free specification	
Е	E O since	NBR	136147	Standard model
E O-ring	HNBR	136147-30	Oil-free specification	
		NBR	136148	Standard model
F		HNBR	136148-30	Oil-free specification
	O-ring	NBR	KA01731	Standard model for digital pressure switch
		HNBR	KA01613	Oil-free spec. for digital pressure switch
G	Fitting assembly	_	Refer to page 745.	

### Dimensions ARM10-06 08



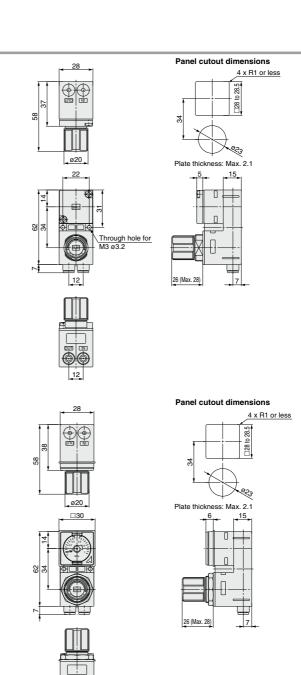
For dimensions and accessories of One-touch fittings, please refer to page 745.



# ARM10 Series







12

**SMC** 

ARM10F1-06GPC 08GPC

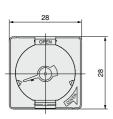
# Regulator/Single Unit Type **Options**

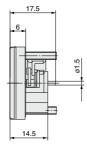
# **Pressure Gauge**

Part no.	Pressure gauge indication range	Indication unit	
GC3-4A-X2101	0 to 0.4 MPa	MPa	
GC3-10A-X2101	0 to 1.0 MPa	wiPa	
GC3-P4A-X2101	0 to 60 psi	psi	
GC3-P10A-X2101	0 to 150 psi	psi	

#### Specifications

Display accuracy	±3% F.S. (Full Span)
Calibration angle	230°
Limit indicator	With limit indicator
Weight	17 g

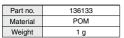


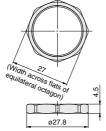


# **Digital Pressure Switch**

Refer to page 734.

## Panel Nut



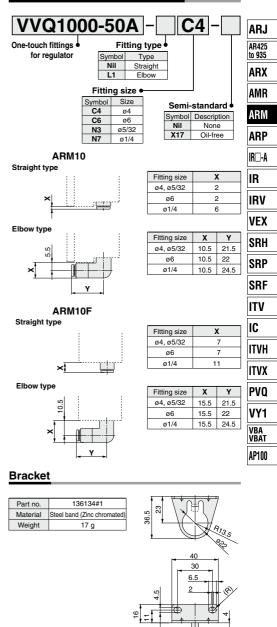


## **Decorative Cover**

Part no.	136155
Material	PBT
Weight	0.5 g



# **One-touch Fittings for Regulator**



# ARM10F Series Made to Order Specifications:



contact SMC for detailed dimensions, specifications and lead times.

# **Regulator Single Unit Front Knob Type/ For Manifold**

## Specifications

Regulator construction		Direct acting	
Working principal		Diaphragm regulator	
Belief mechanism	Standard	Relief type	
Relief mechanism	Optional	Non-relieving type	
Backflow function		Within (Unbalance type)	
IN/OUT air passage diameter		ø4	
IN/OUT gasket sealing O.D.		ø7	
Proof pressure		1.5 MPa	
Maximum operating pressure		1.0 MPa	
Set pressure range Standard Optional		0.05 to 0.7 MPa	
		0.05 to 0.35 MPa (Low pressure type)	
Fluid		Air	
Ambient and fluid temperature		5 to 60°C	
Weight		73 g	



Note 1) Two mounting bolts and two O-rings are attached.

Note 2) 0.1 MPa or greater set pressure is required when used in the reverse flow. Note 3) 5 to 50°C when the digital pressure switch will be used. Refer to page 734 for the digital pressure switch specifications.

## How to Order

# ARM10F-A -X201

#### 1. Accessory (Pressure Display)

Enter symbol for when the model requires a digital pressure switch

Symbol	Accessory	
Nil	Without pressure display	
A With pressure display		

Note 1) Pressure display means a pressure gauge or digital pressure switch is attached When choosing to attach a digital pressure switch is chosen for attachment, be sure to enter the symbol, referring to table 4, "Digital Presure Switch Output Specifications". Otherwise, a pressure gauge will come with the regulator.

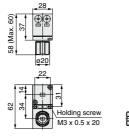
Note 2) Pressure gauges are not compatible with copper-free and fluorine-free specifications.

#### 2. Semi-standard

Symbol	None	0.35 MPa setting Note 1)	Non-relieving	Oil-free Note 2)
Nil	•			
1		•		
2			•	
3				•
4		•	•	
5		•		•
6			•	•
7		•	•	•

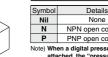
Note 1) A pressure gauge with a full span of 0.4 MPa is attached. Note 2) The oil-free type has non-greased fluid contact areas

## Dimensions





4. Digital Presure Switch Output Specifications Note)



#### NPN open collector PNP open collector Note) When a digital pressure switch is

attached, the "pressure display" in table 1 "Accessory" will be equipped. The electrical entry is positioned on the side opposite the knob.



#### 3. Unit Representation

Symbol	Description	
Nil	Display unit for product name plate and pressure gauge: MPa	
Z Note 1, 2)	Display unit for product name plate and pressure gauge: psi	
ZA Note 1, 3)	Digital pressure switch: with unit switching (MPa is initially set.)	

Note 1) This option is available for use outside Japan only. (The SI unit has to be used

in Japan.) Note 2) The digital pressure switch is equipped with unit switching and initially set to psi. Note 3) This option is available with the digital pressure switch.

#### Example

Need to prepare

manifold base

O-ring size 04 x 1 5 W @SMC



# ARM10/11 Series Blocks/Specific Product Precautions 1

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 387 to 391 for Precautions on every series.

# A Warning

# Observe the proper screw tightening torque in installation.

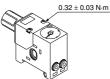
Tightening beyond the proper tightening torque may damage the mounting screws, blocks or switches.

If the force is below the tightening torque range, the threaded joint can come loose.

1. Tightening torque for fixing screws and panel nuts of a single unit regulator



2. Tightening torque for regulator assembly fixing screws on regulator block



3. Tightening torque for blanking plates and pressure gauge fixing screws on regulator block



 Tightening torque for pressure switch fixing screws on common supply block with pressure switch and pressure switch block



5. Tightening torque for DIN rail clamp screws on end block  $$1.5\pm0.15~{\rm N}{\cdot}{\rm m}$$ 



# 

# \land Warning

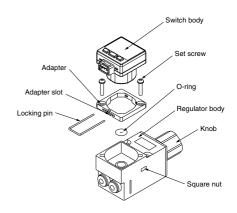
#### • Digital Pressure Switch Mount it with the proper screw-tightening torque.

Overtightening may damage the regulator body or adaptor, etc.

- Meanwhile, insufficient tightening may loosen the connecting threads.
- 1. Attach an O-ring to the regulator O-ring slit.
- 2. Attach the adaptor with the 2 set screws by positioning the adapter slot on the opposite side of the knob and keeping the 2 square nuts (right/left) attached.

Tightening torque: 0.32  $\pm$  0.03 N·m

- 3. Attach the switch body.
- Fully insert the locking pin into the adapter slot. The switch body can be replaced by attaching/removing the locking pin.





# ARM10/11 Series Blocks/Specific Product Precautions 2

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 387 to 391 for Precautions on every series.

#### Handling

# A Warning

#### Mounting and Removal of Manifold with DIN Rail

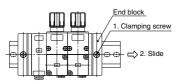
Be sure to shut off the power and air supplies before disassembly. Furthermore, since air may remain inside the actuator, piping and manifold, confirm that the air is completely exhausted before performing any work.

When disassembly and assembly are performed, air leakage may result if connections between blocks and tightening of the end block's holding screw are inadequate.

Before supplying air, confirm that there are no gaps between blocks, and that manifold blocks are securely fastened to the DIN rail. Then supply air and confirm that there is no air leakage before operating.

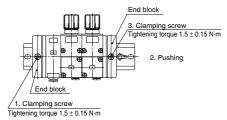
#### Removing blocks from DIN rail

- 1. Loosen the end plate clamping screws on the side until they turn freely. (The screws do not come out.)
- 2. Remove it by sliding it to the side (in the direction of the arrow).



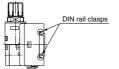
#### Mounting blocks on DIN rail

- 1. Confirm that the clamping screws of the end block on one side are securely tightened.
- Install blocks sliding them from the side. Push the end plate on the opposite side so that there will be no gap between blocks.
- 3. Tighten the end plate clamping screws on the opposite side.



#### Confirming DIN rail clasp

Confirm that the DIN rail clasps are securely hooked into the DIN rail.



# ▲ Caution

#### One-touch fitting replacement

For the ease of replacement, One-touch fittings are installed as the cassette type. One-touch fittings are retained with clips inserted from the directions illustrated blow. Remove the clips with a flat head screw driver to replace the One-touch fittings. When installing, insert each One-touch fitting deeply to the end and reinsert the clip to the specified position.

1. Single unit regulator



2. Regulator block

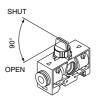


3. Various common supply blocks



#### Pressure supply of 3-way valve common supply block

Make sure that the knob is set at the OPEN or SHUT position in operation. The block cannot be used for the purpose of containing pressure because it allows a small amount of leakage.





# ARM10/11 Series Blocks/Specific Product Precautions 3

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 387 to 391 for Precautions on every series.

Handling

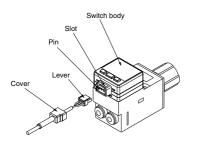
# **▲** Caution

#### Digital Pressure Switch How to attach a connector

Insert the connector vertically onto the pins, pinching the lever and connector with your fingers. Insert the lever into the switch body slot until it is locked. Cover the connector with a cover.

#### How to remove a connector

Displace the cover and pull the lever straight forward by pushing its claw to remove it from the slot.



Adjustment

# **≜**Caution

#### How to adjust indicator of the pressure gauge.

Make sure to follow the instruction when opening the lens cover to adjust the pressure gauge.

1. Open the lens cover to the arrow's direction with finger nail.



2. Adjust the gauge needle with for example, a flat head screw driver.



3. Close the lens cover to the arrow's direction until it snaps on.



A	۲J
AR4 to 9	425 )35
	X
AN	/IR
AF	RM
AF	RP
IR	] <b>-</b> A
IR	
IR	V
VE	X
SF	RH
SF	RP
SF	RF
IT	V
IC	
IT	VH
IT	VX
P\	Q/
۷	/1
VB VB	AT
AP	100

AD I



# ARM10/11 Series Pressure Switch Blocks Specific Product Precautions

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 387 to 391 for Precautions on every series.

#### Design & Selection

# **Marning**

- Operate the switch only within the specified voltage. Use of the switch outside the range of the specified voltage can cause malfunction and damage to the switch, it may also increase the risks of electrical shocks or fire.
- 2. Never apply a load above the maximum load capacity. It can damage the switch or shorten the service life.
- 3. Be sure to observe the set pressure range and maximum operating pressure.

Use of the switch outside the set pressure range can cause failure and use beyond the maximum operating pressure can damage the switch.

#### Mounting

# **≜** Warning

1. Do not use the switch unless the equipment operates normally.

After installation, repair or reform, connect air and electricity and conduct appropriate function and leakage tests to confirm proper installation.

2. Do not apply a tensile force to a cord.

Be sure to hold the body to handle the product. Applying a tensile force to a cord may cause damage to the product.

3. Do not drop or bump the product.

Dropping or bumping while handling may cause damage to the product.

#### Pressure Supply

# **A**Warning

#### 1. Do not use the switch with corrosive gas or liquid.

Do not use the switch with corrosive gas or liquid. Such gas or fluid may cause damage to the switch.

 Do not use the switch at a vacuum pressure. If used in a vacuum pressure range, the switch will suction the outer air and become unable to operate.

#### **Pressure Setting**

# **≜**Caution

- 1. The switching setting indication scale shows the set value for pressure decrease.
- When the ON pressure signal is to be detected, the ON signal comes on at the pressure found by adding the hysteresis to the pressure set on the scale plate.
- 3. The pressure indication on the scale plate is provided as a guideline. Use a pressure gauge to measure the precise settings.

#### Wiring

# **▲ Warning**

#### 1. Connect the load

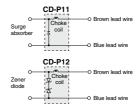
Be sure to connect the load to the pressure switch before connecting the power supply.

#### 2. Use a contact protection box.

If the load driven by the pressure switch is an induction load or connected with a lead wire of 5 m or longer, use a contact protection box in the following table.

Contact protection box	Operating voltage	Lead wire length
CD-P11	100 VAC	Switch connection side: 0.5 m
CD-P12	24 VDC	Load connection side: 0.5 m

#### 3. Contact protection box internal circuit



#### 4. Contact protection box/Connection method

To connect the switch body and the contact protection box, connect the lead wire of the contact protection box on the side marked with "SWITCH" and the lead wire from the switch body. Connect the switch body and the contact protection box with a lead wire of 1 m or shorter and arrange them as close as possible.

#### 5. Lead wire dimensions

Covering: ø3.4 Insulator: ø1.1 Conductor: ø0.64

#### **Operating Environment**

# A Warning

#### 1. Never use in the presence of explosive gases.

These switches are not rated as explosion proof. Never use in the presence of an explosive gas as this may cause a serious explosion.

2. Do not use in an environment where a strong magnetic field is present.

The influence of the external magnetic filed may cause the switch to malfunction.

3. Do not use in an environment where the switch is exposed to water or oil splashes.

Because the switch has an open type construction, ingress of water or oil can corrode the electric circuit, resulting in malfunction and damage.

4. Do not apply vibration to the switch.

If vibration is applied, malfunction or setting errors may result.