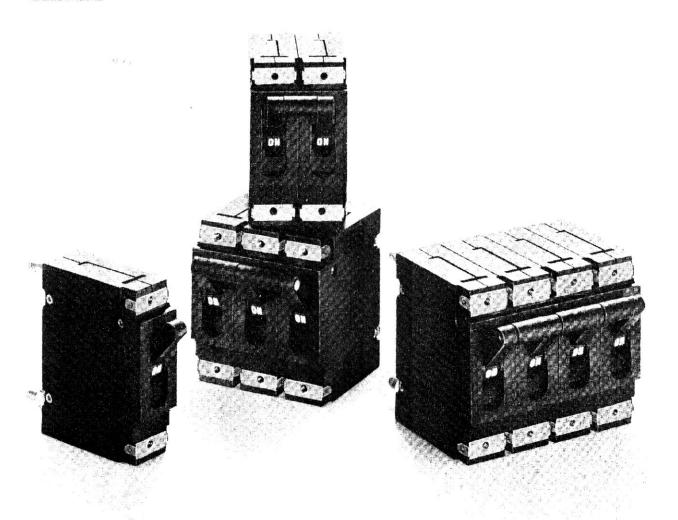
Heinemann® Circuit Breakers

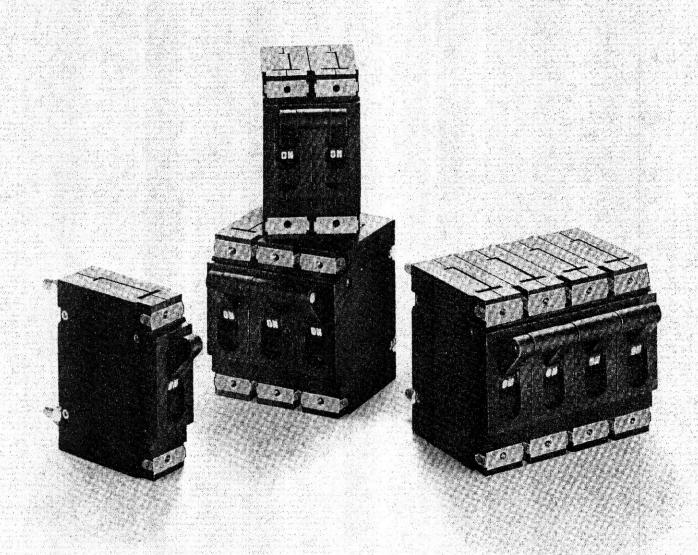


Series AM

- Available with 1, 2, 3 and 4 poles
- Moisture and fungus resistance as standard features
- Rating: 0.020 to 100A



Bulletin AM



Series AM breakers, available in one-, two-, three- and four-pole models, offer distinct advantages:

Current range up to 100 A 50/60 Hz, 60 A 400 Hz, 100 A dc UL and CSA recognized and listed units available Moisture- and fungus-resistance as a standard feature Low cost, light weight

UL and CSA recognition

The AM breaker (Models AM1 through AM4) is recognized by Underwriters' Laboratories as a Supplementary Protector per UL Standard UL 1077 (UL File No. E-39309), and certified by the Canadian Standards Association under CSA File No. LR-9646-46. Recognition and certification covers all current ratings from 0.10 to 50 amperes at 250 Vac (50/60 and 400 Hz), at 415 V 50/60 Hz, and 100 amperes at 65 Vdc. Current ratings 0.10 to 30 amperes are UL recognized and CSA certified to 480 V, 50/60 Hz.

Recognition at 415 V and 480 V refers to 3- and 4-pole models used only in a 3-phase wye-connected circuit and backed up with a Heinemann® Series CD3 or CD4 480 V 100 A breaker as group controller, providing an interrupting capacity of 3000 amperes.

When properly installed as original equipment, the combination of Series AM and CD or CF breakers requires no additional protection. Series AM breakers rated at 65 Vdc provide both overcurrent and short-circuit protection where circuit-interrupting capacity does not exceed 5000 amperes.

UL and CSA listed

The AM breaker is Underwriters' Laboratories listed per UL489 as a Special Purpose Branch Circuit Breaker. Consult factory for ratings and availability.



General Specifications

Available ratings

Maximum voltage	Current range (Amp)	Interrupting capacity (Amp)
125 V 50/60 Hz	0.020-60, 70, 100	2000
250 V 50/60 Hz	0.020-100	1000
250 V 400 Hz	0.020-60	1000
65 Vdc	0.020-100	5000

UL-Recognized ratings

Maximum voltage	Current range (Amp)	Interrupting capacity (Amp)
250 V 50/60 Hz	0.1-50	5000*
250 V 50/60 Hz	0.1-100	1000***
277 V 50/60 Hz	0.1-50	5000*
415 V 3φ Y 50/60 Hz	0.1-50	3000**
480 V 3 φ Y 50/60 Hz	0.1-30	3000**
250 V 400 Hz	0.1-50	1000*
65 Vdc	0.1-100	5000***

- * AC units require 4 times rated back-up fusing, 15 A min.
- ** See details on page 2.

UL-listed ratings

Maximum voltage	Current range (Amp)	Interrupting capacity (Amp)
120 V 50/60 Hz	1-50	5000
65 Vdc	1-50	5000

Environmental data

Qualified under MIL-C-55629 as specified below.

Fungus- and moisture-resistance is provided by treating all ferrous parts with a special moisture-resistant finish and by using special springs and inherently fungus-resistant phenolic cases, covers and handles. Tested for moisture-resistance per MIL-STD-202, Method 106; tested for salt-spray resistance per MIL-STD-202, Method 101.

Humidity. Tested in accordance with MIL-STD-202, Method 103, test condition A.

Shock and vibration. Tested for shock in accordance with MIL-STD-202, Method 213, test condition I (100 Gs at 6 milliseconds). Tested for vibration in accordance with MIL-STD-202, Method 204: 10 to 500 Hz, 0.06" total excursion on three mutually perpendicular planes. Shock and vibration tests are conducted with breakers carrying full rated current. Shock and vibration specifications apply to time-delay breakers only.

Operating temperature. -40°C to +85°C.

Dielectric strength. Tested in accordance with MIL-STD-202, Method 301: 1500 V at 50/60 or 400 Hz. 1100 Vdc (or twice rating plus 1000 V).

Insulation resistance. 100 megohms minimum at 500 Vdc. per MIL-STD-202, Method 302.

Endurance. 50/60 Hz ac breakers are subjected to an endurance test consisting of 10,000 on/off operations: 6000 at rated current and voltage, 4000 at no load.

Approximate weights: AM1, 3 oz; AM2, 6.5 oz; AM3, 9.5 oz; AM4, 12.5 oz.

Special AM breakers qualified under MIL-C-55629

One- to three-pole Series AM breakers, in current ratings from 0.2 through 50 amperes, specifically built and tested in accordance with the requirements of MIL-C-55629, are available. Consult factory for military part numbers, available approved constructions and other details.

FILL A BELFERTO

CILL & DUMA

95% 14 MIONTE +12 VIES

^{***}Units do not require back-up fusing.



Precise overload protection - with Heinemann hydraulic-magnetic circuit breakers

Heat-induced nuisance tripping eliminated

Heinemann hydraulic-magnetic circuit breakers offer three major advantages over thermal devices:

- 1. Elimination of nuisance tripping caused by high ambient temperatures in or near the installation. The breaker responds only to current variations, not to temperature change.
- Assurance that 100% of the rated current will be carried. There is no such assurance with thermal devices, which may fail to carry rated current when subjected to above-normal ambient temperatures. A Heinemann breaker rated at 20 A, for example, will sustain 20 A, even at elevated temperatures. Derating and other forms of temperature compensation are unnecessary.
- Immediate reset. Since there are no thermal elements, heat build-up is not a factor. Therefore, no "cooling off" period is required after fault interruption.

Time delay eliminates breaker tripping due to transient current surges

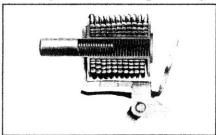
Elimination of transient current surges as a cause of nuisance tripping is accomplished through the creation of a controlled time delay. In any installation where a power supply or compressor motor is on the line, an

inrush of current occurs when the equipment is first turned on. The bigger the equipment, the larger the surge. Although inrush surges are, in fact, transient overloads, they usually pose no threat of damage to the line or the equipment. So, it is not necessary or even desirable to interrupt the power when they occur.

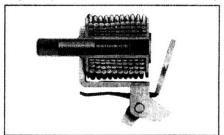
The hydraulically-controlled time-delay mechanism of a Heinemann breaker eliminates nuisance tripping without lessening overload protection. The delay is inversely proportional to the overload; response is quicker on large overloads, where greater potential danger exists, and slower on small overloads. Except in special high-inrush models, heavy overload and short-circuit currents of greater than 10 times the breaker's rating provide instantaneous response. (An instantaneous-trip breaker is available for use on, for example, modern medical and communication equipment, which can not tolerate even brief overloads.)

For added protection, the time-delay is self-adjusting to ambient temperature conditions. At high ambients, where the overload tolerance of most circuits is lowered, the viscosity of the special fluid in the breaker's dashpot is lessened, and the time-delay response is thereby shortened. At low temperatures, the response is correspondingly longer to allow for cold-equipment startups.

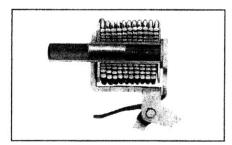
The hydraulic-magnetic principle (how the breaker works)



 The Heinemann hydraulic-magnetic circuit breaker operates on load-current-produced magnetic-flux variations in a solenoid. The coil is wound around a hermetically-sealed, non-magnetic tube containing a springloaded, movable iron core in a specialliquid fill. With the load current either at or below the breaker's nominal rating, the magnetic flux is of insufficient strength to move the core, so it remains at the end of the tube opposite the armature.



2. With excessive current, the magnetic-flux force increases, pulling the iron core toward the armature end of the tube. This core insertion reduces the reluctance of the magnetic circuit and further increases the strength of the magnetic field. The special liquid regulates the core's speed of travel, creating a controlled trip delay that is inversely proportional to the magnitude of the overload. If the overload subsides before the core reaches the pole piece, the core returns to its original position, and the breaker does not trip. (For non-delay applications, the breaker is modified to omit the intentional delay.)



3. When the magnetic flux reaches a predetermined value, the armature is attracted to the pole piece and the breaker trips. (The breaker may trip before the core reaches the pole piece if the critical flux value is achieved first.) On very heavy overloads or short circuits, the flux produced by the coil alone, regardless of core position, is sufficient to pull in the armature. This circuit interruption occurs with no intentional delay — a highly desirable response characteristic.



How to order standard Series AM circuit breakers

Note: Standard catalog number must have 18 digits including dashes. See How To Order nonstandard when all poles of a multipole unit are not identical.

AM3-Step 1 Step 2a & b Step 3 Step 4 Step 5 Step 6

Step 1

Series prefix (AM) and number of poles include a dash as shown.

Step 2a Table A

Code	Frequency	Terminal Location	Maximum Voltage
Α	60 Hz	Back	250
В	dc (Note 5)	Back	65
D	60 Hz/DC	Back	250 AC/
			65 DC

Add a dash before the code letter

Step 4 Table D

Standard Current	Ratings		
Current Code	Ampere	Current Code	Ampere
OR10	0.10	0010	10.00
0R25	0.25	0015	15.00
0R50	0.50	0020	20.00
0R75	0.75	0025	25.00
0001	1.00	0030	30.00
02R5	2.50	0035	35.00
0005	5.00	0040	40.00
07R5	7.50	0050	50.00
For other current ra	itings consult fact	ory.	

Step 2b Table B

Inrush	Code			
N/A	Std.	18x	25x	Internal Circuit Construction
0				Switch only (no coil)
	2	9	39	*Series trip with SPDT aux. switch
	3	8	38	Series trip
	5			Shunt trip (current rated)
	6			Relay trip (current rated)

Single digit code – Add a dash after code (ex. 3–)

Double digit code – Move frequency code selected in Step 2a (Table A) to the left, add a dash after construction code (ex. AM1 - A38 -)

Consult factory for non-standard constructions available.

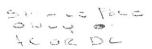
*On multipole units one aux, switch is supplied. It is located in the left pole when viewed from the front of the breaker. See page 6 for non-standard part number when additional switches or pole locations are required.

Step 3 Table C

Suffix code for UL Applications

A-250 VAC, 50/60 Hz; 65 VDC 240 VAC, 400 HZ --Non UL (--)

DU-120 VAC, 50/60 Hz; 65 VDC UL listed (UL 489) Single digit codes are followed by a dash as shown. See page 3 for UL-Recognized ratings.



Step 5 Table E

Time Delay Curves

	Inrush Cod	ies	
Code	Std.	18x	25x
-0P	N/A		
01	X		
-02	X		
-03	X		
-10		X	
-20		X	
-30		X	
251			X
252			X
253			X

See time delay curves on pages 8-10 for required delay.

Step 6 Table F

Code	Voltage Rating
E	0-250 VAC
Ν	0-65 VDC



How to order non-standard (non-MIL-spec) Series AM breakers*

*Non-standard part numbers may require factory assigned part number.

AM3 Step 1

505

Step 2a & b

Step 3

-40Step 4 Step 5

Step 1 AM3-

Series prefix and number of poles

Step 2a Table A -A2A3A3

Voltage, frequency and internal circuit for first pole on left as viewed from front of panel, or for all poles if identical, from Tables A and B.

Code	Frequency	Terminal Location	Maximum Voltage			
Α	60 Hz	Back	250			
Α	60 Hz	Back	480			
Α	60 Hz	Back	415			
В	dc (Note 5)	Back	65			
C	400 Hz	Back	250			
D	60 Hz/DC	Back	250 AC/	010	 OP	(0

Step 2b Table B -A2A3A3

Repeat Step 2 for second and third poles and subsequent poles if different from first.

•				
GI	rcui	it G	oa	es

Internal Circuit Construction

For more information on infernal circuits see Builetin 8101

Inrus	h			Durck Guide to Overcurrent Profession
N/A	8x	18x	25x	
0				Switch (no overload coil)
	2	9	39	Series trip with standard enclosed SPDT aux. switch (Note 8)
	3	8	38	Series trip (Note 8)
	5			Shunt/tap (Note 6)
	6			Relay-trip
12				Switch with standard enclosed SPDT aux. switch
	15	25		Du-Con with Shunt/Tap voltage coil (Note 6) (Note8)
Notes:	16	26		Du-Con with relay-trip voltage coil (Note8)

1. Specify voltage-rated coils separately. Example Catalog Number AM1-A5. Voltage coil, inter ittent-duty, trips on 250 V 50/60 Hz Ac, Curve P

2. Relay-trip poles. Always specify load values for coil and contacts separately. Example: Catalog Number AM1-86. Coil. 5 amp. 65 Vdc. Curve 3. contacts: 10 amp. 250 V 50/60 Hz.
3. UL/CSA models are labeledwith the UL/CSA-recognized voltage (page 3). The catalog number of the breaker label will contain a special suffix indicating UL/CSA recognition. See Table C.

4. If voltage is rectifier produced do furnish separately, (a) Full- or half-wave rectification (b) Number of phases. (c) Filtered or unfiltered. It filtered, give ripple factor or percent filter factor

5. Positive polarity should always be connected to the terminal marked "Line.

6. Voitage rated shunt tap coifs provide tripping on I ne voltage.

7. Du-Con voltage coils require 30 VA minimum power to trip instantaneously

Step 3 Table C

UL Co	des	11.4
Α	250 VAC	50/60 Hz
L	277 VAC	50/60 Hz
AD	415 VAC	50/60 Hz
AB	480 VAC	50/60 Hz
A	250 VAC	400 Hz
A	65 VDC	
DU	120 VAC 50/60 Hz;	
	65 VDC UL listed	

Step 4 Table D

Standard	Ampere Ratir	ngs	
0.10	2.5	20	50
0.25	5	25	60
0.50	7.5	30	70
0.75	10	35	100
1	15	40	

Other non-listed ratings are available. Consult factory for availability and lead times.

Step 5 Table E

Code	Inrush Codes			
	Std.	18x	25x	
-0P	N/A			
-01	Χ			
-02	X			
-03	X			
10		X		
-20		Χ		
30		Χ		
251			Х	
252			X	
253			Х	

See time delay curves on pages 8-10 for required delay.



Tripping specifications

Time-delay-trip ranges

Breakers (in standard wall-mount position) shall hold 100% rated load.

60 Hz and DC

Breakers may trip between 101% and 125% rated load; must trip at 125% rated load and above, as shown on time-delay curve selected. Breakers for 60 Hz/DC (Code D) have a must-trip value of 135% of rated load.

400 Hz

Breakers may trip between 101% and 150%; must trip at 150% and above.

Non-time delay trip ranges

Breakers have no deliberately imposed delay and will trip instantaneously as specified.

Breakers shall hold 100% load.

Breakers for 50/60 Hz or dc service may trip between 101% and 125% rated load; must trip at 125% rated load and above. Breakers for 60 Hz/DC (Code D) have a must-trip value of 135% of rated load

Breakers for 400 Hz service may trip between 101% and 150% rated load; must trip at 150% rated load and above.

Note: All the curves shown describe breaker response with no pre-loading. (Breakers do not carry current prior to application of overload for

calibration testing.) Curves are plotted at an ambient temperature of 77°F (25°C), with breakers in the standard wall-mount position. For nonstandard mounting, consult factory.

Time delay curve selection

- 1. Determine required frequency.
- 2. Determine required high inrush tolerance (tolerance to starting surges caused by high-reactance loads such as ferro-resonant power supplies which may last up to 8 milliseconds). Select lowest high inrush tolerance compatible with application.
- 3. Determine required curve characteristics based on application:

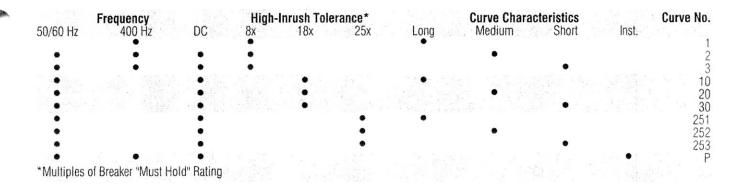
Long time delay curve — Motor starting, locked rotor tolerance, general purpose applications.

Medium time delay curve — Transformer protection, capacitor loads, special incandescent lamp loads, general purpose applications (most widely used curve).

Short time delay curve - Electronic equipment.

Instantaneous curve (no deliberate time delay provided) — Unusual circumstances in electronic equipment and other special applications.

4. Select applicable curve from table below:

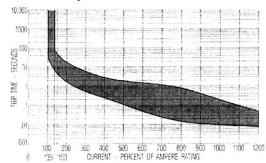


	l DCR and li lys (Resista	mpedance nce in Ohms) Curves		60 Hz Dela	ys (Impedance Curves	in Ohms)	400 Hz C	Delays (Impedance	in Ohms) Curves
Rating	P-2-3		DuCon	P-2-3		DuCon			
Amps.	10-20-30	251-252-253	2-3-20-30	10-20-30	251-252-253	2-3-20-30			P-1-2-3
0.05	447	730	730	418	836	809			744
0.10	127	182	174	139	176	186			200
0.5	4.12	7.0	6.4	3.99	7.3	6.4			9.36
1	.86	1.65	1.67	.917	1.580	1.780			1.74
5	.050	.069	.069	.051	.073	.068			.074
10	.014	.0181	.0177	.016	.0172	.0158			.021
15	.0059	.0164	.0146	.0060	.0162	.0155			.0101
20	.0045	.0068	.0067	.0046	.0067	.0068			.0060
30	.0031	.0028	.0028	.0031	.0031	.0029			.0037
50	.0017	.0020	.0019	.0017	.0020	.0019			.0024
70	.0007			.0007					
100	0006			0006					

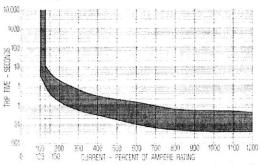
DCR and impedance based on 100% rated current applied and stabilized a minimum of one hour. Tolerance: 0.02 amps to 2.5 amps, $\pm 20\%$; 2.6 amps to 20 amps, $\pm 25\%$; 21 amps to 100 amps, $\pm 50\%$.



Curve 2, dc 50/60 Hz Medium Delay

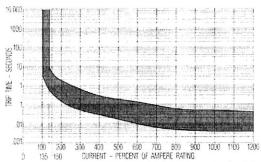


Curve 3, 50/60 Hz Short Delay



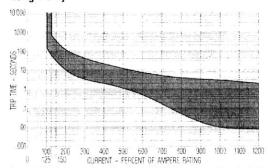
Percent of rated current vs. trip delay at 25° C; breakers not preloaded 800% 1000% 200% 100% 125% 400% % Overload Delay Maximum (seconds) 19 no trio 004 Delay Minimum (seconds) .005 .15 no trip

Curve 3, dc 50/60 Hz Short Delay



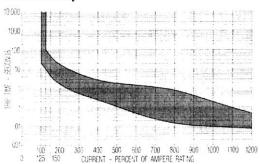
Percent of rated current vs. trip delay at 25° C; breakers not preloaded 800% 1000% 100% 135% 200% 400% 600% Delay Maximum (seconds) 14 .06 no trip 19 004 Delay Minimum (seconds) .03 no trip 15

Curve 10, 50/60 Hz Long Delay



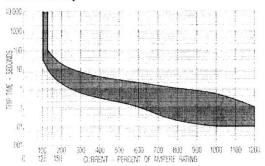
Percent of rated current vs. trip delay at 25° C; breakers not preloaded 600% 800% 1000% % Overload 100% 125% 200% 400% Delay Maximum (seconds) no trip 700 01 Delay Minimum (seconds) 05 60

Curve 2, 50/60 Hz Medium Delay



Percent of rated current vs. trip delay at 25° C; breakers not preloaded 1000% 125% 400% 600% 800% 100% 200% % Overload Delay Maximum (seconds) 110 18 no trip .8. Delay Minimum (seconds) 01

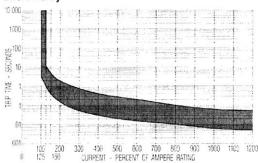
Curve 20, 50/60 Hz Medium Delay



Percent of rated current vs. trip delay at 25° C; breakers not preloaded 1000% % Overload 100% 125% 200% 400% 600% Delay Maximum (seconds) no trip 110 Delay Minimum (seconds) 10 1.7 02 01

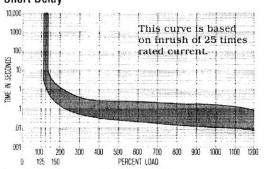


Curve 30, 50/60 Hz Short Delay



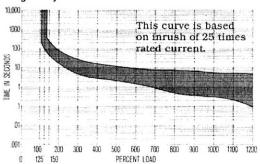
Percent of rated current vs. trip delay at 25° C; breakers not preloaded 800% 1000% 125% 200% 600% % Overload 100% 400% Delay Maximum (seconds) no trip 12 Delay Minimum (seconds) 03 .015 .006 no trip

Curve 253, high-inrush 50/60 Hz Short Delay



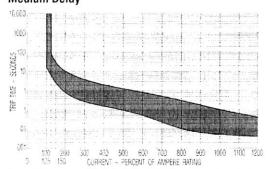
Percent of rated current vs. trip delay at 25° C 800% 1000% % Overload 100% 125% 200% 400% 600% Delay Maximum (seconds) no trip 0.40 0.30 0.22 0.15 1.6 Delay Minimum (seconds) no trip 0.16 0.05 0.03 0 020 0.012

Curve 251, high-inrush 50/60 Hz Long Delay



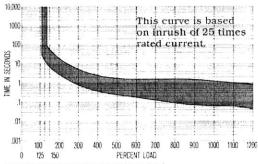
Percent of rated current vs. trip delay at 25° C 400% 600% 800% 1000% 125% 200% % Overload 100% Delay Maximum (seconds) no trip 400 70 15 15 0.3 Delay Minimum (seconds) no trio

Curve 2, dc Medium Delay



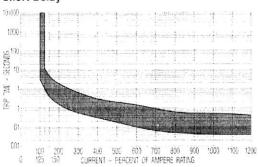
Percent of rated current vs. trip delay at 25° C; breakers not preloaded 100% 125% 200% 600% 800% 1000% % Overload 400% Delay Maximum (seconds) no trio 80 10 Delay Minimum (seconds) .01 .005 no trip

Curve 252, high-inrush 50/60 Hz Medium Delay



Percent of rated current vs. trip delay at 25° C 800% 1000% % Overload 100% 125% 200% 400% 600% Delay Maximum (seconds) 100 no trip Delay Minimum (seconds) 2.5 0.45 0.22 0.10 0.07

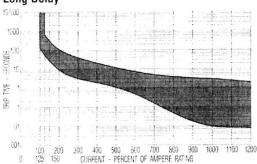
Curve 3, dc Short Delay



Percent of rated current vs. trip delay at 25° C; breakers not preloaded 100% 800% 1000% % Overload 125% 200% 400% 600% Delay Maximum (seconds) no trip 12 1.9 .06 Delay Minimum (seconds) 15 .03 .01 005 004

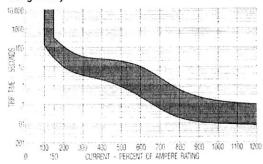


Curve 10, dc Long Delay



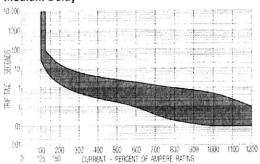
Percent of rated current vs. trip delay at 25° C; breakers not preloaded 800% 1000% 600% 100% 125% 200% 400% Delay Maximum (seconds) no trip 700 120 01 60 10 Delay Minimum (seconds) no trip

Curve 1, 400 Hz Long Delay



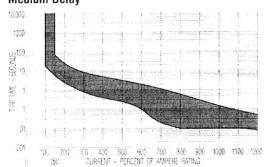
800% 1000% .6 .15

Curve 20, dc Medium Delay



Percent of rated current vs. trip delay at 25° C; breakers not preloaded 800% 1000% 600% 100% 125% 200% 400% Delay Maximum (seconds) no trip 110 18 .01 Delay Minimum (seconds) no trip 10

Curve 2, 400 Hz Medium Delay



 Percent of rated current vs. trip delay at 25° C; breakers not preloaded

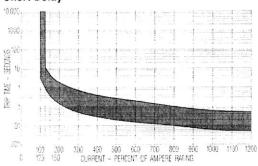
 % Overload
 100%
 150%
 200%
 400%
 600%

 Delay Maximum (seconds)
 no trip
 70
 26
 5
 2

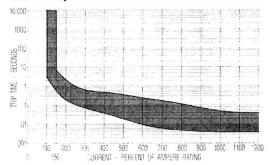
 Delay Minimum (seconds)
 no trip
 6
 2.5
 4
 .1

800% 1000% .6 15 .01 .01

Curve 30, dc Short Delay



Curve 3, 400 Hz Short Delay



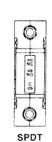


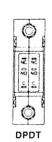
Dimensions

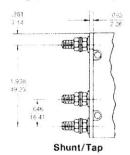
For metric threads, consult factory.

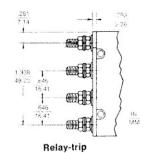
IN MM 13.49

All dimensions are in inches/mm, tolerance $\pm .032/.81$ except where noted. Dimensions are given here only as a preliminary guide to specifying. Final engineering drawings should be made from the latest Heinemann factory drawings, available on request.

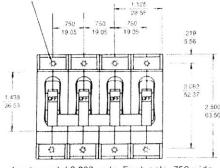




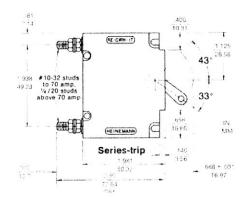


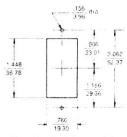


6-32 mounting clips, 2 per pole, 5/32 deep clearance recess provided in moldings for mounting screw threads



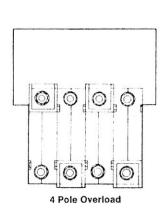
4-pole model 3.000 wide. Each pole .750 wide.

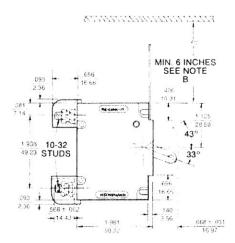




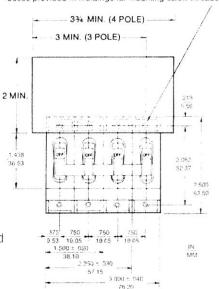
Panel cutout (per pole)

415 V and 480 V Models





6-32 mounting clips, 2 per pole, 5/32 deep clearance recess provided in moldings for mounting screw threads.



INSTALLATION: 415 and 480 V Models

- A. A min. 2 inch dimension through air is required between breaker side wall and all uninsulated metal.
- B. A min. 6 inch clearance is required between the breaker vent area and the end wall of metal enclosures, uninsulated live parts of opposite polarity or other exposed metal.
- C. Insulating fiber 1/32 inch thick is required between the breaker front and front panel underface. This fiber to be furnished by customer.
- D. The CD back-up breakers are to be mounted on a vertical surface with adequate insulation. Ref. PCB-1373 for electrical specifications and special installation instructions.



For the widest selection of circuit protection, from 0.01 to 700 amperes, look to Heinemann.

GJ1P 600

500

400

100 90

80







Series HM Sealed Hydraulic/ Magnetic Breaker 0.050-20A







Series L Compact Hydraulic/ Magnetic Protector



Series RX Snap-In Compact Hydraulic/ Magnetic Protector 0.1-20A



Magnetic Circuit Breaker 0.02-50A



Series AM Hydraulic. Magnetic Circuit Breaker 6.02-100A

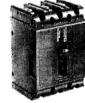
AM

CF

GJ 200



Series C E-Frame Hydraulic/Magnetic Breaker 0 01-100A



Series GH EH-Frame



Hydraulic/Magnetic Breaker



0.5-100A



Series GJ1P High Current DC Hydraulic/Magnetic Breaker 100-700A

J/S

-	70
-	60
-	50
-	40
-	30

PS₁

Series GJ High Current riydraulic/Magnetic Breaker 100 250A

TX

HM

L and RX

15

KD

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Heinemann Products

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Amperes

FAT-N