

MATERIAL:

SHELL: ZINC ALLOY, NICKEL PLATED COUPLING RING: ALUMINUM ALLOY, NICKEL PLATED INSERT AND RETAINING RING: THERMOPLASTIC SEAL: SILICONE RUBBER

2. MODIFICATIONS: THREADED HOUSING; REDUCED DIA. WIRE SEAL

3. SPECIFICATIONS:

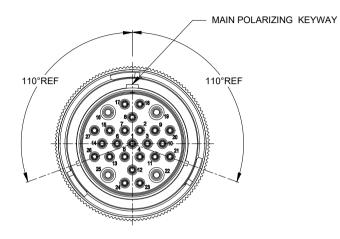
- 3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
- 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
- 3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
- 3.4 MOISTURE RESISTANCE: IP67&IP69K (MATED CONDITION).
- 3.5 MATING CYCLE DURABILITY: 100 CYCLES
- 3.6 RoHS COMPLIANT
- 4. MATING PART: AHDM04-24-27S* (* = SEAL TYPE)
- 5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.

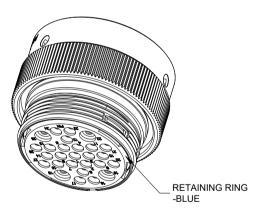
6 CONTACT SIZE AND WIRE RANGE:

CONTACT SIZE	MIN. INSUL O.D.	MAX. INSUL O.D.	TYPICAL WIRE RANGE	CURRENT RATING
16	1.35 mm (.053in)	2.62 mm (.103 in)	14-20 AWG	13 AMPS
12	2.46 mm (.097 in)	4.01 mm (.158 in)	10-14 AWG	25 AMPS

		REVISIONS			
REV	ECO	DESCRIPTION	DATE	BY	APPR
A1		RELEASE NEW DRAWING	18/OCT/18	BROOK	TOMMY
A2		ADD MORE MATERIAL NOTES	25/OCT/18	BROOK	TOMMY

PLUG, 24 SZ 27 PIN, RD, WIDE





	AHDM0	6-24-27P	'R							
	PART N	PART NUMBER			DESCRIPTION		ITI	EM		
QUANTITY	MATER			TERI/	٩LS	3 LI	ST			7
	WISE SPECIFIED	SIGN	ATURE:	S DATE		Λ	mnha	<u> </u>		
All dimensions a Tolerances are a PL DEC +0.30		DRAWN:	BROOK	25/OCT/18			mphe			
2 PL DEC ±0.15 3 PL DEC ±0.08	Angles ±1°	CHECKED:	ORION	25/OCT/18		Sin	ie Systems - www.amphe	enol-sine.com		•
3) Note reference	- X	ENGINEER:					44724 Morley Drive			
MATERIAI SPECIFICA	TIONS:	APPROVAL:	TOMMY	25/OCT/18			Clinton Township, MI 48	8036		_
		CUSTOMER:			F	PLUG.	24 SZ 27 PIN. RI	D. WIDE T	'HD	
PROCESS SPECIFICA	TIONS:	SHOWN HERE THE AMPHENO OF REPRODUC	ONLY. DESIGNS AND PERF ON ARE THE OL CORPORA CTION ARE IM	ON FEATURES, FORMANCE DATA PROPERTY OF TION. NO RIGHTS IPLIED. ALL	B	C-	DWG NO: AHDM06-2	4-27PR	A.	10N 2
NEXT ASS'Y:		MANUFACTUR		TO NORMAL DNS.	SCALE: N	ONE		SHEET 1	or 1	┪

AT Series™ - Contact Size 16 Options

	Machined Contacts, Sockets & Pins				
Part Number	Part Number Description			Туре	
AT60-215-1631	Male Contact - Pin, Gold-plated	16	14	Machined	
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined	
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined	
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined	
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined	
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined	
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined	
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined	
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined	
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined	
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined	
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined	

	Tooling - Machined Contacts				
Part	Part Number	Description			
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)			
3	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)			

	Contact Removal Tools			
Part	Part Number	Description		
3	ATRT-100	Used for removal of contacts for A Series™ products		
	AT11-310-1605	Contact Removal Tool, Plastic, Size 16		
	A114017	Sealing Plug, Size 16, White		

	Stamped & Formed Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Type	
AT60-14-0144	Male Contact - Pin, Gold-plated	16	14-16	Stamped & Formed	
AT62-14-0144	Female Contact - Socket, Gold-plated	16	14-16	Stamped & Formed	
AT60-14-0122	Male Contact - Pin, Nickel-plated	16	14-16	Stamped & Formed	
AT62-14-0122	Female Contact - Socket, Nickel-plated	16	14-16	Stamped & Formed	
AT60-16-0144	Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed	
AT62-16-0144	Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed	
AT60-16-0122	Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed	
AT62-16-0122	Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed	
AT60-16-0644	Male Contact - Pin, Gold-plated	16	18-20	Stamped & Formed	
AT62-16-0644	Female Contact - Socket, Gold-plated	16	18-20	Stamped & Formed	
AT60-16-0622	Male Contact - Pin, Nickel-plated	16	18-20	Stamped & Formed	
AT62-16-0622	Female Contact - Socket, Nickel-plated	16	18-20	Stamped & Formed	
AT60-16-0844	Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed	
AT62-16-0844	Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed	
AT60-16-0822	Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed	
AT62-16-0822	Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed	

	Tooling - Stamped & Formed Contacts					
Part	Part Number	Description				
	MFX-3950	Crimp Die - Size 16, 18-20AWG (S&F contacts only)				
	MFX-3953	Crimp Die - Size 16, 16-18AWG (S&F contacts only)				
	MFX-3975	Crimp Die - Size 16, 14-16AWG (S&F contacts only)				
	MFX-3990	Crimp Die - Size 16, 20-22AWG (S&F contacts only)				
	ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG (S&F contacts only)				
	ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG (S&F contacts only)				
	ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG (S&F contacts only)				

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ATP Series™ - Contact Size 12 Options

Machined Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Туре
AT60-204-12141-10	Male Contact - Pin, Nickel-plated	12	10-12	Machined
AT62-203-12141-10	Female Contact - Socket, Nickel-plated	12	10-12	Machined
AT60-220-1231	Male Contact - Pin, Gold-plated	12	12-14	Machined
AT62-210-1231	Female Contact - Socket, Gold-plated	12	12-14	Machined
AT60-204-12141	Male Contact - Pin, Nickel-plated	12	12-14	Machined
AT62-203-12141	Female Contact - Socket, Nickel-plated	12	12-14	Machined

Smaller AWG for	DiagnosticGrade™ Machined Contacts, Sockets & Pins • Smaller AWG for Diagnostic Applications • Gold-plated • Increased Mating Cycles • Cost-effective					
Part Number	Description	Size	AWG	Туре		
65-54749	Male Contact - DiagnosticGrade™, Pin, Gold-plated	12	20	Machined		
AT62-210-1231-1820	Female Contact - DiagnosticGrade™, Socket, Gold-plated	12	20	Machined		

Tooling - Machined Contacts			
Part	Part Number	Description	
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)	
	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)	

Contact Removal Tools			
Part	Part Number	Description	
refer turbs	ATRT-100	Used for removal of contacts for A Series™ products	
	AT11-337-1205	Contact Removal Tool, Plastic, Size 12	
	A114017	Sealing Plug, Size 12, White	

Stamped & Formed Contacts, Sockets & Pins					
Part Number	Description		AWG	Туре	
AT60-12-0244	Male Contact - Pin, Gold-plated	12	10-12	Stamped & Formed	
AT62-12-0244	Female Contact - Socket, Gold-plated	12	10-12	Stamped & Formed	
AT60-12-0222	Male Contact - Pin, Nickel-plated	12	10-12	Stamped & Formed	
AT62-12-0222	Female Contact - Socket, Nickel-plated	12	10-12	Stamped & Formed	
AT60-12-0144	Male Contact - Pin, Gold-plated	12	12-14	Stamped & Formed	
AT62-12-0144	Female Contact - Socket, Gold-plated	12	12-14	Stamped & Formed	
AT60-12-0166	Male Contact - Pin, Nickel-plated	12	12-14	Stamped & Formed	
AT62-12-0166	Female Contact - Socket, Nickel-plated	12	12-14	Stamped & Formed	

Tooling - Stamped & Formed Contacts				
Part	Part Number	Description		
	MFX-3973	Crimp Die - Size 12 (S&F contacts only)		
	MFX-3985	Crimp Die - Size 12 (S&F contacts only) 10-12AWG -02XX Series		
	ATT-12-00	Hand Crimp Tool - Size 12, 12AWG (S&F contacts only)		

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