

1. MATERIAL:

SHELL: ZINC ALLOY, NICKEL PLATED

COUPLING RING: ALUMINUM ALLOY, NICKEL PLATED INSERT AND RETAINING RING: THERMOPLASTIC

SEAL: SILICONE RUBBER

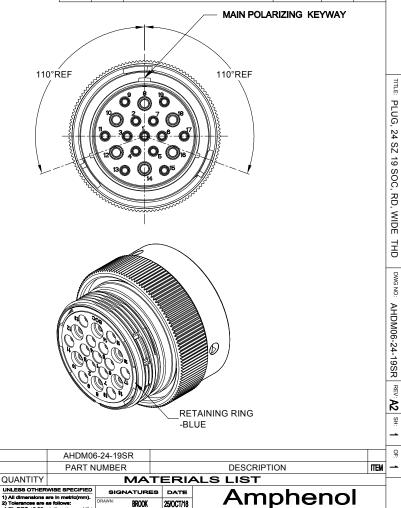
2. MODIFICATIONS: THREADED HOUSING; REDUCED DIA. WIRE SEAL

- 3. SPECIFICATIONS:
 - 3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
 - 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
 - 3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
 - 3.4 MOISTURE RESISTANCE: IP67&IP69K (MATED CONDITION).
 - 3.5 MATING CYCLE DURABILITY: 100 CYCLES
 - 3.6 RoHS COMPLIANT
- 4. MATING PART: AHDM04-24-19P* (* = SEAL TYPE)
- 5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.

6 CONTACT SIZE AND WIRE RANGE:

CONTACT SIZE	MIN. INSUL O.D.	MAX. INSUL O.D.	TYPICAL WIRE RANGE	CURRENT RATING
12	2.46 mm (.097 in)	4.01 mm (.158 in)	10-14 AWG	25 AMPS
16	1.35 mm (.053 in)	3.05 mm (.120 in)	14-20 AWG	13 AMPS

	REVISIONS							
REV	ECO	DESCRIPTION	DATE	BY	APPR			
A1	-	RELEASE NEW DRAWING	18/OCT/18	BROOK	TOMMY			
A2	-	ADD MORE MATERIAL NOTES	25/OCT/18	BROOK	TOMMY			



ORION

TOMMY

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MANUFACTURING VARIATIONS.

MATERIAL SPECIFICATIONS

PROCESS SPECIFICATIONS

25/OCT/18

25/OCT/18

B C-

ALE: NONE

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PLUG, 24 SZ 19 SOC, RD, WIDE THD

AHDM06-24-19SR

SHEET 1 OF 1

AT Series™ - Contact Size 16 Options

Machined Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Туре		
AT60-215-1631	Male Contact - Pin, Gold-plated	16	14	Machined		
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined		
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined		
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined		
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined		
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined		
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined		
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined		
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined		
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined		
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined		
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined		

Tooling - Machined Contacts				
Part	Part Number	Description		
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)		
3	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)		

Contact Removal Tools					
Part	Part Number	Description			
3	ATRT-100	Used for removal of contacts for A Series™ products			
	AT11-310-1605	Contact Removal Tool, Plastic, Size 16			
	A114017	Sealing Plug, Size 16, White			

Stamped & Formed Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Type		
AT60-14-0144	Male Contact - Pin, Gold-plated	16	14-16	Stamped & Formed		
AT62-14-0144	Female Contact - Socket, Gold-plated	16	14-16	Stamped & Formed		
AT60-14-0122	Male Contact - Pin, Nickel-plated	16	14-16	Stamped & Formed		
AT62-14-0122	Female Contact - Socket, Nickel-plated	16	14-16	Stamped & Formed		
AT60-16-0144	Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed		
AT62-16-0144	Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed		
AT60-16-0122	Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed		
AT62-16-0122	Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed		
AT60-16-0644	Male Contact - Pin, Gold-plated	16	18-20	Stamped & Formed		
AT62-16-0644	Female Contact - Socket, Gold-plated	16	18-20	Stamped & Formed		
AT60-16-0622	Male Contact - Pin, Nickel-plated	16	18-20	Stamped & Formed		
AT62-16-0622	Female Contact - Socket, Nickel-plated	16	18-20	Stamped & Formed		
AT60-16-0844	Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed		
AT62-16-0844	Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed		
AT60-16-0822	Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed		
AT62-16-0822	Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed		

Tooling - Stamped & Formed Contacts					
Part	Part Number	Description			
	MFX-3950	Crimp Die - Size 16, 18-20AWG (S&F contacts only)			
	MFX-3953	Crimp Die - Size 16, 16-18AWG (S&F contacts only)			
	MFX-3975	Crimp Die - Size 16, 14-16AWG (S&F contacts only)			
	MFX-3990	Crimp Die - Size 16, 20-22AWG (S&F contacts only)			
	ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG (S&F contacts only)			
	ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG (S&F contacts only)			
	ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG (S&F contacts only)			

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ATP Series™ - Contact Size 12 Options

Machined Contacts, Sockets & Pins					
Part Number	Description	Size	AWG	Туре	
AT60-204-12141-10	Male Contact - Pin, Nickel-plated	12	10-12	Machined	
AT62-203-12141-10	Female Contact - Socket, Nickel-plated	12	10-12	Machined	
AT60-220-1231	Male Contact - Pin, Gold-plated	12	12-14	Machined	
AT62-210-1231	Female Contact - Socket, Gold-plated	12	12-14	Machined	
AT60-204-12141	Male Contact - Pin, Nickel-plated	12	12-14	Machined	
AT62-203-12141	Female Contact - Socket, Nickel-plated	12	12-14	Machined	

DiagnosticGrade™ Machined Contacts, Sockets & Pins • Smaller AWG for Diagnostic Applications • Gold-plated • Increased Mating Cycles • Cost-effective						
Part Number	Description	Size	AWG	Туре		
65-54749	Male Contact - DiagnosticGrade™, Pin, Gold-plated	12	20	Machined		
AT62-210-1231-1820	Female Contact - DiagnosticGrade™, Socket, Gold-plated	12	20	Machined		

Tooling - Machined Contacts				
Part	Part Number	Description		
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)		
35	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)		

Contact Removal Tools				
Part	Part Number	Description		
refer turbs	ATRT-100	Used for removal of contacts for A Series™ products		
	AT11-337-1205	Contact Removal Tool, Plastic, Size 12		
	A114017	Sealing Plug, Size 12, White		

Stamped & Formed Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Туре		
AT60-12-0244	Male Contact - Pin, Gold-plated	12	10-12	Stamped & Formed		
AT62-12-0244	Female Contact - Socket, Gold-plated	12	10-12	Stamped & Formed		
AT60-12-0222	Male Contact - Pin, Nickel-plated	12	10-12	Stamped & Formed		
AT62-12-0222	Female Contact - Socket, Nickel-plated	12	10-12	Stamped & Formed		
AT60-12-0144	Male Contact - Pin, Gold-plated	12	12-14	Stamped & Formed		
AT62-12-0144	Female Contact - Socket, Gold-plated	12	12-14	Stamped & Formed		
AT60-12-0166	Male Contact - Pin, Nickel-plated	12	12-14	Stamped & Formed		
AT62-12-0166	Female Contact - Socket, Nickel-plated	12	12-14	Stamped & Formed		

Tooling - Stamped & Formed Contacts		
Part	Part Number	Description
	MFX-3973	Crimp Die - Size 12 (S&F contacts only)
	MFX-3985	Crimp Die - Size 12 (S&F contacts only) 10-12AWG -02XX Series
	ATT-12-00	Hand Crimp Tool - Size 12, 12AWG (S&F contacts only)

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