

## NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:

SHELL: ZINC ALLOY, NICKEL PLATED

COUPLING RING: ALUMINUM ALLOY, NICKEL PLATED INSERT AND RETAINING RING: THERMOPLASTIC

SEAL: SILICONE RUBBER

2. MODIFICATIONS: THREADED HOUSING; NORMAL DIA. SEAL

- 3. SPECIFICATIONS:
  - 3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
  - 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
  - 3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
  - 3.4 MOISTURE RESISTANCE: IP67&IP69K (MATED CONDITION).
  - 3.5 MATING CYCLE DURABILITY: 100 CYCLES
  - 3.6 RoHS COMPLIANT
- 4. MATING PART: AHDM04-18-20S\* (\* = SEAL TYPE)
- 5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.

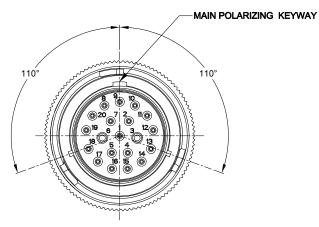
## 6. CONTACT SIZE AND WIRE RANGE:

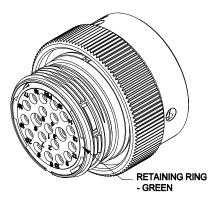
CONTACT SIZE	MIN. INSUL O.D.	MAX. INSUL O.D.	TYPICAL WIRE RANGE	CURRENT RATING
20	1.02 mm (.040 in)	2.41 mm (.095 in)	16-22 AWG	7.5 AMPS
16	2.54 mm (.100 in)	3.40 mm (.134 in)	14-20 AWG	13 AMPS

REVISIONS						
REV	ECO	DESCRIPTION	DATE	BY	APPR	
A1	-	RELEASE NEW DRAWING	17/OCT/18	BROOK	TOMMY	
A2	-	ADD MORE MATERIAL NOTES	24/OCT/18	ROOKIE	TOMMY	

18 SZ 20 PIN, N, WIDE

AHDM06-18-20PN





	AHDM0	6-18-20F	PN							] :
	PART N	NUMBER		DESCRIPTION			DESCRIPTION		ME	<u>m</u> –
QUANTITY		I	MAT	TERIALS LIST				$\top$		
UNLESS OTHER	WISE SPECIFIED	SIGN	IATURES	DATE		mnh	<u> </u>	$\overline{A}$	I	٦
2) Tolerances are a		DRAWN:	ROOKIE	24/OCT/18		mph		O	i	
2 PL DEC ±0.15 3 PL DEC ±0.08	Angles ±1°	CHECKED:	ORION	24/OCT/18	Sin	e Systems - www.amp	nenol-sine	.com		
3) Note reference	- /x	ENGINEER:			44724 Morley Drive					
MATERIAI SPECIFICA	TIONS:	APPROVAL:	TOMMY	24/OCT/18		Clinton Township, MI	48036			4
		CUSTOMER:			PLUG	i, 18 SZ 20 PIN,	N WID	E TH	ID.	
PROCESS SPECIFICA	TIONS:	INFORMATION SPECIFICATIO SHOWN HERE THE AMPHENI OF REPRODU	ON ARE THE P	N FEATURES, ORMANCE DATA PROPERTY OF ION. NO RIGHTS PLIED. ALL	B C-	DWG NO: AHDM06-			REVISIO AZ	× 2
NEXT ASS'Y:			RING VARIATIO	NS.	SCALE: NONE		SHEET	1	of <b>1</b>	

## **ATM Series™** - Contact Size 20 Options

Machined Contacts, Sockets & Pins					
Part Number	Description	Size	AWG	Туре	
AT60-010-2031	Male Contact - Pin, Gold-plated	20	16-18	Machined	
AT62-005-20141	Female Contact - Socket, Gold-plated	20	16-18	Machined	
AT60-010-20141	Male Contact - Pin, Nickel-plated	20	16-18	Machined	
AT62-005-2031	Female Contact - Socket, Nickel-plated	20	16-18	Machined	
AT60-202-2031	Male Contact - Pin, Gold-plated	20	20-22	Machined	
AT62-201-2031	Female Contact - Socket, Gold-plated	20	20-22	Machined	
AT60-202-20141	Male Contact - Pin, Nickel-plated	20	20-22	Machined	
AT62-201-20141	Female Contact - Socket, Nickel-plated	20	20-22	Machined	

	Tooling - Machined Contacts				
Part	Part Number	Description			
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)			
3	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)			

Contact Removal Tools				
Part	Part Number	Description		
from hard	ATRT-100	Used for removal of contacts for A Series™ products		
	AT11-240-2005	Contact Removal Tool, Plastic, Size 20		
	AT13-204-2005	Sealing Plug, Size 20, White		

Stamped & Formed Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Туре		
AT60-20-0144	Male Contact - Pin, Gold-plated	20	16-22	Stamped & Formed		
AT62-20-0144	Female Contact - Socket, Gold-plated	20	16-22	Stamped & Formed		
AT60-20-0244	Male Contact - Socket, Gold-plated	20	16-22	Stamped & Formed		
AT62-20-0244	Female Contact - Socket, Gold-plated	20	16-22	Stamped & Formed		
AT60-20-0122	Male Contact - Pin, Nickel-plated	20	16-22	Stamped & Formed		
AT62-20-0122	Female Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed		
AT60-20-0222	Male Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed		
AT62-20-0222	Female Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed		
AT60-20-0277	Male Contact - Socket, Tin-plated	20	16-22	Stamped & Formed		
AT62-20-0277	Female Contact - Socket, Tin-plated	20	16-22	Stamped & Formed		
AT60-20-0422	Male Contact - Socket, Nickel-plated	20	20-22	Stamped & Formed		
AT62-20-0444	Female Contact - Socket, Gold-plated	20	20-22	Stamped & Formed		

Tooling - Stamped & Formed Contacts					
Part	Part Number	Description			
	MFX-3974	Crimp Die - Size 20 (\$&F contacts only)			
4	MFX-3976	Crimp Die - Size 20 (S&F contacts only) 20-22AWG -04XX Series			
No.	MFX-3978	Crimp Die - Size 20 (S&F contacts only) 20-22AWG -02XX Series			
	АТТ-20-00	Hand Crimp Tool - Size 20, 20AWG (S&F contacts only)			

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## **AT Series™** - Contact Size 16 Options

Machined Contacts, Sockets & Pins					
Part Number	Description	Size	AWG	Туре	
AT60-215-1631	Male Contact - Pin, Gold-plated	16	14	Machined	
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined	
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined	
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined	
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined	
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined	
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined	
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined	
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined	
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined	
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined	
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined	

	Tooling - Machined Contacts				
Part	Part Number	Description			
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)			
3	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)			

	Contact Removal Tools					
Part	Part Number	Description				
3	ATRT-100	Used for removal of contacts for A Series™ products				
	AT11-310-1605	Contact Removal Tool, Plastic, Size 16				
	A114017	Sealing Plug, Size 16, White				

	Stamped & Formed Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Type			
AT60-14-0144	Male Contact - Pin, Gold-plated	16	14-16	Stamped & Formed			
AT62-14-0144	Female Contact - Socket, Gold-plated	16	14-16	Stamped & Formed			
AT60-14-0122	Male Contact - Pin, Nickel-plated	16	14-16	Stamped & Formed			
AT62-14-0122	Female Contact - Socket, Nickel-plated	16	14-16	Stamped & Formed			
AT60-16-0144	Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed			
AT62-16-0144	Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed			
AT60-16-0122	Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed			
AT62-16-0122	Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed			
AT60-16-0644	Male Contact - Pin, Gold-plated	16	18-20	Stamped & Formed			
AT62-16-0644	Female Contact - Socket, Gold-plated	16	18-20	Stamped & Formed			
AT60-16-0622	Male Contact - Pin, Nickel-plated	16	18-20	Stamped & Formed			
AT62-16-0622	Female Contact - Socket, Nickel-plated	16	18-20	Stamped & Formed			
AT60-16-0844	Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed			
AT62-16-0844	Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed			
AT60-16-0822	Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed			
AT62-16-0822	Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed			

Tooling - Stamped & Formed Contacts		
Part	Part Number	Description
	MFX-3950	Crimp Die - Size 16, 18-20AWG (S&F contacts only)
	MFX-3953	Crimp Die - Size 16, 16-18AWG (S&F contacts only)
	MFX-3975	Crimp Die - Size 16, 14-16AWG (S&F contacts only)
	MFX-3990	Crimp Die - Size 16, 20-22AWG (S&F contacts only)
	ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG (S&F contacts only)
	ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG (S&F contacts only)
	ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG (S&F contacts only)

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