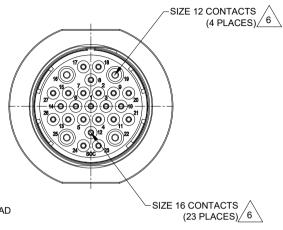


REVISIONS REV ECO DESCRIPTION DATE BY APPR A1 RELEASE NEW DRAWING 18/OCT/18 BROOK TOMMY A2 ADD MORE MATERIAL NOTES 25/OCT/18 BROOK TOMMY



NOTES: UNLESS OTHERWISE SPECIFIED

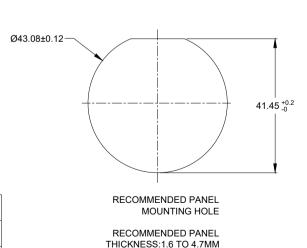
1. MATERIAL:

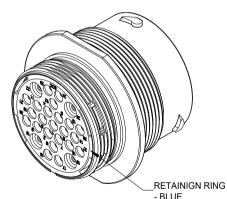
SHELL: ZINC ALLOY, NICKEL PLATED INSERT AND RETAINING RING: THERMOPLASTIC SEAL: SILICONE RUBBER

- 2. MODIFICATIONS: THREADED HOUSING; REDUCED DIA. WIRE SEAL
- 3. SPECIFICATIONS:
 - 3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
 - 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
 - 3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
 - 3.4 MOISTURE RESISTANCE: IP67&IP69K (MATED CONDITION).
 - 3.5 MATING CYCLE DURABILITY: 100 CYCLES
 - 3.6 RoHS COMPLIANT
- 4. MATING PART: AHDM06-24-27P* (* = SEAL TYPE)
- 5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.

6 CONTACT SIZE AND WIRE RANGE:

CONTACT SIZE	MIN. INSUL O.D.	MAX. INSUL O.D.	TYPICAL WIRE RANGE	CURRENT RATING
16	1.35 mm (.053in)	2.62 mm (.103 in)	14-20 AWG	13 AMPS
12	2.46 mm (.097 in)	4.01 mm (.158 in)	10-14 AWG	25 AMPS





					- DLOL	
	AHDM04	IDM04-24-27SR				
	PART N	NUMBER		DESCRIPTION		
QUANTITY MATERIALS LIST						
	UNLESS OTHERWISE SPECIFIED 1) All dimensions are in metric(mm).		TURES	DATE	Amphonol	
2) Tolerances are as follows: 1 PL DEC ±0.30 Fractions ±1/64 BROOK		BROOK	25/OCT/18	Amphenol		
		ORION	25/OCT/18	Sine Systems - www.amphenol-sine.com		

3) Note reference = X TOMMY 25/OCT/18 MATERIAL SPECIFICATION THIS DRAWING IS SUPPLIED FOR INFORMATION ONLY, DESIGN FEATURES, SPECIFICATIONS AND PERFORMANCE DATA SHOWN HERSON ARE THE PROPERTY OF THE AMPEINOL CORPORATION NO RIGHTS OF REPRODUCTION ARE IMPLIED. ALL DIMENSIONS ARE SUBJECT TO NORMAL MANUFACTURING VARIATIONS. PROCESS SPECIFICATIONS

NEXT ASS'Y

B C-

AHDM04-24-27SR SCALE: NONE

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Clinton Township, MI 48036

RECPT, 24 SZ 27 SOC, RD, WIDE THD

RECPT, 24 SZ 27 SOC, RD, WIDE

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AHDM04-24-27SR | REV: A2 | SH: 1

AT Series™ - Contact Size 16 Options

Machined Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Туре		
AT60-215-1631	Male Contact - Pin, Gold-plated	16	14	Machined		
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined		
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined		
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined		
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined		
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined		
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined		
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined		
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined		
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined		
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined		
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined		

Tooling - Machined Contacts				
Part	Part Number	Description		
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)		
3	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)		

Contact Removal Tools					
Part	Part Number	Description			
3	ATRT-100	Used for removal of contacts for A Series™ products			
	AT11-310-1605	Contact Removal Tool, Plastic, Size 16			
	A114017	Sealing Plug, Size 16, White			

Stamped & Formed Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Type		
AT60-14-0144	Male Contact - Pin, Gold-plated	16	14-16	Stamped & Formed		
AT62-14-0144	Female Contact - Socket, Gold-plated	16	14-16	Stamped & Formed		
AT60-14-0122	Male Contact - Pin, Nickel-plated	16	14-16	Stamped & Formed		
AT62-14-0122	Female Contact - Socket, Nickel-plated	16	14-16	Stamped & Formed		
AT60-16-0144	Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed		
AT62-16-0144	Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed		
AT60-16-0122	Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed		
AT62-16-0122	Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed		
AT60-16-0644	Male Contact - Pin, Gold-plated	16	18-20	Stamped & Formed		
AT62-16-0644	Female Contact - Socket, Gold-plated	16	18-20	Stamped & Formed		
AT60-16-0622	Male Contact - Pin, Nickel-plated	16	18-20	Stamped & Formed		
AT62-16-0622	Female Contact - Socket, Nickel-plated	16	18-20	Stamped & Formed		
AT60-16-0844	Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed		
AT62-16-0844	Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed		
AT60-16-0822	Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed		
AT62-16-0822	Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed		

Tooling - Stamped & Formed Contacts					
Part	Part Number	Description			
	MFX-3950	Crimp Die - Size 16, 18-20AWG (S&F contacts only)			
	MFX-3953	Crimp Die - Size 16, 16-18AWG (S&F contacts only)			
	MFX-3975	Crimp Die - Size 16, 14-16AWG (S&F contacts only)			
	MFX-3990	Crimp Die - Size 16, 20-22AWG (S&F contacts only)			
	ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG (S&F contacts only)			
	ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG (S&F contacts only)			
	ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG (S&F contacts only)			

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ATP Series™ - Contact Size 12 Options

Machined Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Туре		
AT60-204-12141-10	Male Contact - Pin, Nickel-plated	12	10-12	Machined		
AT62-203-12141-10	Female Contact - Socket, Nickel-plated	12	10-12	Machined		
AT60-220-1231	Male Contact - Pin, Gold-plated	12	12-14	Machined		
AT62-210-1231	Female Contact - Socket, Gold-plated	12	12-14	Machined		
AT60-204-12141	Male Contact - Pin, Nickel-plated	12	12-14	Machined		
AT62-203-12141	Female Contact - Socket, Nickel-plated	12	12-14	Machined		

DiagnosticGrade™ Machined Contacts, Sockets & Pins • Smaller AWG for Diagnostic Applications • Gold-plated • Increased Mating Cycles • Cost-effective						
Part Number	Part Number Description Size AWG Type					
65-54749	Male Contact - DiagnosticGrade™, Pin, Gold-plated	12	20	Machined		
AT62-210-1231-1820	Female Contact - DiagnosticGrade™, Socket, Gold-plated	12	20	Machined		

Tooling - Machined Contacts				
Part	Part Number	Description		
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)		
	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)		

Contact Removal Tools				
Part	Part Number	Description		
refer turbs	ATRT-100	Used for removal of contacts for A Series™ products		
	AT11-337-1205	Contact Removal Tool, Plastic, Size 12		
	A114017	Sealing Plug, Size 12, White		

Stamped & Formed Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Туре		
AT60-12-0244	Male Contact - Pin, Gold-plated	12	10-12	Stamped & Formed		
AT62-12-0244	Female Contact - Socket, Gold-plated	12	10-12	Stamped & Formed		
AT60-12-0222	Male Contact - Pin, Nickel-plated	12	10-12	Stamped & Formed		
AT62-12-0222	Female Contact - Socket, Nickel-plated	12	10-12	Stamped & Formed		
AT60-12-0144	Male Contact - Pin, Gold-plated	12	12-14	Stamped & Formed		
AT62-12-0144	Female Contact - Socket, Gold-plated	12	12-14	Stamped & Formed		
AT60-12-0166	Male Contact - Pin, Nickel-plated	12	12-14	Stamped & Formed		
AT62-12-0166	Female Contact - Socket, Nickel-plated	12	12-14	Stamped & Formed		

Tooling - Stamped & Formed Contacts		
Part	Part Number	Description
	MFX-3973	Crimp Die - Size 12 (S&F contacts only)
	MFX-3985	Crimp Die - Size 12 (S&F contacts only) 10-12AWG -02XX Series
	ATT-12-00	Hand Crimp Tool - Size 12, 12AWG (S&F contacts only)

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