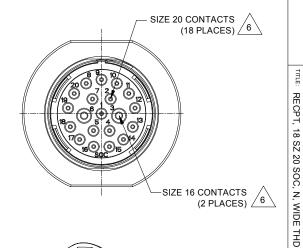


REVISIONS						
REV	ECO	DESCRIPTION	DATE	BY	APPR	
A1	-	RELEASE NEW DRAWING	17/OCT/18	BROOK	TOMMY	
A2	-	ADD MORE MATERIAL NOTES	24/OCT/18	ROOKIE	TOMMY	



AHDM04-18-20SN

ITEM

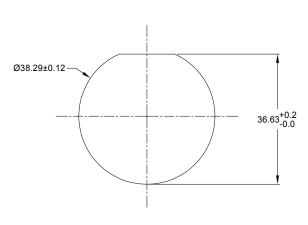
NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:

SHELL: ZINC ALLOY, NICKEL PLATED INSERT AND RETAINING RING: THERMOPLASTIC SEAL: SILICONE RUBBER

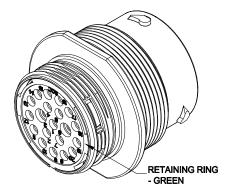
- 2. MODIFICATIONS: THREADED HOUSING; NORMAL DIA. SEAL
- 3. SPECIFICATIONS:
 - 3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
 - 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
 - 3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
 - 3.4 MOISTURE RESISTANCE: IP67&IP69K (MATED CONDITION).
 - 3.5 MATING CYCLE DURABILITY: 100 CYCLES
 - 3.6 RoHS COMPLIANT
- 4. MATING PART: AHDM06-18-20P* (* = SEAL TYPE)
- 5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.
- 6. CONTACT SIZE AND WIRE RANGE:

CONTACT SIZE	MIN. INSUL O.D.	MAX. INSUL O.D.	TYPICAL WIRE RANGE	CURRENT RATING
20	1.02 mm (.040 in)	2.41 mm (.095 in)	16-22 AWG	7.5 AMPS
16	2.54 mm (.100 in)	3.40 mm (.134 in)	14-20 AWG	13 AMPS



RECOMMENDED PANEL MOUNTING HOLE

RECOMMENDED PANEL THICKNESS:1.6 TO 4.7MM



	AHDM0-	4-18-20S	SN					
	PART N	IUMBER		DESCRIPTION				T
QUANTITY MATERIALS LIST								
UNLESS OTHER 1) All dimensions are at 1 PL DEC ±0.30		SIGN DRAWN:	ROOKIE	24/0CT/18	Α	mphe	enol	
2 PL DEC ±0.15 3 PL DEC ±0.06 3) Note reference	Angles ±1°	ENGINEER:	ORION	24/OCT/18	Sin	e Systems - www.ampher 44724 Morley Drive Clinton Township, MI 480		
MATERIAL SPECIFICA	ITIONS:	CUSTOMER:	TOMMY	24/OCT/18	RECPT	, 18 SZ 20 SOC, I	N, WIDE TH	D
PROCESS SPECIFICA	TIONS:	INFORMATION SPECIFICATIO SHOWN HERE THE AMPHENO OF REPRODUC DIMENSIONS	ONLY. DESIGNS AND PERF ON ARE THE FOLLOW ON ARE THE FOLLOW OF THE FOLLOW	ON FEATURES, FORMANCE DATA PROPERTY OF TION. NO RIGHTS IPLIED. ALL	B C-	DWG NO: AHDM04-18	3-20SN	PEV A
NEXT ASS'Y:		MANUFACTUR	ING VARIATIO	INS.	SCALE: NONE		SHEET 1 OF	;

ATM Series™ - Contact Size 20 Options

Machined Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Туре		
AT60-010-2031	Male Contact - Pin, Gold-plated	20	16-18	Machined		
AT62-005-20141	Female Contact - Socket, Gold-plated	20	16-18	Machined		
AT60-010-20141	Male Contact - Pin, Nickel-plated	20	16-18	Machined		
AT62-005-2031	Female Contact - Socket, Nickel-plated	20	16-18	Machined		
AT60-202-2031	Male Contact - Pin, Gold-plated	20	20-22	Machined		
AT62-201-2031	Female Contact - Socket, Gold-plated	20	20-22	Machined		
AT60-202-20141	Male Contact - Pin, Nickel-plated	20	20-22	Machined		
AT62-201-20141	Female Contact - Socket, Nickel-plated	20	20-22	Machined		

	Tooling - Machined Contacts					
Part	Part Number	Description				
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)				
3	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)				

Contact Removal Tools					
Part	Part Number	Description			
from hard	ATRT-100	Used for removal of contacts for A Series™ products			
	AT11-240-2005	Contact Removal Tool, Plastic, Size 20			
	AT13-204-2005	Sealing Plug, Size 20, White			

Stamped & Formed Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Туре		
AT60-20-0144	Male Contact - Pin, Gold-plated	20	16-22	Stamped & Formed		
AT62-20-0144	Female Contact - Socket, Gold-plated	20	16-22	Stamped & Formed		
AT60-20-0244	Male Contact - Socket, Gold-plated	20	16-22	Stamped & Formed		
AT62-20-0244	Female Contact - Socket, Gold-plated	20	16-22	Stamped & Formed		
AT60-20-0122	Male Contact - Pin, Nickel-plated	20	16-22	Stamped & Formed		
AT62-20-0122	Female Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed		
AT60-20-0222	Male Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed		
AT62-20-0222	Female Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed		
AT60-20-0277	Male Contact - Socket, Tin-plated	20	16-22	Stamped & Formed		
AT62-20-0277	Female Contact - Socket, Tin-plated	20	16-22	Stamped & Formed		
AT60-20-0422	Male Contact - Socket, Nickel-plated	20	20-22	Stamped & Formed		
AT62-20-0444	Female Contact - Socket, Gold-plated	20	20-22	Stamped & Formed		

Tooling - Stamped & Formed Contacts						
Part	Part Number	Description				
	MFX-3974	Crimp Die - Size 20 (\$&F contacts only)				
	MFX-3976	Crimp Die - Size 20 (S&F contacts only) 20-22AWG -04XX Series				
	MFX-3978	Crimp Die - Size 20 (S&F contacts only) 20-22AWG -02XX Series				
	АТТ-20-00	Hand Crimp Tool - Size 20, 20AWG (S&F contacts only)				

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AT Series™ - Contact Size 16 Options

Machined Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Туре		
AT60-215-1631	Male Contact - Pin, Gold-plated		14	Machined		
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined		
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined		
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined		
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined		
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined		
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined		
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined		
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined		
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined		
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined		
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined		

	Tooling - Machined Contacts					
Part	Part Number	Description				
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)				
3	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)				

	Contact Removal Tools					
Part	Part Number	Description				
3	ATRT-100	Used for removal of contacts for A Series™ products				
	AT11-310-1605	Contact Removal Tool, Plastic, Size 16				
	A114017	Sealing Plug, Size 16, White				

Stamped & Formed Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Type		
AT60-14-0144	Male Contact - Pin, Gold-plated	16	14-16	Stamped & Formed		
AT62-14-0144	Female Contact - Socket, Gold-plated	16	14-16	Stamped & Formed		
AT60-14-0122	Male Contact - Pin, Nickel-plated	16	14-16	Stamped & Formed		
AT62-14-0122	Female Contact - Socket, Nickel-plated	16	14-16	Stamped & Formed		
AT60-16-0144	Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed		
AT62-16-0144	Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed		
AT60-16-0122	Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed		
AT62-16-0122	Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed		
AT60-16-0644	Male Contact - Pin, Gold-plated	16	18-20	Stamped & Formed		
AT62-16-0644	Female Contact - Socket, Gold-plated	16	18-20	Stamped & Formed		
AT60-16-0622	Male Contact - Pin, Nickel-plated	16	18-20	Stamped & Formed		
AT62-16-0622	Female Contact - Socket, Nickel-plated	16	18-20	Stamped & Formed		
AT60-16-0844	Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed		
AT62-16-0844	Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed		
AT60-16-0822	Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed		
AT62-16-0822	Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed		

Tooling - Stamped & Formed Contacts		
Part	Part Number	Description
	MFX-3950	Crimp Die - Size 16, 18-20AWG (S&F contacts only)
	MFX-3953	Crimp Die - Size 16, 16-18AWG (S&F contacts only)
	MFX-3975	Crimp Die - Size 16, 14-16AWG (S&F contacts only)
	MFX-3990	Crimp Die - Size 16, 20-22AWG (S&F contacts only)
	ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG (S&F contacts only)
	ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG (S&F contacts only)
	ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG (S&F contacts only)

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