

SENSATEMP REWORK S YSTEMS

ST 25, MBT 250 & PRC 2000

PRC 2000

The PRC 2000 Benchtop Factory is the ultimate rework center. The PRC 2000 can tackle just about any Thru-Hole, SMT application and is well suited for multilayer repairs on damaged or prototype PCBs. Featuring 3 simultaneously active SensaTemp handpiece



channels, a built-in paste dispenser, MicroChine for removing conformal coatings or grinding away PCB laminate, and pulse heat technology. The PRC 2000 comes with 9 handpieces and continuously calibrates automatically.

ST 25

The ST 25 soldering system uses SensaTemp to maximize heat delivery and improves quality, reduces costs and eliminates the maintenance and calibration hassles associated with other soldering systems. The heavy-duty metal housing makes this system the ideal choice for the harshest environments and the sloped face of the front panel is a standard feature for ease of use. An optional mounting bracket (P/N 1321-0609-P1) is available to mount the system under a work-bench or shelf, preserving precious bench top space.

Features

- SensaTemp Control Technology
- Analog (dial) control
- ^oC/^oF Temperature Scales
- Temperature Adjustment Lockout
- ESD grounding jack
- ESD Safe metal housing
- Stackable

Can be mounted under work bench or shelf with optional bracket 1321-0609-P1





Sensitive Specifications SPECIFICATIONS ST 25 MBT 250 SD MBT 250 SDT P PRC 2000 SMT PRC 2000 TH System 15 V 8007-0228 8007-0203 (SD) 8007-0206 (SDTP) 8007-0132 8007-0132 8007-0138 Power Source Only 115 V 8007-0529 8007-0204 (SD) 8007-0207 (SDTP) 8007-0133 N/A N/A Power Source Only 230 V 8007-0511 8007-0235 N/A N/A Power Source Only 230 V 8007-0511 8007-0235 N/A N/A Input Power Requirements 97-127 VAC, 50/60 Hz or 1V-253 VAC, 50/60 Hz Mox Power Consumption 120 W 240 W 400 W Dimensions 104mm H x 130mm W x 152mm D (4.1" H x 5.1" W x 6.0" D) 135mm H x 165mm (5.3" H x 6.5" W x 9.25" D) 175mm H x 350mm W x 230mm D (6.9" H x 13.75" W x 9.25" D) Weight 2.3 Kgs (5 lbs.) 5 Kgs (11 lbs.) 13 Kgs (28.6 lbs.) 105 ms Aver Cols (28.6 lbs.) Control 2.3 Kgs (5 lbs.) 5 Kgs (11 lbs.) 13 Kgs (28.6 lbs.) 105 ms Aver Cols (28.6 lbs.) 105 ms Aver Cols (28.6 lbs.) Control Technology 2.1 NC (± 2 °F) at idle tip temp.					900 9 9 100	
SPECIFICATIONS ST 25 MBT 250 SD MBT 250 SDTP PRC 2000 SMT PRC 2000 TH System 115 V 8007.0528 8007.0203 (SD) 8007.0203 (SD) 8007.0204 (SD) 8007.0204 8007.0132 8007.0138 Power Source Only 115 V 8007.0529 8007.0204 (SD) 8007.0207 (SDTP) 8007.0133 N/A System 230 V 8007.0510 8007.0204 (SD) 8007.0207 (SDTP) 8007.0133 N/A Power Source Only 230 V 8007.0510 8007.0353 N/A N/A Input Power Requirements 97.127 VAC, $50/60$ Hz or $V = V = V = V = V = V = V = V = V = V$	SensaTemp Power So	urce Specifications				
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Power Source Only 115 V8007-025 P8007-0204 (SD)N/AN/ASystem 230 V8007-021 (SDTP)8007-0207 (SDTP)8007-0207 (SDTP)8007-0207 (SDTP)Power Source Only 230 V8007-021 (SDTP)8007-0207 (SDTP)N/AN/AInput Power Requirements97-127 VAC, 50/60 Hz or >-253 VAC, 50/60 HzN/AN/AMax Power Consumption120 W240 WAUUDimensions104mm H x 130mm W x 152mm b (4.1" H x 5.1" W x 6.0" b)135mm H x 165mm W x 260mm b (5.3" H x 6.5" W x 9.25" b)175mm H x 35 W x 230mm D (6.9" H x 13." W x 2.5" D)Veight2.3 Kgs (5 lbs.)5 Kgs (11 lbs.)113 Kg s L bs.)Control01ED Disploy1ED Sident JEDControl01ED Sident VTip to Ground Resistance01ED Sident VIED Sident VKabsolute Temperature Stability5 Kgs (11 lbs.)1ED Sident VIED Sident VSystem Canbe Collorated1ED Sident VIED Sident VIED Sident VFungerature Range01ET Site Kate Kate Kate Kate Kate Kate Kate Ka	System 115 V	8007-0528	8007-0203 (SD) 8007-0206 (SDTP)	8007-0132	8007-0138	
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Power Source Only 230 V8007-05118007-0353N/AN/AInput Power Requirements $97\cdot127$ VAC, 50/60 Hz or $>7\cdot253$ VAC, 50/60 Hz or $V<$ Max Power Consumption120 W240 W 40 Dimensions104 mm H x 130 mm W x 152 mm D (4.1" H x 5.1" W x 6.0" D)135 mm H x 165 mm W x 260 mm D (5.3" H x 6.5" W s 9.25" D) $175 mm H x 350$	System 230 V	8007-0510	8007-0204 (SD) 8007-0207 (SDTP)	8007-0133	N/A	
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Max Power Consumption120 W240 W400 WDimensions104mm H x 130mm W x 152mm b (4.1" H x 5.1" W x 6.0" D)135mm H x 165mm W x 260mm D (5.3" H x 6.5" W x 9.25" D)Weight2.3 Kgs (5 lbs.)5 Kgs (11 lbs.)13 Kgs (28.6 lbs.)Control2.3 Kgs (5 lbs.)5 Kgs (11 lbs.)120 WControl Technology01ED Display1ED DisplayTip to Ground Resistance	Input Power Requirements	97-127 VAC, 50/60 Hz or 197-253 VAC, 50/60 Hz				
Dimensions104mm H x 130mm W x 152mm D (4.1 " H x 5.1 " W x 6.0" D)1135mm H x 165mm W x 260mm D (5.3 " H x 6.5" W x 9.25" D)175mm H x 350mm W x 230mm D (6.9" H x 13.75" W x 9.25" D)Weight2.3 Kgs (5 lbs.)5 Kgs (11 lbs.)175mm H x 360mm W x 230mm D (6.9" H x 13.75" W x 9.25" D)Control2.3 Kgs (5 lbs.)5 Kgs (11 lbs.)13 Kgs (28.6 lbs.)ControlControl TechnologyGottod ResistanceTemperature AccuracyAbsolute Temperature StabilitySystem Can be CalibrationYang TypeYang TypeYang TypeYang TypeYang TypeYang TypeYang TypeYang TypeYang TypeYang Type <th< td=""><td>Max Power Consumption</td><td>120 W</td><td>240 W</td><td colspan="3">400 W</td></th<>	Max Power Consumption	120 W	240 W	400 W		
Weight2.3 Kgs (5 lbs.)5 Kgs (11 lbs.)13 Kgs (28.6 lbs.)ControlIED DisplayIED DisplayIED DisplayControl Technology $< $ SensaTemp (Black Control HandPieces)Tip to Ground Resistance $< $ 2 ohms $< $ Absolute Temperature Accuracy $< $ $< $ $< $ Absolute Temperature Stability $< $ $< $ $< $ $< $ Temperature Range $< $ $< $ $< $ $< $ $< $ Pump TypeN/A $< $ $< $ $< $ $< $ Vacuum (Nominal)N/A $< $ $< $ $< $ $< $ Flow Control ValveN/A $< $ $< $ $< $ $< $ Pressure (Nominal) $< $ $< $ $< $ $< $ $< $ Air Flow (Nominal) $< $ $< $ $< $ $< $ $< $ Air Flow (Nominal) $< $ $< $ $< $ $< $ $< $ Air Flow (Nominal) $< $ $< $ $< $ $< $ $< $ Air Flow (Nominal) $< $ $< $ $< $ $< $ $< $ Air Flow (Nominal) $< $ $< $ $< $ $< $ $< $ Air Flow (Nominal) $< $ $< $ $< $ $< $ $< $ Air Flow (Nominal) $< $ $< $ $< $ $< $ $< $ Air Flow (Nominal) $< $ $< $ $< $ $< $ $< $ Air Flow (Nominal) $< $ $< $ $< $ $< $ $< $ Air Flow (Nominal) $< $ $< $ $< $ $< $ $< $	Dimensions	104mm H x 130mm W x 152mm D (4.1" H x 5.1" W x 6.0" D)	135mm H x 165mm W x 260mm D (5.3" H x 6.5" W x 9.25" D)	175mm H x 350mm W x 230mm D (6.9" H x 13.75" W x 9.25" D)		
ControlLED DisplayLED DisplayControl TechnologyGSensaTemp (Black Co	Weight	2.3 Kgs (5 lbs.)	5 Kgs (11 lbs.)	13 Kgs (28.6 lbs.)		
Control TechnologyEnsaraTemp (Black Converter HandPieces)Tip to Ground Resistance2 ohms or lessTemperature AccuracyControl TechnologyAbsolute Temperature Stability $\pm 1.1^{\circ}C (\pm 2^{\circ}F)$ at idle tip temp.Temperature RangeControl ValvePump TypeN/AVacuum Nominal)N/APressure (Nominal)N/AN/ANa Solution Needle ValvePressure (Nominal)N/AAir Flow (Nominal)N/AN/A8 slpm maxStep max13 slpm max	Control	LED Display LED Display				
Tip to Ground Resistance2 ohms or lessTemperature AccuracyMeets or exceeds AVSI-JSTD 001Absolute Temperature Stability $1 \cdot C (\pm 2 \circ F)$ at idle tip temp.Temperature Range176° to 482°C (350° to 900°F) nominalSystem Can be CalibratedSelf Contained PumpPump TypeN/ASelf Contained PumpVacuum Rise TimeN/ASelf Contained PumpFlow Control ValveN/AHigh Resolution Needle ValveCoarse adjustmentFlow Control ValveN/A18 p.s.i. max7 p.s.i. maxAir Flow (Nominal)N/A8 slpm max13 slpm max	Control Technology	SensaTemp (Black Connector HandPieces)				
Temperature AccuracyMeets or exceeds ANSI-J-STD 001Absolute Temperature Stability $\pm 1.1^\circ C (\pm 2^\circ F) \ at idle tip temp.$ Temperature Range176° to 482° C (350° to 900° F) nominalSystem Can be CalibratedCalibration not requiredPump TypeN/ASelf Contained PumpVacuum Rise TimeN/A20 in Hg maxFlow Control ValveN/AHigh Resolution Needle ValveCoarse adjustmentPressure (Nominal)N/A18 p.s.i. max7 p.s.i. maxAir Flow (Nominal)N/A8 slpm max13 slpm max	Tip to Ground Resistance	2 ohms or less				
Absolute Temperature Stability ± 1.1°C (± 2 °F) at idle tip temp. Temperature Range 176° to 482°C (350° to 900°F) nominal System Can be Calibrated Calibration not equired Pump Type N/A Self Contained Pump Vacuum Rise Time N/A 150 ms Average Vacuum (Nominal) N/A High Resolution Needle Valve Coarse adjustment Pressure (Nominal) N/A 18 p.s.i. max 7 p.s.i. max Air Flow (Nominal) N/A 8 slpm max 13 slpm max	Temperature Accuracy	Meets or exceeds ANSI-J-STD 001				
Temperature Range176° to 482°C (350° to 900°F) nominalSystem Can be CalibratedCalibration not requiredPump TypeN/ASelf Contained PumpVacuum Rise TimeN/ASelf Contained PumpVacuum (Nominal)N/ASelf Contained PumpFlow Control ValveN/ASelf Contained PumpPressure (Nominal)N/AHigh Resolution Needle ValveCoarse adjustmentAir Flow (Nominal)N/A8 slpm max13 slpm max	Absolute Temperature Stability	± 1.1°C (± 2 °F) at idle tip temp.				
System Can be CalibratedCalibration not requiredPump TypeN/ASelf Contained PumpVacuum Rise TimeN/ASelf Contained PumpVacuum (Nominal)N/ASelf Control ValveFlow Control ValveN/AHigh Resolution Needle ValveCoarse adjustmentPressure (Nominal)N/A18 p.s.i. max7 p.s.i. maxAir Flow (Nominal)N/A8 slpm max13 slpm max	Temperature Range	176° to 482°C (350° to 900°F) nominal				
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Vacuum Rise TimeN/A150 ms AverageVacuum (Nominal)N/A20 in Hg maxFlow Control ValveN/AHigh Resolution Needle ValveCoarse adjustmentPressure (Nominal)N/A18 p.s.i. max7 p.s.i. maxAir Flow (Nominal)N/A8 slpm max13 slpm max	Pump Type	N/A Self Contained Pump				
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Pressure (Nominal) N/A 18 p.s.i. max 7 p.s.i. max Air Flow (Nominal) N/A 8 slpm max 13 slpm max	Flow Control Valve	N/A	High Resolution Needle Valve Coarse adjustment		e adjustment	
Air Flow (Nominal) N/A 8 slpm max 13 slpm max	Pressure (Nominal)	N/A	18 p.s.i. max 7 p.s.i. max		o.s.i. max	
	Air Flow (Nominal)	N/A	8 slpm max	13	slpm max	



PACE REWORK AND REPAIR

ST SYSTEM SPECIFICATIONS

SPECIFICATIONS	ST 25	ST 30	ST 50	ST 70	ST 100
System with TD-100 115v	N/A	8007-0499	8007-0500	8007-0504	8007-0525
System with PS-90 115v	8007-0528	N/A	N/A	N/A	N/A
Power Source Only 115v	8007-0529	8007-0497	8007-0501	8007-0505	8007-0524
System with TD-100 230v	N/A	8007-0512	8007-0514	8007-0518	8007-0527
System with PS-90 230v	8007-0510	N/A	N/A	N/A	N/A
Power Source Only 230v	8007-0511	8007-0513	8007-0515	8007-0519	8007-0526
Power Requirements	97-127 VAC, 50/60 Hz, 90 Watts max. 197-253 VAC, 50/60 Hz, 90 Watts max.				
Dimensions	104mm H x 130mm W x 152mm D 135mm H x 165mm W x 260mm (4.1" H x 5.1" W x 6.0" D) (5.3" H x 6.5" W x 9.25" D)				135mm H x 165mm W x 260mm D (5.3" H x 6.5" W x 9.25" D)
Weight		2.3 Kg (5 lbs.)			5 Kg (11 lbs.)
Control	Dial	Dial	LED Display	Power Module	LED Display & Keypad
Control Technology	SensaTemp	IntelliHeat			
Tip to Ground Resistance	2 ohms or less				
Temperature Accuracy	Meets or exceeds ANSI-J-STD			N/A	Meets or exceeds ANSI-J-STD 001
Absolute Temperature Stability	± 1.1 °C (± 2 °F) at idle tip temp.				
Temperature Range	176°C to 482°C (350° to 900°F)	Tip Heater Cartridge Technology Handpieces = 205° to 454°C (400° to 850°F) SensaTemp Technology Handpieces = 176° (Dial) or 37°C (Digital Display) to 482°C (350° (Dial) or 100° (Digital Display) to 900°F)			
System Can be Calibrated			Yes		

SPECIFICATIONS	ST 65 ST 75		ST 115		
System 115v	8007-0502	8007-0506	8007-0508		
Power Source Only 115v	8007-0503	8007-0507	8007-0509		
System 230v	8007-0516	8007-0520	8007-0522		
Power Source Only 230v	8007-0517	8007-0521	8007-0523		
Power Requirements	97-127 VAC, 50/60 Hz, 90 Watts max. 197-253 VAC, 50/60 Hz, 90 Watts max.	97-127 VAC, 50/60 Hz, 120 Watts max. 197-253 VAC, 50/60 Hz, 120 Watts max.			
Dimensions	104mm H x 130mm W x 152mm D (4.1" H x 5.1" W x 6.0" D)	88mm H x 171mm W x 254mm D (3.5″ H x 6.75″ W x 10″ D)			
Weight	2.3 Kg (5 lbs.)	4 Kg (9 lbs.)			
Control	Dial	Dial	LED Display		
Control Technology	IntelliHeat				
Tip to Ground Resistance	2 ohms or less				
Temperature Accuracy	Meets or exceeds ANSI-J-STD				
Absolute Temperature Stability	± 1.1 °C (± 2 °F) at idle tip temp.				
Temperature Range	Tip Heater Cartridge Technology Handpieces = 205° to 454°C (400° to 850°F) SensaTemp Technology Handpieces = 176° (Dial) or 37°C (Digital Display) to 482°C (350° (Dial) or 100° (Digital Display) to 900°F)	Tip Heater Cartridge Compatible Handpieces = 232° to 454°C (450° to 850°F) nominal SensaTemp Compatible Handpieces = 176° to 482°C (350° to 900°F) nominal			
System Can be Calibrated	Yes				
Vacuum/Pressure Source Type	Compressed Air Powered Venturi	Self Contained Pump			
Vacuum Rise Time	150 ms Average				
Vacuum (Nominal)	20 in Hg max				
Flow Control Valve	Coarse Adjustment High Precision Needle Valve				
Pressure (Nominal)	18 p.s.i. max				
Air Flow (Nominal)		8 slpm max			



INTELLIHEAT COMPATIBLE HANDPIECES

VERSATILITY, PERFORMANCE AND VALUE

SENSATEMP HANDPIECES

PS-90 UNIVERSAL SOLDERING IRON



The Universal Soldering Iron (**PS-90**) is ideal for most soldering applications and SMT rework operations where high thermal capacity and flexibility are required. The PS-90 features a rugged plug in heater with gold contacts. There are 15 single point soldering tips and over 10 surface mount removal tips available for the PS-90. **See Pages 23-24** for tip selection

SX-90 SODR-X-TRACTOR®



The best performing, in-line, vacuum desoldering tool (**SX-90 Sodr-X-Tractor**[®]) is ideal for Thru-Hole desoldering when fitted with SX-90 Desoldering tips and for SMT land cleanup when fitted with SX-90 Flo-D-Sodr[®] tips. SX-90 Desoldering tips are the longest lasting, best performing soldering tips on the market! The SX-90 features a unique solder collection system that can utilize disposable Flux/Solder traps or a reusable glass collection chamber. An operator replaceable plug-in heater cartridge that can be changed in seconds is standard. There is a wide range of standard and precision SX-90 Desoldering tips for when access is tight!

See Page 25 for tip selection.

TT-65 THERMOTWEEZ®



The most versatile and only patented SMT removal tool (**TT-65 ThermoTweez®**) provides safe, one-handed, rapid reflow and component removal of PLCCs and other 4 or 2 sided SMT components. Unlike other methods, its high thermal capacity and targeted heat delivery remove even the largest SMDs in just seconds without damaging the PCB or risking of adjacent component reflow; even on heavy assemblies. The patented vertically oriented handpiece and a wide variety of quick-change, slim-line tips easily reach into the tightest spaces for fast, safe component removal. The TT-65 also features a patented "stroke" adjustment to reduce hand fatigue for repetitive operations. **See Page 26** for tip selection.

TJ-85 THERMOJET®



When the precise application of hot air is required, our slim line air pencil (**TJ-85 ThermoJet®**) is ideal for delivering heat for the installation and removal of chip components, SOTs, and SOICs. Multiple quick-change nozzle sizes are available. The handpiece's slim line, pencil grip design maximizes operator comfort and control. The TJ-85's airflow is actuated with a foot pedal. Ideal for the precise application of hot air for large SMDs down to 0201s. **See Page 26** for nozzle selection.

