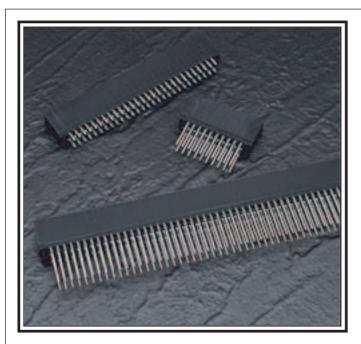
746 SERIES ULTRA-MATE CARD EDGE CONNECTOR

.125" (3.18mm) Contact Spacing, Compliant Pin



FEATURES

- CSA Approved and UL Recognized
- .125 (3.18) Contact Spacing x .250 (6.35) Row Spacing
- Accepts .062 (1.57) Nominal Thickness P.C. Board
- High Profile Insulator Body, .645 (16.38) with End Notch Option
- Ultra-Mate Compliant Section for Gas-Tight Reliable Connection in Plated Through Holes Eliminates Soldering Operations
- Contact Termination Options include P.C. Tail and .025 (0.64) Square Wire Wrap
- Single or Dual Row Configurations
- Accepts Between Contact and In-Contact Polarizing Keys
- Tools Available for Insulator and Contact Removal.
 Simple "Flat Rock" Tooling is Used for Connector Installation

SPECIFICATIONS

- Insulator Material: Thermoplastic Polyester, UL 94V-O, Colour: Black
- ◆ Contact Material: Copper, Nickel, Tin Alloy CA-725
- Contact Plating: 30 Microinches (0.76 Microns) Gold on the Mating Area, Tin on the Compliant Section and Contact Tails, Nickel Underplate. Other Plating Options Available upon Request.
- ◆ Current Rating: 3 Amperes Continuous
- ◆ Dielectric Withstanding Voltage: 1500 V AC rms at Sea Level Between Adjacent Contacts
- ◆ Insulation Resistance: 5000 Megohms Minimum
- ◆ Operating Temperature: -65 to +105 Degrees C
- ◆ Daughter Board Insertion Force: 16 oz (4.45 N) Maximum per Contact Pair when Tested with a .070 (1.78) Thick Gauge
- ◆ Daughter Board Withdrawal Force: 1 oz (0.28 N) Minimum per Contact Pair when Tested with a .054 (1.37) Thick Gauge
- ◆ Contact Insertion Into Hole: 20 lbs (89 N) Maximum
- ◆ Contact Retention In Hole: 10 lbs (44 N) Minimum
- ◆ Re-Insertability of Hole: 3 Times Minimum

746 SERIES ORDERING CODE

Example Part Number 746 - 070 - 525 - 6 01

Series

Total Number of Contacts

Contact Code

Contact Rows & Card Slot Depth

Insulator Options

Series 746

Total Number of Contacts 1	Contact Rows
005, 006,060	Single Row
010, 012,120	Dual Row

Contact Code 2	Description	n & Contact Point	Tail Length "G"
520	P.C. Tail	Regular Point	.175 (4.45)
525	P.C. Tail	High Point	.175 (4.45)
527	P.C. Tail	High Point	.375 (9.53)
540	Wire Wrap	Regular Point	.560 (14.22)
541	Wire Wrap	Regular Point	.750 (19.05)
545	Wire Wrap	High Point	.560 (14.22)
553	Wire Wrap	Medium Point	.702 (17.83)

Cont	act Rows & Card Slot Depth	Description
1	Single Row, .515 (13.0	8) Slot Depth
2	Dual Row, .515 (13.0	08) Slot Depth
5	Single Row, .340 (8.6	34) Slot Depth
6	Dual Row, .340 (8.6	64) Slot Depth

Insulator Options	Description
01	.645 (16.38) Full Height Ends
06	.550 (13.97) Notched Ends

Ordering Code Notes

- 1) All connector sizes up to 60 contacts single row / 120 contacts dual row are available upon request.
- Make-before-break switching contacts, assembled in specific contact positions, are available upon request.

IN-CONTACT POLARIZING KEY

P/N 745-240-328

BETWEEN CONTACT POLARIZING KEY

P/N 306-240-318



