CATALOG LISTING MICRO SWITCH **SWITCH-ENCLOSED** 622EN224-6B a Honeywell Division FED. MFG. CODE 91929 -ROLLER GUIDE MAY BE LOCKED IN INCREMENTS OF 45°
AZIMUTH. IT MAY ALSO BE UNSCREWED AND REMOVED FROM
BUSHING TO FACILITATE INSTALLATION 4 622EN224-6B Ø.375 X .12 WIDE CORROSION RESISTANT STEEL ROLLER Ø.593-ROLLER GUIDE LOCK RING 9 – 2X HEX NUT .62 ACROSS FLATS X .125 THICK (MS21340-04) /9ackslashCORROSION RESISTANT STEEL ROLLER GUIDE AND BUSHING 1.295±.030 · INTERNAL TOOTH LOCKWASHER Ø .60 X (.018) THICK 🗐 FREE Ф (MS35333-136) POSITION 9 0 0 0 3X Ø .047 HOLE-CORROSION RESISTANT STEEL KEYING WASHER, \emptyset .72 X .040 THICK, TAB .110 WIDE (MS25081C4) 9(0) FOR WIRE LOCKING A 203764 15/32-32 UNS-2A THREAD TO WITHIN .093 OF SHOULDER 1.000 MAX $.072\pm.004$ X $\overline{
m V}$ $.031\pm.003$ KEYWAY TO WITHIN .250 OF SHOULDER Ø.688±.030 → 72.375 ± 2.00 6X NO.22 WIRE LEAD PER M22759/32-22-9 $.375 \pm .030$ MARKED WITH CIRCUIT IDENTIFICATION AND WIRE GAGE (1-22, 2-22, ETC) PER MIL-W-5088 I - CORROSION RESISTANT STEEL ENCLOSURE 2 - SWITCH SEALED PER MIL-PRF-8805 SYMBOL 4 THIRD ANGLE PROJECTION THIS DRAWING COVERS A PROPRIETARY ITEM AND IS THE PROPERTY OF MICRO SWITCH. A DIVISION OF 3 - CIRCUIT DIAGRAM, CATALOG LISTING, DATE CODE, AND FEDERAL **⊕**-HONEYWELL. THIS DRAWING IS NOT TO BE COPIED OR USED WITHOUT THE APPROVAL OF MICRO SWITCH \leftarrow MFG. CODE 91929 ARE SHOWN ON NAMEPLATE TO ADJUST ROLLER DIRECTION REMOVE ROLLER GUIDE LOCK RING, CHARACTERISTICS ELECTRICAL DATA SCALE FULL SCREW ROLLER GUIDE TO DESIRED DIRECTION. SECURE BY REPLACING ROLLER CONTACT ARRANGEMENT DO NOT SCALE PRINT OPERATING FORCE - - - 6 - 12 LB GUIDE LOCK RING 2X S P D T ROLLER GUIDE LOCATION CAN VARY BETWEEN .292 AND .450 WHILE UNLESS OTHERWISE SPECIFIED TOLERANCES ARE MAINTAINING . 125 MIN OVERTRAVEL 28 VDC /8 LOAD 6 - COINCIDENCE OF OPERATING AND RELEASING POINTS: .010 OF PLUNGER TRAVEL ONE PLACE (.0) ±.030 50,000 F1 SEA LEVEL 7 - NOTED ELECTRICAL RATINGS APPLY AS SPECIFIED IN MIL-PRF-8805/43 UP TO +185°F TWO PLACE (.00) ±.015 BASIC SWITCHES HAVE GOLD CONTACTS THREE PLACE (.000) ±.005 I AMP I AMP RES HARDWARE MAY BE PACKAGED UNASSEMBLED PER MIL-PRF-8805 ANGLES 0.5 AMP 0.5 AMP IND FREE POSITION WEIGHT 0.5 LB MAX ANSI YI4.5M-1982 APPLIES