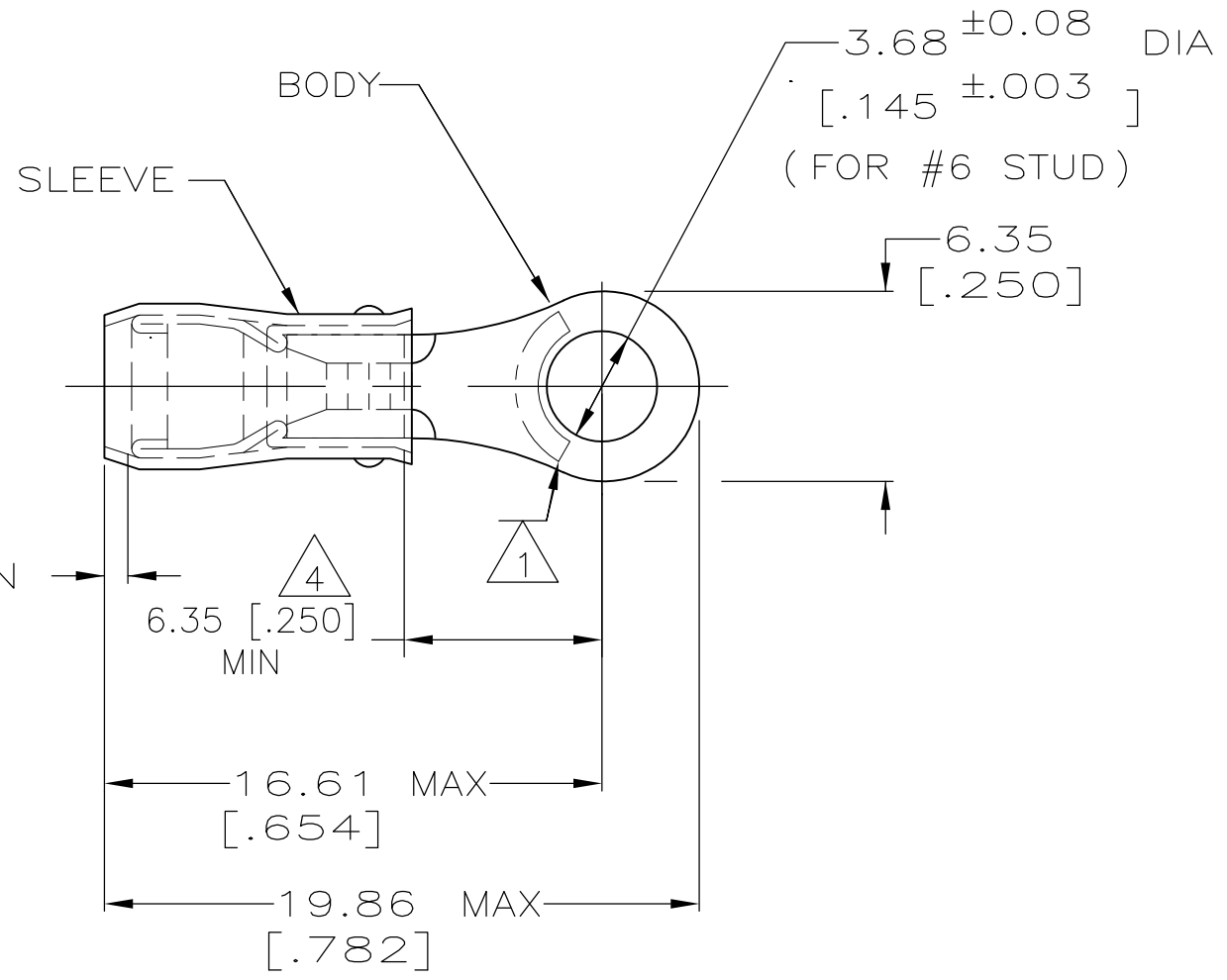


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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
G	14		Z3	REVISED PER ECO-13-013734	29AUG2013	KH	DR

AMP WIRE RANGE	Listed FILE E13288	LR7189 Certified
22-16 AWG SOLID OR STRANDED	22-16 AWG SOLID OR STRANDED	22-16 AWG SOLID OR STRANDED



- 1 STAMP AMP 22-18* APPROX AS SHOWN
22-16 TERMINALS ARE STAMPED 22-18 IN
ACCORDANCE WITH MILITARY SPEC MIL-T-7928
COMMERCIAL WIRE RANGE IS 22-16
- 2 WIRE INSULATION DIA: 2.03 - 3.18
[.080 - .125]
- 3 TONGUE MATERIAL THK: 0.79±0.05
[.031±.002]
- 4 DIMENSION APPLIES FROM EDGE OF METAL
WIRE BARREL TO CENTER OF STUD HOLE.
- 5 BODY - COPPER PER ASTM B-152
SLEEVE - NYLON
- 6 BODY - TIN PLATE PER ASTM B545,
.000100 MIN EXT THK
SLEEVE- COLOR, RED

MILITARY P/N AND CLASS	QTY	PACKAGE TYPE	PART NUMBER
--	100	LOOSE PIECE, BOX	7-51863-1
MS25036-102 CLASS 2	5000	ON TAPE, REEL	51863-1
MS25036-102 CLASS 1 & 2	1000	LOOSE PIECE	51863

AMP INCORPORATED CUSTOMER SERVICE SYSTEMS		MAX RECOMMENDED OPERATING TEMPERATURE: 105°C MAX
FOR ADDITIONAL PRODUCT INFORMATION OR COPIES OF DRAWINGS AND TECHNICAL DOCUMENTS	PRODUCT INFORMATION CENTER 1-800-522-6752	VOLTAGE RATING: 300V MAX
FOR APPLICATION TOOLING INFORMATION	TOOLING ASSISTANCE CENTER 1-800-722-1111	CIRCULAR MIL AREA: 0.26-1.65mm² [509-3260] CIR MILS SOLID OR STRANDED
FOR ORDER ENTRY 1-800-526-5142	THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.	

THIS DRAWING IS A CONTROLLED DOCUMENT.	
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC ± - 1 PLC ± - 2 PLC ± 0.20[.008] 3 PLC ± - 4 PLC ± - ANGLES ± -
MATERIAL	FINISH

DWN DK SCHRUM 9/8/93	TE Connectivity	NAME					
CHK RE HERSEY 9/8/93		TERMINAL, RING TONGUE, PIDG WIRE SIZE: 22-16 AWG					
APVD M BARNABA 9/8/93		PRODUCT SPEC	UL 486A	APPLICATION SPEC			
PRODUCT SPEC		NOT AVAILABLE	SIZE	CAGE CODE			
WEIGHT	-	A3	00779	DRAWING NO	C-51863	RESTRICTED TO	-
CUSTOMER DRAWING		SCALE	NTS	SHEET	1 OF 2	REV	Z3

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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
G	14			SEE SHEET 1	-	-	-

AMP
WIRE RANGE

SEE TABLE
STRANDED

1 STAMP AMP [] APPROX AS SHOWN
SEE TABLE BELOW

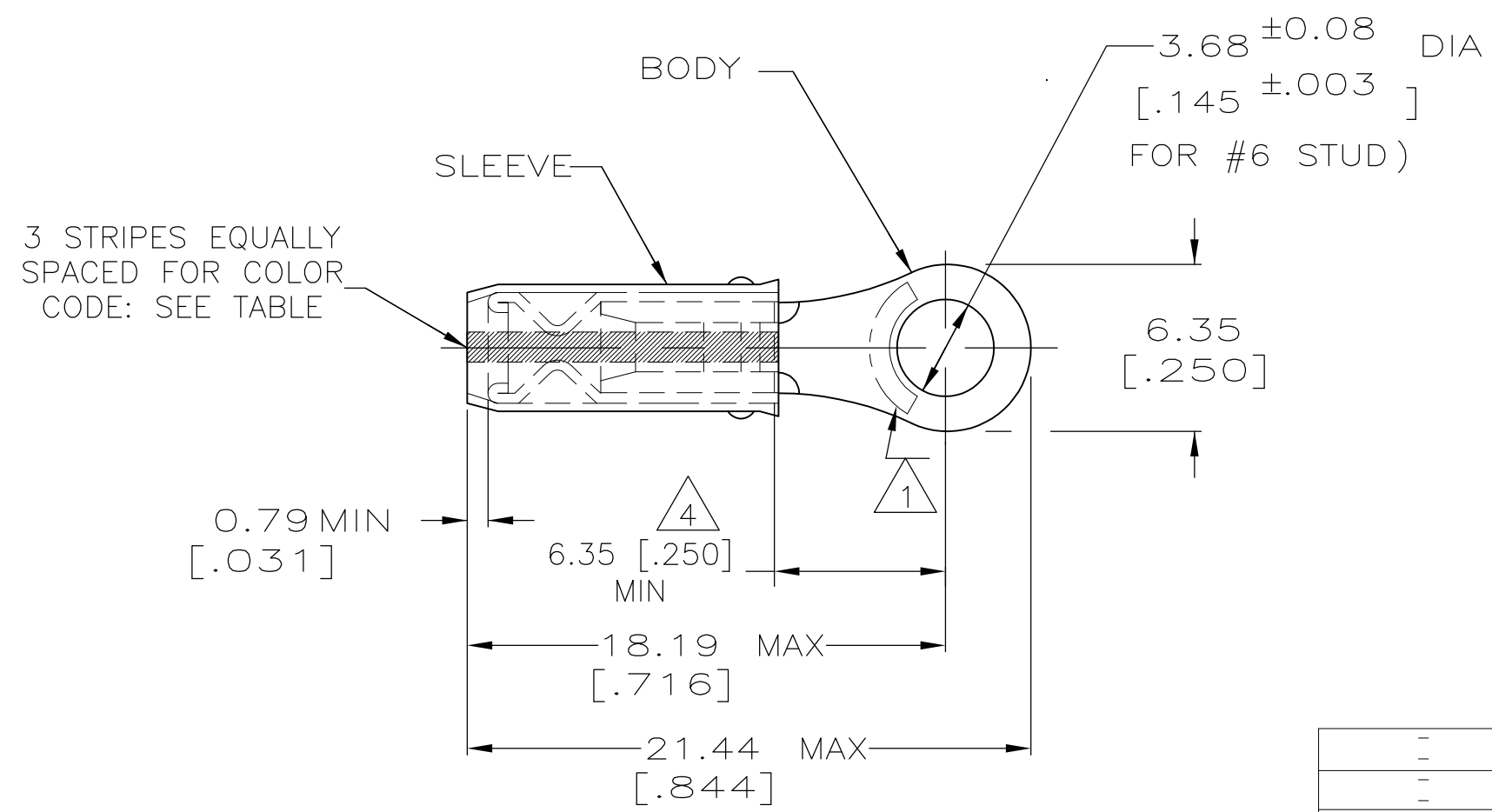
2 WIRE INSULATION DIA:
 0.97 - 2.79 FOR 22 AWG
 [.038 - .110]
 1.17 - 2.79 FOR 20 AWG
 [.046 - .110]
 1.42 - 2.79 FOR 18 AWG
 [.056 - .110]

3 TONGUE MATERIAL THK: 0.79±0.05
 [.031±.002]

4 DIMENSION APPLIES FROM EDGE OF METAL
WIRE BARREL TO CENTER OF STUD HOLE.

5 BODY - COPPER PER ASTM B-152
SLEEVE - NYLON

6 BODY - TIN PLATE PER ASTM B545,
.000100 MIN EXT. THK SLEEVE - COLOR - RED



MILITARY P/N AND CLASS	STRIPE COLOR	1 STAMPING	WIRE SIZE	QTY	PACKAGE TYPE	PART NO.
-	WHITE	18*	18	100	LOOSE PIECE, BOX	9-51863-1
-	GREEN	22*	22	100	LOOSE PIECE, BOX	8-51863-1
M7928/1-31 CLASS 2	WHITE	18*	18	5000	ON TAPE, REEL	51863-7
M7928/1-22 CLASS 2	RED	20*	20	5000	ON TAPE, REEL	51863-6
M7928/1-13 CLASS 2	GREEN	22*	22	5000	ON TAPE, REEL	51863-5
M7928/1-31 CLASS 1 & 2	WHITE	18*	18	1000	LOOSE PIECE	51863-4
M7928/1-22 CLASS 1 & 2	RED	20*	20	1000	LOOSE PIECE	51863-3
M7928/1-13 CLASS 1 & 2	GREEN	22*	22	1000	LOOSE PIECE	51863-2

AMP INCORPORATED CUSTOMER SERVICE SYSTEMS		MAX RECOMMENDED OPERATING TEMPERATURE: 105°C MAX	THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN DK SCHRUM 9/8/93	STE TE Connectivity			
FOR ADDITIONAL PRODUCT INFORMATION OR COPIES OF DRAWINGS AND TECHNICAL DOCUMENTS	PRODUCT INFORMATION CENTER 1-800-522-6752	VOLTAGE RATING: 300V MAX	DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK RE HERSEY 9/8/93				NAME TERMINAL, RING TONGUE, PIDG WIRE SIZE: 22-16 AWG
FOR APPLICATION TOOLING INFORMATION	TOOLING ASSISTANCE CENTER 1-800-722-1111	CIRCULAR MIL AREA: 0.26-1.65mm² [509-3260] CIR MILS SOLID OR STRANDED		0 PLC ± - 1 PLC ± - 2 PLC ± 0.20[.008] 3 PLC ± - 4 PLC ± - ANGLES ± -	APVD M BARNABA 9/8/93	PRODUCT SPEC			
FOR ORDER ENTRY	1-800-526-5142	THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.	MATERIAL	FINISH	APPLICATION SPEC	NOT AVAILABLE		RESTRICTED TO	
					WEIGHT	-			
					CUSTOMER DRAWING		SCALE NTS	SHEET 2 OF 2	REV Z3