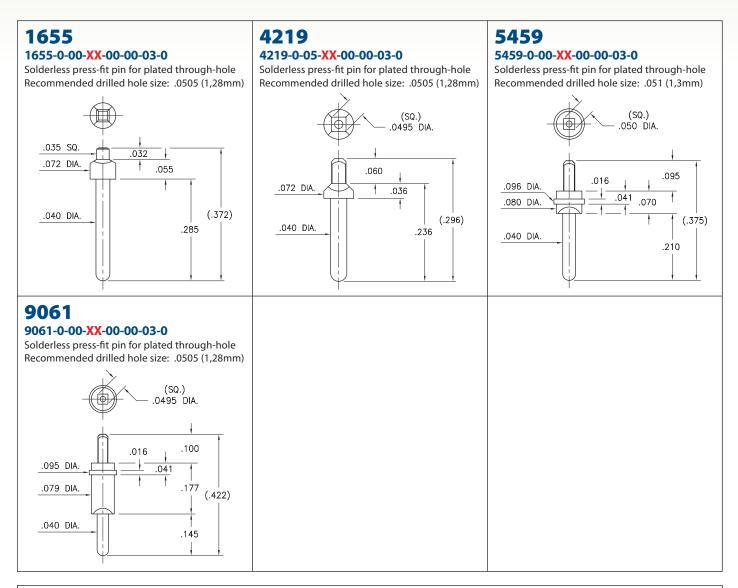


PRINTED CIRCUIT PINS



Recommended drilled hole sizes are prior to plating of the PCB and based on typical copper deposition of .5 - 1 oz. This results in a reduction of hole size by approximately .0015" - .003". Depending on surface plating, typical finished hole sizes are .003" - .005" smaller than drilled hole sizes. The finished hole size tolerance for press-fit applications should be specified as +/- .002"

