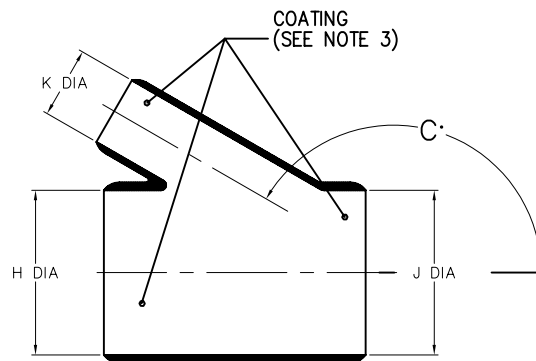
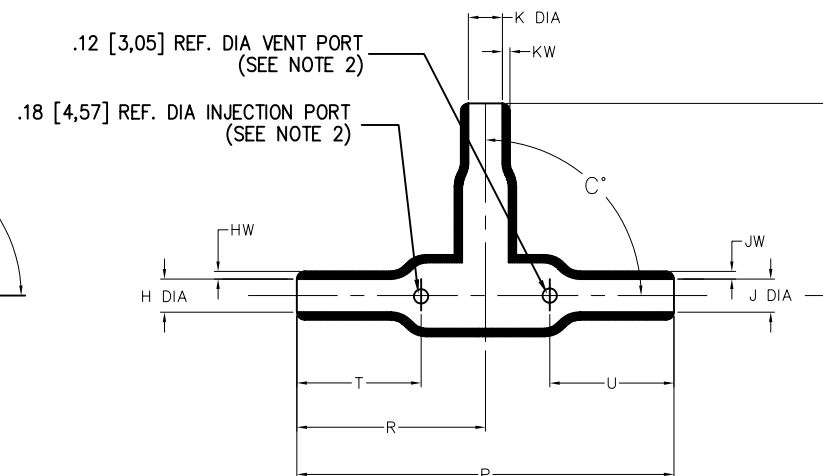


NOTES

- ALL DIMENSIONS ARE IN $\frac{\text{INCHES}}{[\text{MILLIMETERS}]}$
- DIMENSIONS APPEARING IN TABLE ARE AS FOLLOWS:
 - AS SUPPLIED
 - AFTER UNRESTRICTED RECOVERY
- COATING (ADHESIVE) IS OPTIONAL. AS SUPPLIED DIMENSIONS APPEARING IN TABLE ARE FOR UNCOATED PARTS. WHEN COATING IS ADDED, ENTRY DIAMETERS WILL BE REDUCED BY .06 MAX.
- MOLDING PORTS ARE OPTIONAL. WHEN -00 MODIFICATION NUMBER IS SPECIFIED MOLDING PORTS WILL BE LOCATED AS SHOWN.



AS SUPPLIED



AFTER UNRESTRICTED RECOVERY

TABLE OF DIMENSIONS

PART DESCRIPTION	H & J		K		P	R	S	T	U	HW&JW	KW	C*	
	MIN	MAX	MIN	MAX	±10%	±10%	±10%	±10%	±10%	±20%	±20%	±10%	±5%
	a	b	a	b	b	b	b	b	b	b	b	a	b
322A412	$\frac{.70}{[17,7]}$	$\frac{.35}{[8,9]}$	$\frac{.40}{[10,1]}$	$\frac{.20}{[5,1]}$	$\frac{1.87}{[47,5]}$	$\frac{.93}{[23,6]}$	$\frac{.93}{[23,6]}$	$\frac{.75}{[19,1]}$	$\frac{.78}{[19,8]}$	$\frac{.059}{[1,50]}$	$\frac{.04}{[1,02]}$	165	90

CUSTOMER DRAWING

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE INCHES. METRIC DIMENSIONS ARE IN BRACKETS.		DRAWN UNGUYEN	DATE 04/17/2008	 Raychem Molded Parts 305 Constitution Dr Menlo Park, CA 94025
DECIMAL TOLERANCES .XXX ± 0.005 [0.13 mm] .XX ± 0.01 [0.25 mm] .X ± 0.1 [0.50 mm]		THIRD ANGLE PROJECTION 		
ANGLE TOLERANCE .X ± 1 DEG.		TITLE TRANSITION, 90 DEGREE, SIDE BREAKOUT, THINWALL		SIZE B
CODE IDENT. NO. 06090		DWG. NO. 322A412		DO NOT SCALE THIS DRAWING
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4

3

2

1

COMPATIBILITY CHART

MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING SPEC	COATING DESCRIPTION
-3	POLYOLEFIN, SEMI-RIGID	RT-301	/42; /86	S-1017; S-1048	ADHESIVE
-4	POLYOLEFIN, FLEXIBLE	RT-1304	/164, /86	S-1017; S-1048	ADHESIVE
-5	ELASTOMER, FLEXIBLE	RT-501	/42,	S-1017	ADHESIVE
-6	SILICONE	RT-602	N/A		
-12	FLUOROELASTOMER	RT-1312	N/A		
-25	ELASTOMER, FLUID RESISTANT	RT-1325	/86	S-1048	ADHESIVE
-100	POLYOLEFIN, SEMI-FLEXIBLE ZEROHAL	RT-1323	/86; /180	S-1048; S-1030	ADHESIVE

ORDERING INFORMATION

322A412

-XX

-XX

/XX

BASE PART NUMBER

MATERIAL DASH NUMBER
(SEE COMPATIBILITY CHART)

MODIFICATION NUMBER

ADHESIVE SLASH NUMBER
(IF NECESSARY, SEE COMPATABILITY CHART)

CUSTOMER DRAWING

SIZE
B

DWG. NO.
06090

REV
A

DWG. NO.
322A412

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SHEET 2 OF 2

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