

RJ45C6 R1V 3.2N4N TY

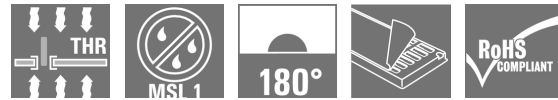
Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com



The product range encompasses the following designs:

- 90°, lying (horizontal) and 180°, standing (vertical)
- latch up / latch down
- THT, THR or SMD soldering processes
- Wide range of different design types, also with integrated LEDs and shield contact tabs
- Performance category Cat. 3 to Cat. 6
- Packed either in a tray (TY) or on a roll (tape-on-reel, RL)
- Compatible with modular RJ45 connector according to ANSI / TIA-1096-A and IEC 60603
- Dielectric strength ≥ 1500 V AC RMS (2250 V AC peak value) according to IEEE 802.3
- Dielectric strength ≥ 1500 V AC (peak value) or ≥ 1500 V DC according to IEC 60603

Properties and advantages:

- Extended temperature range of -40°C to $+85^{\circ}\text{C}$ for maximum performance
- Reinforced gold layer ($30\mu\text{m}$) for improved corrosion protection
- At least 0.3mm stand-off ensures a perfect soldering result

General ordering data

Version	PCB plug-in connector, RJ45 jacks, THT/THR solder connection, 180°, Number of poles: 8
Order No.	2634590000
Type	RJ45C6 R1V 3.2N4N TY
GTIN (EAN)	4050118651270
Qty.	140 pc(s).

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Technical data

Dimensions and weights

Net weight	7.475 g
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System specifications

Mounting onto the PCB	THT/THR solder connection	Number of poles	8
Outgoing elbow	180°	Plugging cycles	750
Product family	OMNIMATE Data - RJ45 modular jack	Protection degree	IP20
Shield surface	nickel-plated	Soldering process	Reflow soldering, Manual soldering, Wave soldering

Electrical properties

Dielectric strength, contact / contact	1000 V DC	Dielectric strength, contact / shield	1500 V DC
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Packing

VPE length	0.315 m	VPE width	0.195 m
VPE height	0.065 m		

Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ECLASS 9.0	27-44-04-02	ECLASS 9.1	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 11.0	27-46-02-01

Approvals

ROHS	Conform
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Downloads

Brochure/Catalogue	Catalogues in PDF-format
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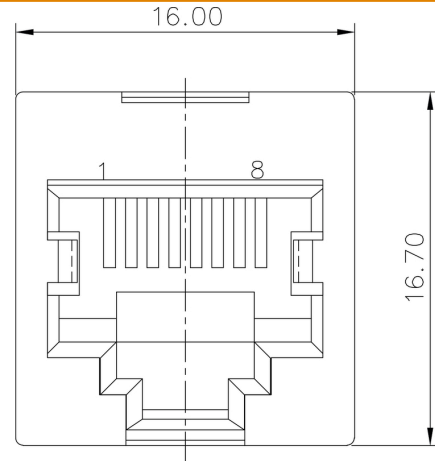
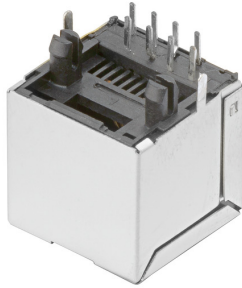
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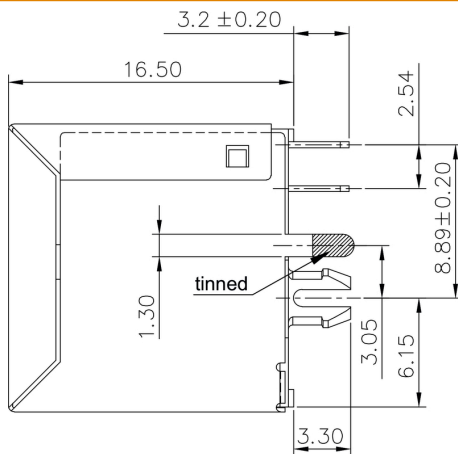
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Drawings

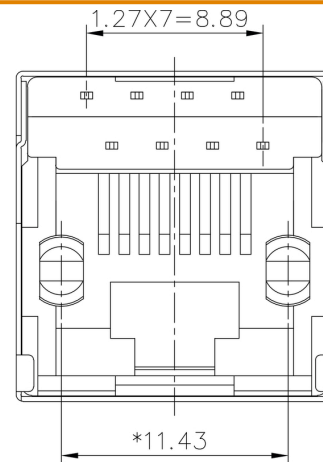
Dimensioned drawing



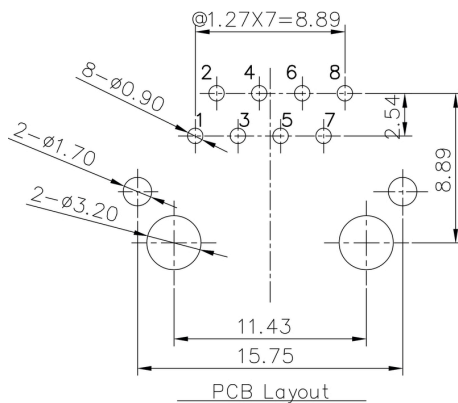
Dimensioned drawing



Dimensioned drawing



PCB design



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Drawings

Code	Value	Description
RJ45	G1	RJ45G1
R1	R	R1R
U	U	U
3.2	3.2	3.2
E	E	E
4	4	4
GY/GY	GY/GY	GY/GY
TY	TY	TY
RJ45G1 R1U 3.2E4GY/GY TY		
Packaging	TY	Tray in box (manual assembly)
	RL	Tape on Reel (automated assembly)
LED	Y/G	Yellow/Green
	G/Y	Green/Yellow (standard)
	GY/GY	Green-Yellow/Green-Yellow
	O/G	Orange/Green
	R/O	Red/Orange
 (further combinations possible)
	N	without LED
Contact surface thickness	4	1 = 3µ", 2 = 6µ", 3 = 15µ", 4 = 30µ", 5 = 50µ"
EMI tabs (ground fingers)	E	E = with EMI tabs
	N	N = without EMI tabs
Solder Pin length	3.2	3.2 mm
	1.6	1.6 mm
	D	SMD
Direction, latch style	U	Horizontal (90°, side entry), latch up
	D	Horizontal (90°, side entry), latch down
	V	Vertical (180°, top entry)
	Y	Diagonal (45°), latch up
Number of Ports	1	1 Port
	12; 14; ...	multi ports side by side, Multiport
	21; 41; ...	multi ports about each other, Multilevel
Assembly on PCB	R	Through Hole Reflow - THR
	S	Soldering process: Wave or Reflow soldering
	S	Surface Mount Technology - SMT
	T	Soldering process: Reflow soldering
	T	Through Hole Technology - THT
	T	Soldering process: Wave
Performance Category	C5	Category 5
	C6	Category 6
	C6A	Category 6A
	C5e	Category 5e
	M	10/100 Mbit
	G1	10/100/1000 Mbit
	G10	10 Gbit
	U	Unshielded
	MP	10/100 Mbit with POE
	MP+	10/100 Mbit with POE+

Legend

Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is ‚activated‘. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.