

**SEMI-HARD TRAY ASSY FOR DDR SODIMM SOCKET 200POS
AND ASSY VGM(MXM) SOCKET 230P 7.8H WITH NUT**

1. PURPOSE 目的

Define the packaging specification and packaging method of SEMI-HARD TRAY ASSY FOR DDR SODIMM SOCKET 200POS.

订定 SEMI-HARD TRAY ASSY FOR DDR SODIMM SOCKET 200POS 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Product Part No.	Description
X-1473150-X	SEMI-HARD TRAY ASSY FOR DDR1 & DDR2 SODIMM SOCKET 200POS
X-1473149-X	SEMI-HARD TRAY ASSY FOR DDR1 & DDR2 SODIMM SOCKET 200POS
X-6473006-X	SEMI-HARD TRAY ASSY FOR DDR SODIMM SOCKET 200POS
X-1473006-X	SEMI-HARD TRAY ASSY FOR DDR SODIMM SOCKET 200POS
X-6473005-X	SEMI-HARD TRAY ASSY FOR DDR1 & DDR2 SODIMM SOCKET 200P
X-1473005-X	SEMI-HARD TRAY ASSY FOR DDR SODIMM SOCKET 200POS
1871233-4	SEMI-HARD TRAY ASSY FOR DDR1 & DDR2 SODIMM SOCKET 200P
1871232-4	SEMI-HARD TRAY ASSY FOR DDR1 & DDR2 SODIMM SOCKET 200P
1903053-1	ASSY VGM(MXM) SOCKET 230P 7.8H WITH NUT

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Size(LXWXH)	Usage				
				1871232-4 1871233-4	1473006-1 1473006-4 6- 1473006-1 X- 6473006-X X-6473005-X X-1473005-X	1-1473006-1 1-1473006-4	X-1473150-X X-1473149-X	1903053-1
INNER	912129-9	TRAY	335X230X14.8	7/120	-	-	-	-
	3-912023-7	TRAY	335X230X14.8	-	7/120	-	-	-
	8-292923-0	TRAY		-	-	7/120	-	-
	3-912023-8	TRAY	335X230X14.8	-	-	-	7/120	-
	1533236-4	TRAY	335X230X16.55	-	-	-	-	7/180
MIDDLE	8-912068-9	INNER BOX	340X240X84	1/120			1/180	
	3-912074-2	URETHANE TYPE-2	315X200X7	3/120			1/180	
	623865-4	INNER LABEL	102X51	1/120			1/180	

DR Frank Feng	CHK Chen Xiaoqi	APVD Michelle Peng
-------------------------	---------------------------	------------------------------

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Size(LXWXH)	Usage					
				1871232-4 1871233-4	1473006-1 1473006-4 6- 1473006-1 X- 6473006-X X-6473005-X X-1473005-X	1-1473006-1 1-1473006-4	X-1473150-X X-1473149-X	1903053-1	
OUTER	2-912011-8	CARTON C-5-3/4	397X313X175	1/240					1/360
	7-912079-1	PARTITION	399X315X168	1/240					1/360
	912084-7	AIR CAP #37 C-5	895X345X4	2/240					1/360
	623865-1	OUTER LABEL	102X102	1/240					1/360

	Inner	Middle	Outer
LABEL	-	623865-4	623865-1
SEALING	-	Tape	Tape

4.PACKAGING QUANTITY 包装数量

QTY	PN	Inner	Middle	Outer
	X X-1473149- X X-6473006- X X-1473006- X X-6473005-		20 pcs/tray	120 pcs/inner box
1903053-1		30 pcs/tray	180 pcs/inner box	360 pcs/carton

5. PACKING METHOD 包装方法

5.1. Load connectors qty as 4 all oriented same way into tray.

将产品放入TRAY中。

5.2. Place another tray onto previous tray with products.and ensure the two trays are justification completely.

盖上另一个装满产品的TRAY，保证上下两个TRAY完全对齐。

5.3. Stack 6 trays with connectors one by one & place an empty tray on the top as lid.

将装好产品的六个 TRAY 堆成一叠，最后在上面放一个空TRAY作盖子。

5.4. Set up an inner box.

折叠好一个内盒。

5. PACKING METHOD 包装方法

5.5. Place a cushion on bottom of inner box, and ensure under edge of tray don't pin cushion.
在内盒的底部放一块海绵，保证 TRAY 的下部边缘不压住海绵。

5.6.1. Place 7pcs stack trays into the inner box and place 2 cushion on top of tray.
将堆成一叠的7个 TRAY 放入内盒中并在TRAY的上面放二块海绵。

5.6.2. Only for PN1903053-1:

Place 7pcs stack trays into the inner box.
将堆成一叠的7个 TRAY 放入内盒中。

5.7. Close cover of the inner box, place tape on the middle of three sides.
合上盖子，并在内盒三边的中间(除连接边外)各贴上一条大胶带。

5.8. Place an inner label on the middle of cover of box.
在盒盖的中间贴上内标签。

5.9. Set up shipping box.and secure bottom flaps with tape.
折叠好一个外箱，并用胶带封好箱底。

5.10. Place partition into shipping box after folding brim along crease.
沿着折痕将纸插卡的边缘折好后放入外箱中。

5.11. Wrap 2 inner boxes with two piece of air cap & into the partition.
用二块气泡垫将内盒裹住并放入纸插卡内。

5.12. Seal the box with tape. And place product identification label in "product id" marked on box.
用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。