# **ESD Workstation Kit**





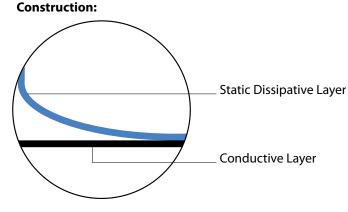
#### **Kit Includes:**

- 1x ESD Matting (600x1200mm) with 10mm stud in each corner
- 1x ESD Protected Area Vinyl Sign
- 1x Earth Bonding Plug 3x10mm Stud
- 1x10mm Fabric Adjustable Wrist Strap Hypo Allergenic
- 1x10mm Coiled Earth Lead
- 1x10mm Straight Lead
- 1x Instruction Leaflet



### **Matting Specification:**





#### **Colours / Finish:**



Product Code:	Description:	Size:	Additional Notes:
1736630	ESD Workstation Kit	Mat 600 x 1200mm	Each (Ref: 069-0002)

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#### **GROUNDING:**

Sufficient ground cords should be used to reliably meet EN 61340-5-1 Table 3 less than 1 x  $10^9$  ohms for working surfaces. Industry recommendation is that continuous runs of ESD matting should be grounded at 10ft intervals to allow proper charge decay rates. Each individual ESD mat should be grounded with ground snaps located no further than five feet from either end.

#### **CLEANING:**

Please note that contact between the matting surface and any acid or alkali solvent is strictly prohibited (such as Benzene, Alcohol etc), this will result in the antistatic performance wearing away. If cleaning is required, the matting may be wiped with a cloth coated in a neutral solution (such as water).

#### **GUIDANCE ON USE:**

Matting materials have a tendency to shrink slightly when first unrolled. In applications where length is critical, allow the material to relax for at least 4 hours before cutting to size. Matting should always be trimmed with a sharp knife or razor blade.

#### **CUTTING TOLERANCES:**

Width <u>+</u> 6mm

Length ± 6mm every linear foot of running material

#### **RoHS COMPLIANCE:**

None of the following materials are intentionally added in manufacturing this product: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE) as outlined in the Directive 2002/95/EC Article 4.1.

#### **Test Results:**

	Test Method:	Unit:	Value:
Surface Resistance / R <sub>TG</sub>	SJ/T10694-2004	Ω	$1x10^6 \le R \le 1x10^9$
Bottom Resistance / R <sub>TT</sub>	SJ/T10694-2004	Ω	$1x10^3 \le R \le 1x10^6$
Volume Resistance	GB/T14437-97	Ω	$1x10^{5} \le R \le 1x10^{8}$
Thickness	YY-1001	mm	Permissable Tolerance +0.1
Temperature Resistance	YY-1001	°C	180 (Instantaneous Temp)
Temperature	N/A	∘C	20-26
Relative Humidity	N/A	%	40-65

 $R_{TG}$  is the resistance from one point on the mat's surface to the mat's ground point, and is the fundamental electrical test for a mat. A proper  $R_{TG}$  insures that a mat can conduct charge from a point on the surface to the mat ground point. The guideline in ESD STM-4.1 for  $R_{TG}$  is  $1\times10^6$  to  $1\times10^9$  ohms. ANSI/ESD S-20.20 has an upper limit of <1  $\times10^9$  ohms.

 $R_{TT}$  is the resistance from one point on the mat's surface to another point. A proper  $R_{TT}$  insures the consistency of the mat's resistance properties. The ESD STM-4.1 guideline for  $R_{TT}$  is >1x10° ohms.

#### FOR FULL WORKSTATION KIT CONTENTS, PLEASE SEE NEXT PAGE.

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### Contents:

### **ESD Protected Area Sign**

- Antistatic coating
- Self adhesive: 0.4mm thick PVC
- 300 x 150mm

### Earth Bonding Plug 3x10mm Stud

- Incorporates a 3x10mm male stud for connection grounding wire
- Designed to fit UK standard mains plug outlets
- Neutral and mains voltage pins are plastic, earth pin is metal

## Fabric Adjustable Wrist Strap Hypo Allergenic

- Sky blue band
- · Adjustable for any size of wrist
- 10mm stud
- High quality conductive interior, made of stainless steel nylon filament
- Outer side process with non-conductive nylon yarn
- Conductive back plate to cover the metal part to prevent allergic reaction
- Surface resistivity of  $10^3\Omega$

Resistance from Band <10<sup>5</sup> Ohms Test Method EN 61340-55-1 Underside of Band <10<sup>4</sup> Ohms Test Method EN 61340-5-1 Top Side of Band < 10<sup>6</sup> Ohms Test Method EN 61340-5-1

### Coiled Earth Lead

- Excellent quality for use with any kind of wrist band
- Strong connection between the cord and 10mm stud
- 10mm Female Stud / 10mm Female Stud
- Special conductive wire, outer covered with non-conductive PU
- Each 10ft coiled cord contains 10 strands
- Diameter of cord: 2.4 mm / Diameter of coil cord: 1.02 cm
- Resistivity: 1M Ohm +/- 10%

### Straight Earth Lead

- Excellent quality for use with any kind of Field Service Kit or Table Mat
- Strong connection between the cord and stud
- Special conductive wire each containing 10 special conductive wires
- Outer covered with non-conductive PU
- Length: 12ft
- Diameter of cord: 2.4 mmResistivity: 1M Ohm +/- 10%

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