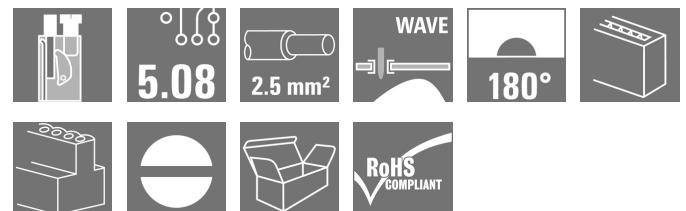


**OMNIMATE Signal - series TOP1.5GS  
TOP1.5GS180ES 5 1STI OR**

**Weidmüller Interface GmbH & Co. KG**  
Klingenbergstraße 26  
D-32758 Detmold  
Germany  
Fon: +49 5231 14-0  
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www.weidmueller.com



Conductor entry and screw connection in the same direction on this PCB terminal with 5.08 mm pitch for conductor cross-sections up to 2.5 mm<sup>2</sup>. Conductor outlet direction 90° and 180°.

**General ordering data**

Type	TOP1.5GS180ES 5 1STI OR
Order No.	<a href="#">0643960000</a>
Version	Printed circuit board terminals, 5.08 mm, Number of poles: 1, 180°, Solder pin length (l): 4.5 mm, tinned, orange, TOP connection, Clamping range, max. : 2.5 mm <sup>2</sup> , Box
GTIN (EAN)	4008190087944
Qty.	235 pc(s).
Product data	IEC: 630 V / 24 A / 0.5 - 2.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 26 - AWG 14
Packaging	Box

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**Technical data****Dimensions and weights**

Width	6.88 mm	Width (inches)	0.271 inch
Height	24 mm	Height (inches)	0.945 inch
Height of lowest version	19.5 mm	Depth	18.5 mm
Depth (inches)	0.728 inch	Net weight	3.27 g

**System parameters**

Product family	OMNIMATE Signal - series TOP1.5GS	Wire connection method	TOP connection
Mounting onto the PCB	THT solder connection	Conductor outlet direction	180°
Pitch in mm (P)	5.08 mm	Pitch in inches (P)	0.2 inch
Number of poles	1	Fitted by customer	No
Solder pin length (l)	4.5 mm	Solder pin dimensions	0.8 x 1.0 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)	+ 0,1 mm
Number of solder pins per pole	2	Screwdriver blade	0.6 x 3.5
Screwdriver blade standard	DIN 5264	Tightening torque, min.	0.4 Nm
Tightening torque, max.	0.5 Nm	Clamping screw	M 2.5
Stripping length	10 mm	L1 in mm	0 mm
L1 in inches	0 inch	Touch-safe protection acc. to DIN VDE 0470	IP 20
Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch	Volume resistance	1.20 mΩ

**Material data**

Insulating material	PA	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	I
Comparative Tracking Index (CTI)	≥ 600	Insulation strength	≥ 10 <sup>8</sup> Ω
UL 94 flammability rating	V-2	Contact material	CuZn
Contact surface	tinned	Layer structure of solder connection	1.5-3 μm Ni / 4-6 μm Sn
Storage temperature, min.	-25 °C	Storage temperature, max.	55 °C
Max. relative humidity during storage	80 %	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	100 °C		

**Conductors suitable for connection**

Clamping range, min.	0.13 mm <sup>2</sup>
Clamping range, max.	2.5 mm <sup>2</sup>
Wire connection cross section AWG, min.	AWG 26
Wire connection cross section AWG, max.	AWG 14
Solid, min. H05(07) V-U	0.5 mm <sup>2</sup>
Solid, max. H05(07) V-U	2.5 mm <sup>2</sup>
Flexible, min. H05(07) V-K	0.5 mm <sup>2</sup>
Flexible, max. H05(07) V-K	2.5 mm <sup>2</sup>
w. plastic collar ferrule, DIN 46228 pt 4, 0.5 mm <sup>2</sup> min.	
w. plastic collar ferrule, DIN 46228 pt 4, 2.5 mm <sup>2</sup> max.	
w. wire end ferrule, DIN 46228 pt 1, min.	0.5 mm <sup>2</sup>
w. wire end ferrule, DIN 46228 pt 1, max.	2.5 mm <sup>2</sup>

Creation date December 22, 2019 7:53:07 PM CET

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**Technical data**

Plug gauge in accordance with EN 60999 a x b; ø 2.4 mm x 1.5 mm

Clampable conductor	Cross-section for conductor connection	Type	fine-wired
		nominal	0.5 mm <sup>2</sup>
wire end ferrule		Stripping length	nominal 12 mm
		Recommended wire-end ferrule	<a href="#">H0.5/16 OR</a>
		Stripping length	nominal 10 mm
		Recommended wire-end ferrule	<a href="#">H0.5/10</a>
Cross-section for conductor connection	Type	fine-wired	
	nominal	0.75 mm <sup>2</sup>	
wire end ferrule		Stripping length	nominal 12 mm
		Recommended wire-end ferrule	<a href="#">H0.75/16 W</a>
		Stripping length	nominal 10 mm
		Recommended wire-end ferrule	<a href="#">H0.75/10</a>
Cross-section for conductor connection	Type	fine-wired	
	nominal	1 mm <sup>2</sup>	
wire end ferrule		Stripping length	nominal 12 mm
		Recommended wire-end ferrule	<a href="#">H1.0/16D R</a>
		Stripping length	nominal 10 mm
		Recommended wire-end ferrule	<a href="#">H1.0/10</a>
Cross-section for conductor connection	Type	fine-wired	
	nominal	1.5 mm <sup>2</sup>	
wire end ferrule		Stripping length	nominal 10 mm
		Recommended wire-end ferrule	<a href="#">H1.5/10</a>
		Stripping length	nominal 12 mm
		Recommended wire-end ferrule	<a href="#">H1.5/16 R</a>
Cross-section for conductor connection	Type	fine-wired	
	nominal	2.5 mm <sup>2</sup>	
wire end ferrule		Stripping length	nominal 10 mm
		Recommended wire-end ferrule	<a href="#">H2.5/10</a>

Max. clamping range 2.5 mm<sup>2</sup>

**Rated data acc. to IEC**

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	24 A
Rated current, max. number of poles (Tu=20°C)	19 A	Rated current, min. number of poles (Tu=40°C)	21 A
Rated current, max. number of poles (Tu=40°C)	16 A	Rated voltage for surge voltage class / pollution degree II/2	630 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 120 A


**Data sheet**

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**Technical data**

**Rated data acc. to CSA**

Institute (CSA)				Certificate No. (CSA)	
				154685-1501716	
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V		
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A		
Wire cross-section, AWG, min.	AWG 26	Wire cross-section, AWG, max.	AWG 14		
Reference to approval values	Specifications are maximum values, details - see approval certificate.				

**Rated data acc. to UL 1059**

Institute (UR)				Certificate No. (UR)	
				E60693	
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V		
Rated current (Use group B / UL 1059)	10 A	Rated current (Use group D / UL 1059)	10 A		
Wire cross-section, AWG, min.	AWG 26	Wire cross-section, AWG, max.	AWG 14		
Reference to approval values	Specifications are maximum values, details - see approval certificate.				

**Packing**

Packaging	Box	VPE length	83 mm
VPE width	96 mm	VPE height	164 mm

**Classifications**

ETIM 6.0	EC002643	ETIM 7.0	EC002643
eClass 9.0	27-44-04-01	eClass 9.1	27-44-04-01
eClass 10.0	27-44-04-01		

**Notes**

IPC conformity      Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

**Approvals**

Approvals			
ROHS	Conform		

**Downloads**

Brochure/Catalogue	<a href="#">FL DRIVES EN</a> <a href="#">FL DRIVES DE</a>
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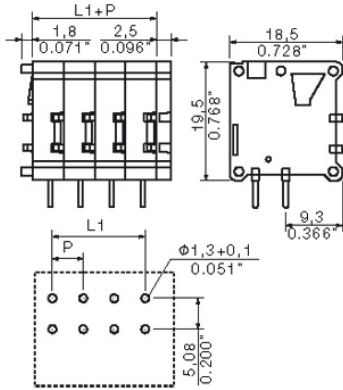
**Data sheet**

**OMNIMATE Signal - series TOP1.5GS  
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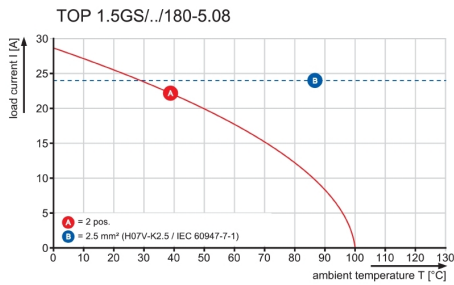
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**Drawings**

**Dimensional drawing**



**Graph**



## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.