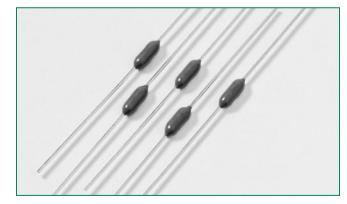
ROHS HF 472 Series, PICO[®] II, Time-Lag Fuse

Littelfuse

Expertise Applied | Answers Delivered

91°



Agency Approvals

Agency	Agency File Number	Ampere Range
A L	E10480	500mA - 5A

Description

The 472 Series PICO[®] II, 125V rated time-Lag fuse is designed for applications that require moderate in-rush withstand and is in a space-saving subminature package.

Features

- Moderate in–rush withstand
- Small size
- Wide range of current ratings available (500mA to 5A)
- RoHS compliant
- Halogen-free available
- Wide operating temperature range
- Low temperature de-rating

Applications

- Flat-panel display TV
- Lighting
- Game Console
- Power Supply
- Audio/Video Equipment

Electrical Characteristics

% of Ampere Rating	OpeningTime
100%	4 Hours, Min.
200%	120 Seconds, Max.

Electrical Characteristics

Ampere Rating (A)	Amp Code	Max Voltage Rating (V)	Interrupting Rating	Nominal Cold Resistance (Ohms)	Nominal Melting I²t (A² sec)	Agency Approvals
.500	.500	125	50 amperes at 125 VAC and VDC	0.174	0.1927	х
1.00	001.	125		0.078	0.9384	х
1.50	01.5	125		0.039	2.4081	х
2.00	002.	125		0.027	4.2363	х
2.50	02.5	125		0.0209	7.0838	х
3.00	003.	125		0.0187	9.3600	х
5.00	005.	125		0.0084	45.9000	х

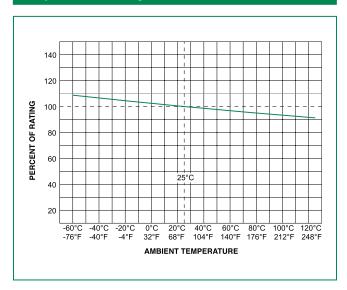
Cartridge and Axial Lead Fuses

PICO[®] II > Time Lag > 472 Series



Temperature Rerating Curve

Average Time Current Curves



Note:

 Derating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

Soldering Parameters

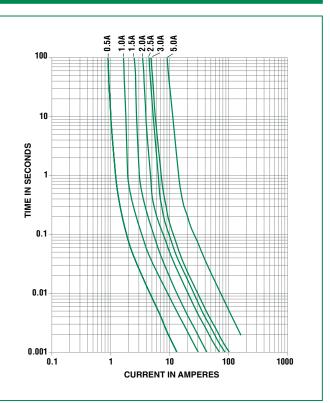
Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation
Preheat:	
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100° C
Temperature Maximum:	150° C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	260° C Maximum
Solder DwellTime:	2-5 seconds

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350° C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.





Cartridge and Axial Lead Fuses

PICO[®] II > Time Lag > 472 Series

Product Characteristics

Dimensions

6.35 (.25")

tape

6.35 (.25")

tape

27.78

(1.094")-

0.64 (.025")

5.0 (.197")

27.78

(1.094")-

0.64 (.025")

1

5.0 (.197")

Material	Body: Ceramic Leads: Tin-coated Copper Encapsulated: Epoxy-Coated Body	
Product Marking	Body: Brand Logo, Current Rating, T (time Lag fuse)	
Solderability MIL-STD-202, Method 208		
Lead Pull Force	MIL-STD-202, Method 211, Test Conditior A (will Withstand a 7lbs. Axial pull test)	

472 Series (RoHS Version) Markings 62.7 (2.468") 52.4 (2.062")*

7.11 (.280")

1 A E

т 1 A

Coating Diameter (max): 0.5A-3.0A: 2.80mm 5.0A: 2.90mm

472 Series (RoHS and Halogen-free Version) Markings

62.7 (2.468")

52.4 (2.062")*

T 1A

Coating Diameter (max): 0.5A-3.0A: 2.80mm 5.0A: 2.90mm

E 1 A

7.11 (.280") -

27.78

-(1.094")

12.80 (.11")

27.78

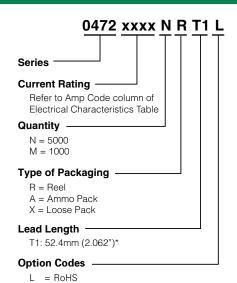
-(1.094")-12.80 (.11")

6.35 (.25")

tape

Operating Temperature	–55°C to +125°C with proper de–rating	
Thermal Shock	MIL-STD-202, Method 213, Test Condition I (100 G's peak for 6 milliseconds)	
Vibration	MIL-STD-202, Method 201 (10-55 Hz); Method 204, Test Condition C (55-2000 Hz at 10 G's Peak)	

Part Numbering System



HF = RoHS and Halogen-free

Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
*T1: 52.4mm (2.062") Tape and Reel	EIA 296	Refer to the tables in Part Numbering System above	

6.35 (.25")

tape

Notes: * T1 dimension is defined as the length of the component between the two tapes. The full component length is 62.7mm (2.468").